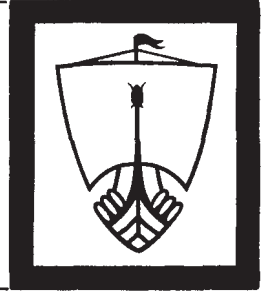
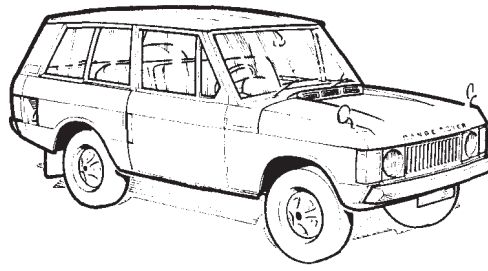


50/72/77/78

Range Rover Pictorial Parts Catalogue



Part No. 606919

Range Rover Pictorial Parts Catalogue

First Issue — April 1971

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Part No. 606919

COMMENCING VEHICLE NUMBERS

RANGE ROVER

	Vehicle	Engine	Gearbox	Front Axle	Rear Axle
Home RH Stg	35500001A				
Export RH Stg	35600001A			35500001A RH Stg	
CKD RH Stg	35100001A	35500001A	35500001A		35500001A
Export LH Stg	35800001A			35800001A LH Stg	
CKD LH Stg	35900001A				

GENERAL EXPLANATION

A new presentation of parts information is used for the Range Rover. That is, part numbered illustrations with no description, this gives a quicker look-up time and obviates the need for Parts Catalogue translation.

The official description of the part, where this information is needed, is shown in the detailed index at the front of the book.

A numerical index, together with the description of the part and the page on which it appears will be found at the back of the book.

The part number quoted on the illustration is common to all Range Rover models, unless otherwise stated, either against the part number or in the remarks section at the bottom of the illustration.

Information about assemblies and the components which comprises an assembly together with part numbers of gasket sets etc. will also be found in this section.

Part numbers marked with an asterisk* indicate new parts which have not been used on any previous Rover model.

Figures in brackets represent the quantity used per vehicle.

OBSERVATIONS GENERALES

Une nouvelle présentation des références a été adoptée pour le modèle Range Rover. C'est-à-dire, les références sont incorporées aux gravures. Ainsi les pages avec les descriptions sont supprimées, permettant un repérage plus rapide des références, et aucune traduction des désignations ne sera nécessaire.

La désignation officielle, lorsque celle-ci est requise, est contenue dans l'index détaillé des gravures, colonnes 02,03 et 04.

Sans avis contraire, la référence indiquée sur la gravure est valable pour tous les modèles Range-Rover. Toute déviation est indiquée soit directement après la référence, soit au bas de la gravure sous la rubrique des observations.

Tous les détails concernant les ensembles et pièces constituantes qui comprennent un ensemble et les références des pochettes de joints, etc., sont également indiquées sous cette rubrique.

Les pièces repérées par un astérisque (*) sont des nouvelles pièces qui n'ont pas été utilisées préalablement sur aucun véhicule Rover.

ALLGEMEINE BEMERKUNGEN

Für den Range Rover wurden die Ersatzteilangaben erstmals in einer neuen Aufmachung vermittelt. Die Abbildungen enthalten nunmehr auch die Teilnummern, so dass das Aufsuchen einer bestimmten Nummer entsprechend rascher erfolgen kann. Die Textseite, sowie eine Übersetzung derselben, entfallen somit.

Die offizielle Bezeichnung, falls eine solche notwendig ist, kann im Abbildungsverzeichnis, Reihen 02,03 und 04 vorgefunden werden.

Alle aufgeführten Teilnummern gelten für alle Range Rover Modelle. Allfällige Abweichungen hiervon sind jeweils bei der Teilnummer oder am unteren Rand der Abbildung unter den Anmerkungen besonders aufgeführt.

Angaben für ganze Baugruppen und Einzelteile, welche eine Baugruppe sowie Teilnummern für Dichtungssätze, etc. bilden, sind ebenfalls unter dieser Rubrik zu finden.

Ein Stern (*) weist auf neue Teile hin, die bis anhin bei keinem Rover Fahrzeug verwendet wurden.

Die in Klammern angegebenen Zahlen geben die Anzahl Teile pro Fahrzeug an.

EXPLICACION GENERAL

Para la gama Rover, se usa una presentación nueva de datos pertinentes a piezas, es decir, ilustraciones con pieza Nos. pero sin descripción, pues esto permite una investigación más rápida y evita la necesidad de traducir el Catálogo de Piezas.

La descripción oficial de la pieza, donde se necesitan estos datos, va indicada en el índice detallado de las ilustraciones, columnas 02,03 y 04.

El Pieza No. citado en la ilustración es común a todos los modelos de la gama Rover, de no indicarse algo al contrario, sea contra el Pieza No., sea en la Sección de Observaciones ubicada al fondo de la ilustración.

Los datos pertinentes a los conjuntos y a las componentes, que comprenden un conjunto, conjuntamente con pieza Nos. de juegos de juntas, etc., también se encontraran en esta sección.

Los pieza Nos. marcados con asterisco (*) indican piezas nuevas que no han sido utilizadas en cualquier modelo Rover anterior.

Las cifras entre paréntesis representan la cantidad usada por vehículo.

EXPLICAÇÕES GERAIS

Emprega-se uma apresentação nova de dados acerca das peças empregadas para a gama Rover, quer dizer, ilustrações com Peça Nos. sem descrição, o que permite um tempo de investigação mais rápido e evita a necessidade de traduzir o Catálogo de Peças.

A descrição oficial da peça, onde precisa-se deste dado, é indicada no índice detalhado das ilustrações, colunas 02,03 e 04.

O Peça No. indicado na ilustração é comum a todos os modelos da gama Rover, a menos de indicação contrária, seja contra o Peça No., seja na seção de observações ao fundo da ilustração.

Pormenores acerca de conjuntos e de componentes que compreendem um conjunto com os Peça Nos. de jogos de junta, etc., também acharam-se nesta seção.

Os Peça Nos. marcados com asterisco (*) indicam peças novas que não tem sido empregadas em qualquer modelo Rover anterior.

As cifras entre parênteses representam a quantidade empregada por veículo.

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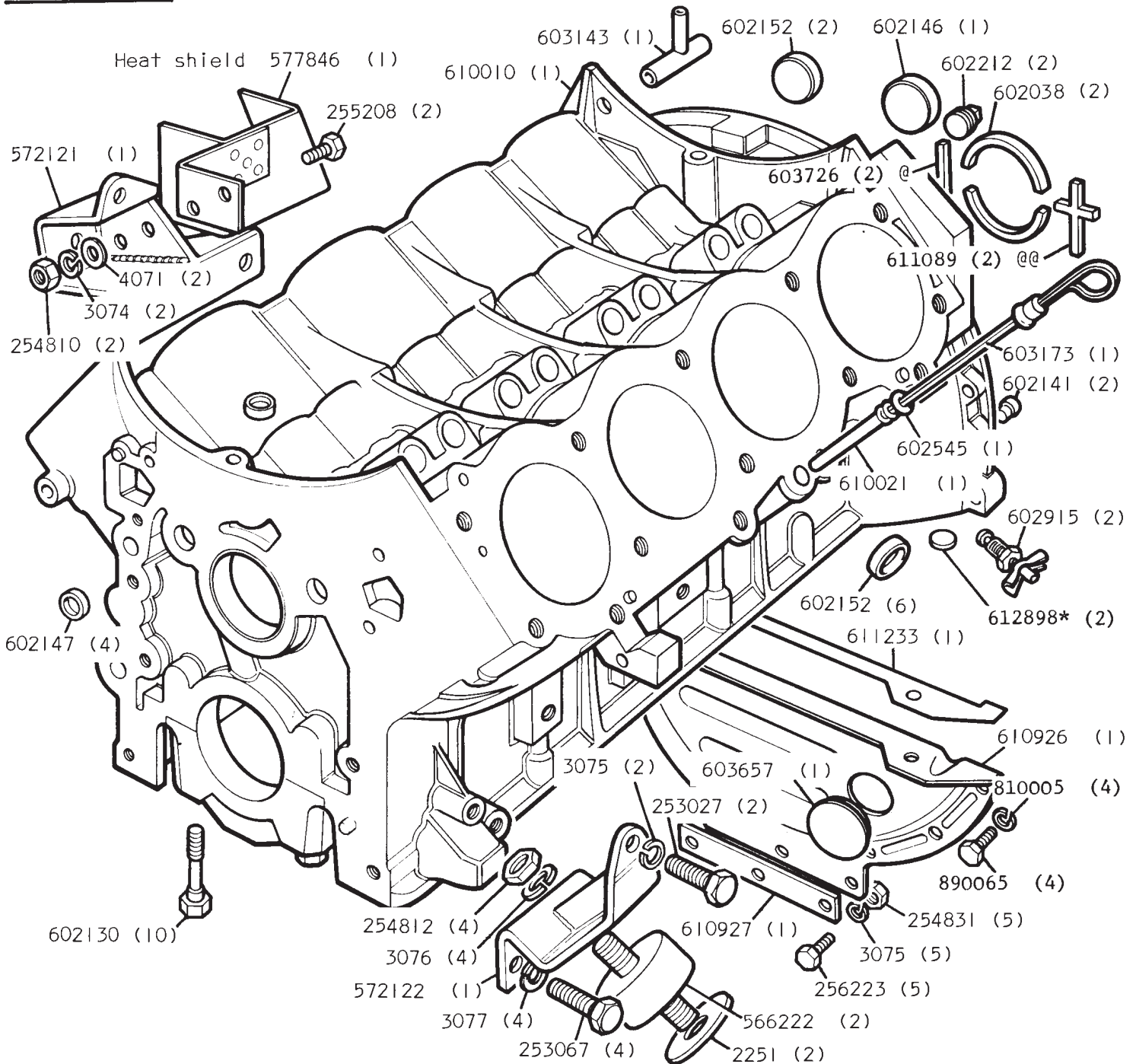
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Oil seal, wormshaft, steering box	21 26	Pump, water	20 29
Oil thrower, crankshaft	20 15	Push button, front door ventilator	22 12
Operating arm, front seats	22 37	Push rod, clutch master cylinder	21 50
Outer panel, body side	21 82	R	
Output gears, high and low range	20 65,67	Radiator block	20 75
Output pipe, heater	20 25	Radiator expansion tank	20 76
Overhaul kits	22 48	Radio speaker grille	22 27
Overrider, rear bumper	21 72	Radius arm	21 15
P		Rear axle	21 36
Paint	22 50	Rear axle shaft	21 37
Panel, bodyside, inner	21 80	Rear brake caliper	21 21
Panel, bodyside, outer	21 82	Rear bumper bar	21 72
Panel, heater control	22 29	Rear bump rubber	21 41
Panel, headlamp surround	21 73	Rear end frame, body	21 83
		Rear floor	21 79

Description	Page No	Description	Page No
R- continued		R- continued	
Rear hub	21 37	Rubber cover, front propeller shaft	21 07
Rear hub bearing sleeve	21 37	Rubber cushion, rear shock absorber	21 40
Rear lamps	21 60	Rubber seal, front door ventilator	22 12
Rear mudflaps	21 86		
Rear number plate lamp	21 60	S	
Rear number plate support	22 22	Safety catch and lock, bonnet	22 18
Rear output shaft, gearbox	20 67	Safety harness, front seats	22 36
Rear propeller shaft	21 36	Seal, front door	22 10
Rear road spring	21 41	Seal, oil rocker shaft, steering box	21 26
Rear seat	22 40	Seal repair kit, front brakes	21 20
Rear seat lock	22 41	Seal repair kit, rear brakes	21 21
Rear shock absorber	21 40	Seal, rubber, front door ventilator	22 12
Rear side windows	22 15	Sealing compound	22 48
Rectifier, alternator	20 41	Sealing washer, boss, front door	
Reflector, rear side	21 60		
Regulator, alternator	20 41		
Regulator, front door window	22 11		
Relay, starter	21 63	Seal, weather, front door panel	22 09
Remote control, front door locks	22 14	Seat base	22 39
Repair kit, brake master cylinder	21 45	Seat, front	22 36
Repair kit, brake servo	21 45	Seat, rear	22 40
Repair kit, clutch master cylinder	21 50	Seat slides, front	22 38
Repair kit, clutch slave cylinder	20 51	Selector finger, cross shaft, transfer	
Repair kit, pressure failure switch	21 48	gears	20 69
Retainer, bonnet prop rod	22 18	Selector finger, reverse	20 68
Retaining rod, bonnet insulation pad	22 17	Selector foot, reverse lever	20 68
Return spring, accelerator	21 51	Selector forks and jaws	20 68,69
Return spring, carburettor	21 32,33,34	Selector shafts	20 68
Return spring, clutch master cylinder	21 50	Servo, brake	21 45
Return spring, slider catch, bonnet	22 18	Shaft, accelerator pedal	21 51
Reverse cross over lever	20 68	Shaft and action plate, distributor	20 39
Reverse idler gear	20 63	Shaft, driving, front hub	21 12
Reverse lamp	21 60	Shaft, front output, gearbox	20 65
Reverse light switch	20 68	Shaft, intermediate gear	20 64
Reverse stop hinge	20 68	Shaft, rear output	20 67
Ring, piston	20 16,17	Shaft, reverse idler	20 63
Road spring, front	21 17	Shaft, rocker, steering box	21 26
Road spring, rear	21 41	Shaft, steering column to box	21 27
Road wheel	21 72	Shaft, track rod adjustment	21 13
Road wheel stud, front	21 12	Shim, door hinge	22 09
Road wheel stud, rear	21 37	Shim, flange, axle differential	21 08
Rocker cover	20 28	Shim, gearbox	20 61
Rocker shaft	20 20	Shim, pinion, axle differential	21 09
Rocker shaft, steering box	21 26	Shim, steering column	21 25
Rod, bonnet insulation pad retainer	22 17	Shim, swivel pin	21 11
Rod, oil level, engine	20 13	Shim, warning switch	20 65
Rod, panhard	21 14	Shock absorber, front	21 17
Rod, prop, bonnet	22 18	Shock absorber, rear	21 40
Roller bearing, axle differential	21 09	Shroud, steering column	21 57
Roller bearing, front hub	21 12	Side cover, main gearbox	20 53
Roller bearing, gearbox	20 61,65,67	Side lamp	21 59
Roller bearing, rear hub	21 37	Silencer, exhaust	20 79
Roller, main nut, steering box	21 26	Silicone grease	22 48
Roll pin, check arm, front door	22 09	Sill panel	21 80
Roof	21 84	Slave cylinder, clutch	20 51
Roof lamp	21 62	Sleeve, clutch release	20 51
Rotor, alternator	20 41	Sleeve, rear hub bearing	21 37
Rotor arm, distributor	20 39	Sleeve, rear output shaft	20 67
Rubber cover, ball joint, drop arm	21 27		

Description	Page No	Description	Page No
S- continued		S - continued	
Slider catch for bonnet lock	22 18	Steering wheel	21 25
Solenoid, starter	20 40	Stop, front door glass	22 11
Spacer, bearing, intermediate shaft	20 64	Stop/tail lamp	21 60
Spacer cylinder for mainshaft gear	20 62	Striker, flasher switch	21 57
Spacer collar, cross shaft	20 69	Striker, front door lock	22 13
Spacing rod, detent spring, transfer gears	20 69	Striker plate, bonnet lock	22 18
Spanners	22 47	Stub axle	21 11
Spare wheel clamp	21 85	Sump crancase	20 14
Sparking plug	20 39	Sun visor	22 20
Speedometer	21 56	Suspension rubber, rear	20 56
Speedometer drive housing	20 55	Switch, courtesey light	21 62
Speedometer pinion	20 67	Switch, gearbox differential lock	20 70
Speedometer worm	20 67	Switch, handbrake	21 23, 24
Spherical seat, main gear lever	20 70	Switch, hazard warning	21 63
Spindle, pinion, axle differential	21 09	Switch, ignition	21 57
Splined stub shaft, rear propeller shaft	21 36	Switch, lamps and horn	21 57
Spring, accelerator pedal	21 51	Switch, pressure failure, brakes	21 48
Spring, actuator detent	20 65	Switch, reverse light	20 68
Spring, anti-rattle, front brakes	21 20	Switch, stop lamp	21 46
Spring anti-rattle rear brakes	21 21	Switch, thermostat	20 25
Spring, auto advance	20 39	Switch, wiper/washer	21 57
Spring, bushes, starter	20 40	Swivel pin, front axle	21 11
Spring clip, retaining rod to bonnet	22 17	Swivel pin housing	21 11
Spring, front, road	21 17	Synchromesh, gearbox	20 61, 62
Spring, locking handle, front door ven- tilator	22 12		
Spring, main gear lever	20 70	T	
Spring pin, locking handle, front door ventilator	22 12	Tailgate, lower	22 22
Spring pin, push button, front door ventilator	22 12	Tailgate, upper	22 21
Spring, push button, front door ventilator	22 12	Tail pipe, exhaust	20 79
Spring, return, clutch master cylinder	21 50	Tank, fuel	20 84
Spring, reverse stop	20 68	Tappet, hydraulic	20 20
Spring ring, ball joint, drop arm	21 27	Tapping plate, hinge to dash	22 17
Spring seat, rear road spring	21 41	Thermostat	20 26
Spring, slider catch, return, bonnet	22 18	Thermostat switch	20 25
Squab, front seat	22 36	Thrust sleeve, half shaft	21 10
Squab, rear seat	22 40	Thrust washer, 1st speed mainshaft gear	20 62
Squab release mechanism	22 37	Thrust washer, axle differential	21 09
Starter motor	20 40	Thrust washer, intermediate shaft	20 64
Starter relay	21 63	Thrust washer, main shaft	20 54
Starting dog	20 15	Thrust washer, mainshaft gears	20 61
Starting handle	22 47	Thrust washer, mainshaft, rear	20 62
Stator, alternator	20 41	Thrust washer, speedometer pinion	20 67
Stay, lower tailgate	22 22	Thrust washer, steering column	21 25
Stay, upper tailgate	22 21	Tie rod, seat base	22 39
Steady spring, transmission brake shoe	21 22	Timing chain	20 21
Steering box and drop arm	21 26	Timing pointer	20 18
Steering column	21 25	Tools	22 47
Steering damper	21 14	Tool stowages	21 85
Steering drag link	21 13	Top cover, carburetter	20 32
Steering drop arm	21 27	Top cover, main gearbox	20 53
Steering lock	21 60	Top cover, transfer gearbox	20 55
Steering shaft, column to box	21 27	Top link, rear suspension	21 39
Steering track rod	21 13	Top pivot, front door ventilator	22 12
		Top water hose, radiator	20 77
		Track rod, steering	21 13

10			
Description	Page No	Description	Page No
T- continued		W- continued	
Transfer gear lever	20 69	Water outlet elbow	20 26
Transfer gear lever grommet	21 78	Water pump	20 29
Transfer gear, mainshaft	20 62	Water temperature gauge	21 56
Transmission brake lining	21 22	Water temperature transmitter	20 26
Transmission brake springs	21 22	Weather seal, front door panel	22 09
Transmitter, water temperature	20 26	Webbing	22 50
Tray, fascia	22 27	Weight, auto advance	20 39
Tread plate	22 42	Wheelarch and front valance complete	21 74
Trim, body	22 43	Wheelarch, rear	21 80
Trim clip, front seats	22 36	Wheel, road	21 72
Trim cover, steering wheel	21 25	Wheel, steering	21 25
Trim, floor	22 42	Windows, rear side	22 15
Trim front door	22 43	Window regulator for front door	22 11
Trimming raw materials	22 50	Windscreen	22 20
Trim, roof	21 84	Windscreen washer	21 55
Tube, drag link	21 13	Windscreen wiper	21 54
Tunnel cover grommet	21 78	Wing, front	21 75
Tunnel cover panel, gearbox	21 77	Wing mirror	22 19
Tunnel cover plate	21 78	Wormshaft and main nut, steering box	21 26
Tyre pump	22 47	Worm speedometer	20 67
Tyre pressure gauge	22 47		
Tyres	21 72		
U			
Universal joint for steering shaft	21 27		
Upper fascia	22 27		
Upper tailgate	22 21		
V			
Vacuum actuator, gearbox	20 65		
Vacuum actuator housing	20 55		
Vacuum control valve, gearbox	20 70		
Vacuum hose, servo	21 45		
Vacuum pipe, carburetter	20 32		
Vacuum pipe, gearbox	20 70		
Vacuum unit, distributor	20 39		
Valve and valve guide, exhaust	20 27		
Valve and valve guide, inlet	20 27		
Valve, non-return, servo	21 45		
Valve, oil pressure relief	20 19		
Valve rocker	20 20		
Valve seat	20 27		
Valve spring	20 20		
Ventilator, face level	22 31		
Ventilator, front door	22 12		
Ventilator glass, front door	22 12		
Ventilator, rear body	22 31		
Vibration damper	20 15		
Voltage stabiliser, instruments	21 56		
W			
Waist finisher, front doors	22 09		
Warning lights, instrument binnacle	21 56		
Washer, locking ring, front door ventilator	22 12		

CYLINDER BLOCKREMARKS

Engine assembly 8.5:1 compression ratio. 606485 (1)

Engine assembly is less water pump, carburettor, starter motor alternator etc.

Gasket Kit, decarbonising 607097 (1)

Gasket kit conversion, engine overhaul 607098 (1) use in conjunction with 607097

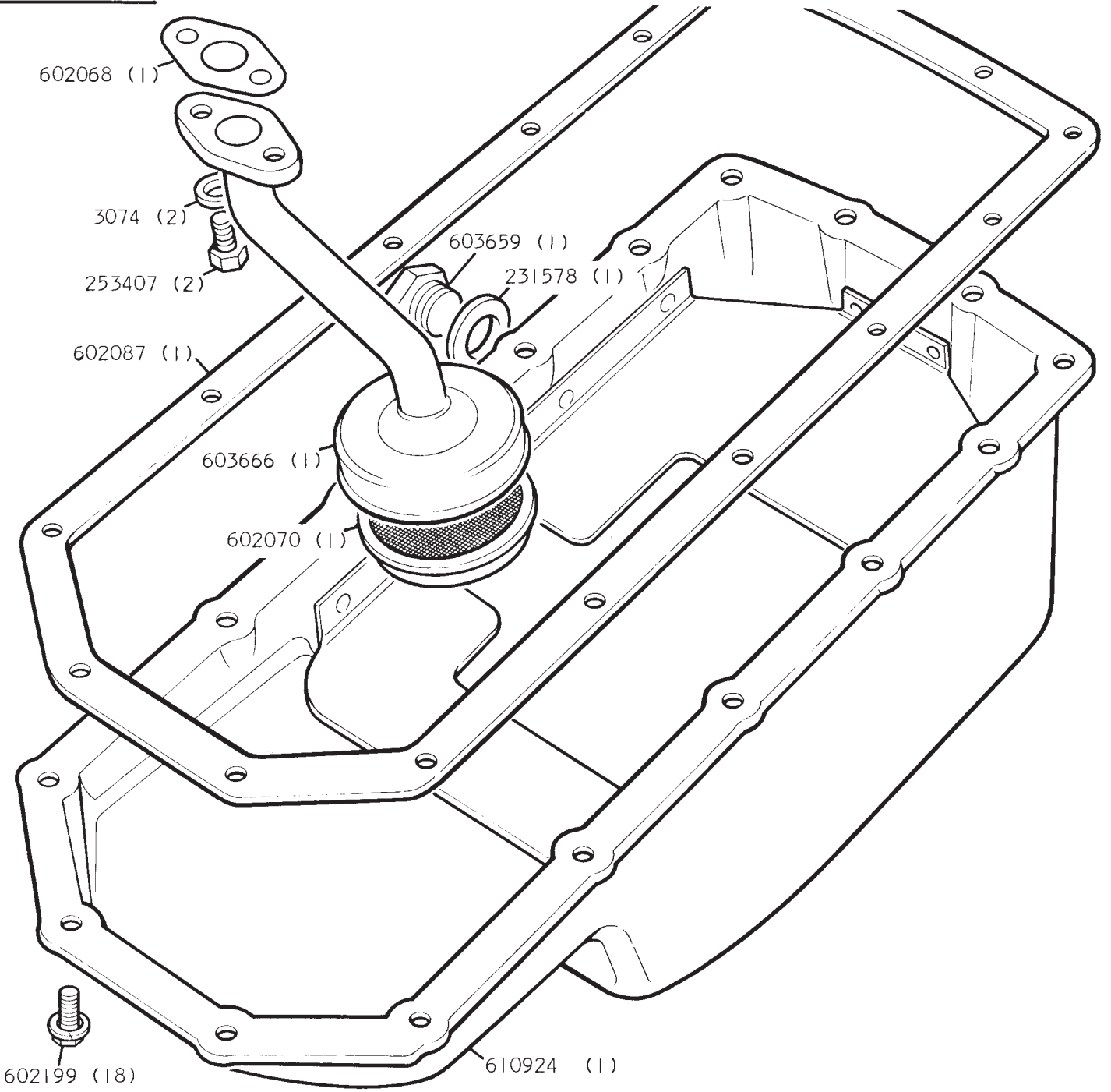
@ Straight type seal packing

Alternatives

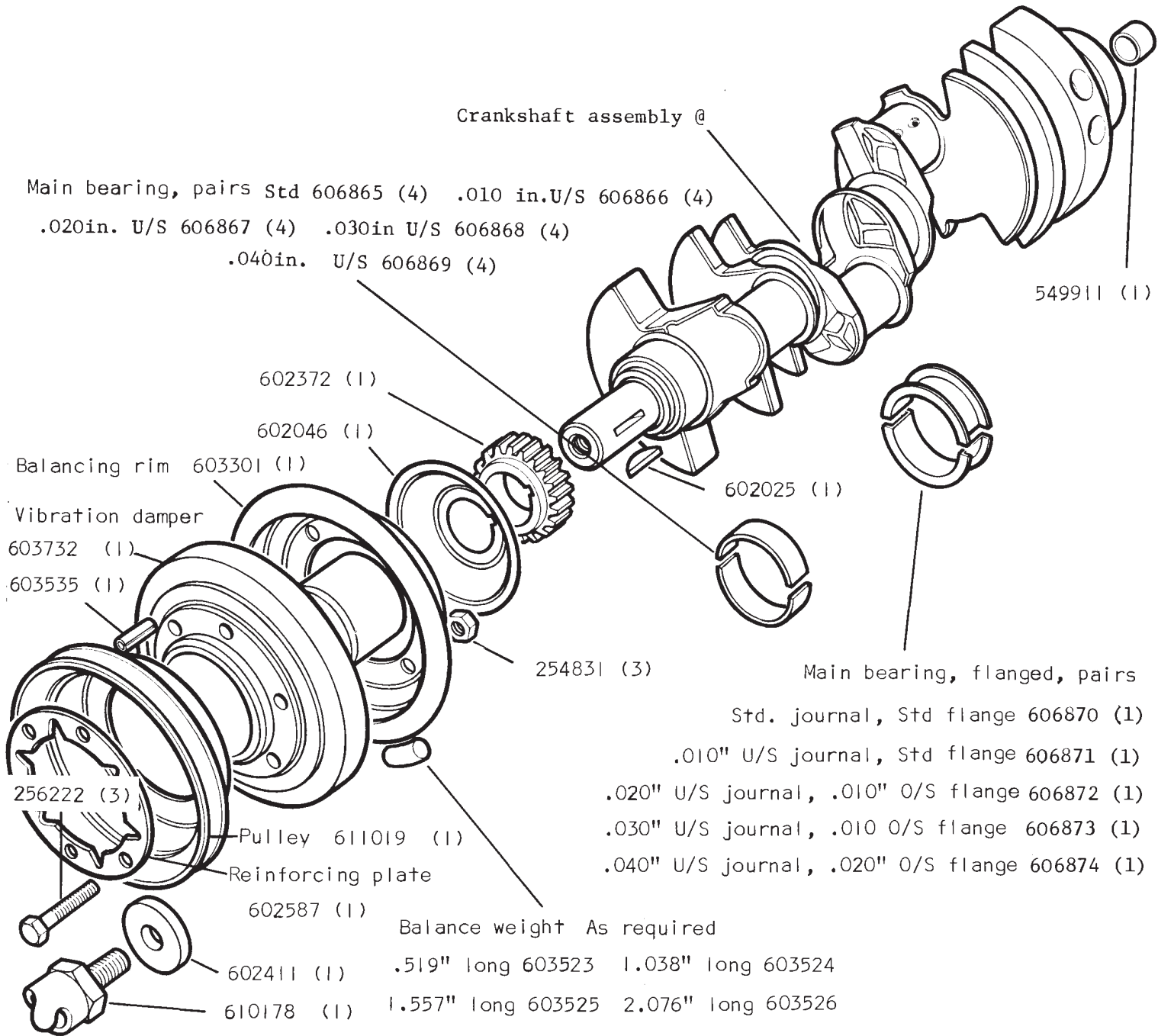
@@ Cruciform type seal packing

Check before ordering

SUMP AND FILTER



REMARKS



REMARKS

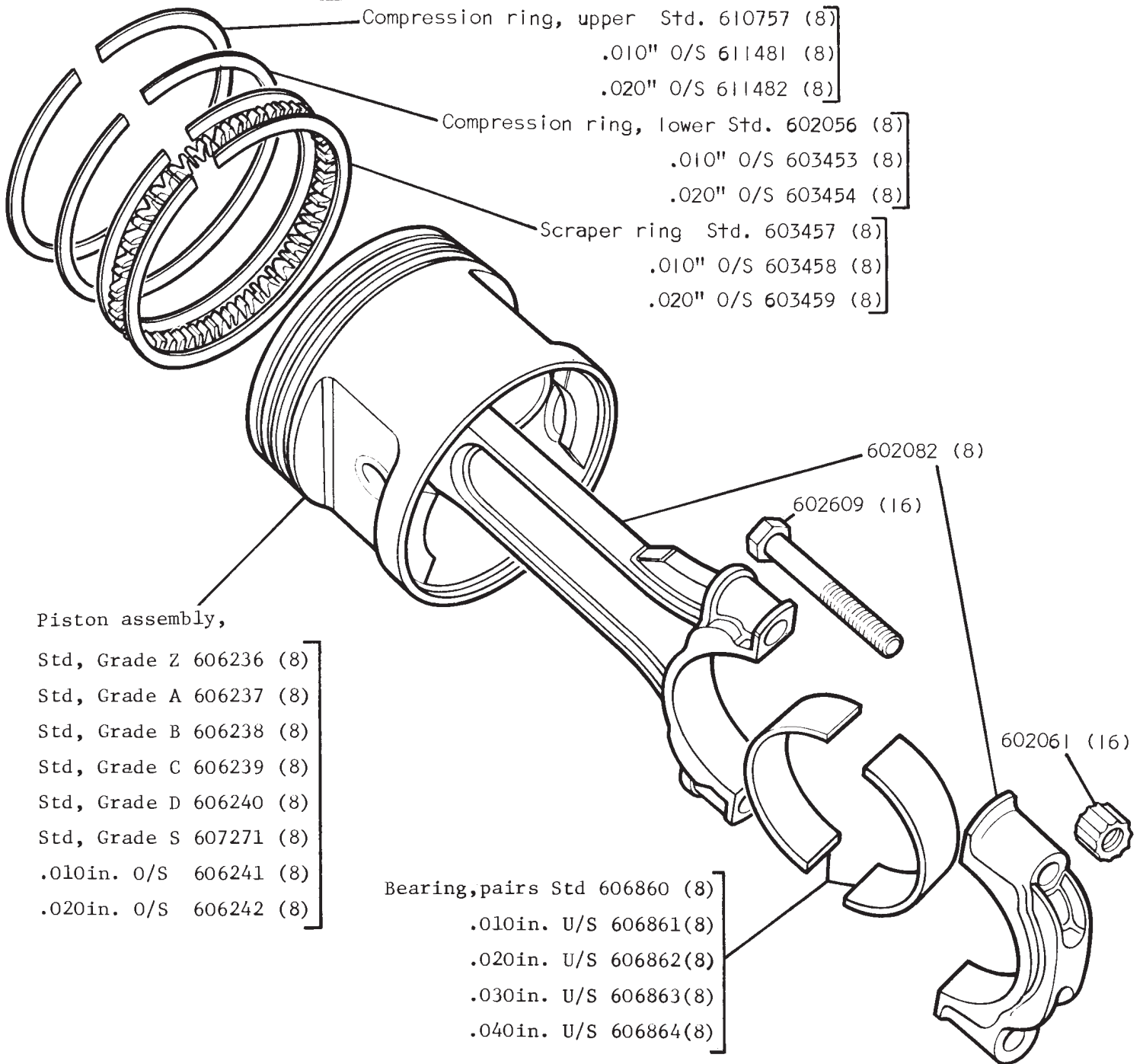
@ Crankshaft assembly
 Std 602242 (1)
 .010in.U/S 605143 (1)
 .020in. U/S 605144(1)
 .030in. U/S 605145(1)
 .040in. U/S 605146(1)

Up to engine
 suffix A

@Crankshaft assembly
 Std 611148* (1)
 .010in. U/S 606980* (1)
 .020in. U/S 606981* (1)
 .030in. U/S 606982* (1)
 .040in. U/S 606983* (1)

From engine
 suffix B

PISTONS UP TO ENGINE SUFFIX 'A'

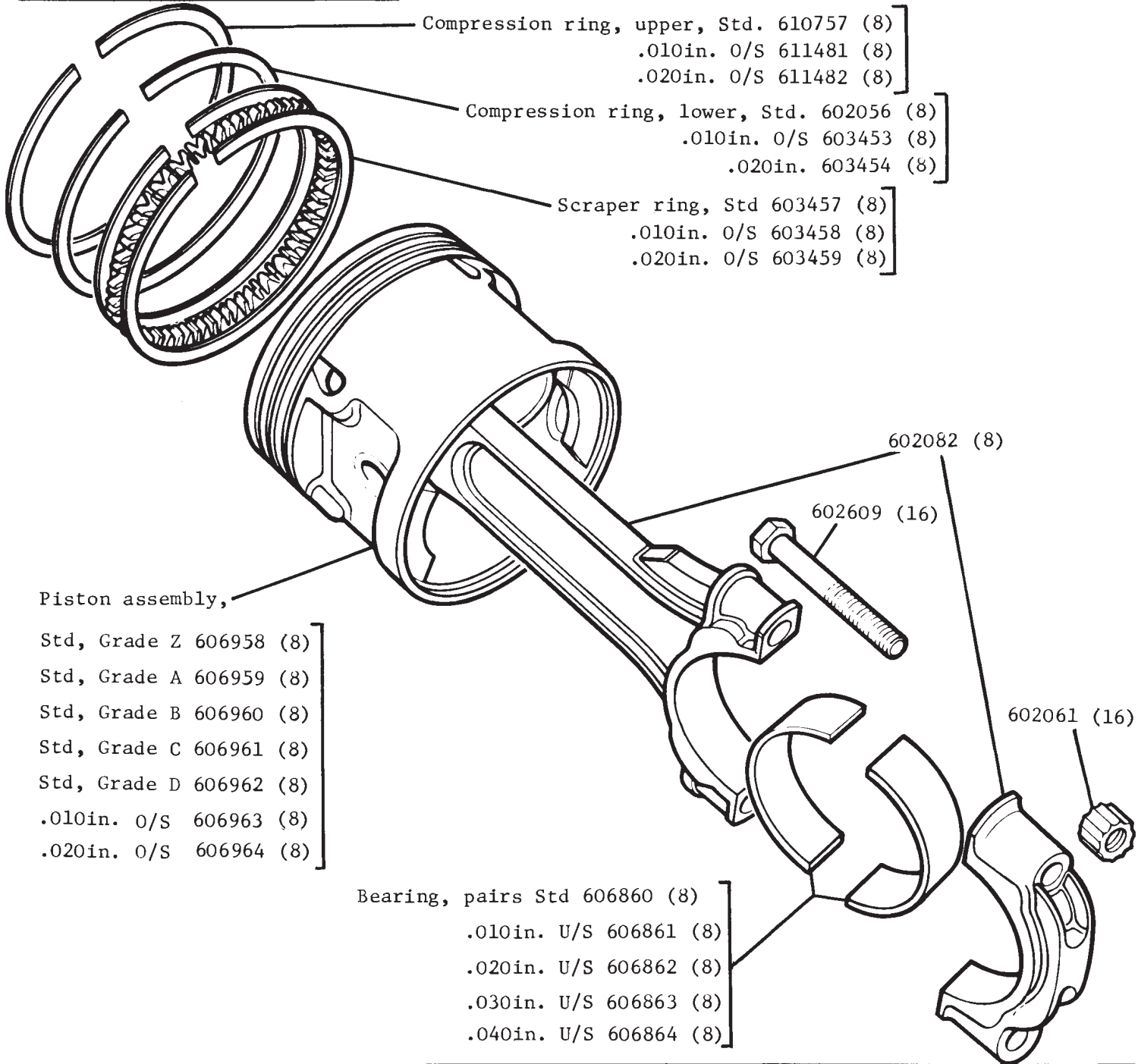


REMARKS

Piston assembly includes compression and scraper rings.

Note Pistons on this frame are applicable to engines up to suffix 'A' only
See following frame for later pistons.

PISTONS FROM ENGINE SUFFIX 'B'

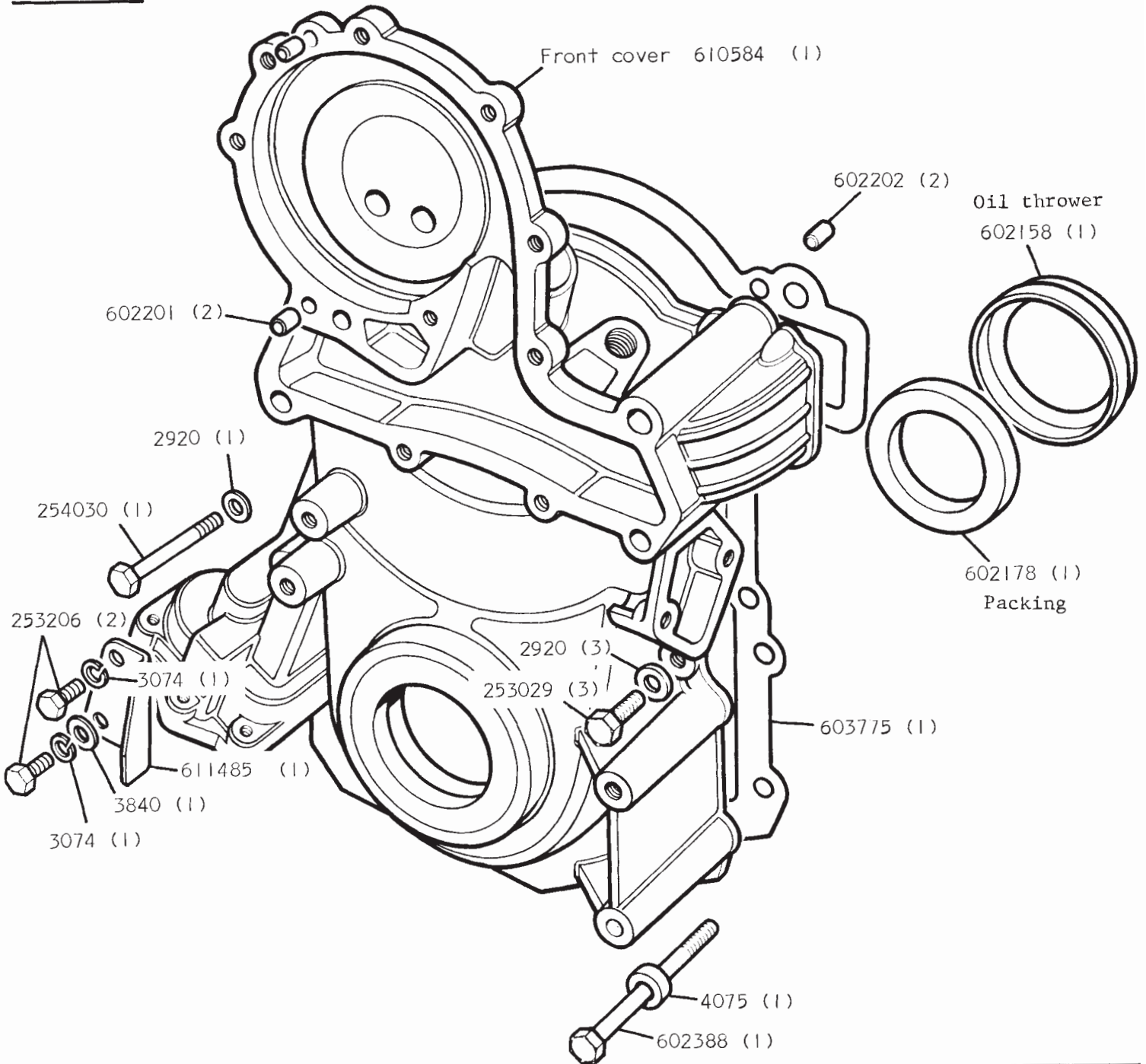


REMARKS

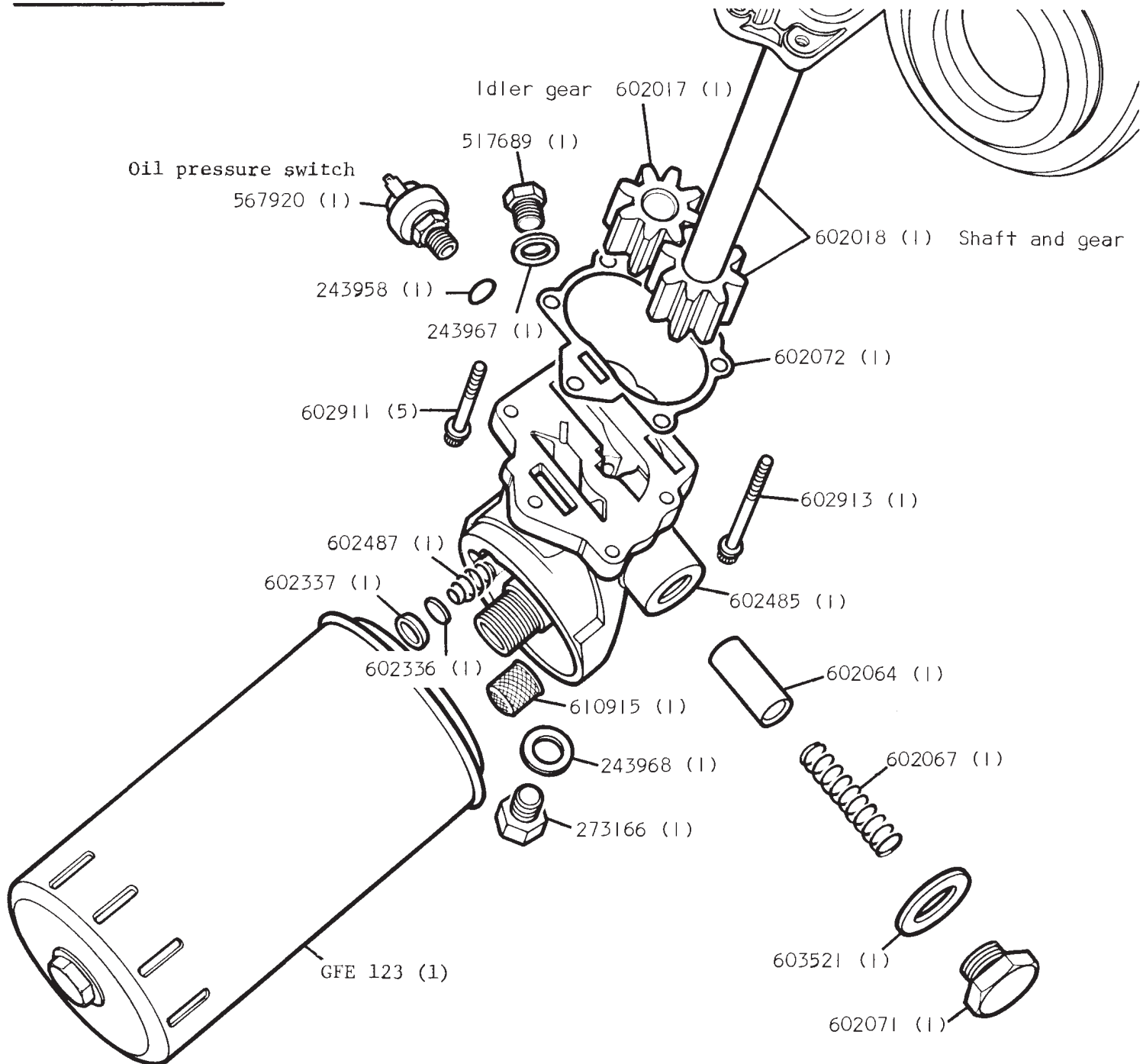
Piston assembly includes compression and scraper rings

Note Pistons on this frame are applicable to engines from suffix 'B'

FRONT COVER



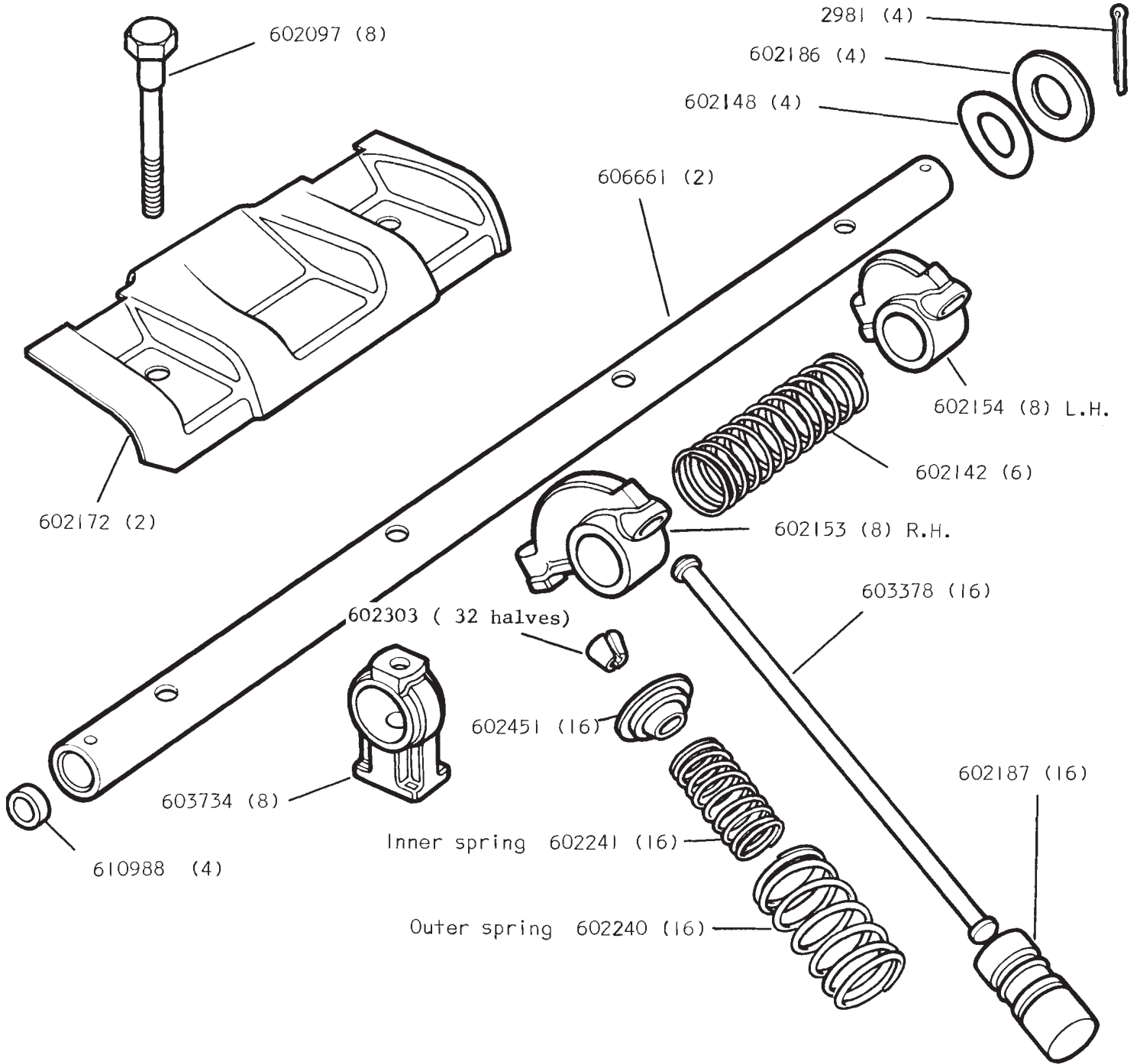
REMARKS

OIL PUMP, (ENGINE)REMARKS

Oil pump cover assembly 603688 (1)

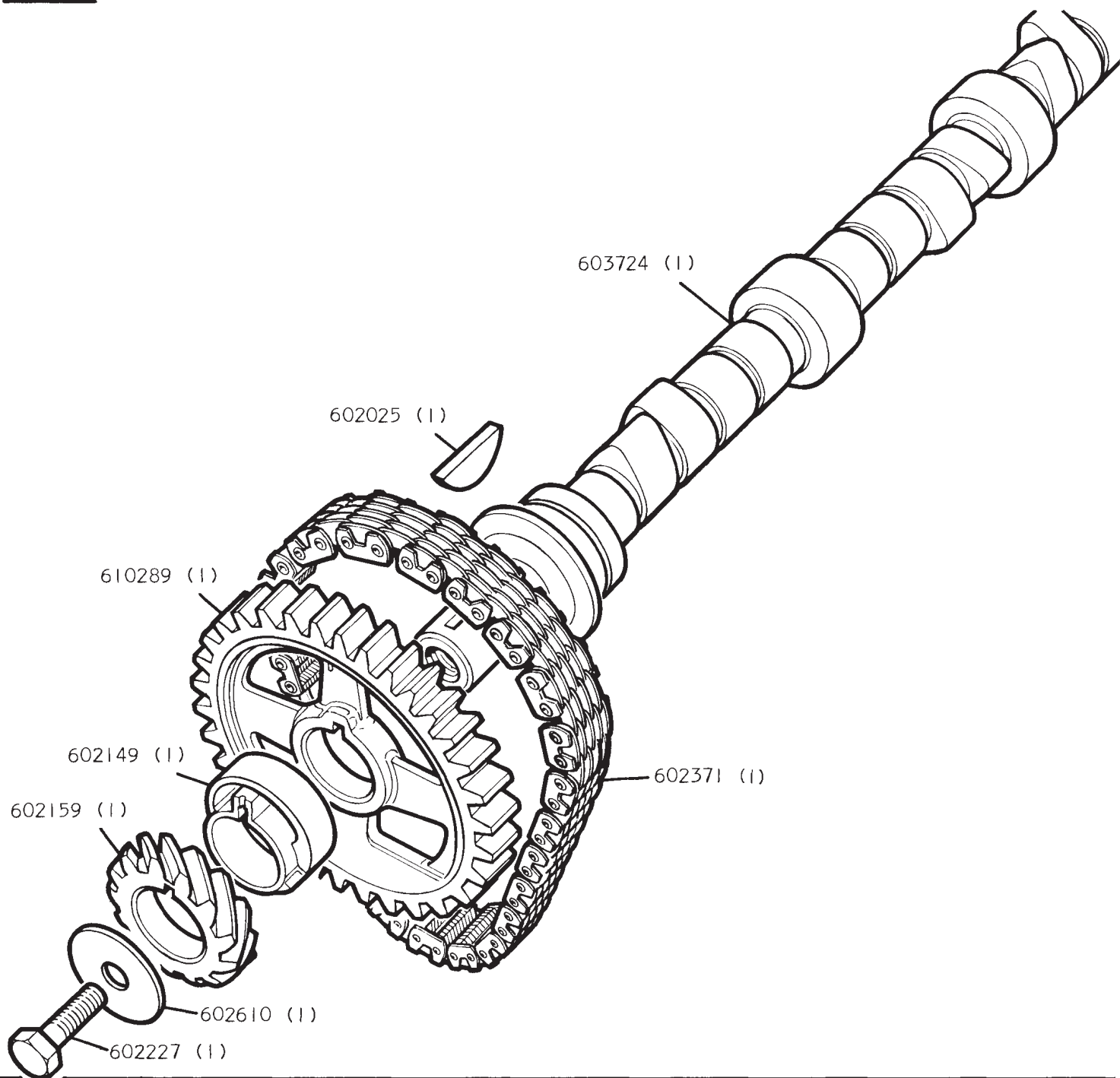
Assembly does not include gears, oil filter and oil pressure switch.

VALVE GEAR



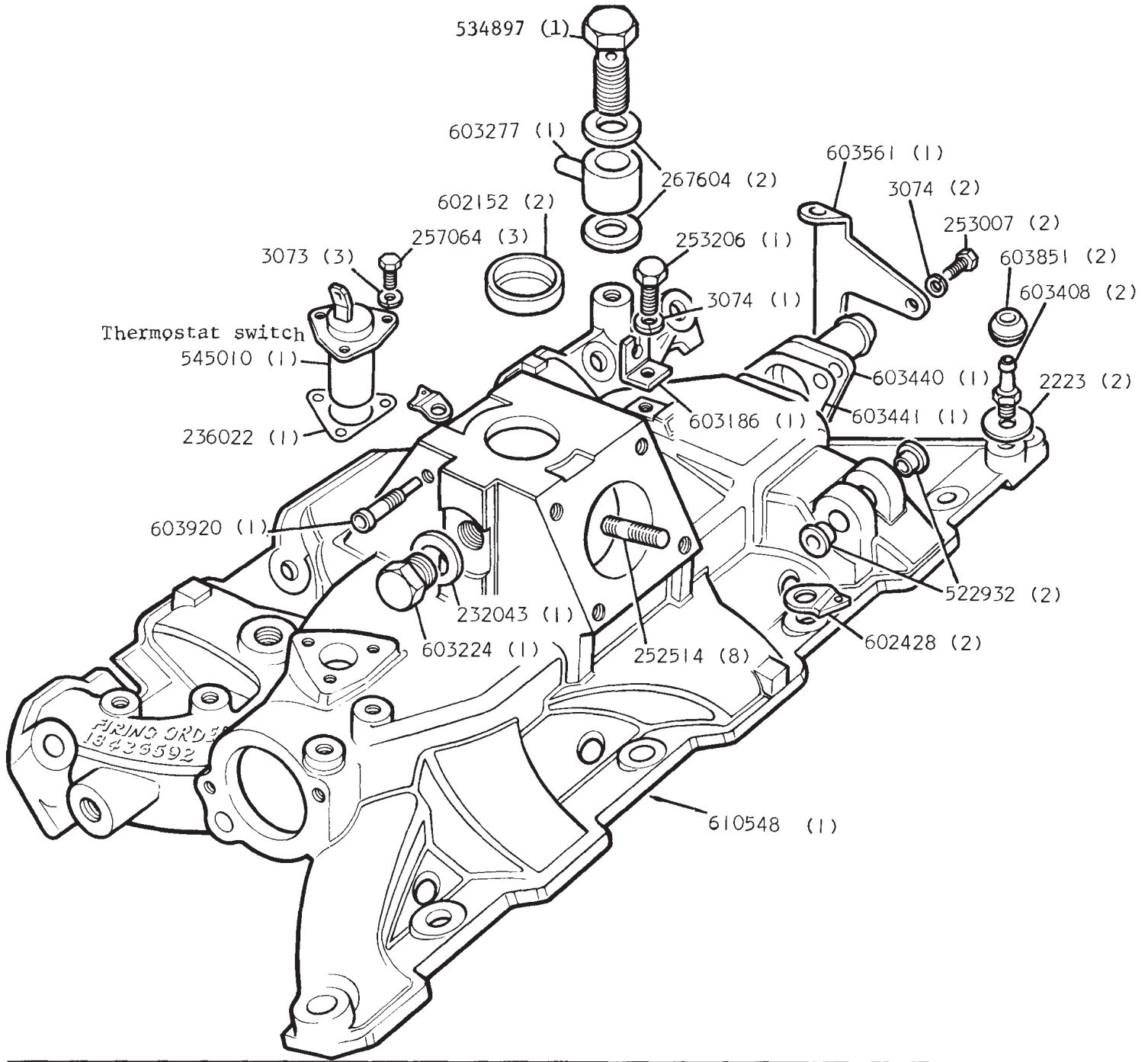
REMARKS

CAMSHAFT



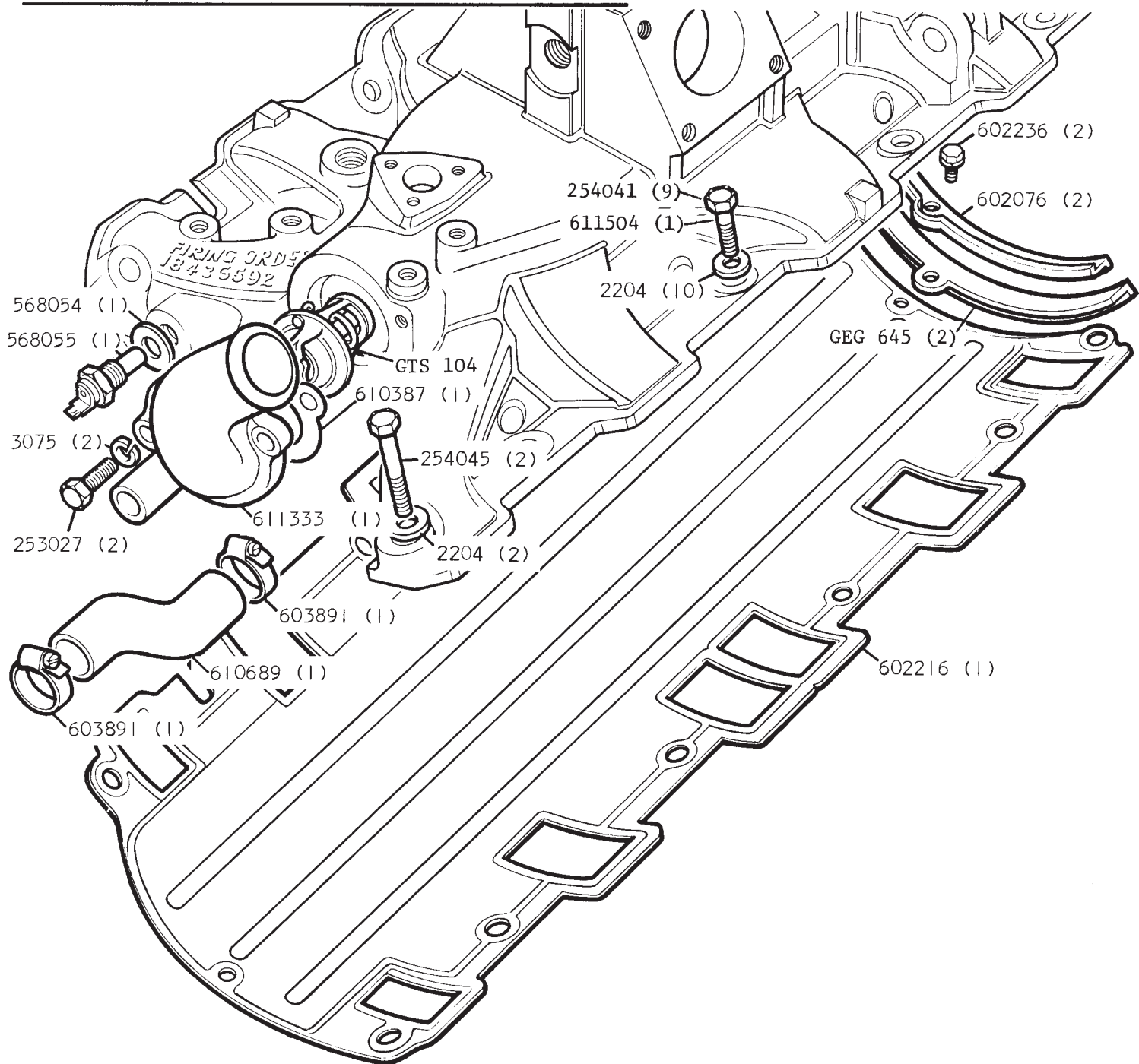
REMARKS

INLET MANIFOLD AND THERMOSTAT SWITCH



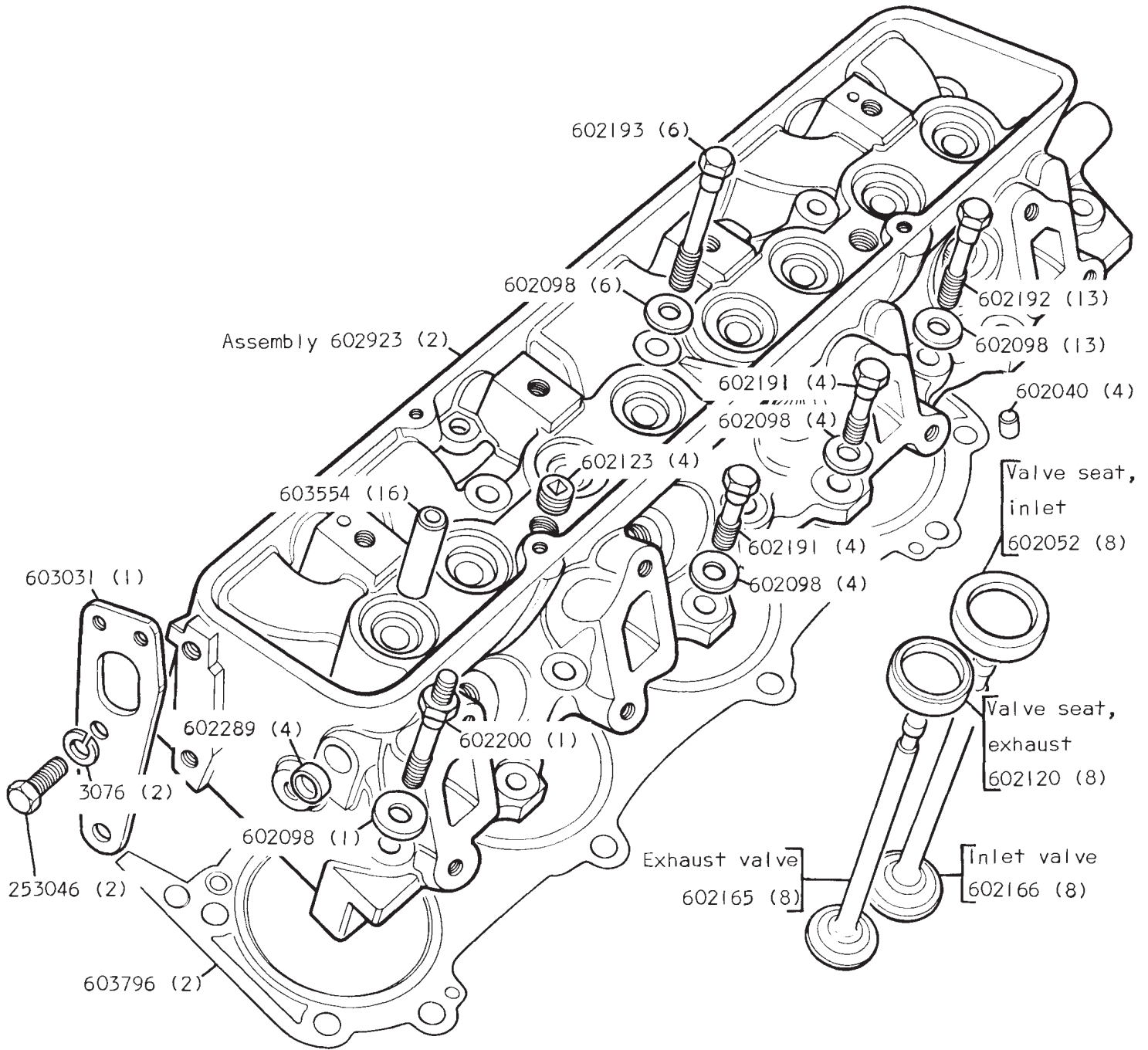
REMARKS

THERMOSTAT, INLET MANIFOLD FIXINGS AND OUTLET PIPES



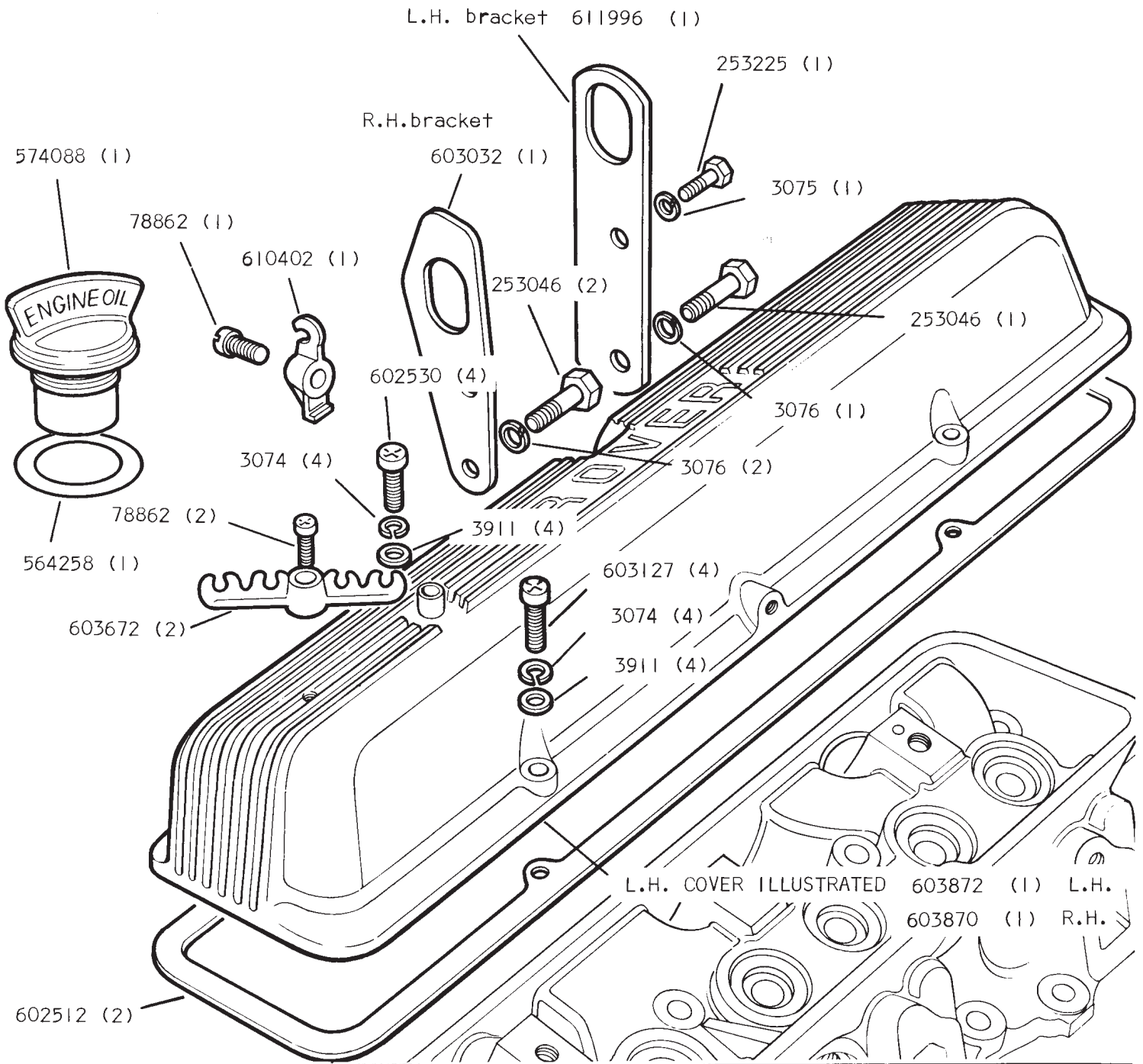
REMARKS

CYLINDER HEAD AND VALVES L.H. ILLUSTRATED.



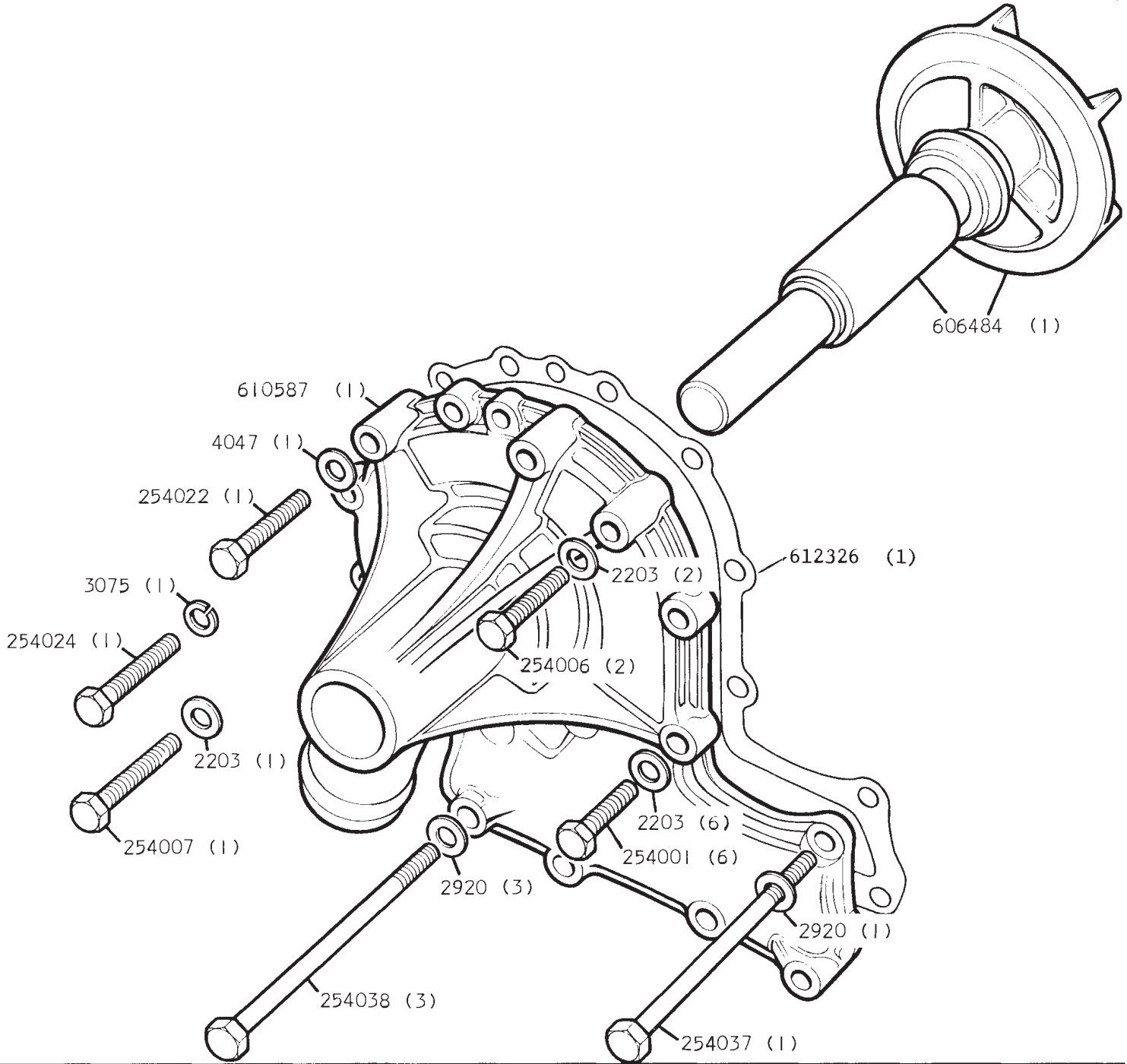
REMARKS

ROCKER COVER



REMARKS

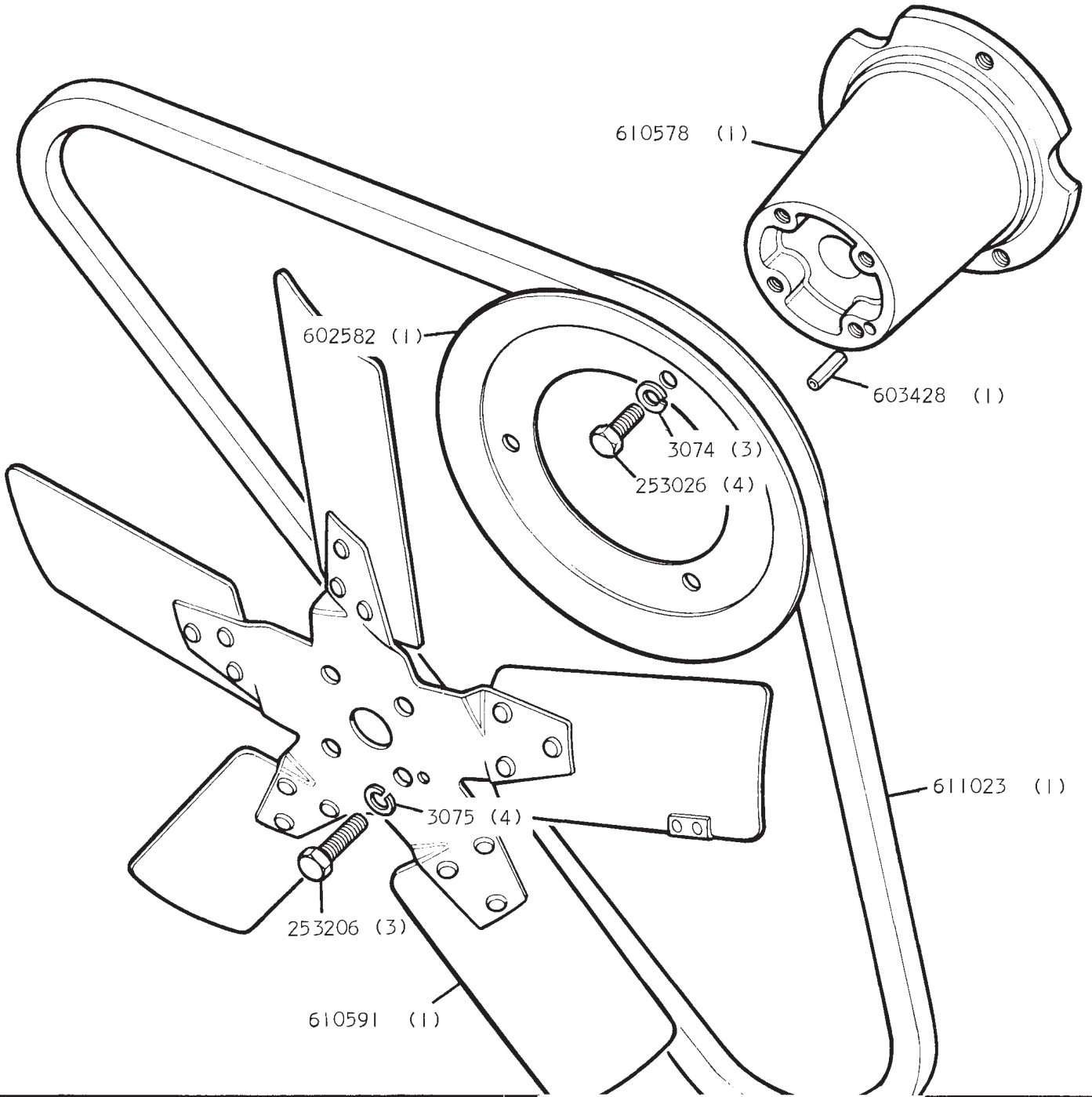
WATER PUMP



REMARKS

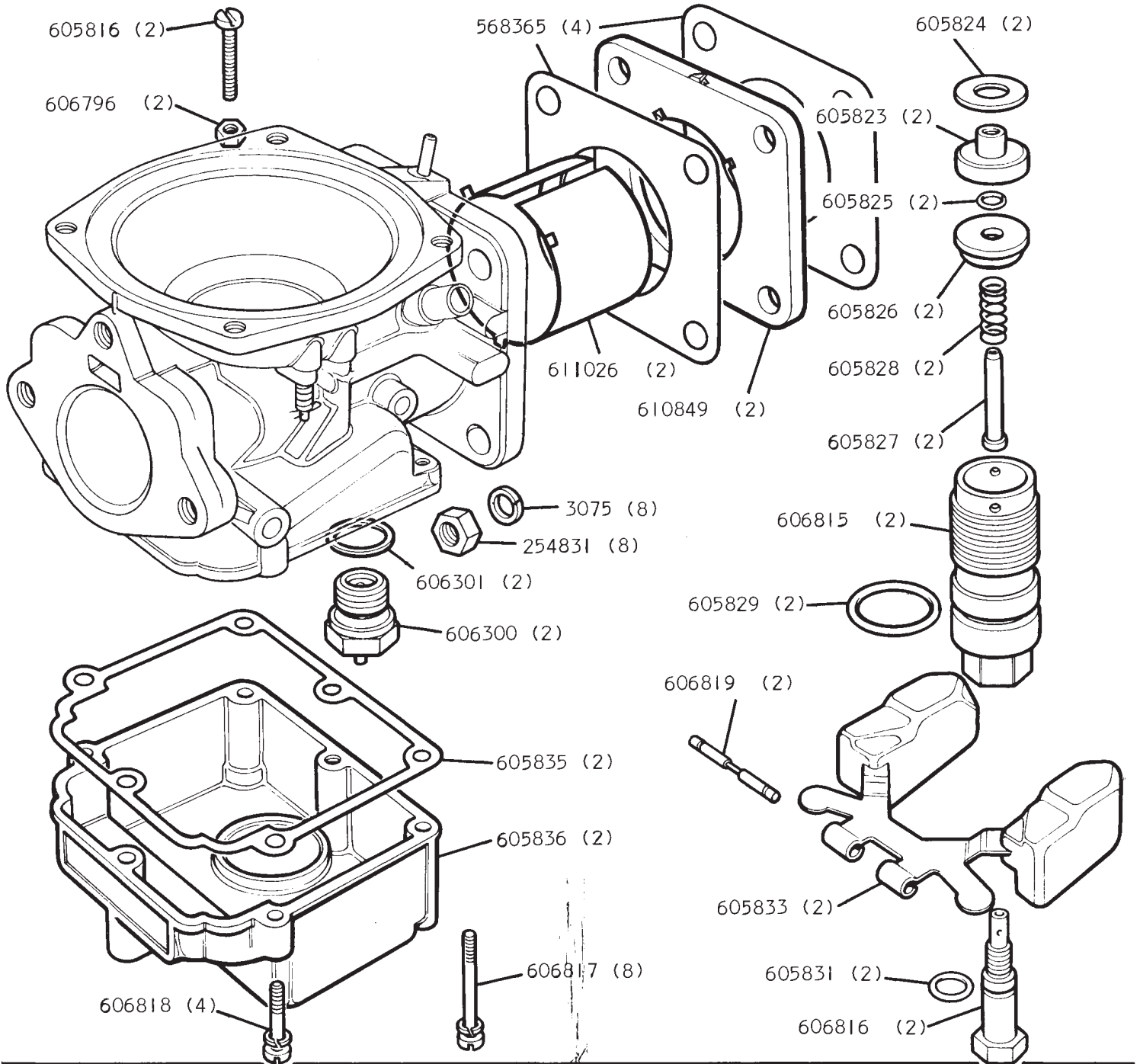
Water pump assembly 610586 (1)

FAN, PULLEY, HUB AND DRIVING BELT



REMARKS

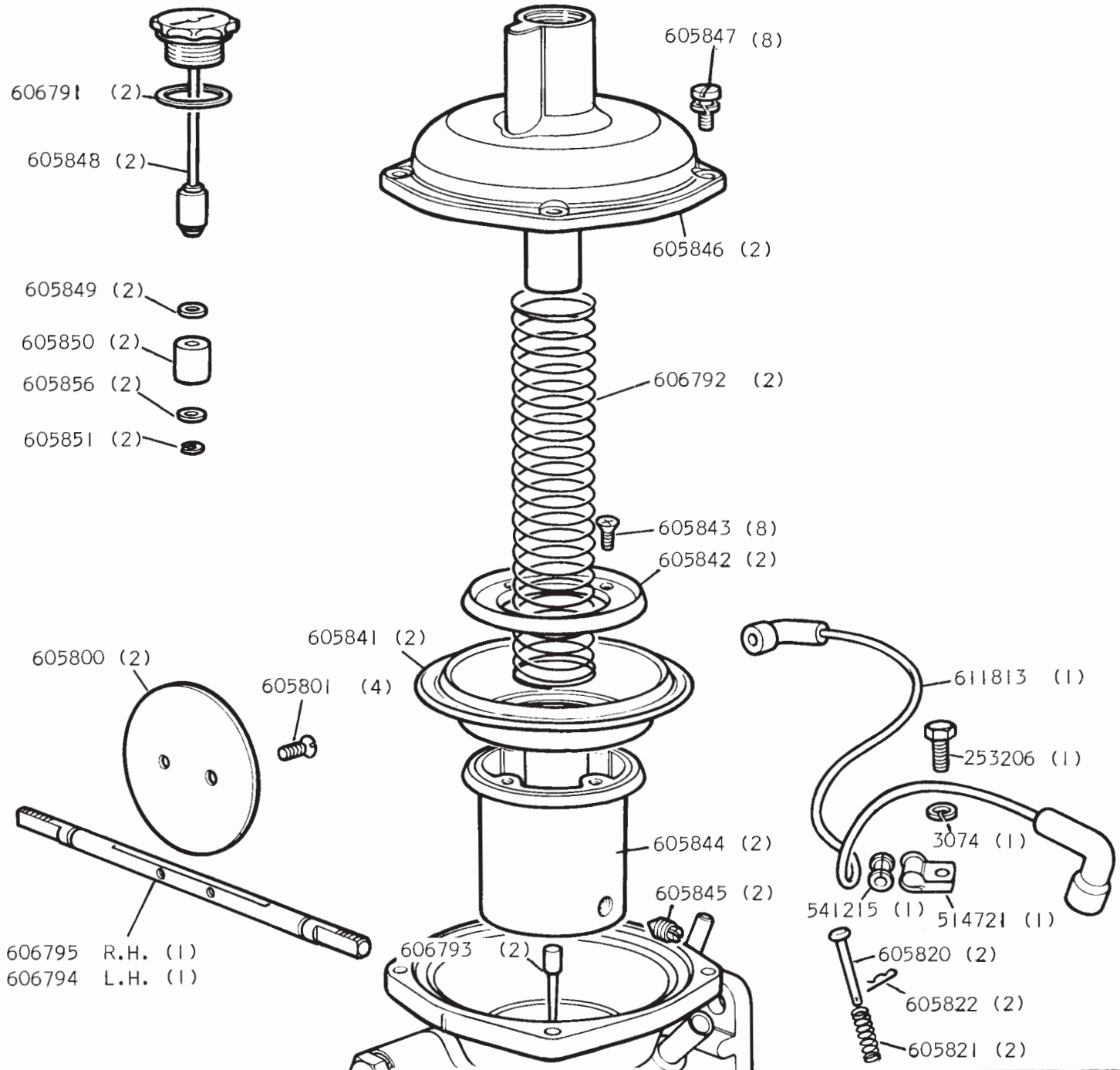
CARBURETTER FLOAT CHAMBER AND JET, R.H. AND L.H.



REMARKS

All items on this page are part of carburettor assemblies.
 Carburettor complete assembly R.H. 610343 (1)
 Carburettor complete assembly L.H. 610344 (1)
 Gasket kit 605857 (2)

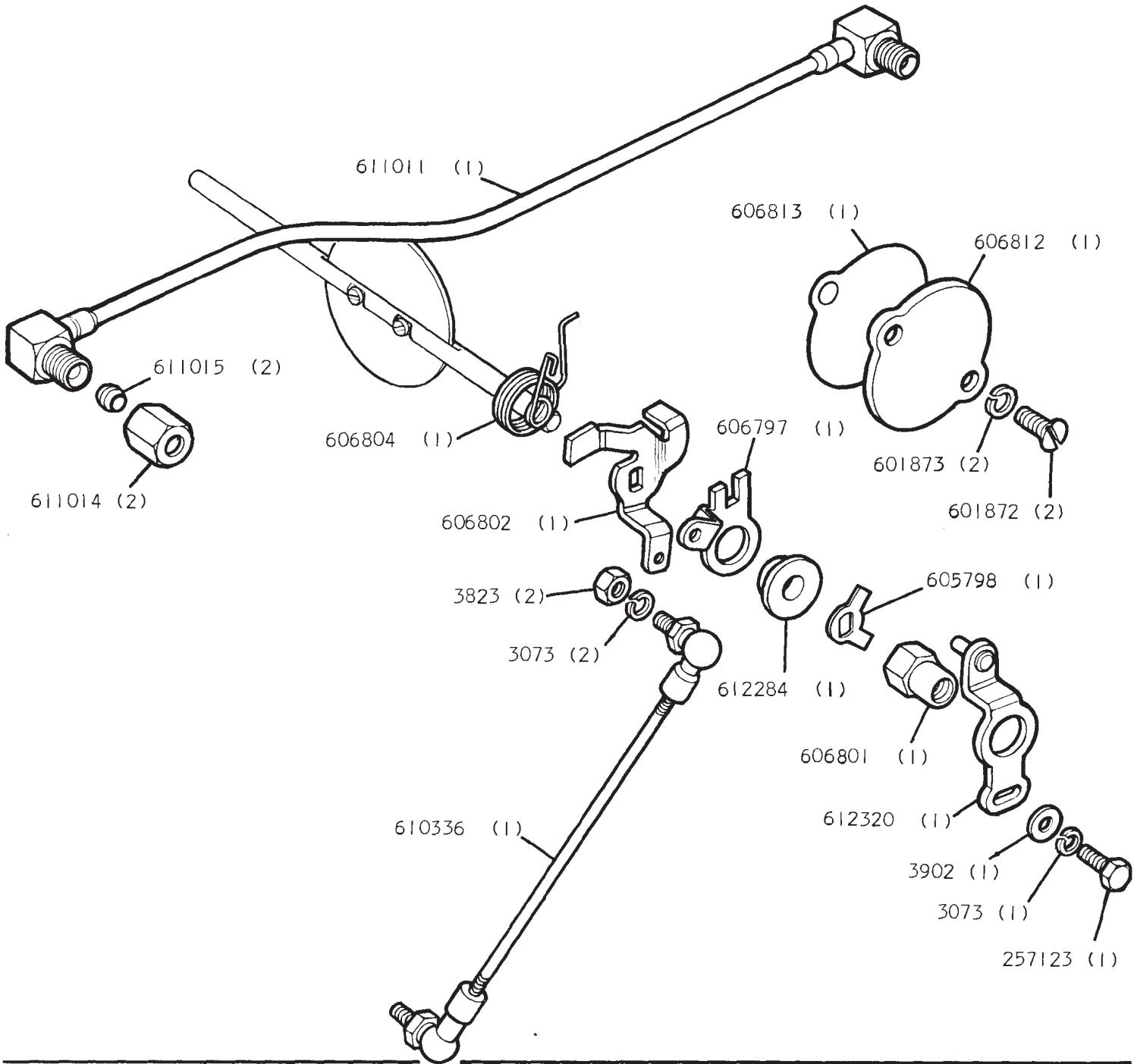
CARBURETTER DAMPER AND AIR VALVE, R.H. AND L.H.



REMARKS

All items on this page are part of carburettor assemblies except vacuum pipe and fixings

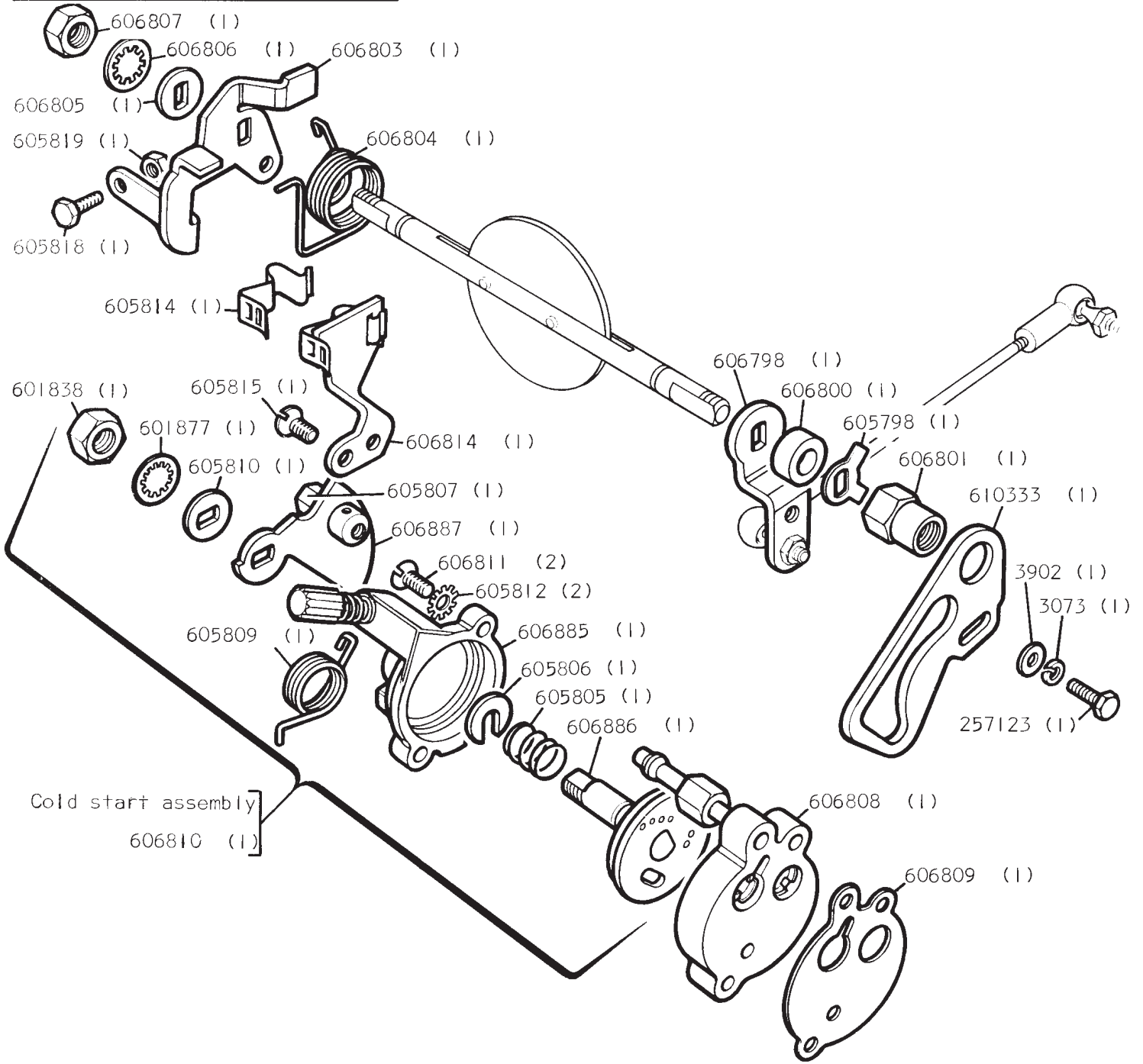
CARBURETTER THROTTLE LINKAGE R.H.



REMARKS

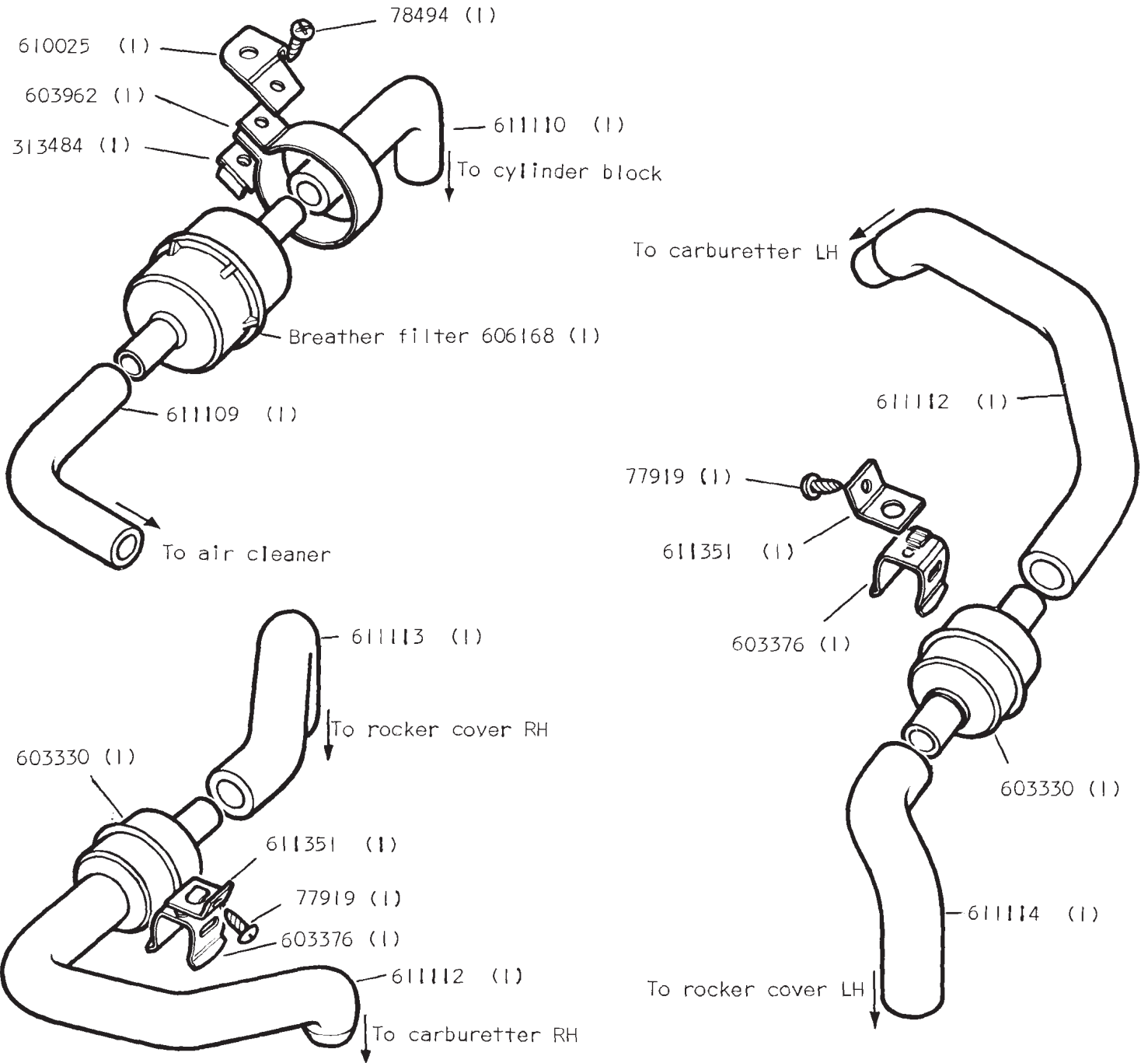
All items on this page are part of carburettor assembly R.H., except throttle link, choke pipe and adjusting lever.

CARBURETTOR THROTTLE LINKAGE L.H.



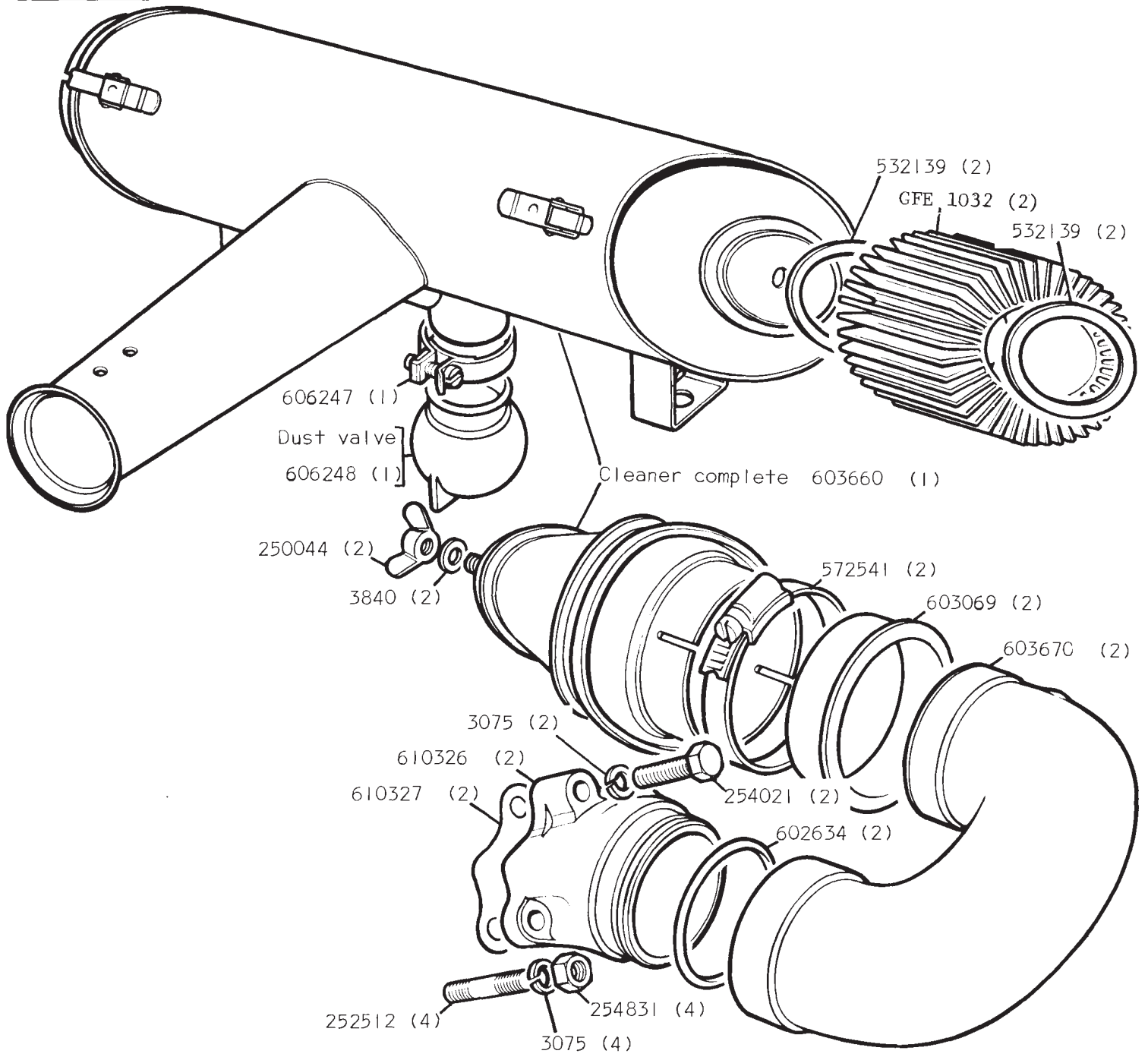
REMARKS

BREATHER FILTER AND FLAME TRAPS



REMARKS

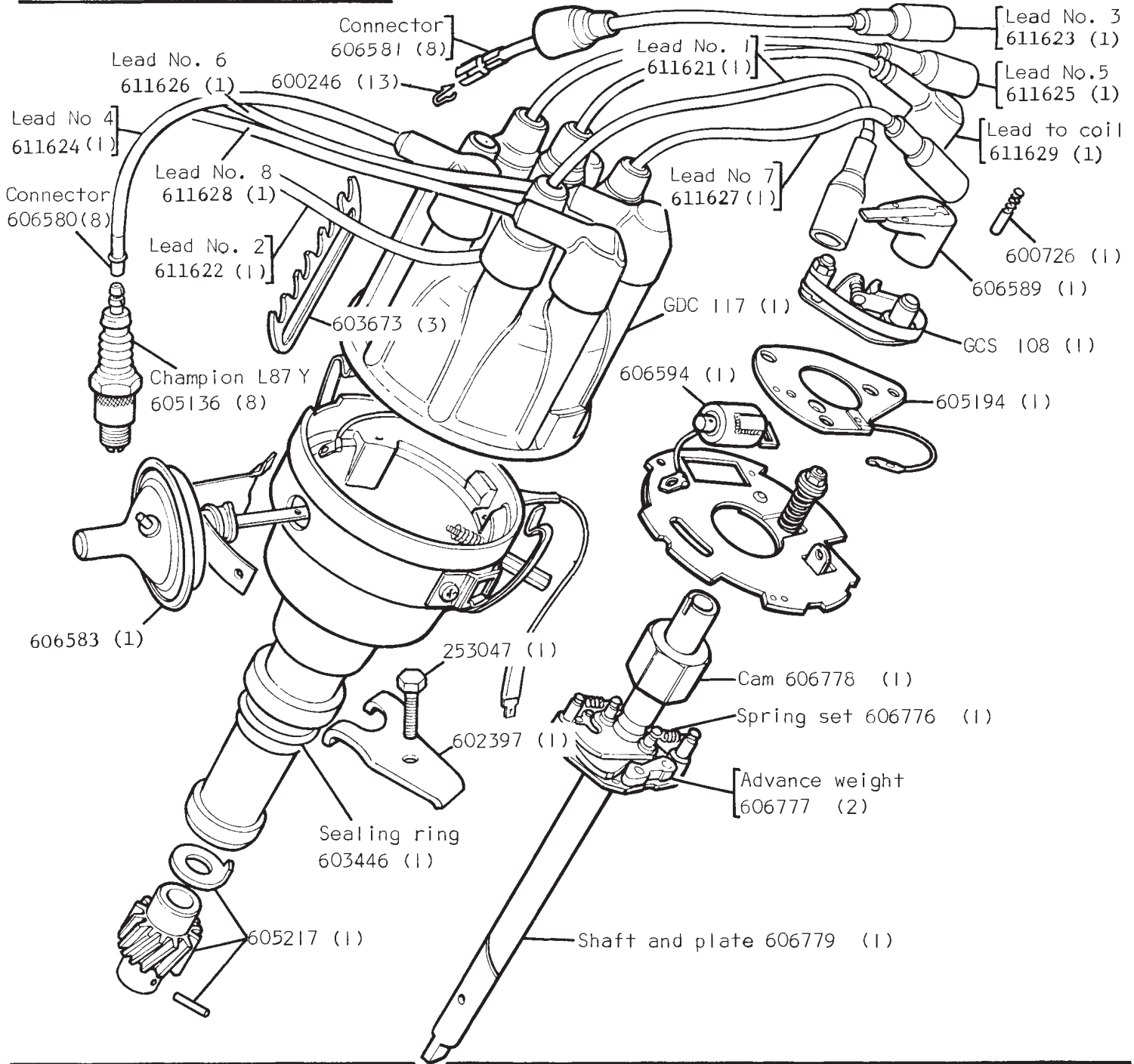
AIR CLEANER



REMARKS

Element, washers and dust valve are part of air cleaner

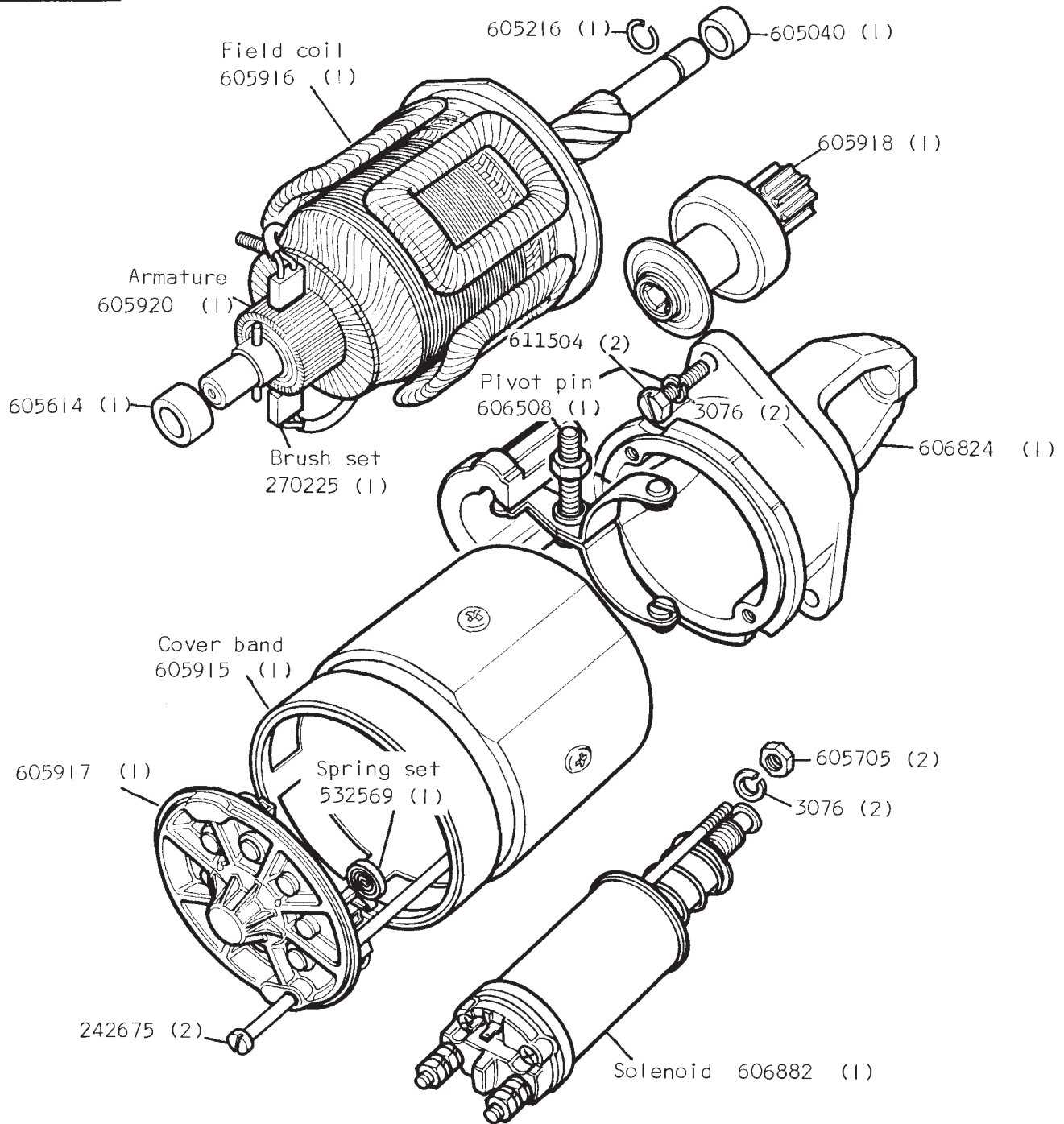
DISTRIBUTOR AND IGNITION HARNESS



REMARKS

Distributor complete 611390 (1)

STARTER MOTOR

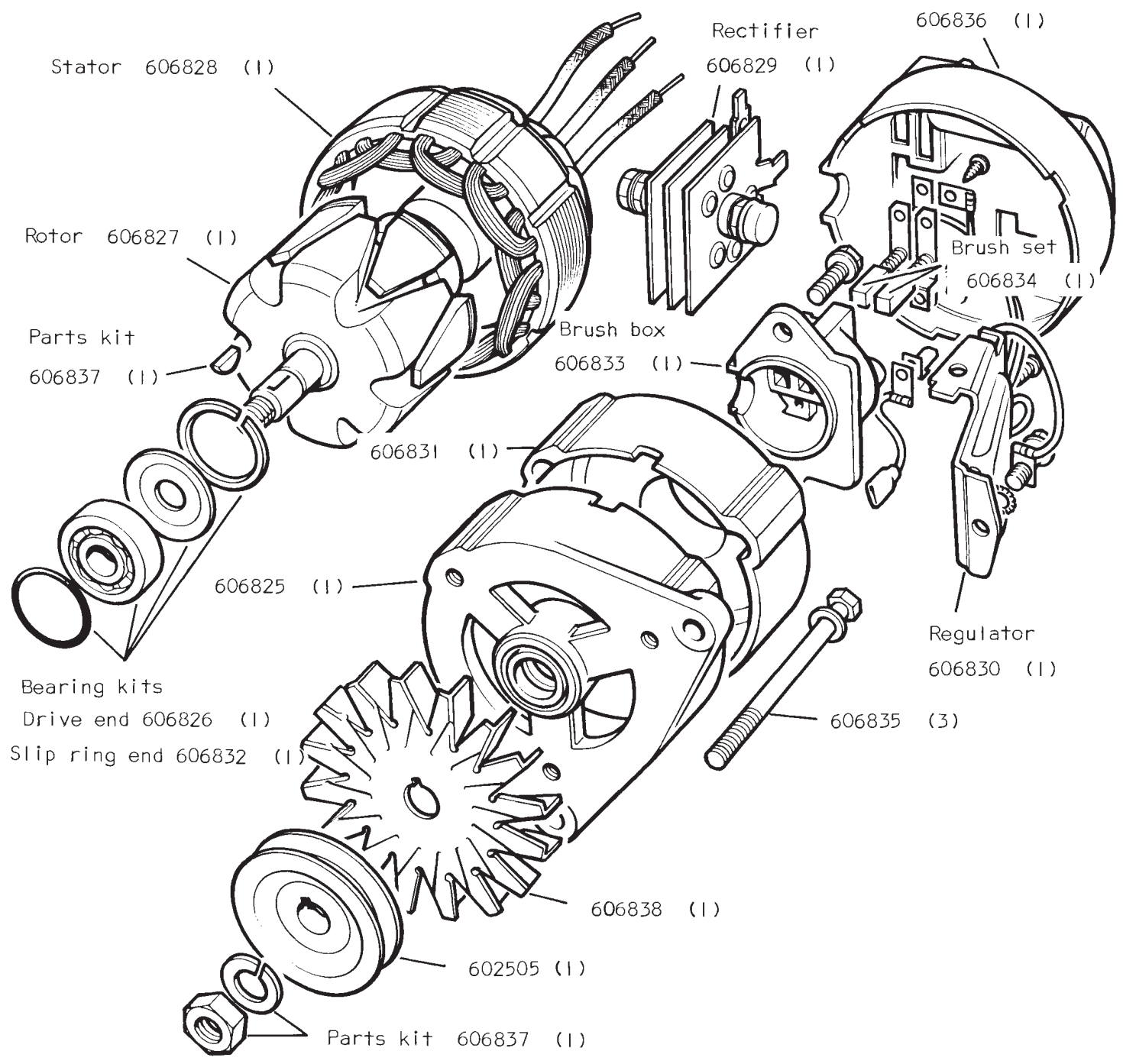


REMARKS

Starter motor complete 579486 (1)

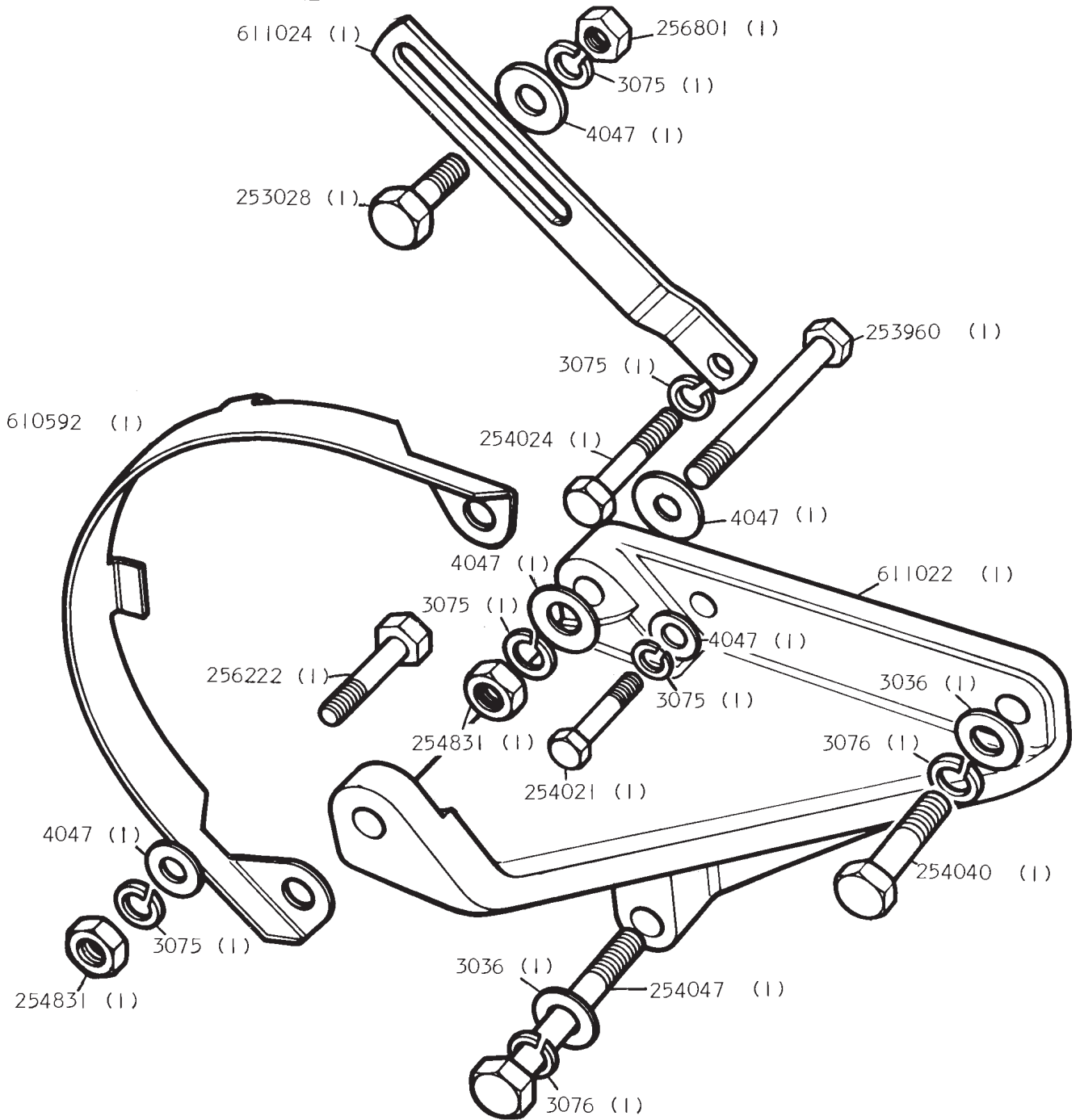
Sundry parts kit 270251 (1)

ALTERNATOR



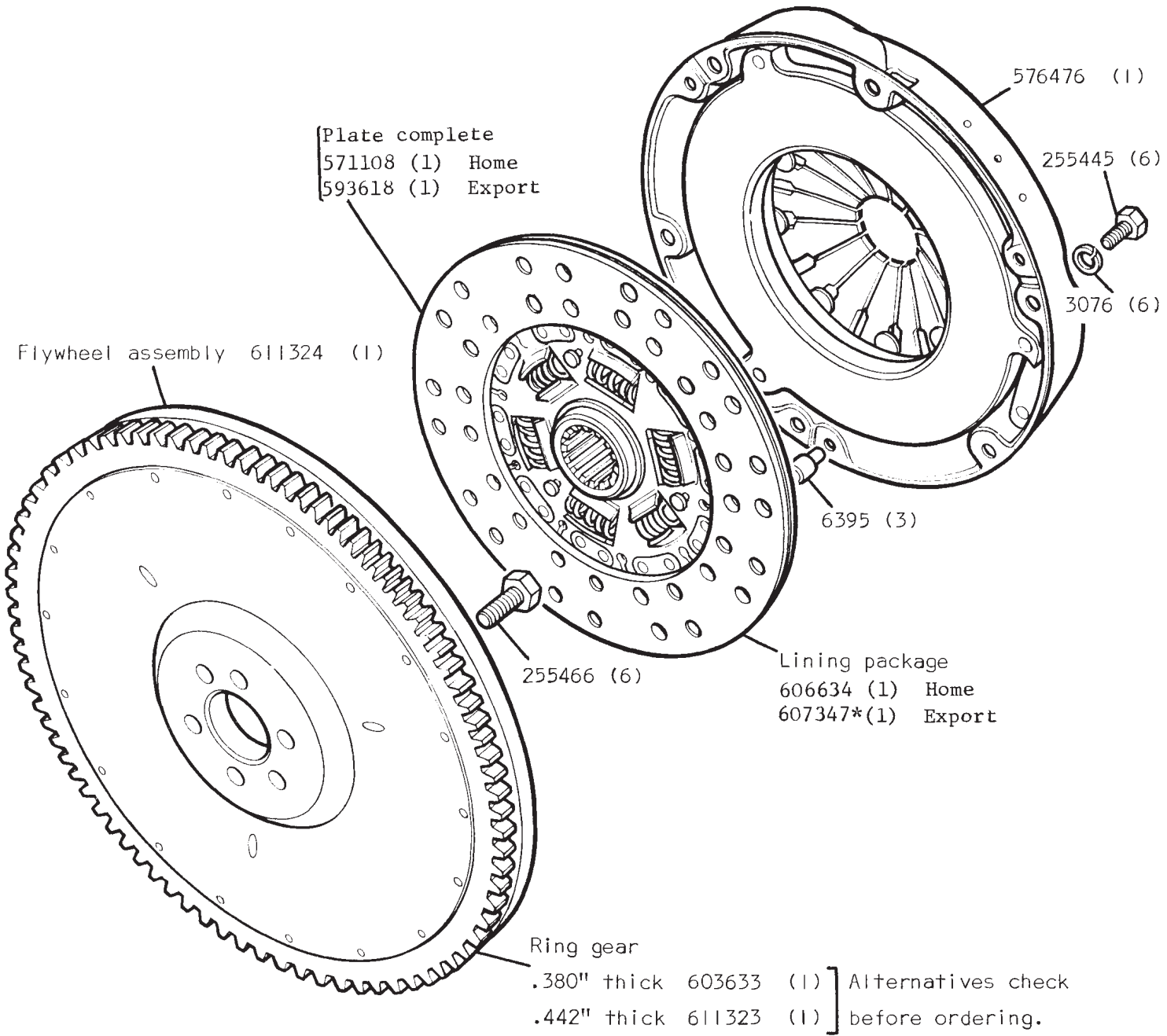
REMARKS Alternator complete 575228 (1)

ALTERNATOR BRACKETS AND FIXINGS

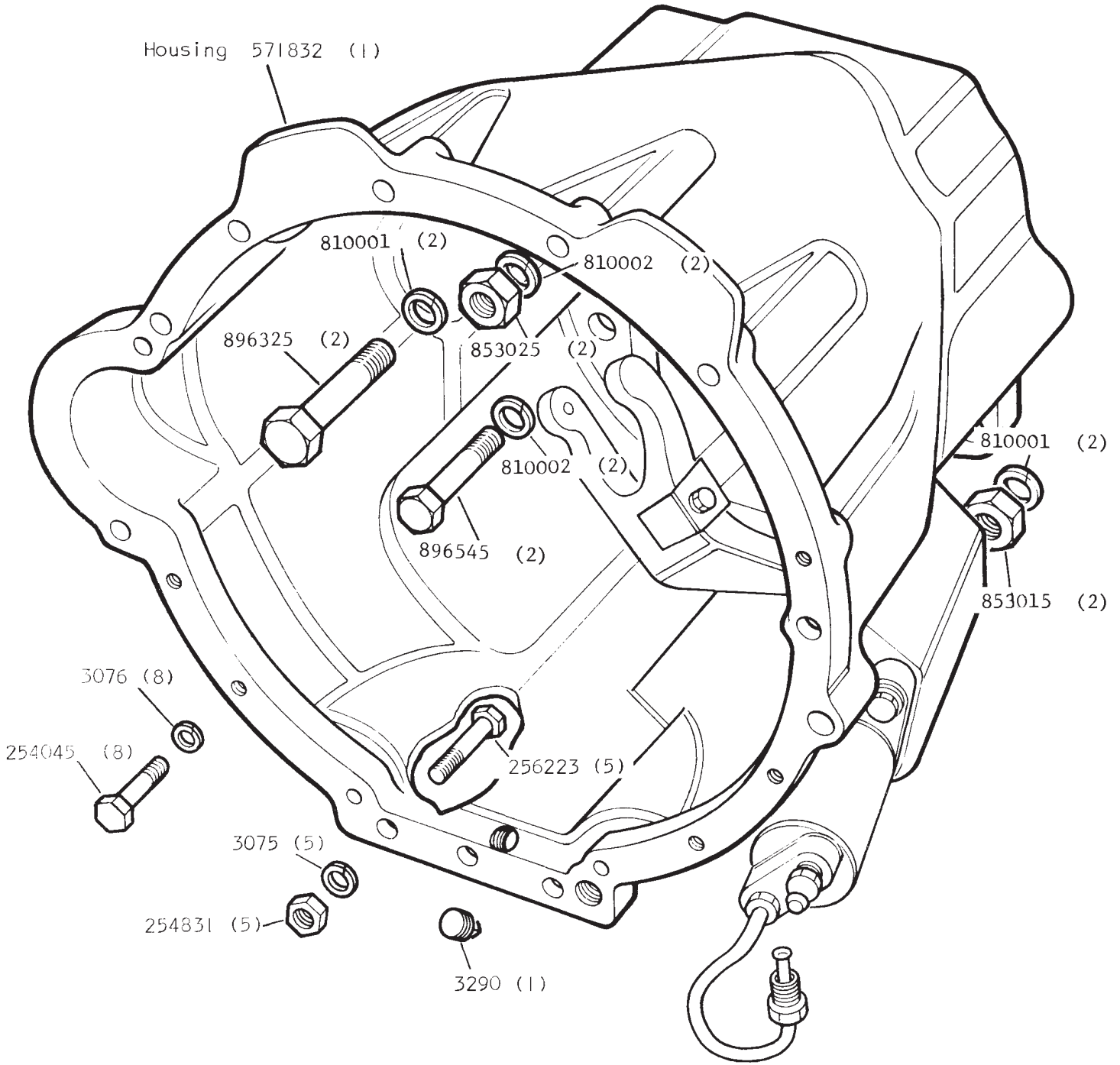


REMARKS

FLYWHEEL AND CLUTCH

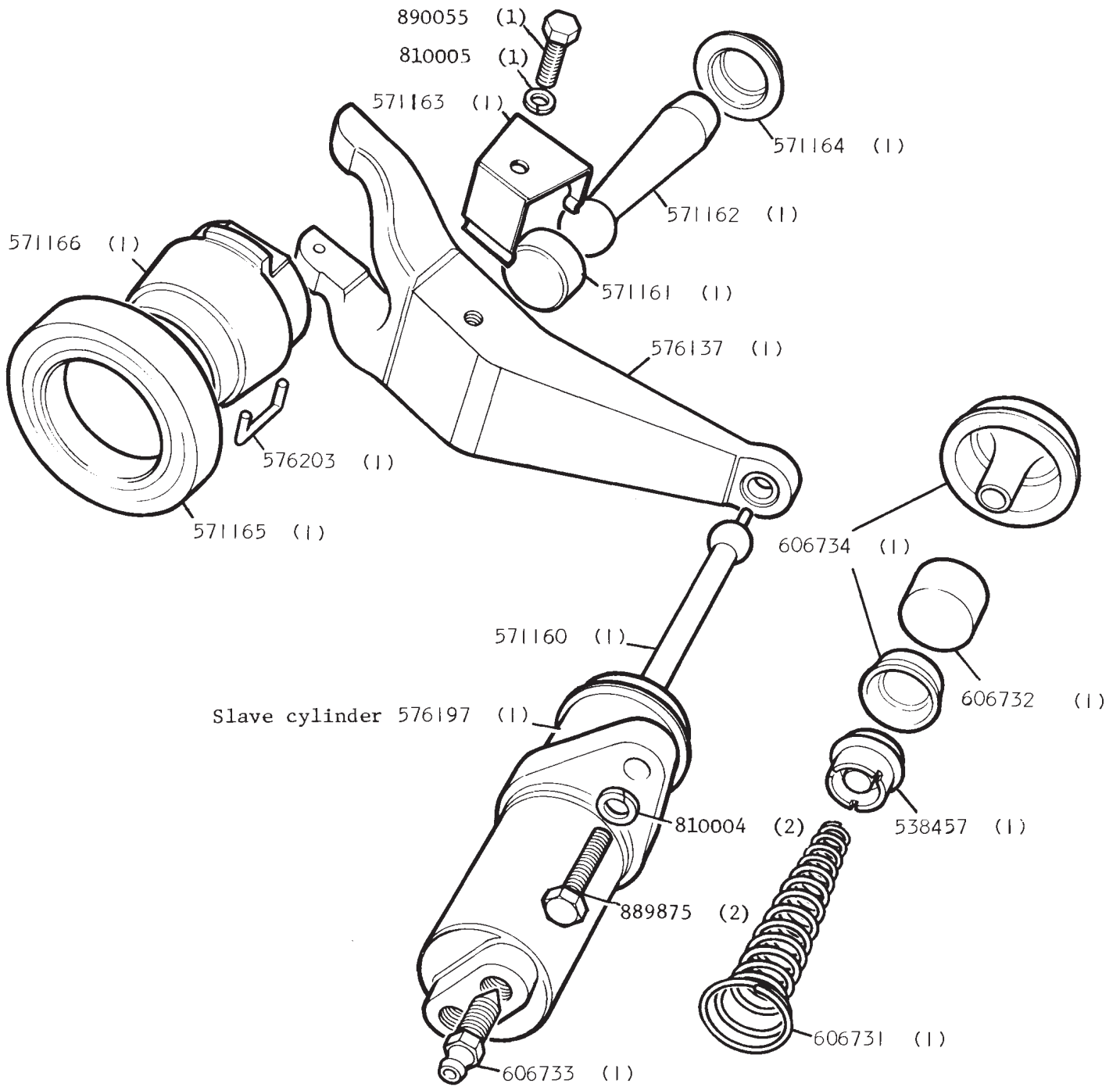


REMARKS



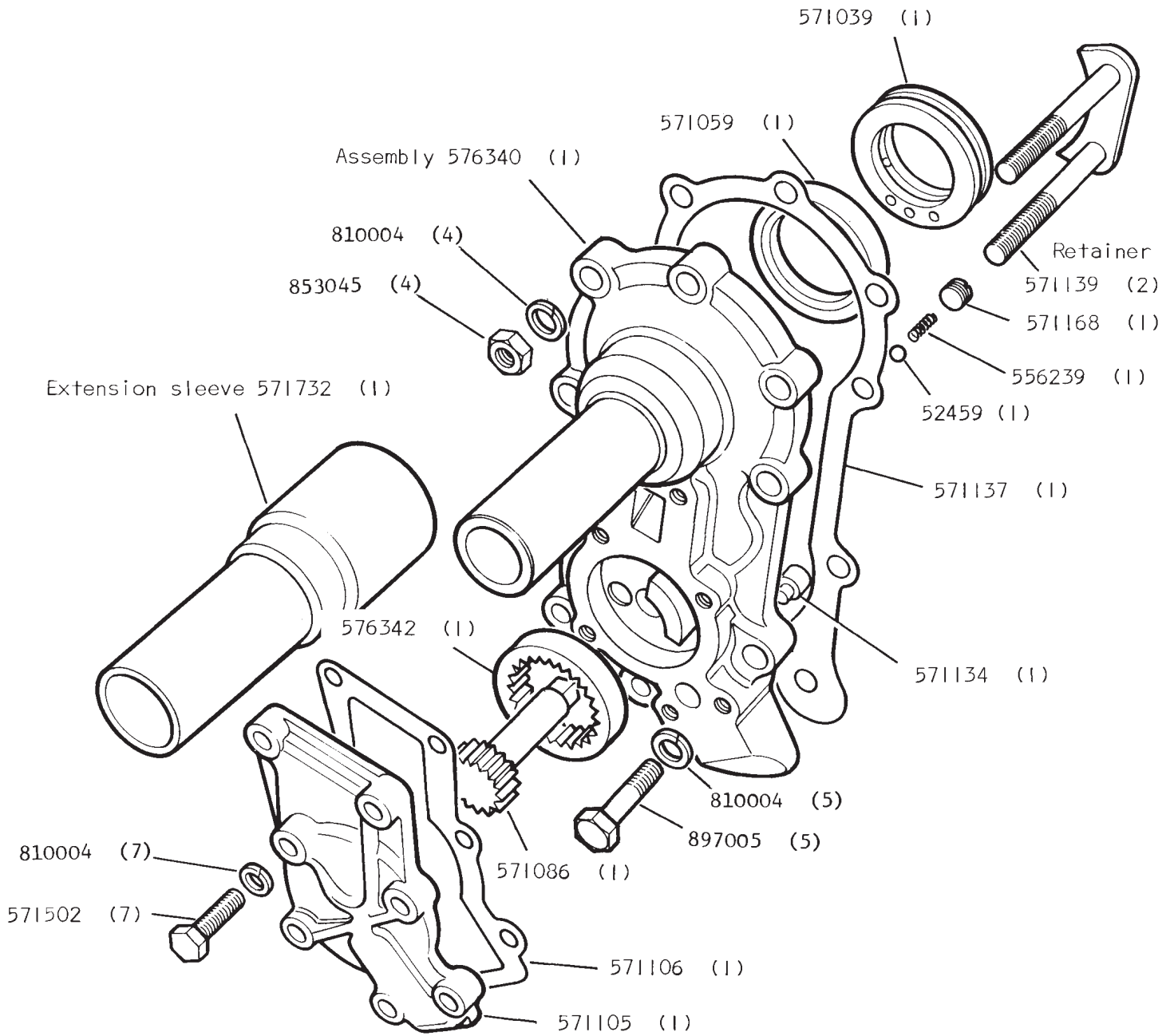
REMARKS

CLUTCH RELEASE MECHANISM



REMARKS

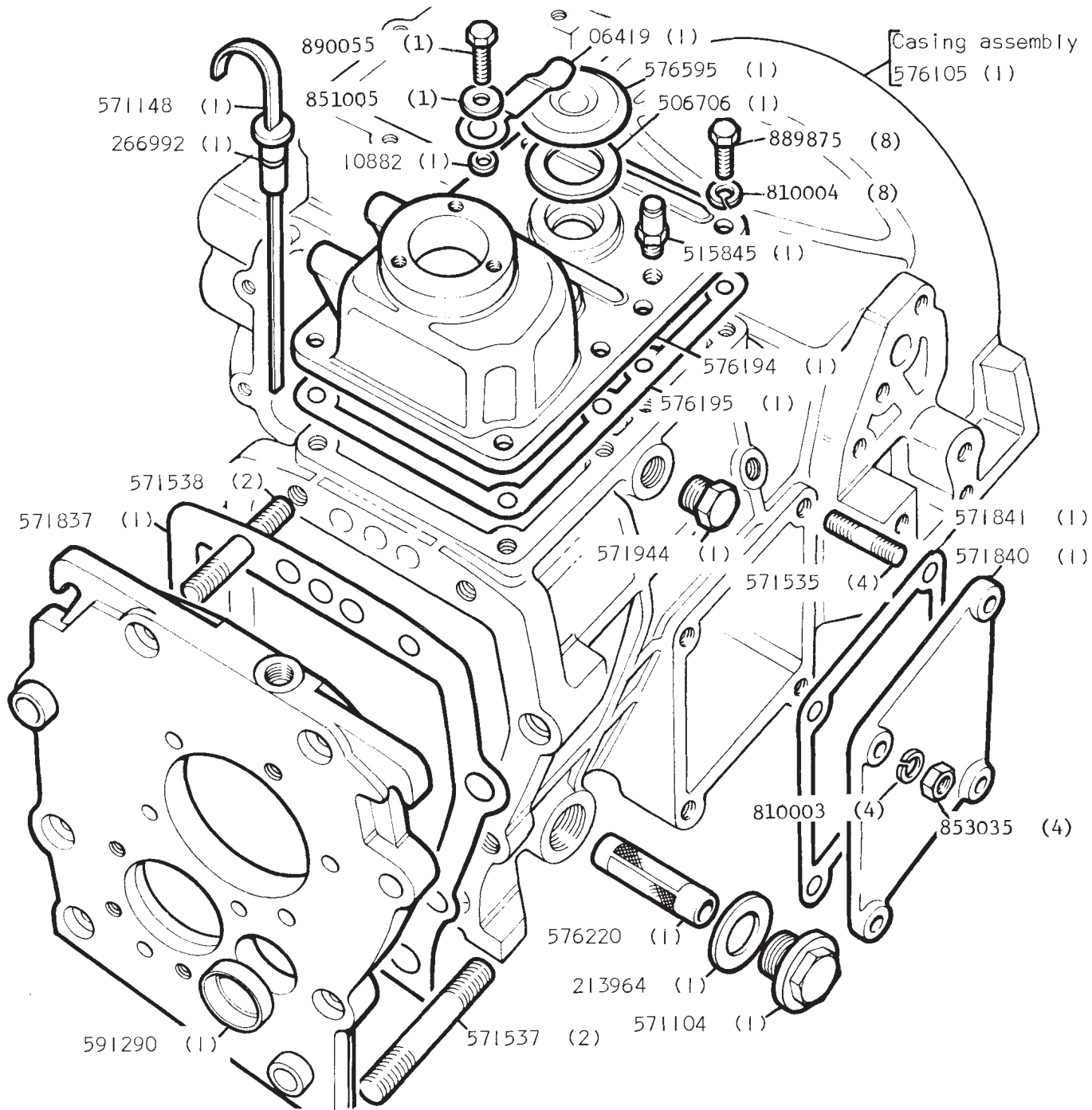
GEARBOX FRONT COVER AND OIL PUMP



REMARKS

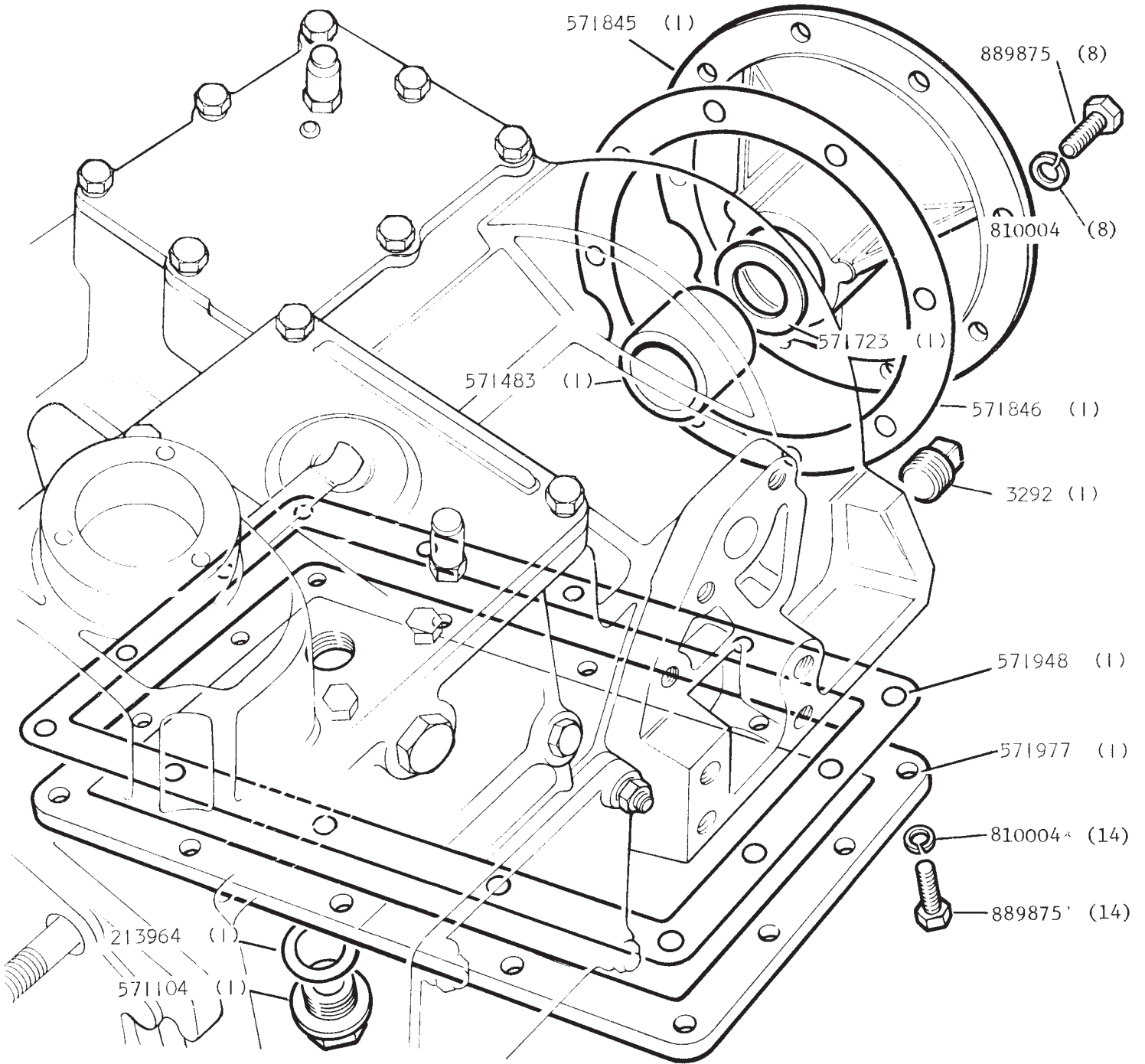
All items on this page are part of oil pump assembly, except extension sleeve and bearing retainer.

GEARBOX MAIN AND TRANSFER CASING, FRONT PORTION



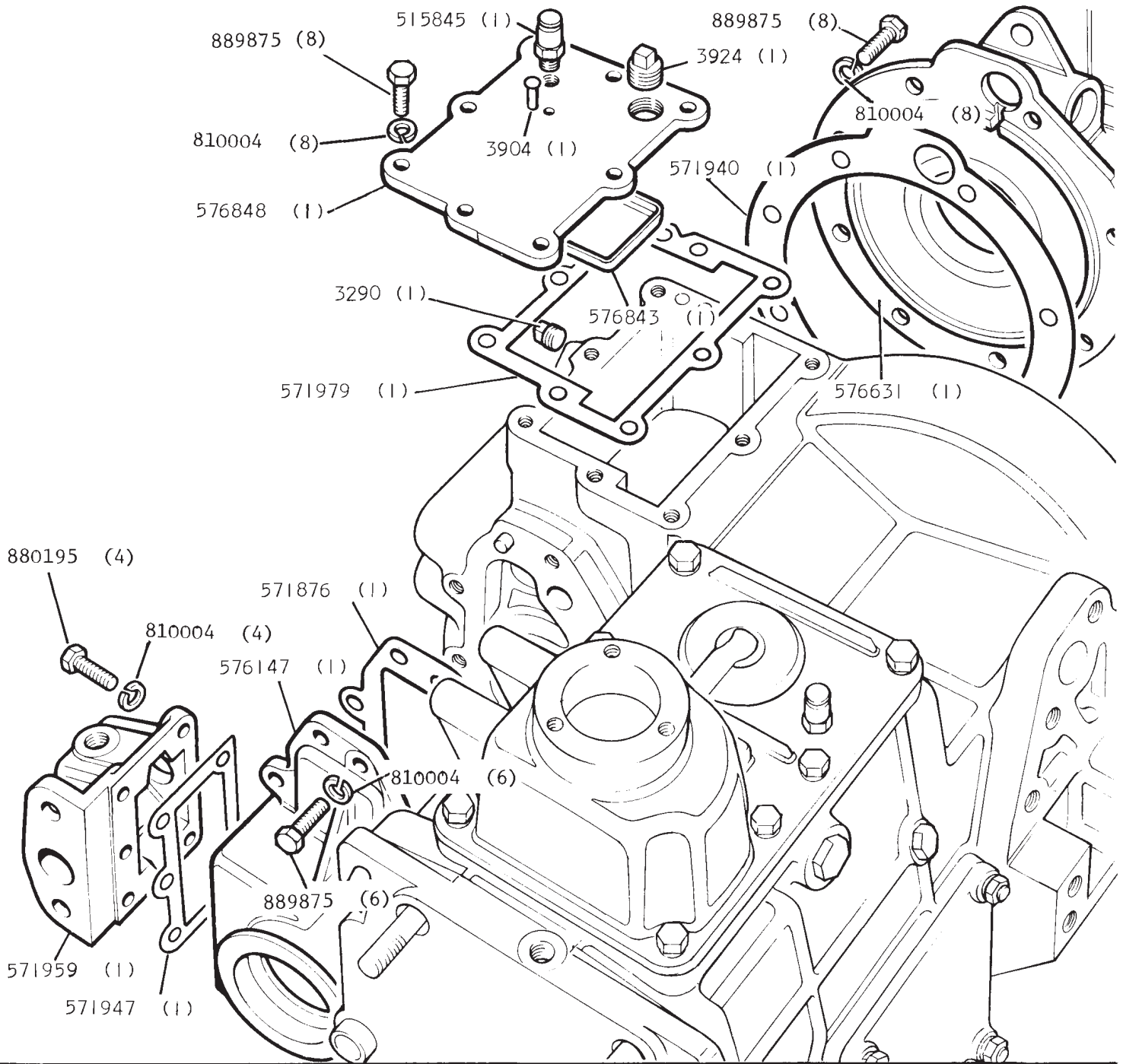
REMARKS Gearbox complete assembly 576601 (1)
 Gearbox gasket kit 606754 (1)

GEARBOX MAIN AND TRANSFER CASING, REAR PORTION



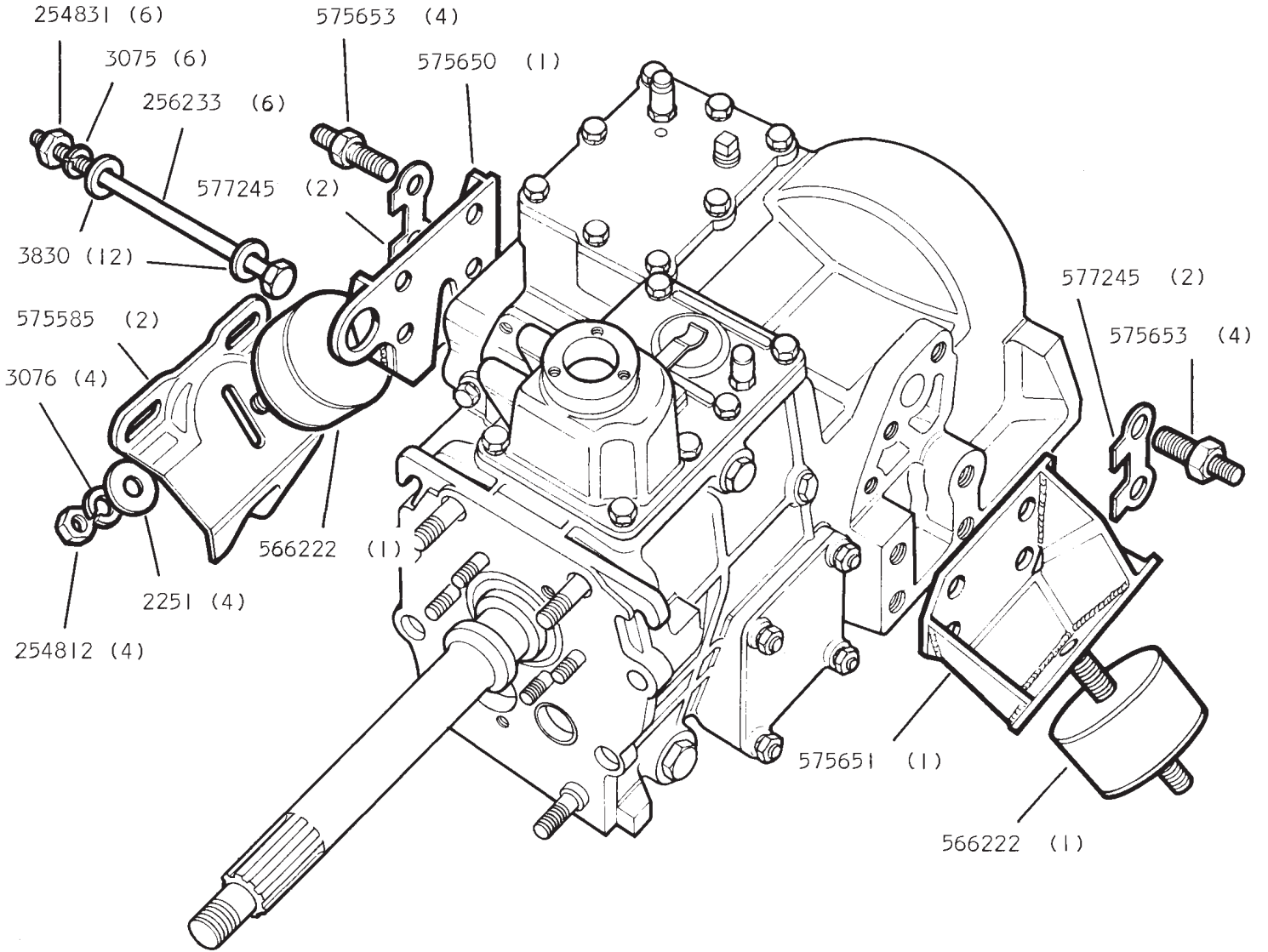
REMARKS

GEARBOX MAIN AND TRANSFER CASING TRANSFER PORTION



REMARKS

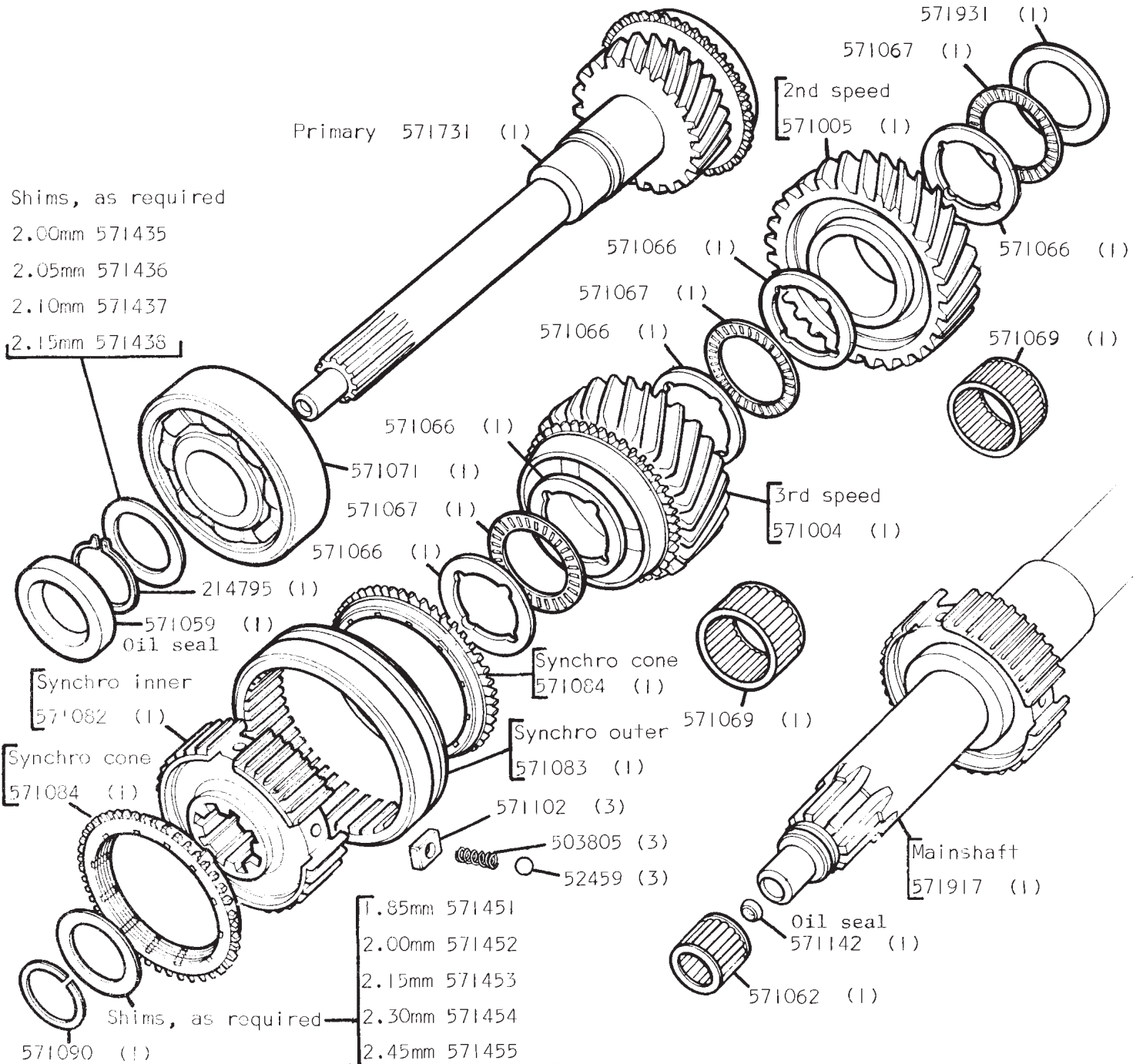
GEARBOX MOUNTINGS



REMARKS

Suspension rubbers and fixings are not part of gearbox assembly

PRIMARY PINION, 2nd AND 3rd MAINSHAFT GEARS

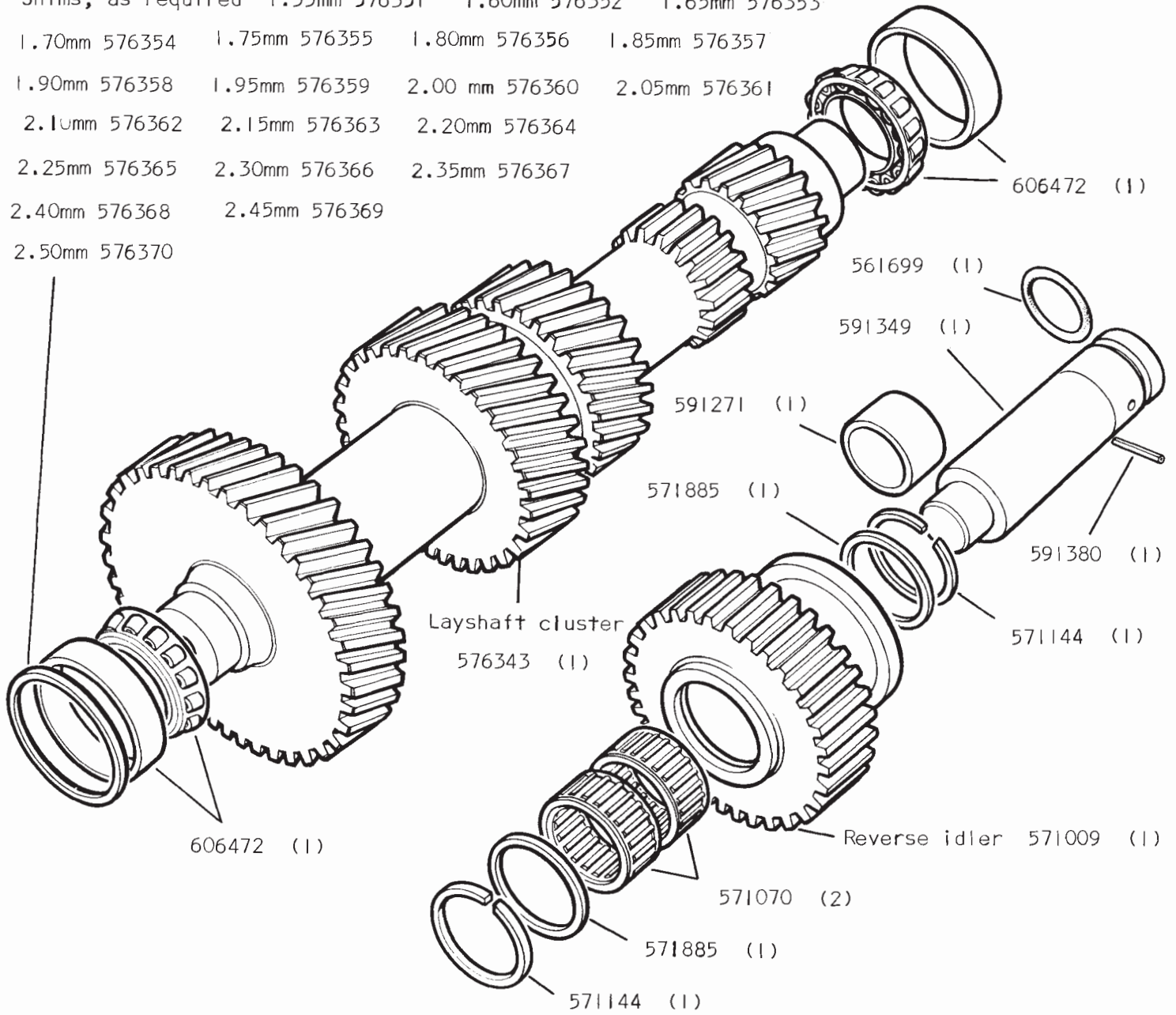


REMARKS

LAYSHAFT GEARS AND REVERSE

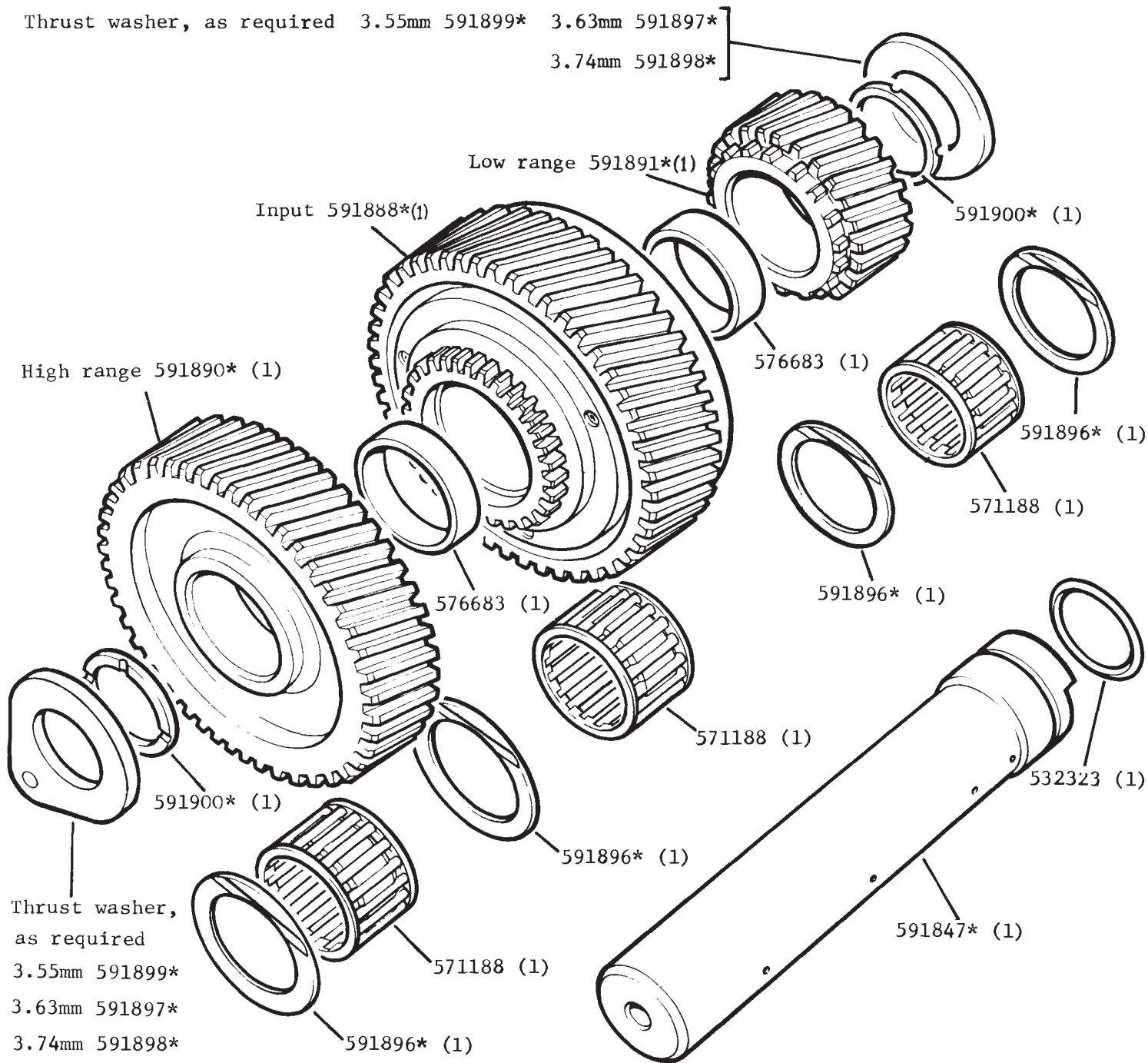
Shims, as required

1.55mm 576351	1.60mm 576352	1.65mm 576353
1.70mm 576354	1.75mm 576355	1.80mm 576356
1.85mm 576357	1.90mm 576358	1.95mm 576359
2.00 mm 576360	2.05mm 576361	2.10mm 576362
2.15mm 576363	2.20mm 576364	2.25mm 576365
2.30mm 576366	2.35mm 576367	2.40mm 576368
2.45mm 576369	2.50mm 576370	

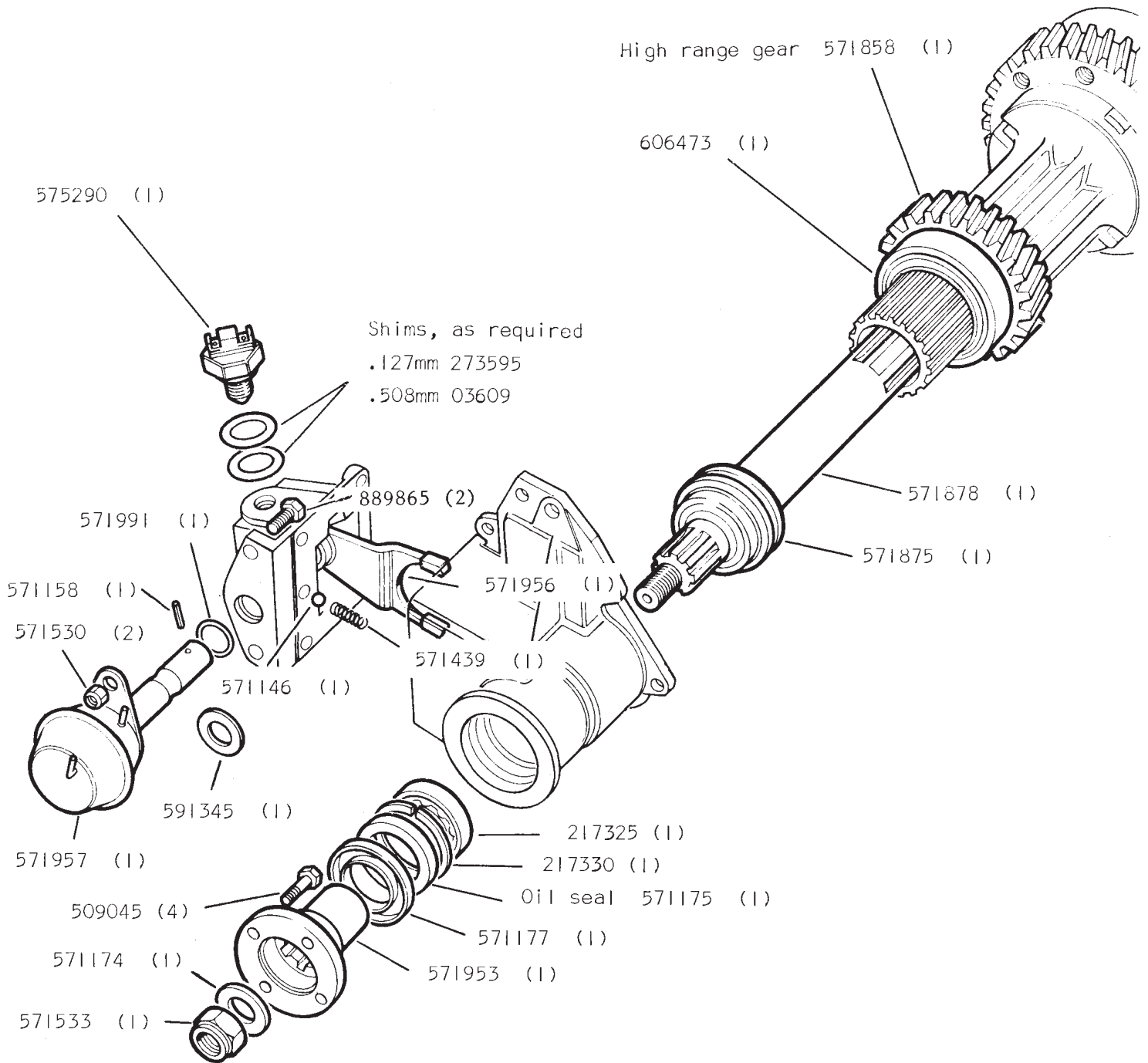


REMARKS

INTERMEDIATE GEARS

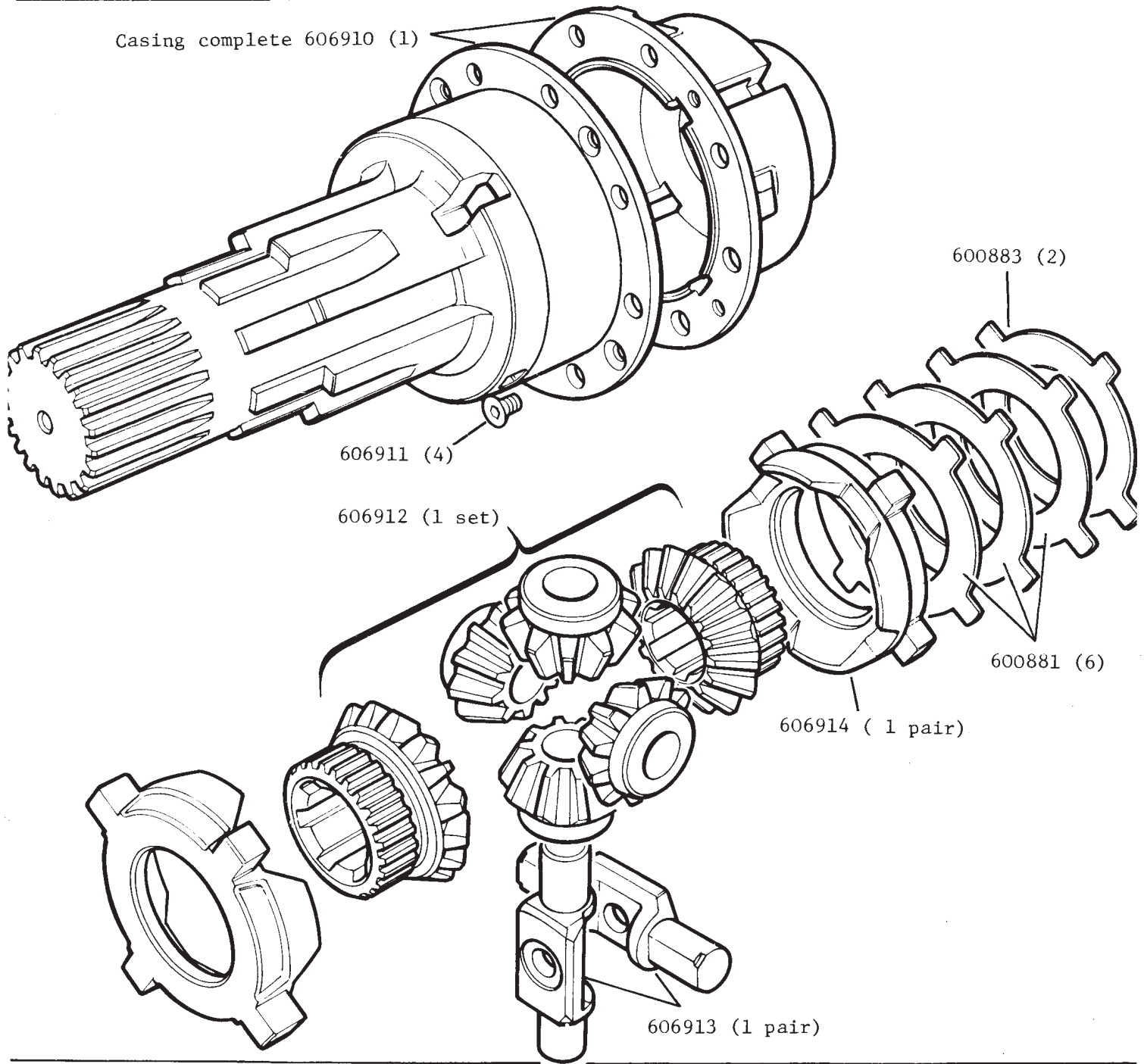


REMARKS



REMARKS

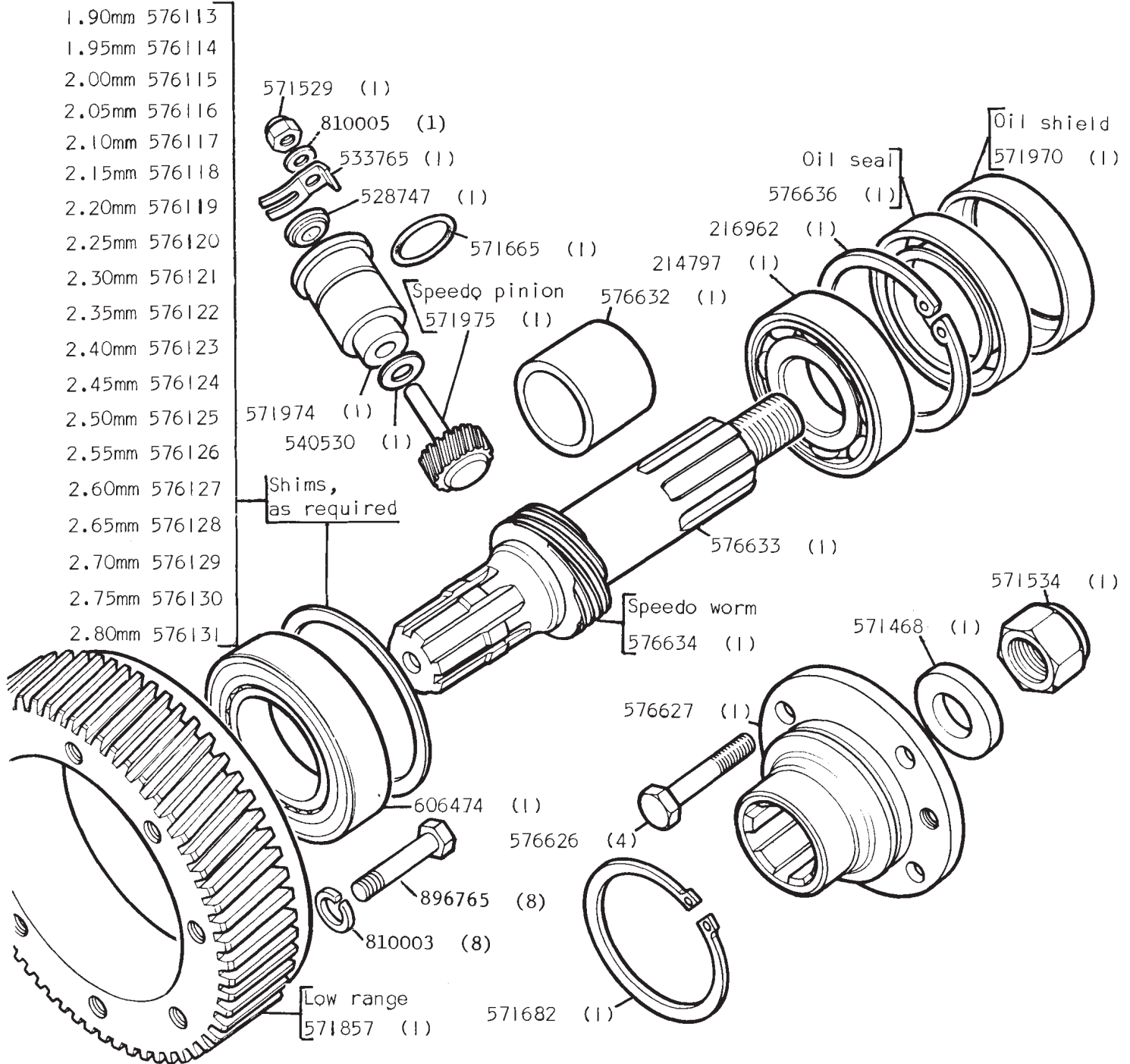
GEARBOX DIFFERENTIAL



REMARKS

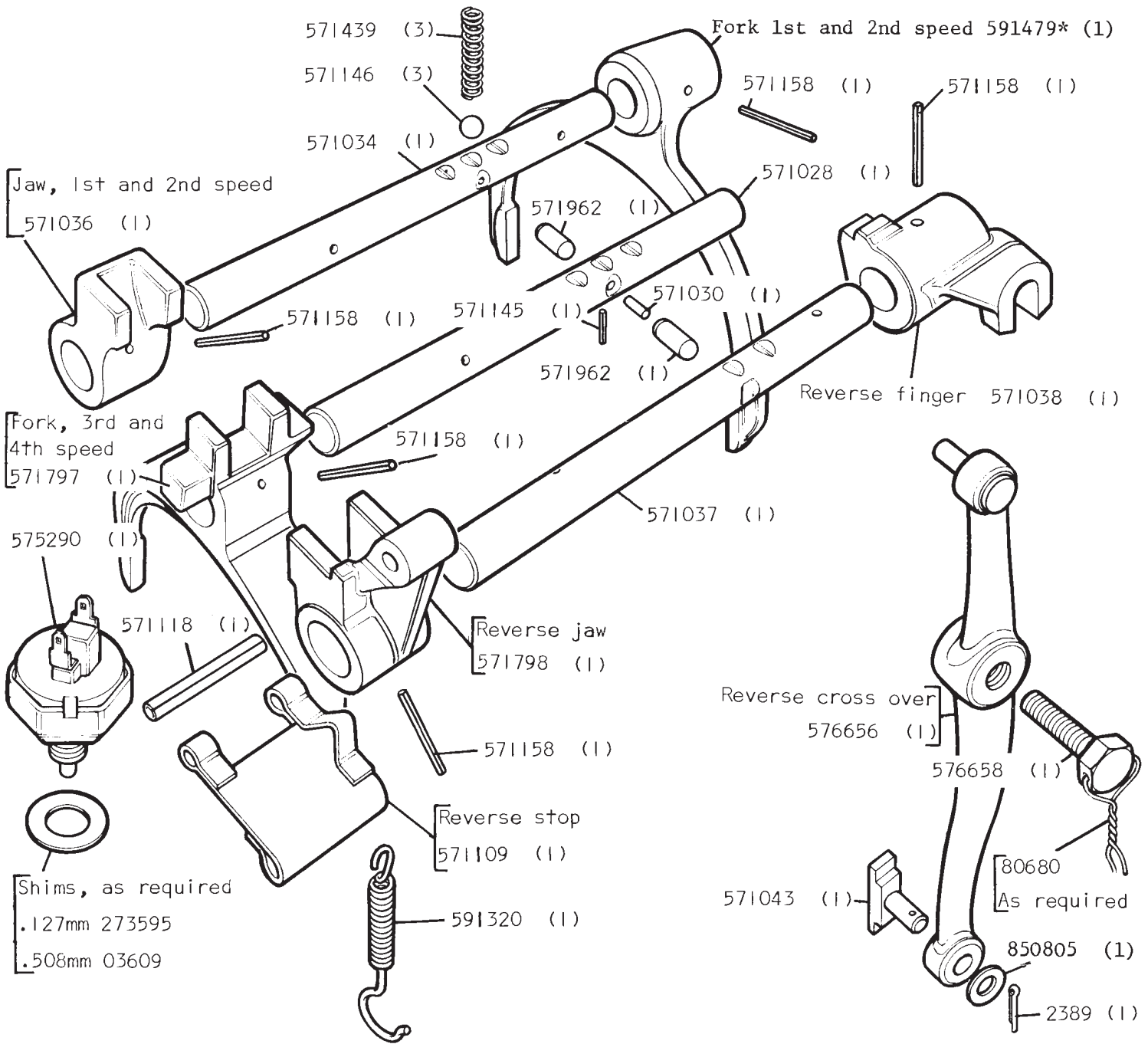
Differential complete 591521 (1)

REAR OUTPUT SHAFT, GEARS AND SPEEDO WORM DRIVE



REMARKS

SELECTOR SHAFTS AND LEVERS, MAIN GEARBOX

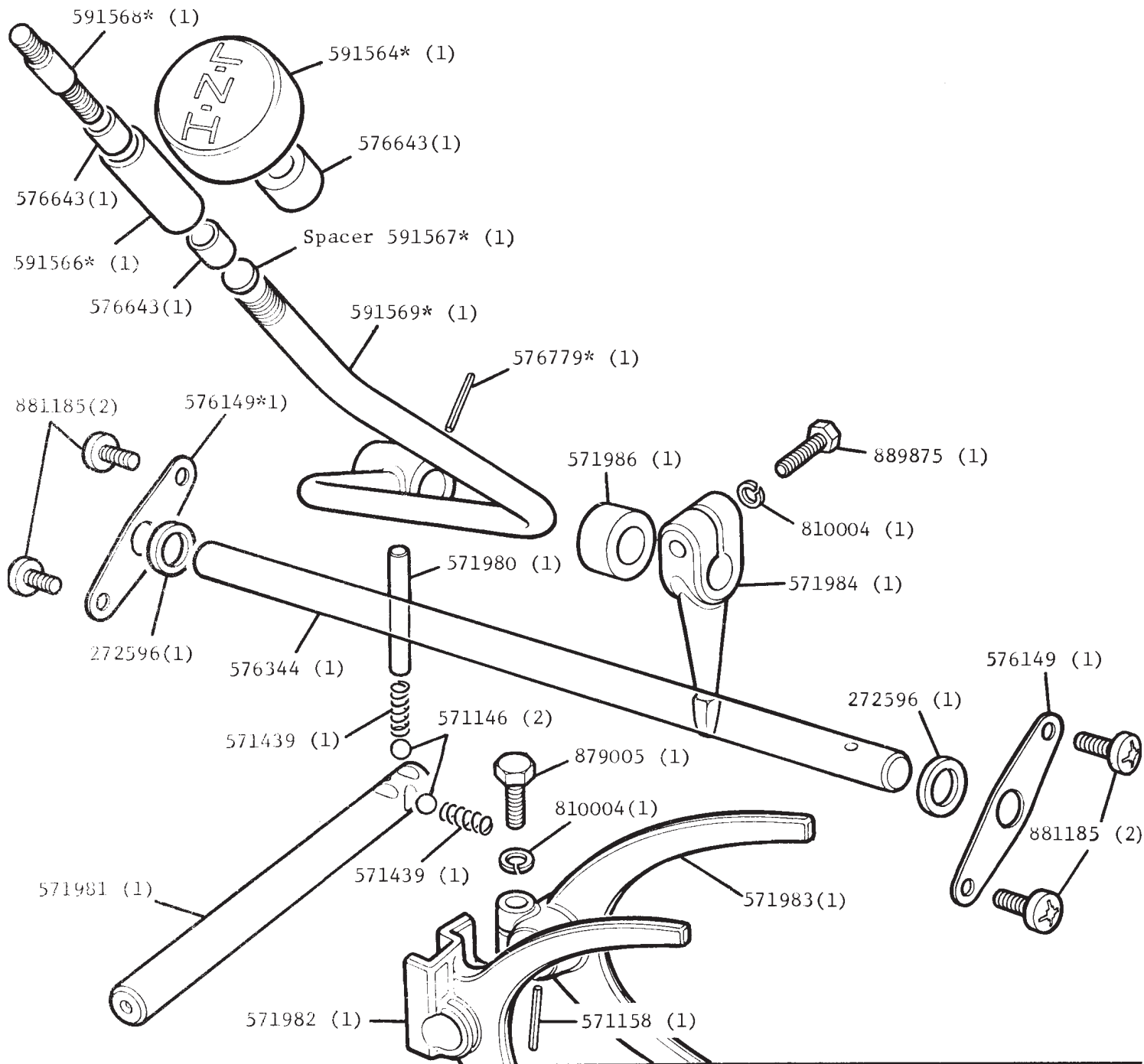


REMARKS

Gearboxes prior to
and synchro gear 591480 as a set

supply selector fork 591479

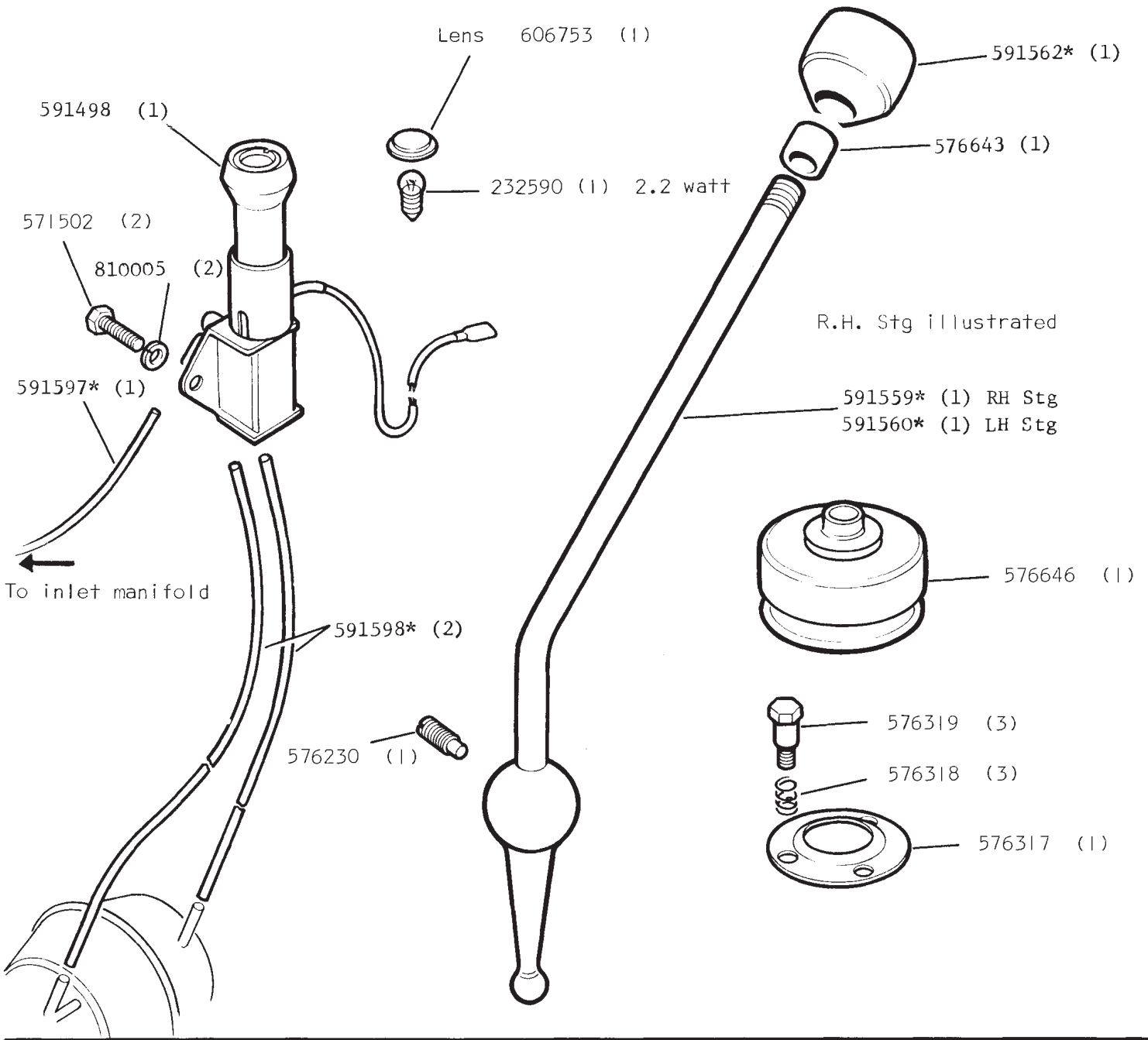
SELECTOR SHAFTS AND LEVERS, TRANSFER GEARBOX



REMARKS

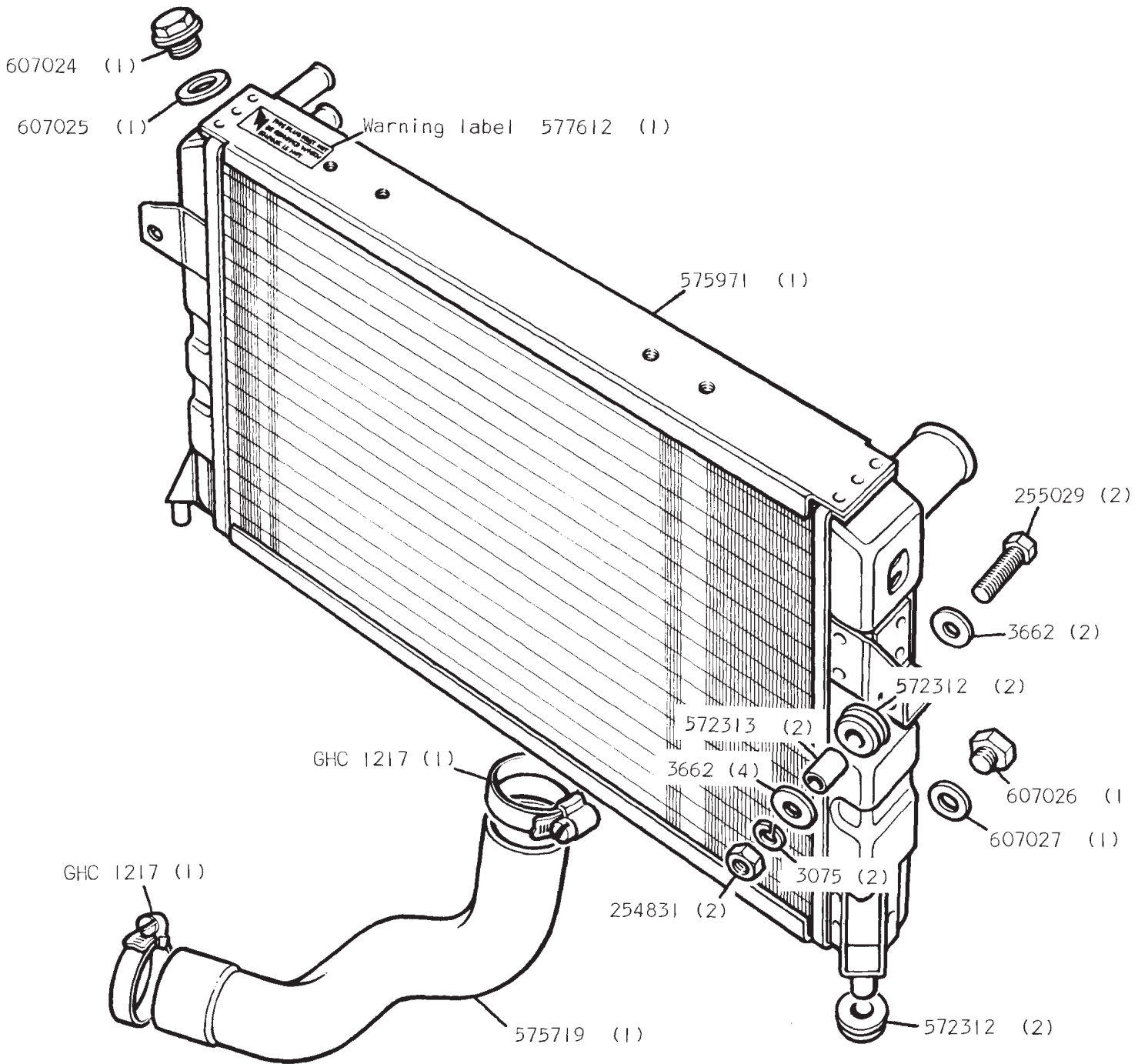
Transfer gear lever, knob and fixings are not part of gearbox assembly

MAIN GEAR LEVER AND VACUUM CONTROL VALVE



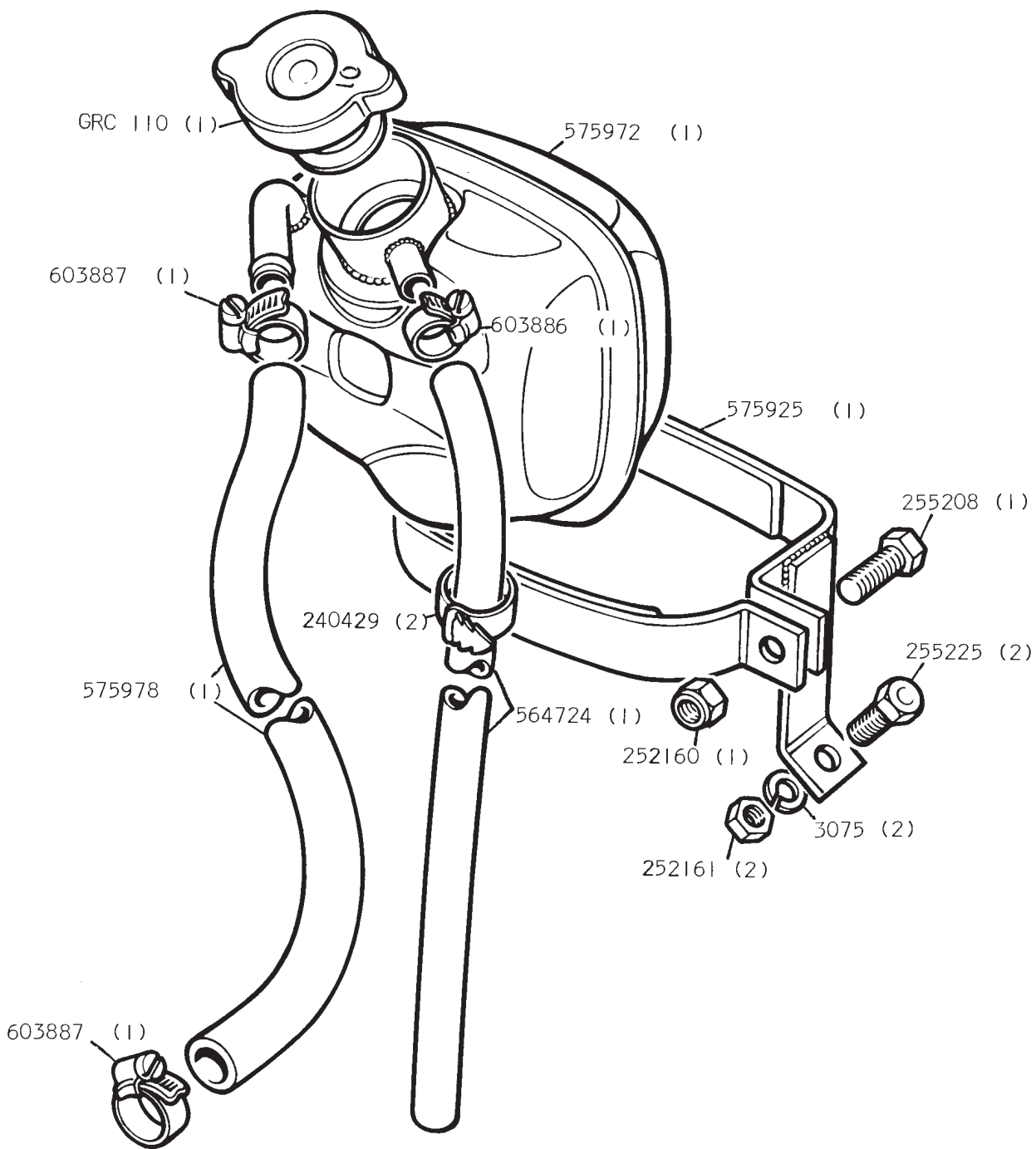
REMARKS

RADIATOR BLOCK AND BOTTOM HOSE



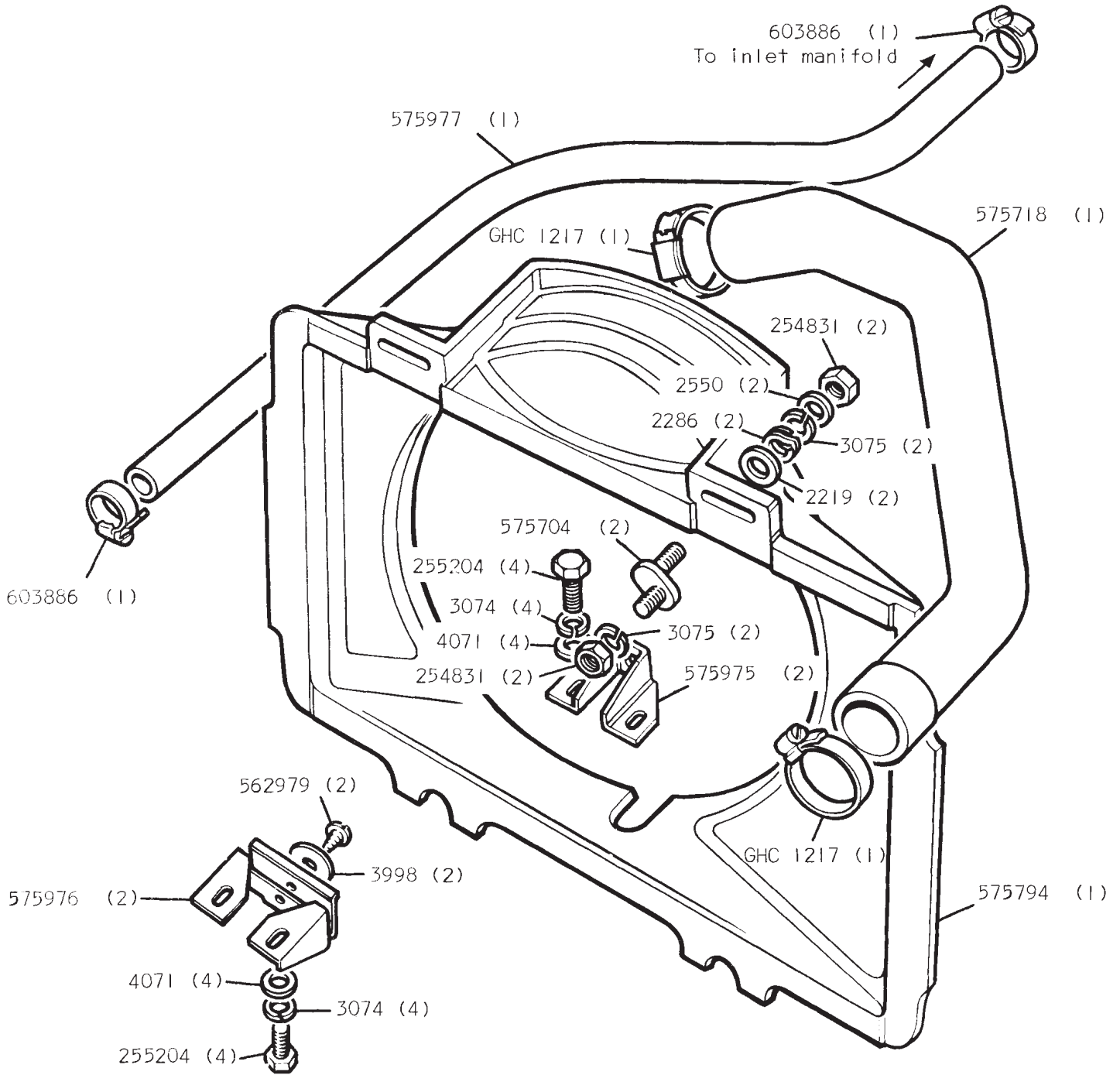
REMARKS

RADIATOR EXPANSION TANK AND PIPES



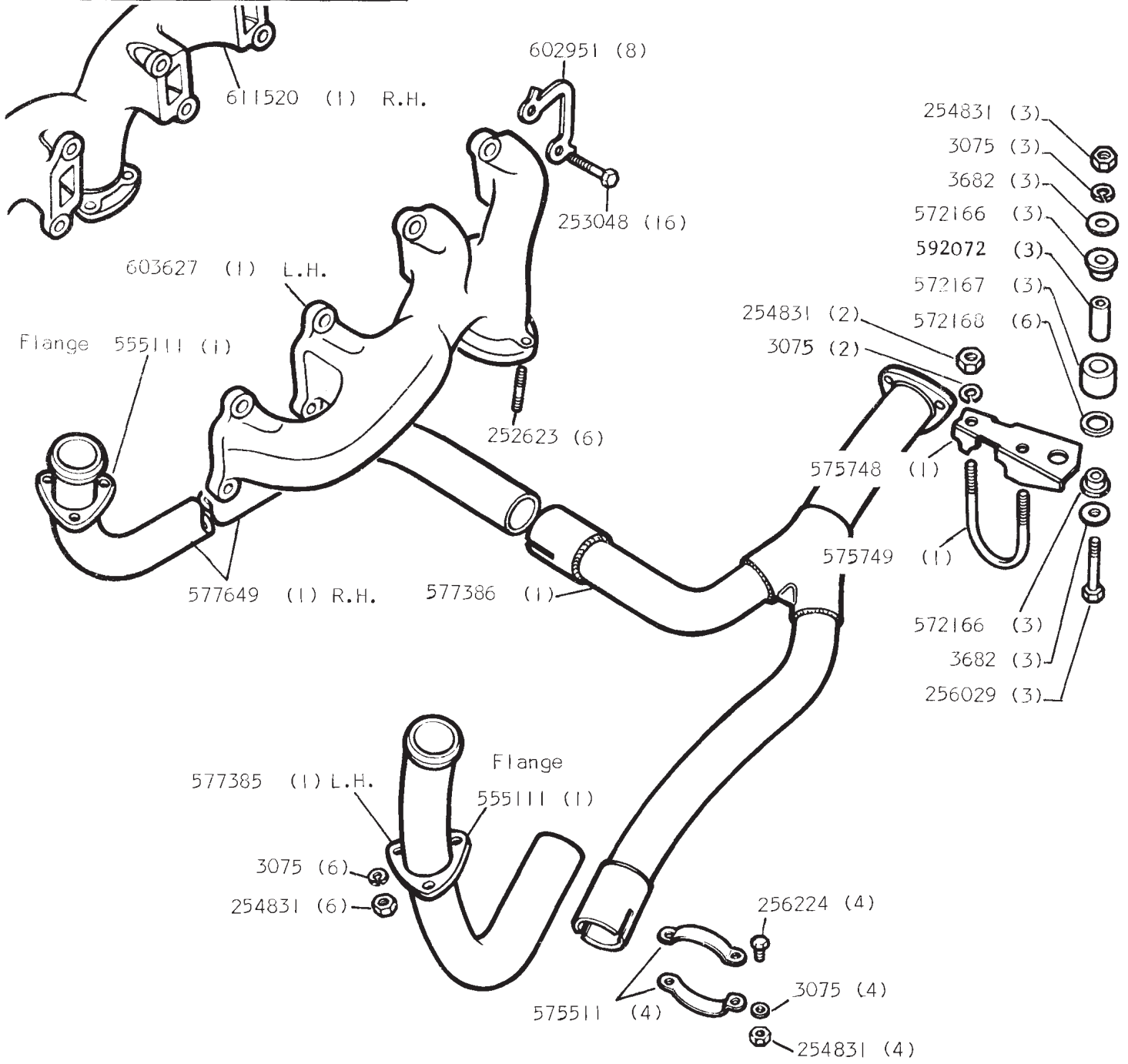
REMARKS

RADIATOR COWL AND TOP HOSES



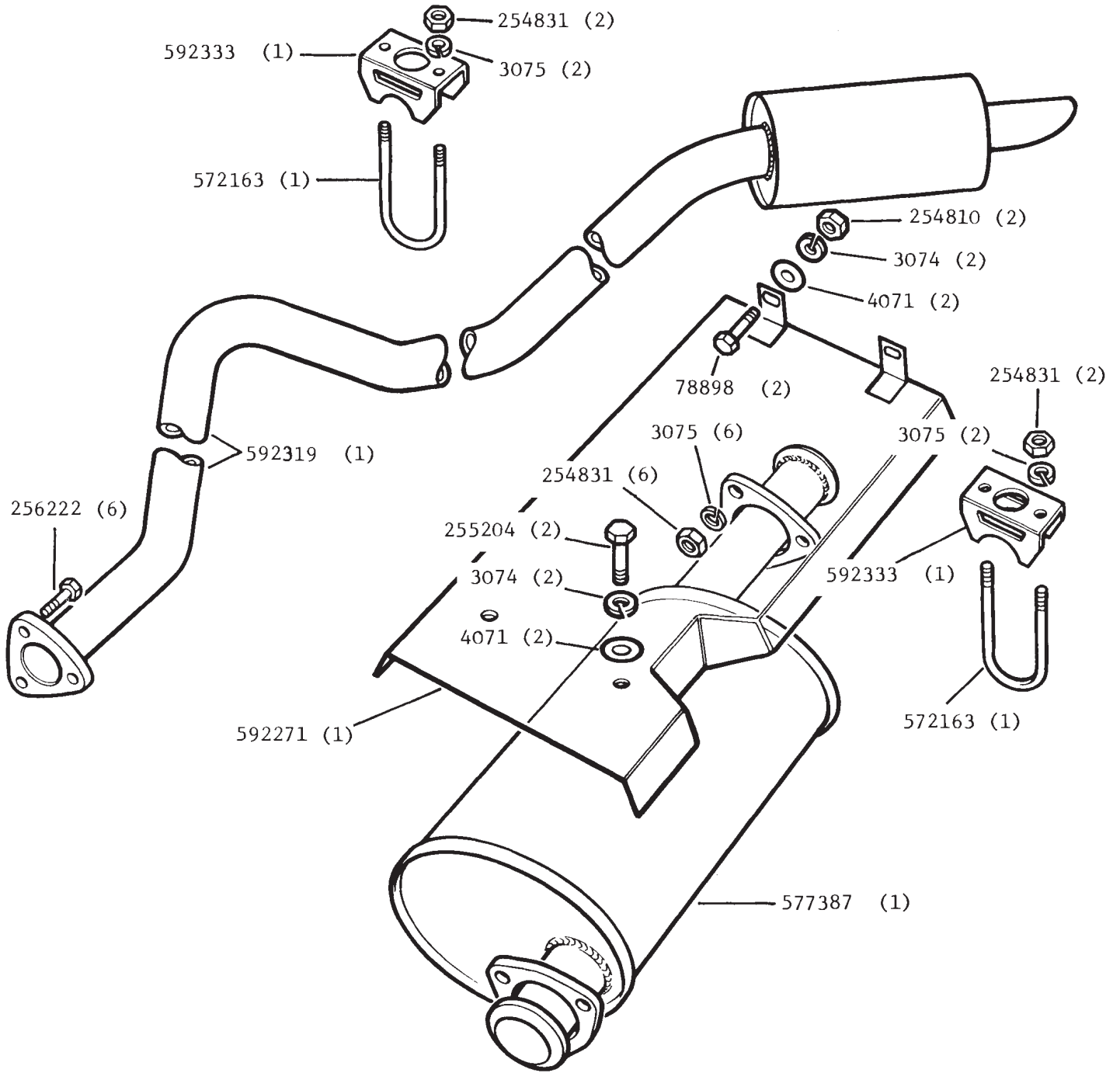
REMARKS

EXHAUST MANIFOLDS AND FRONT PIPES



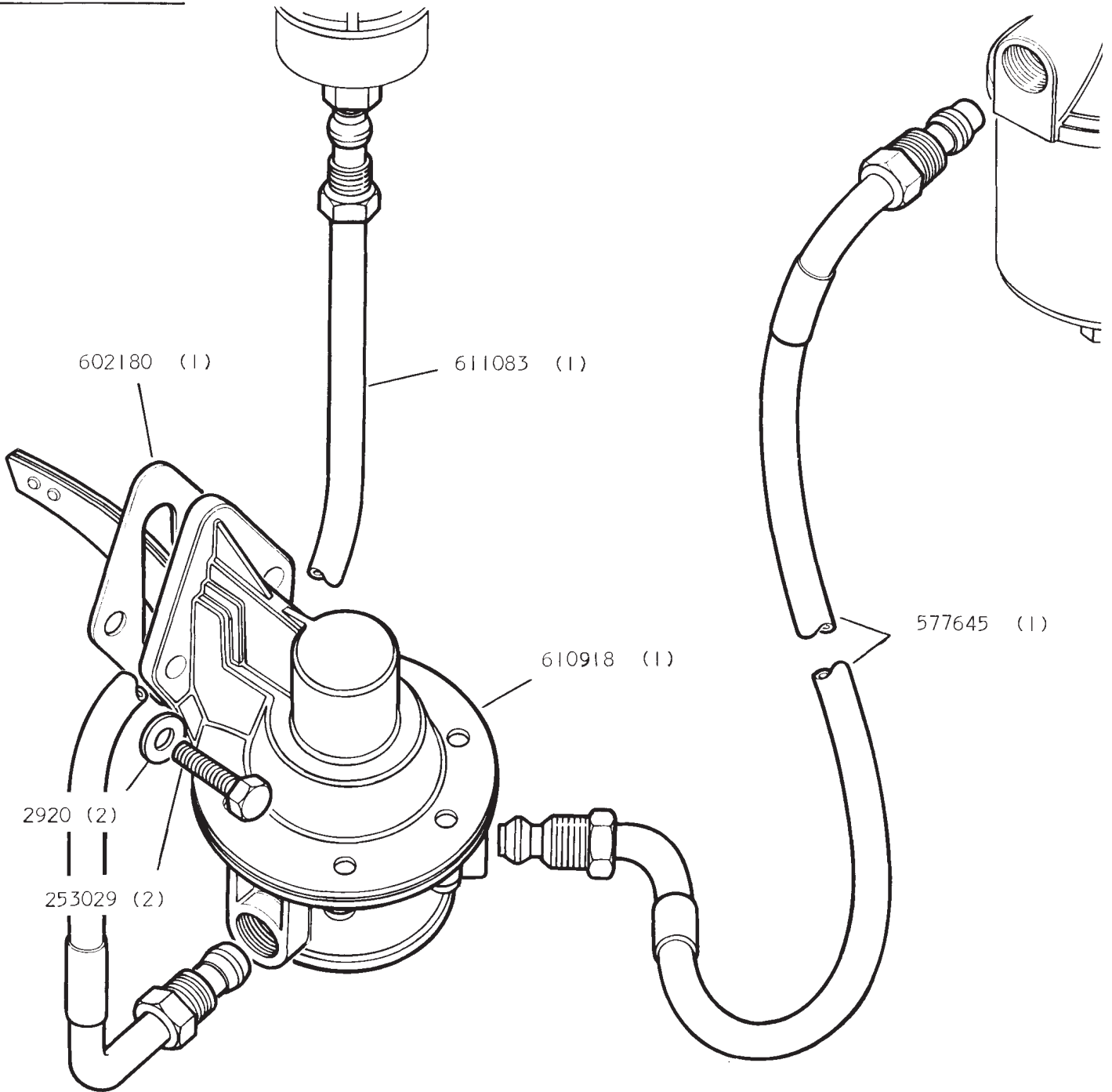
REMARKS

EXHAUST SILENCER AND TAIL PIPE



REMARKS

FUEL PUMP AND PIPES

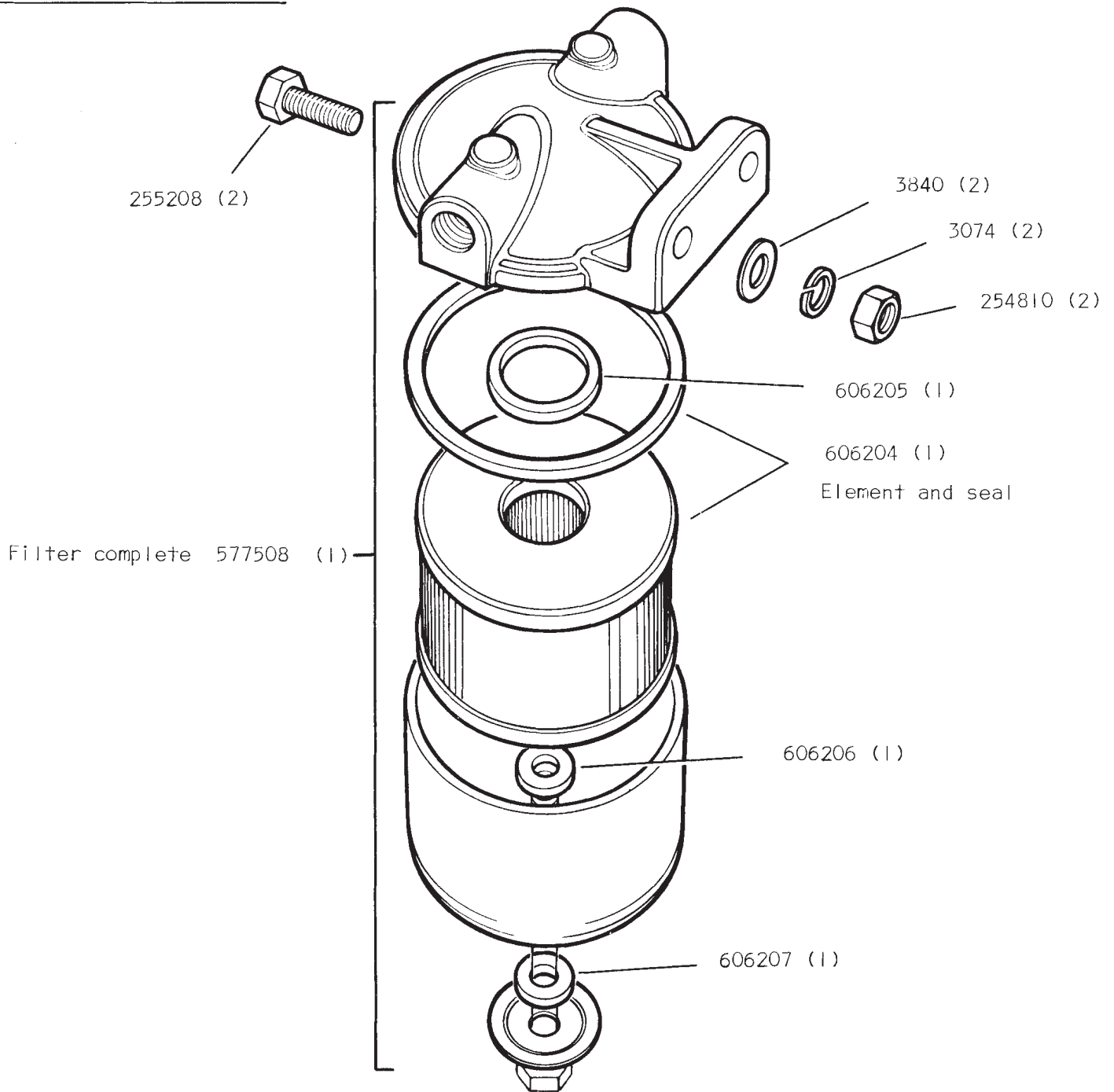


REMARKS

Minor repair kit for fuel pump 605167 (1)

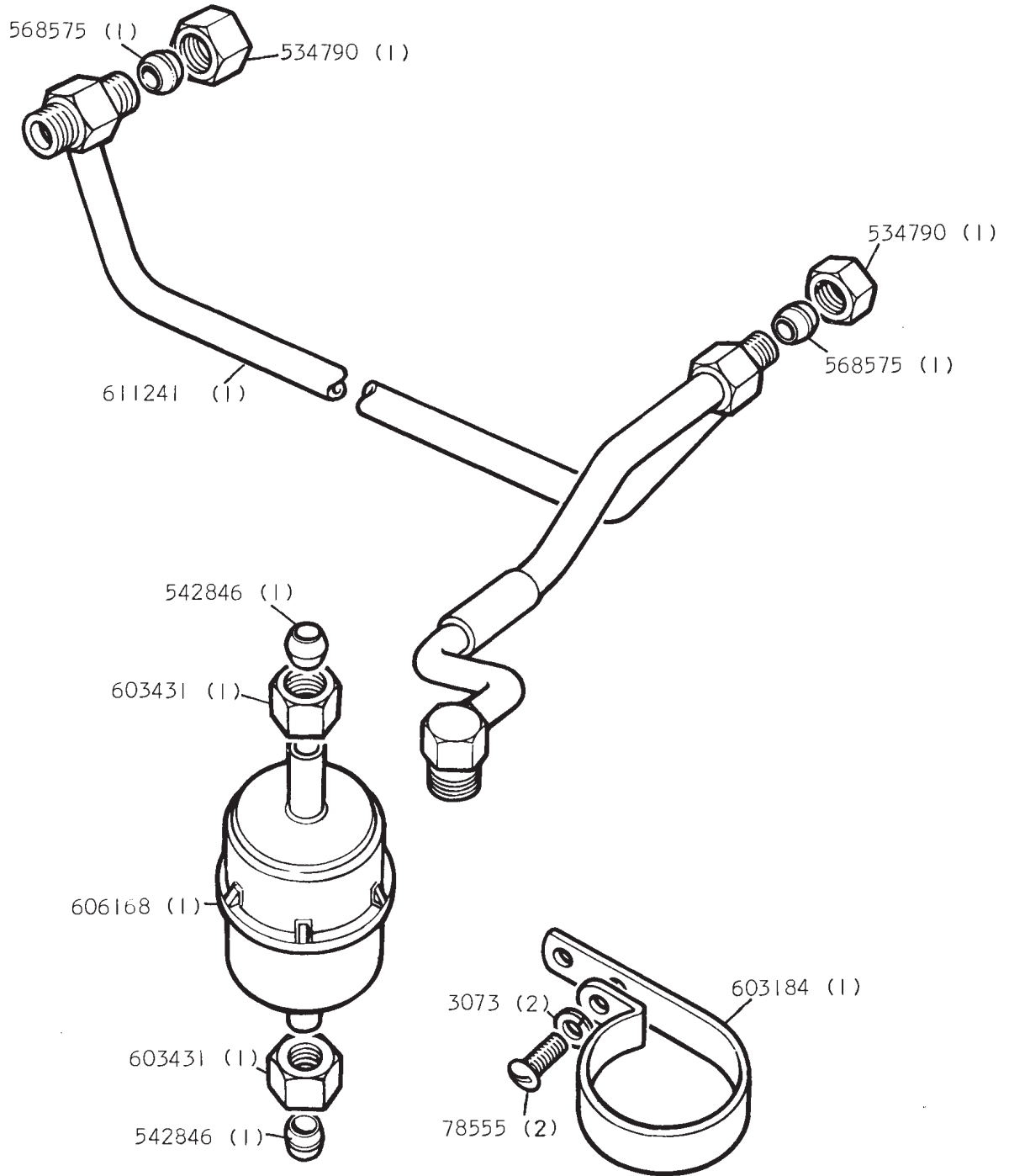
Major repair kit for fuel pump 605168 (1)

ELEMENT TYPE FUEL FILTER



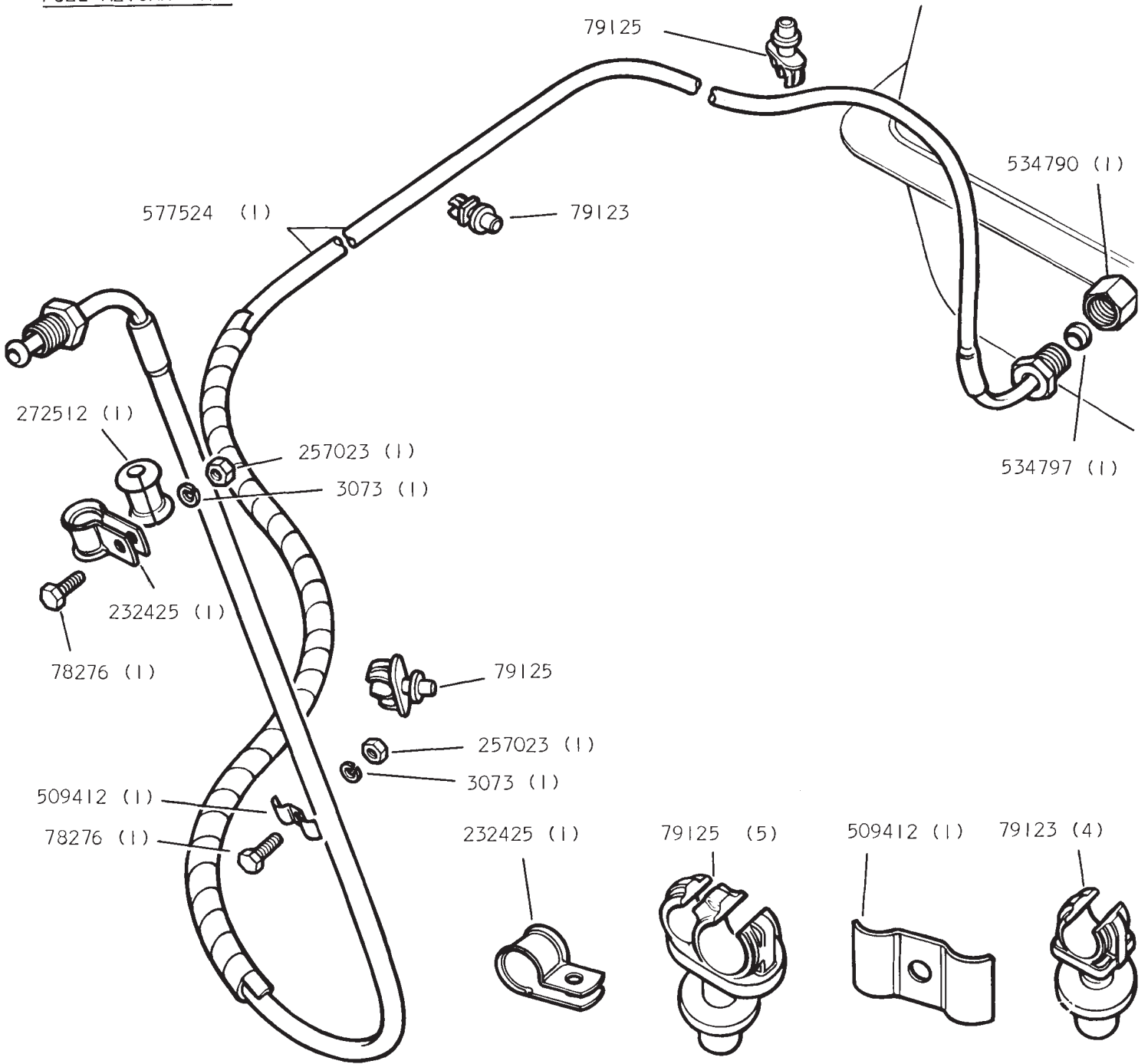
REMARKS

FUEL FILTER AND CARBURETTOR FEED PIPE



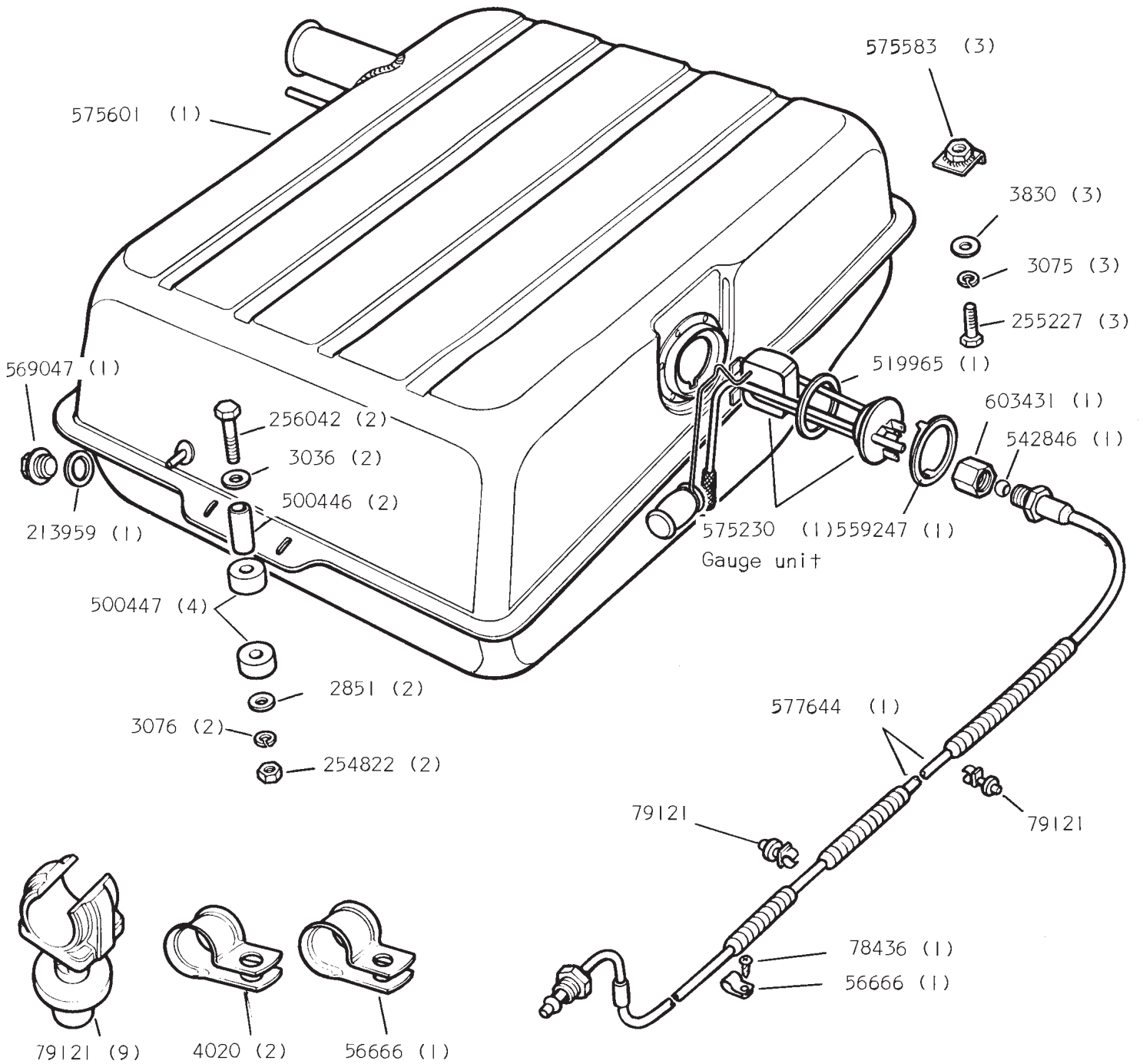
REMARKS

FUEL RETURN PIPE



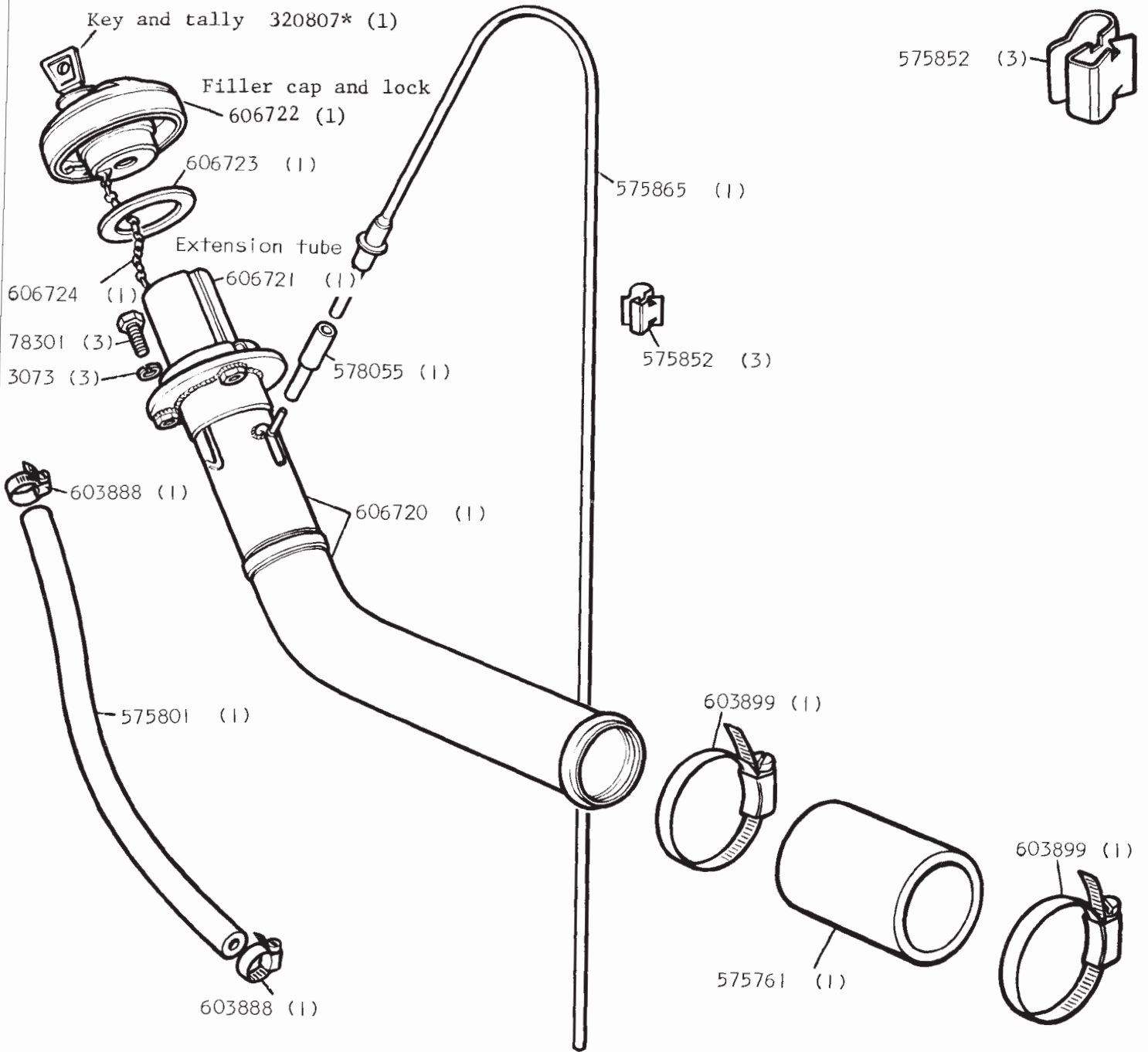
REMARKS

FUEL TANK

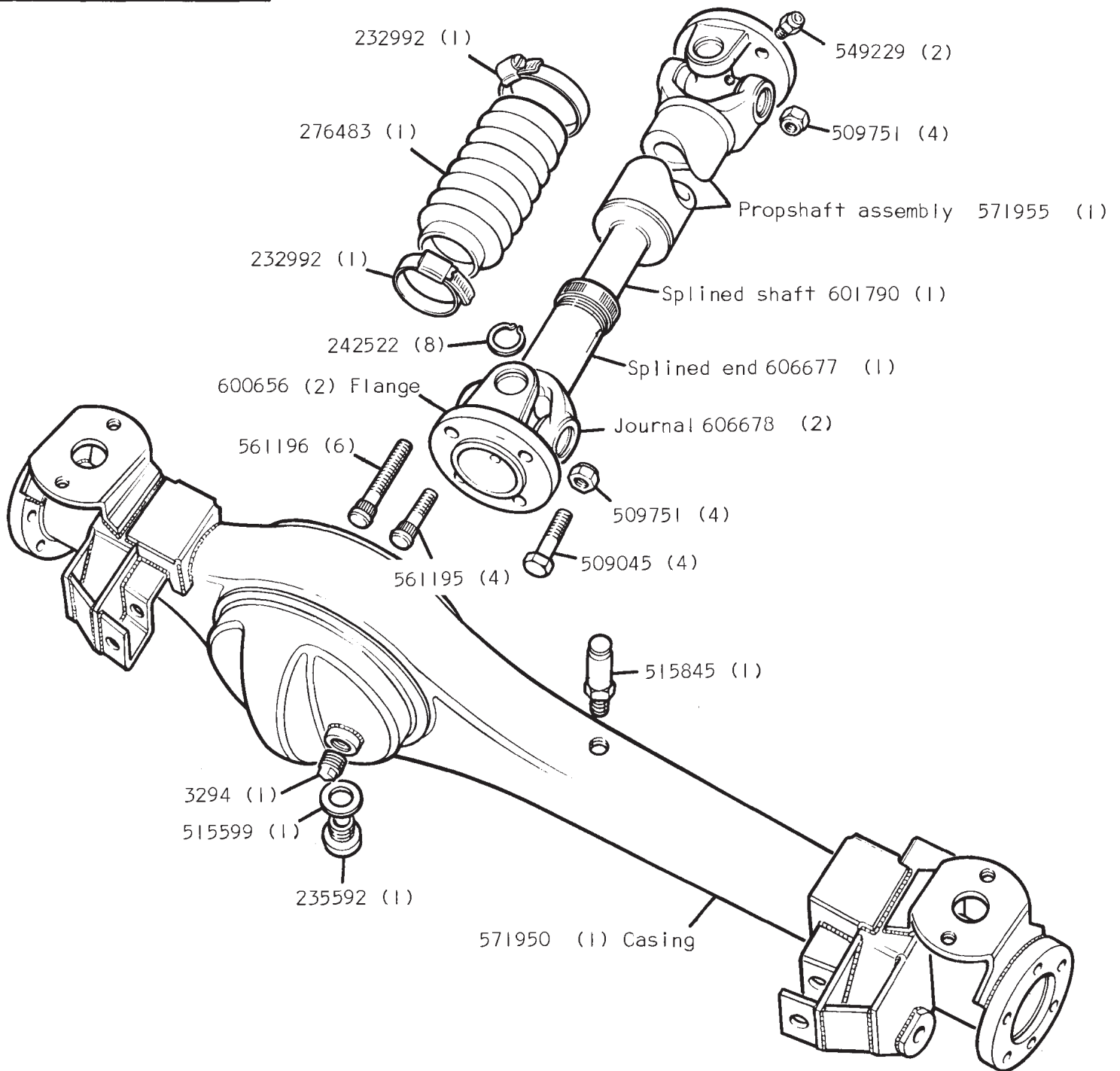


REMARKS

FUEL FILLER



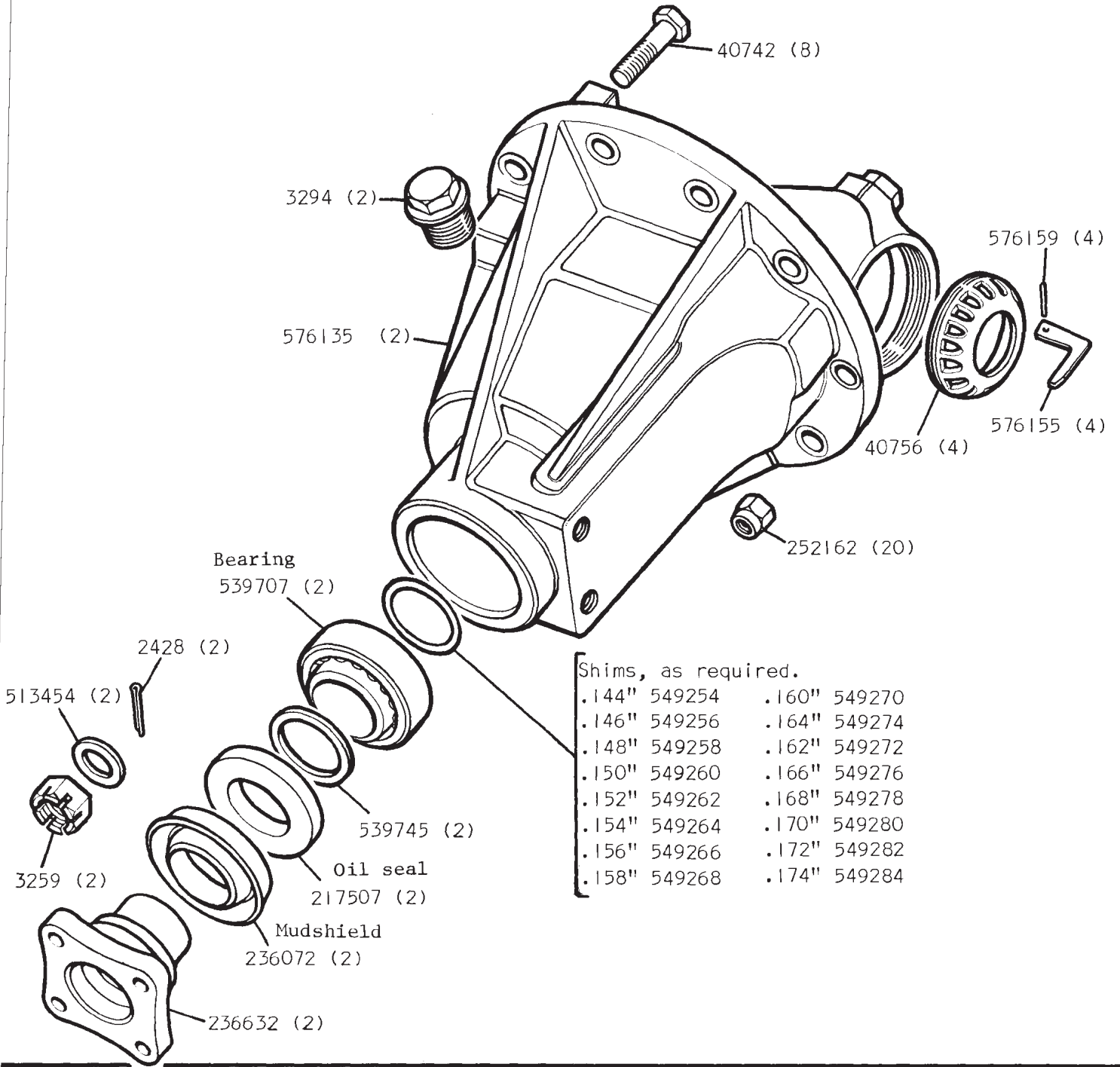
REMARKS

FRONT AXLE AND PROPSHAFTREMARKS

Front axle assembly 571887 (1) R.H. Stg
 576447 (1) L.H. Stg.

Front axle assembly includes, differential, brakes, universal joints, front hubs, steering track rod and cross rod.

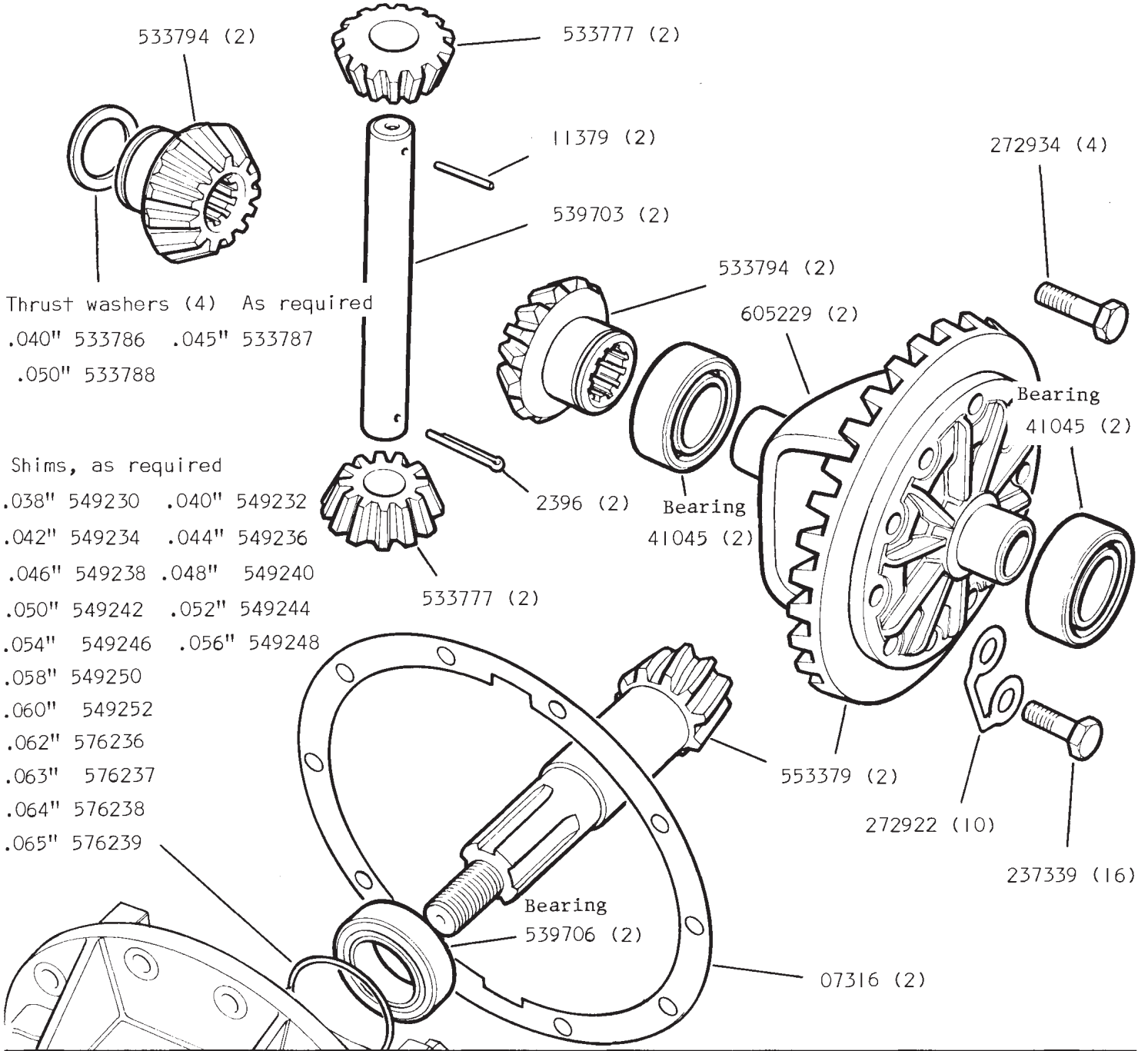
DIFFERENTIAL HOUSING FOR FRONT AND REAR AXLES



REMARKS

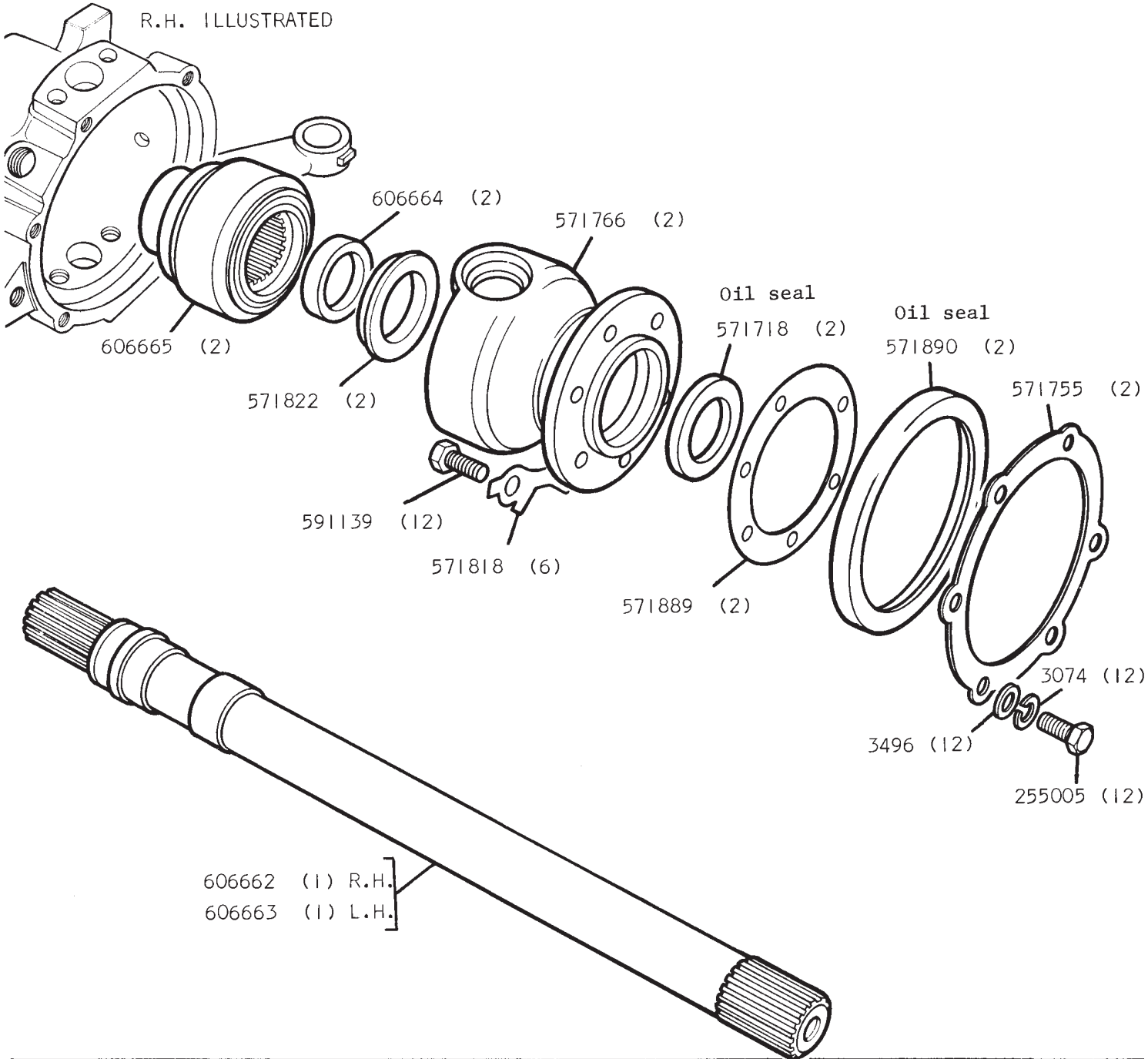
Differential complete assembly 576136 (2)

DIFFERENTIAL CROWN WHEEL AND BEVEL PINION FOR FRONT AND REAR AXLES



REMARKS Differential complete assembly 576136 (2)

FRONT AXLE SHAFTS AND CONSTANT VELOCITY JOINTS

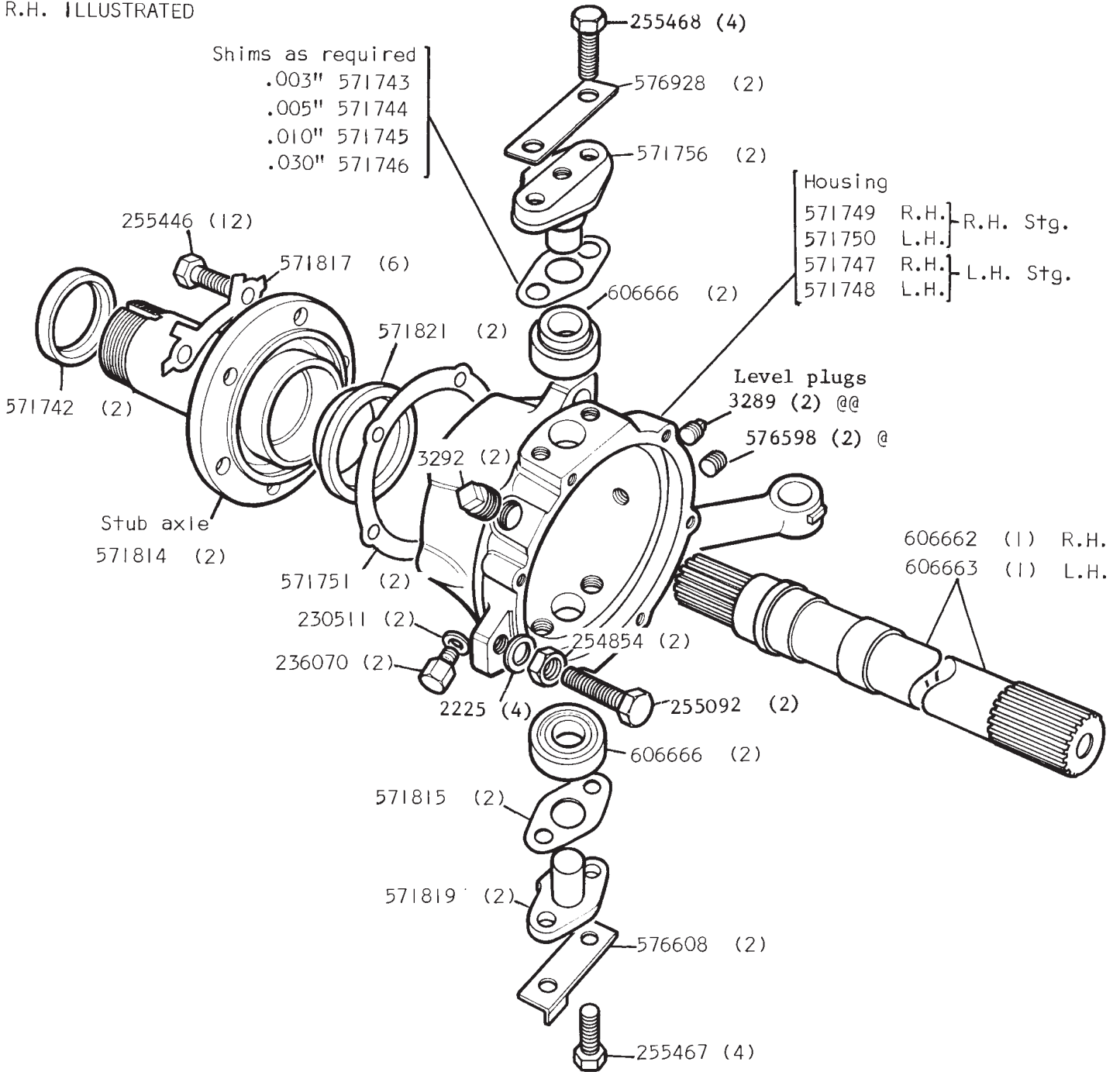


REMARKS

Half shaft and constant velocity joint assembly, 571895 (1) R.H., 571896 (1) L.H.

SWIVEL PIN HOUSINGS AND STUB AXLES

R.H. ILLUSTRATED

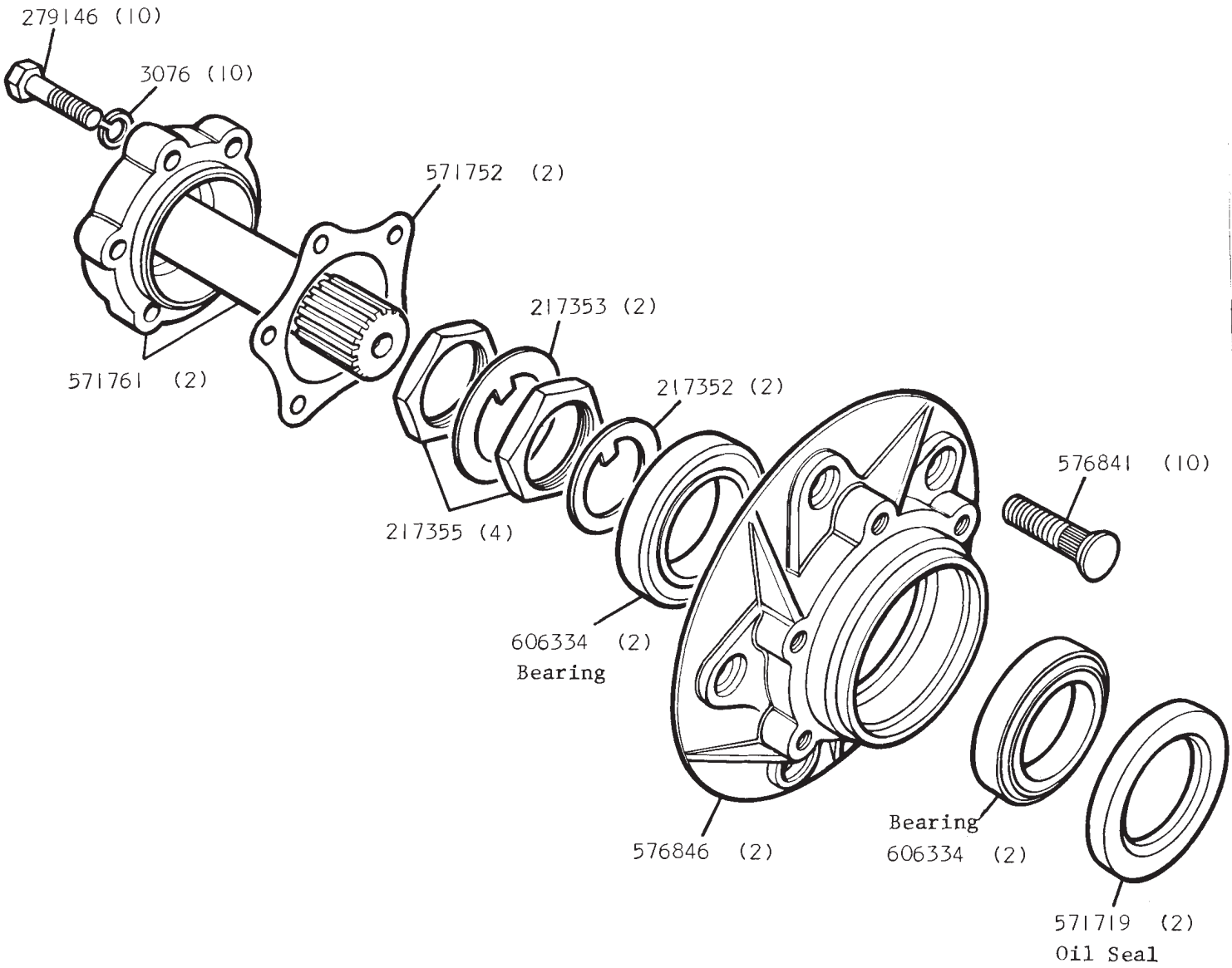


REMARKS

@ .156in. Across flats, hexagon socket
 @@ .250in. Across flats, square head

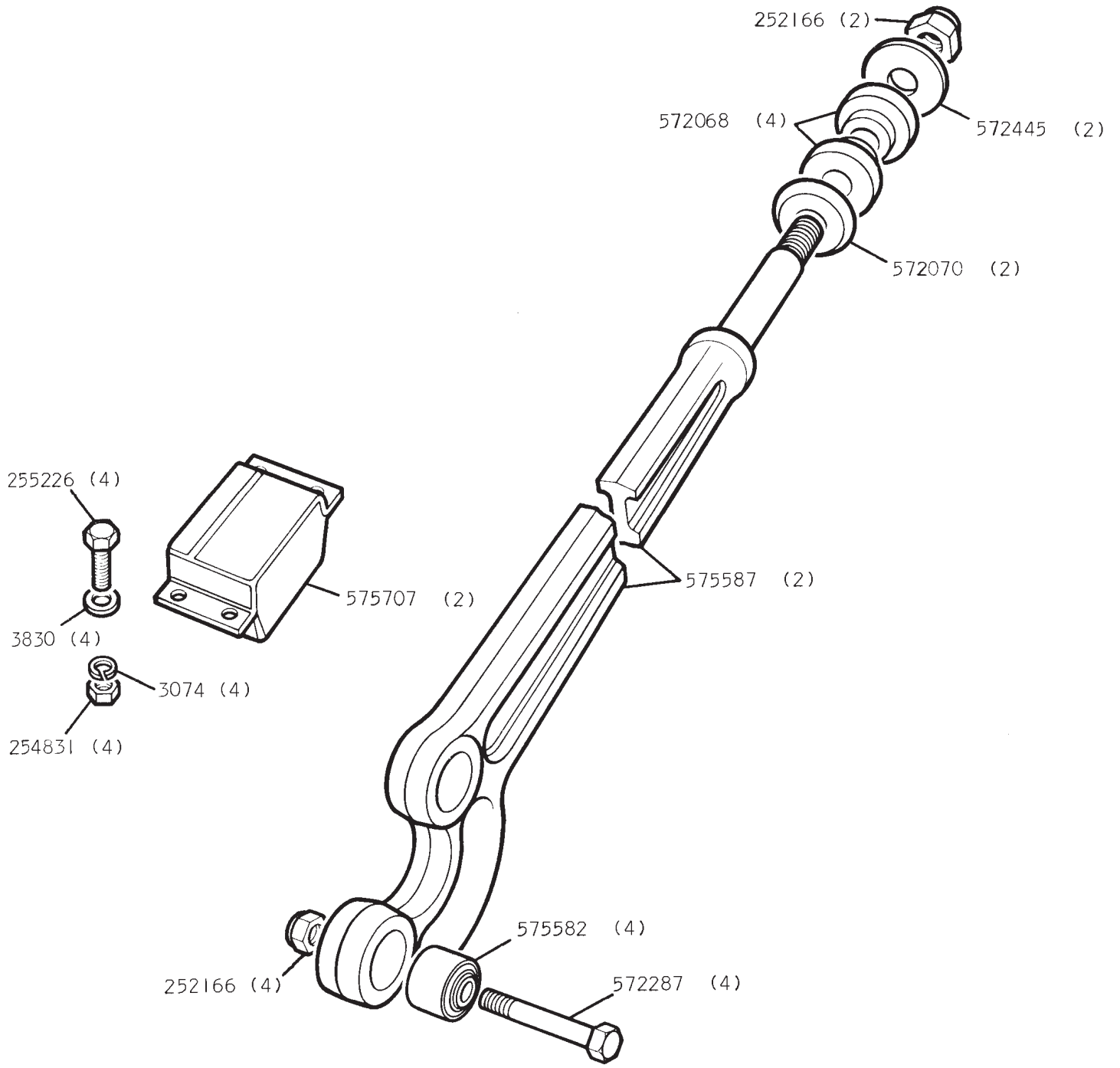
Alternative plugs
 Check before ordering

FRONT HUBS AND DRIVING SHAFTS



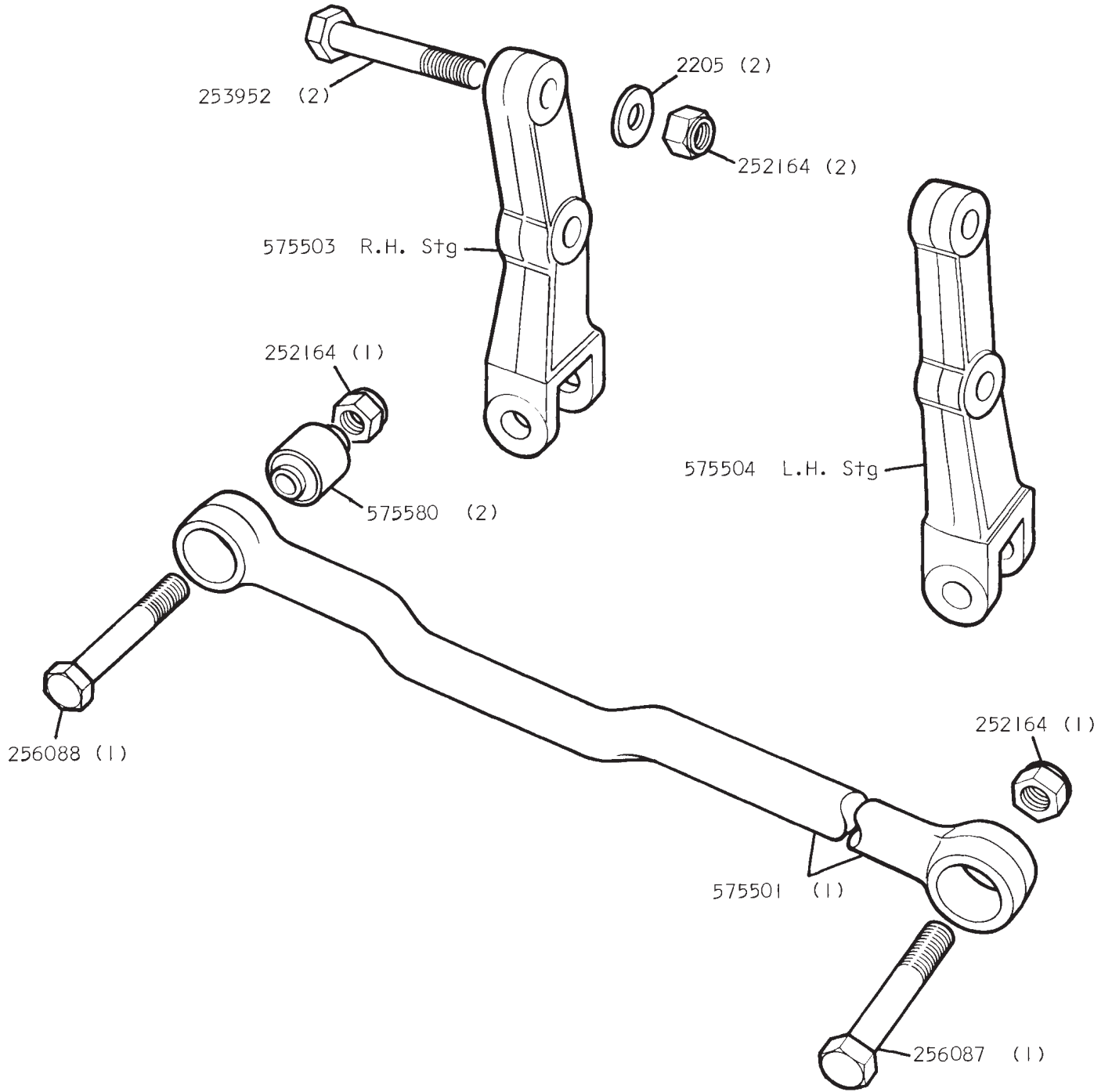
REMARKS

RADIUS ARM AND BUMP RUBBER, FRONT SUSPENSION



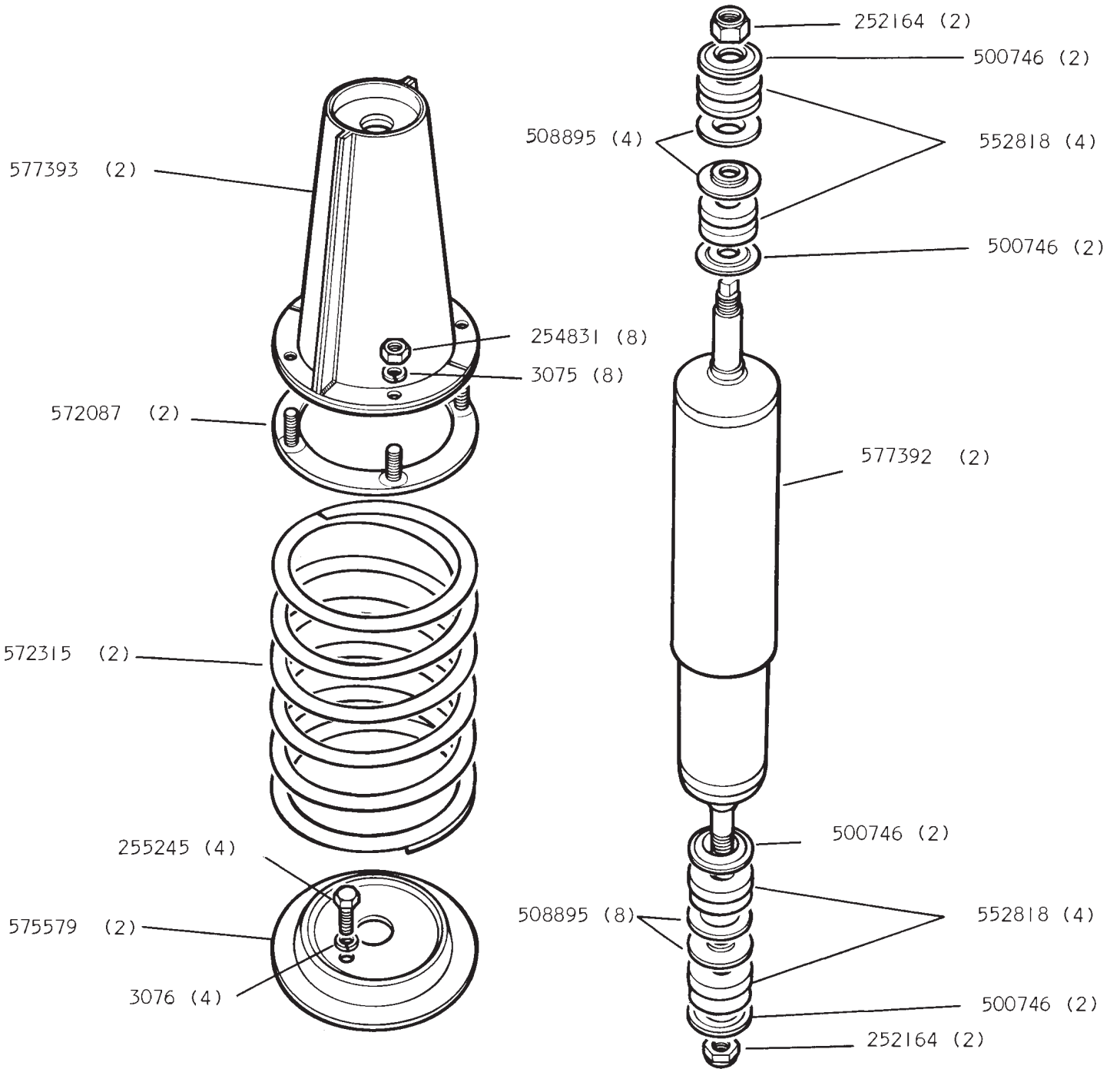
REMARKS

PANHARD ROD AND LINKS, FRONT SUSPENSION



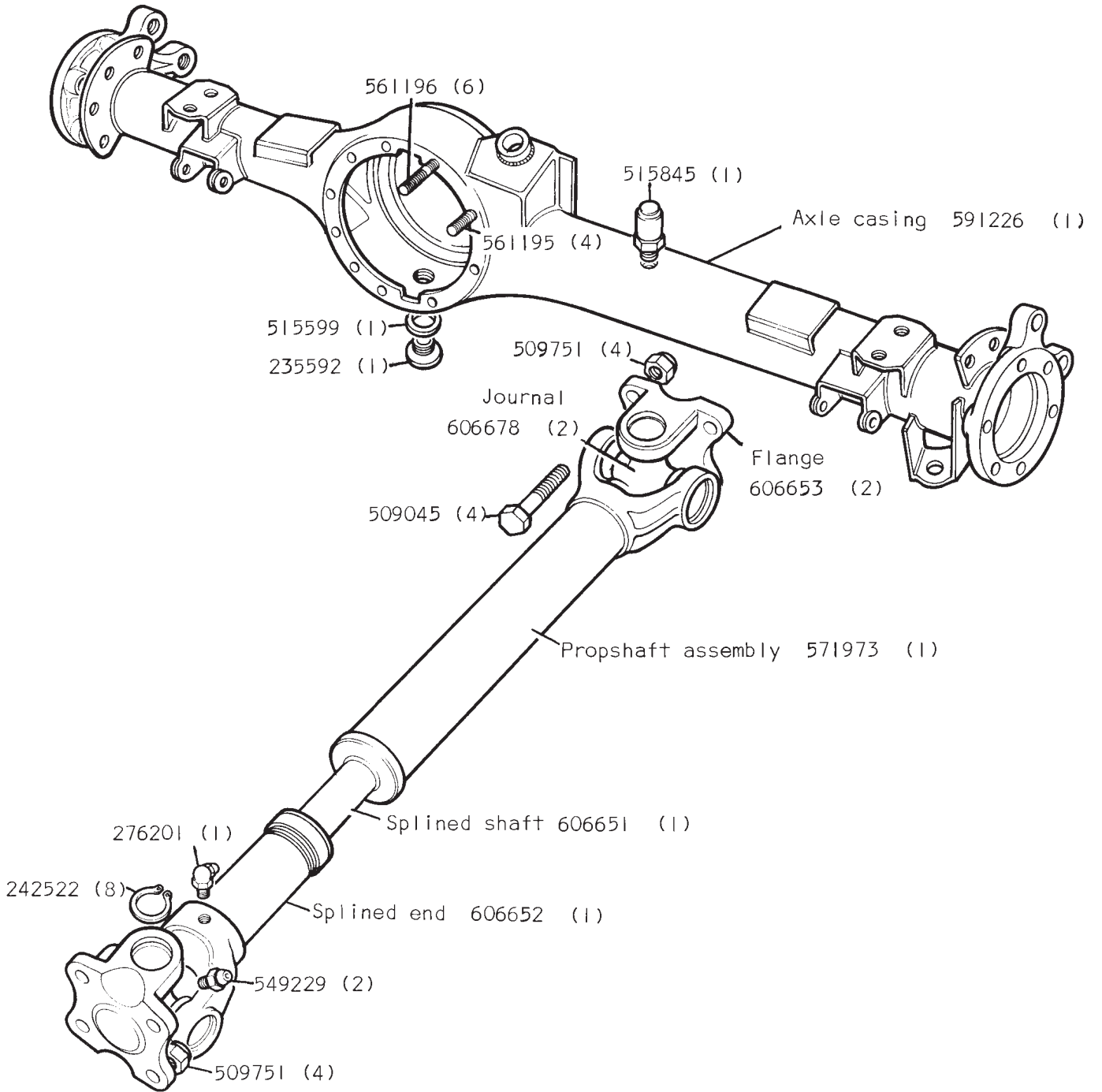
REMARKS

FRONT ROAD SPRINGS AND SHOCK ABSORBERS



REMARKS

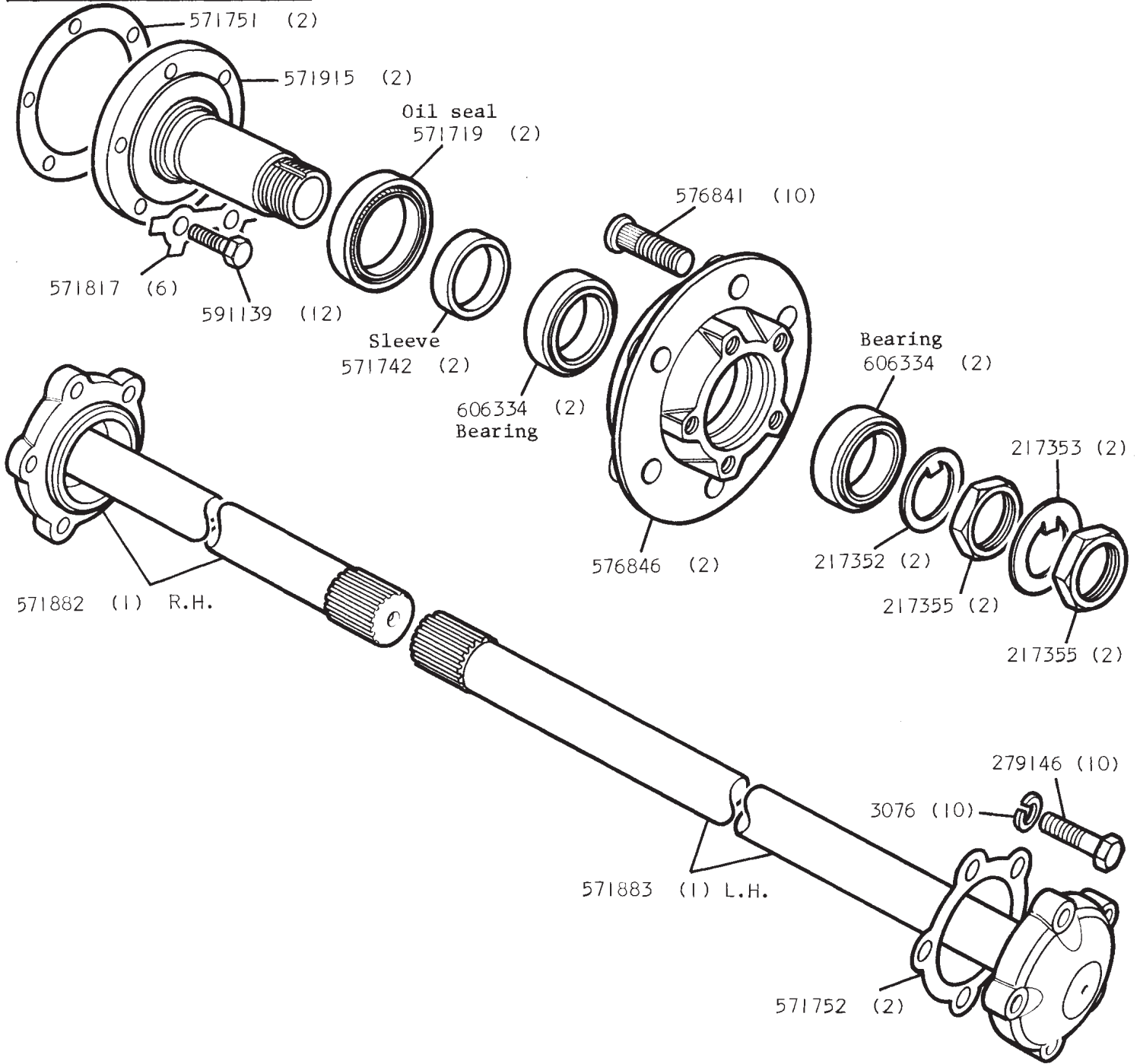
REAR AXLE CASING AND PROPSHAFT



REMARKS

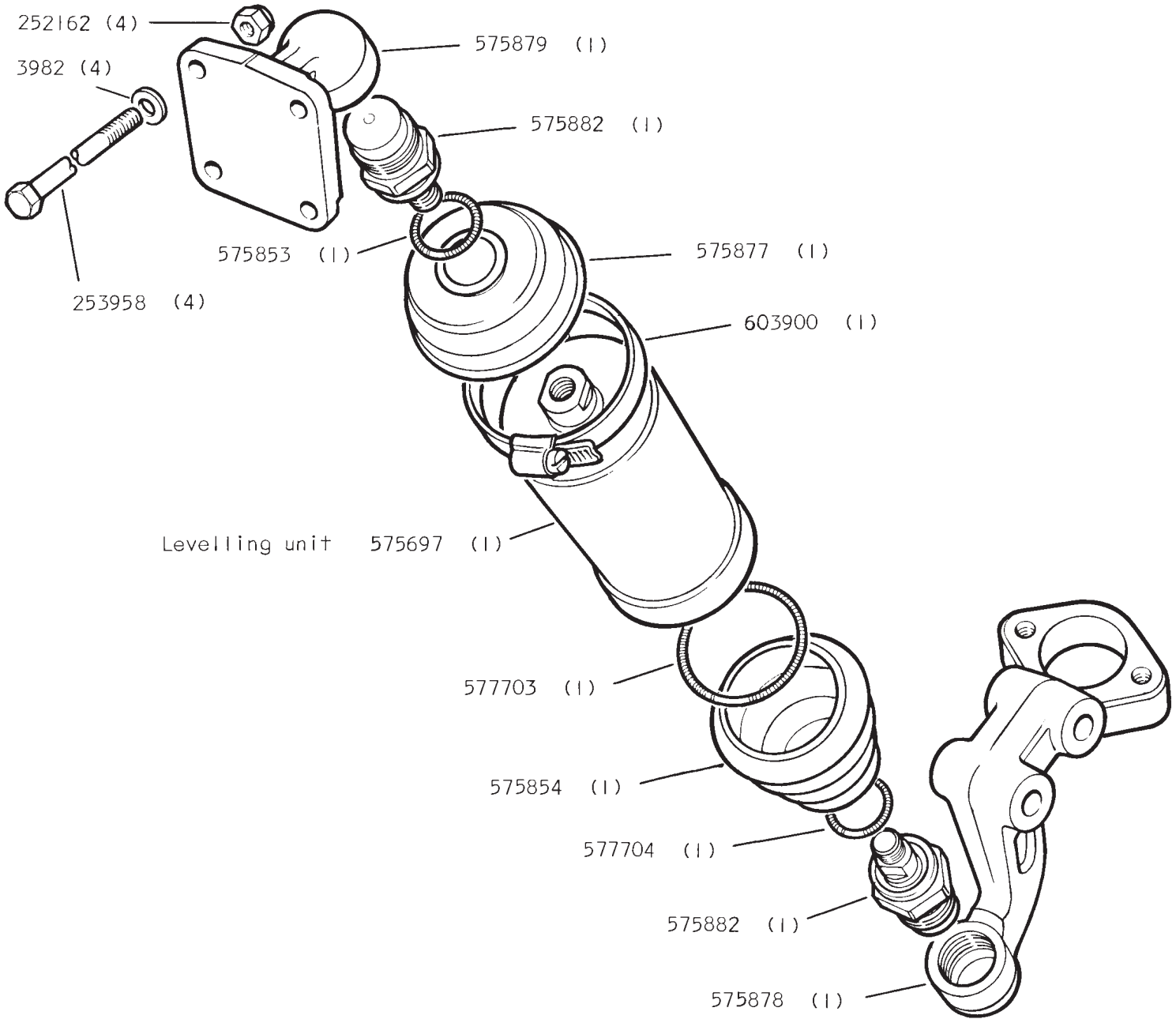
Rear axle assembly 571888 (1)

REAR HUBS AND AXLE SHAFTS



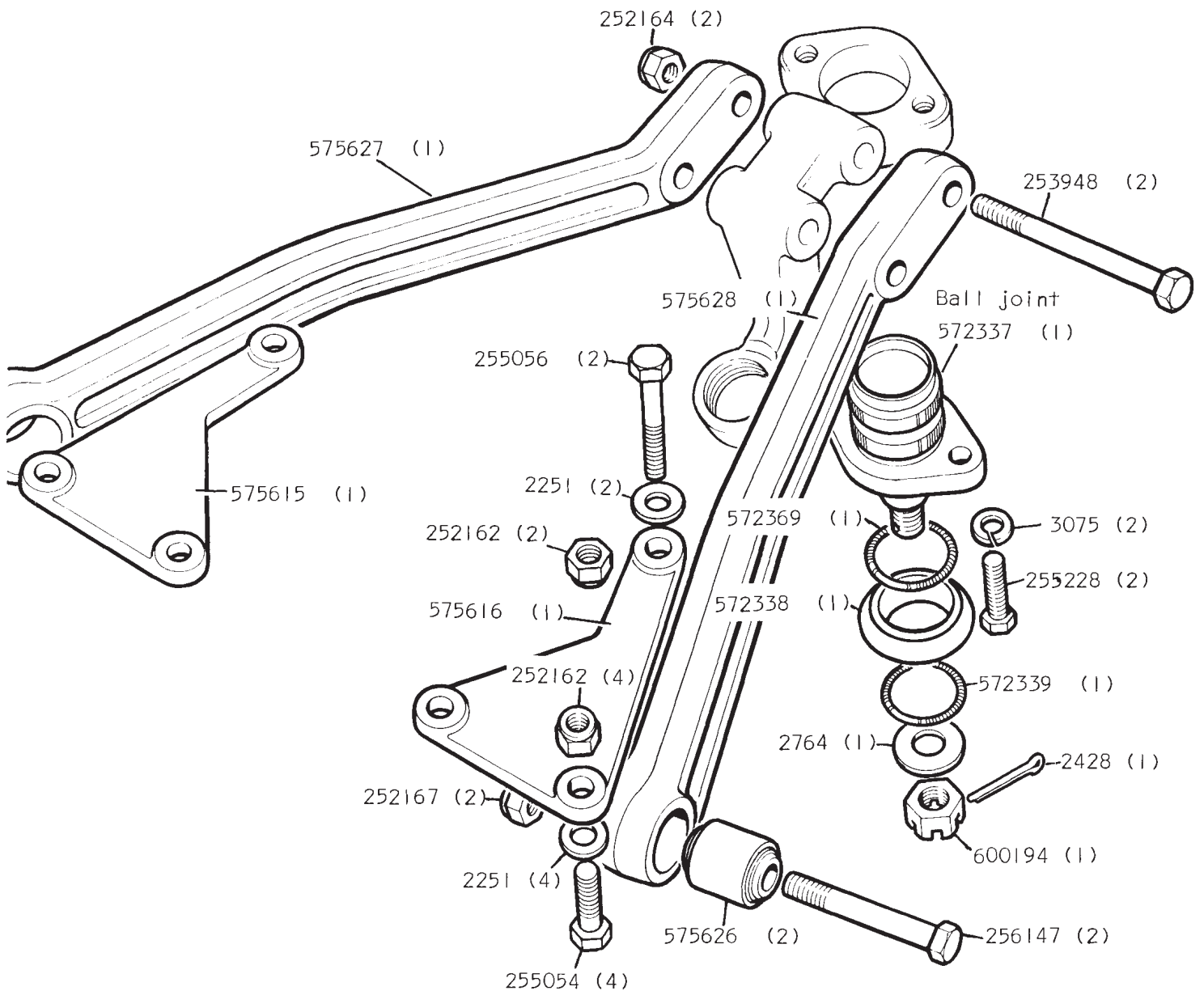
REMARKS

LEVELLING UNIT AND FULCRUM BRACKET, REAR SUSPENSION



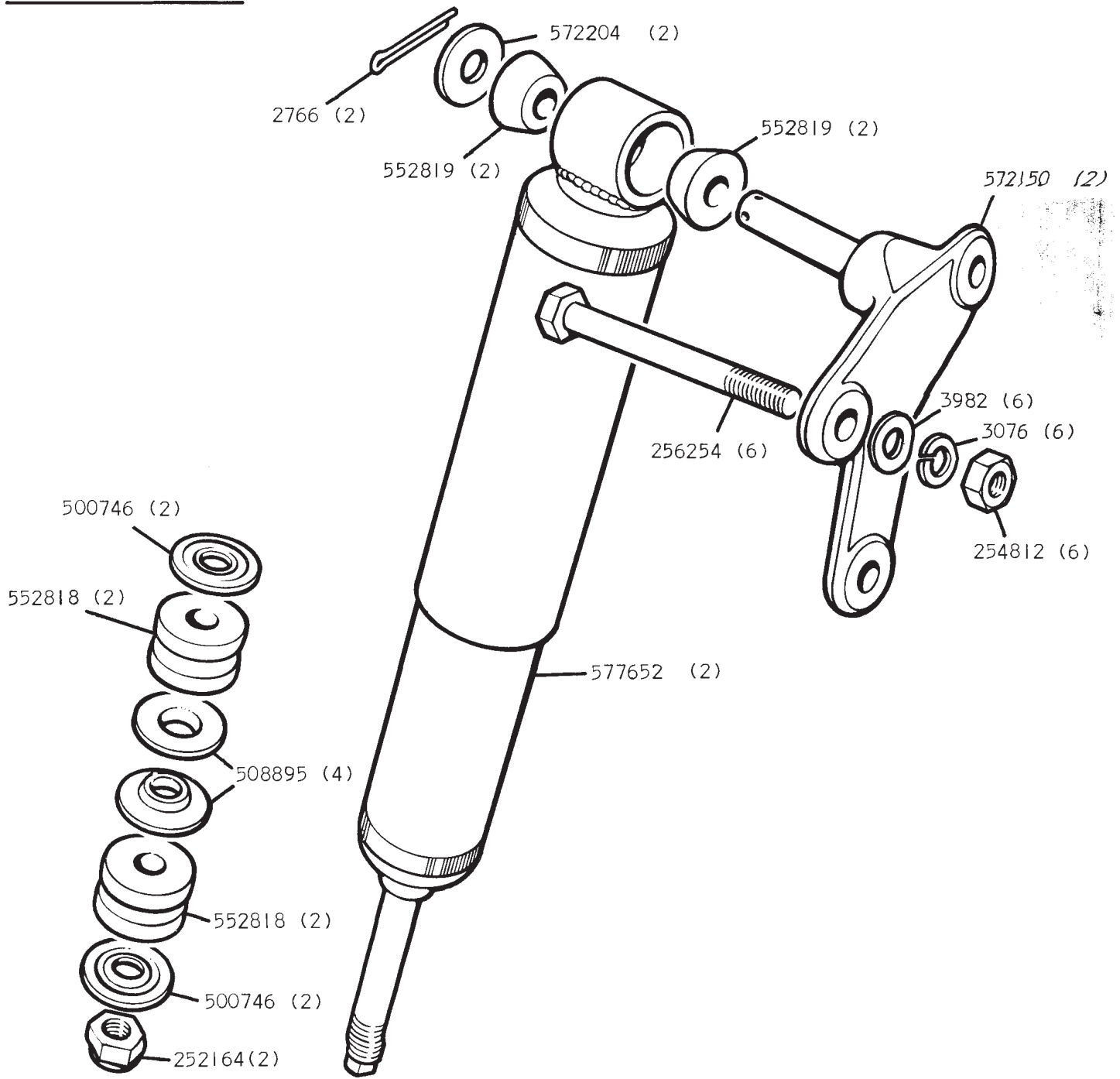
REMARKS

BALL JOINT, TOP LINKS AND BRACKETS, REAR SUSPENSION



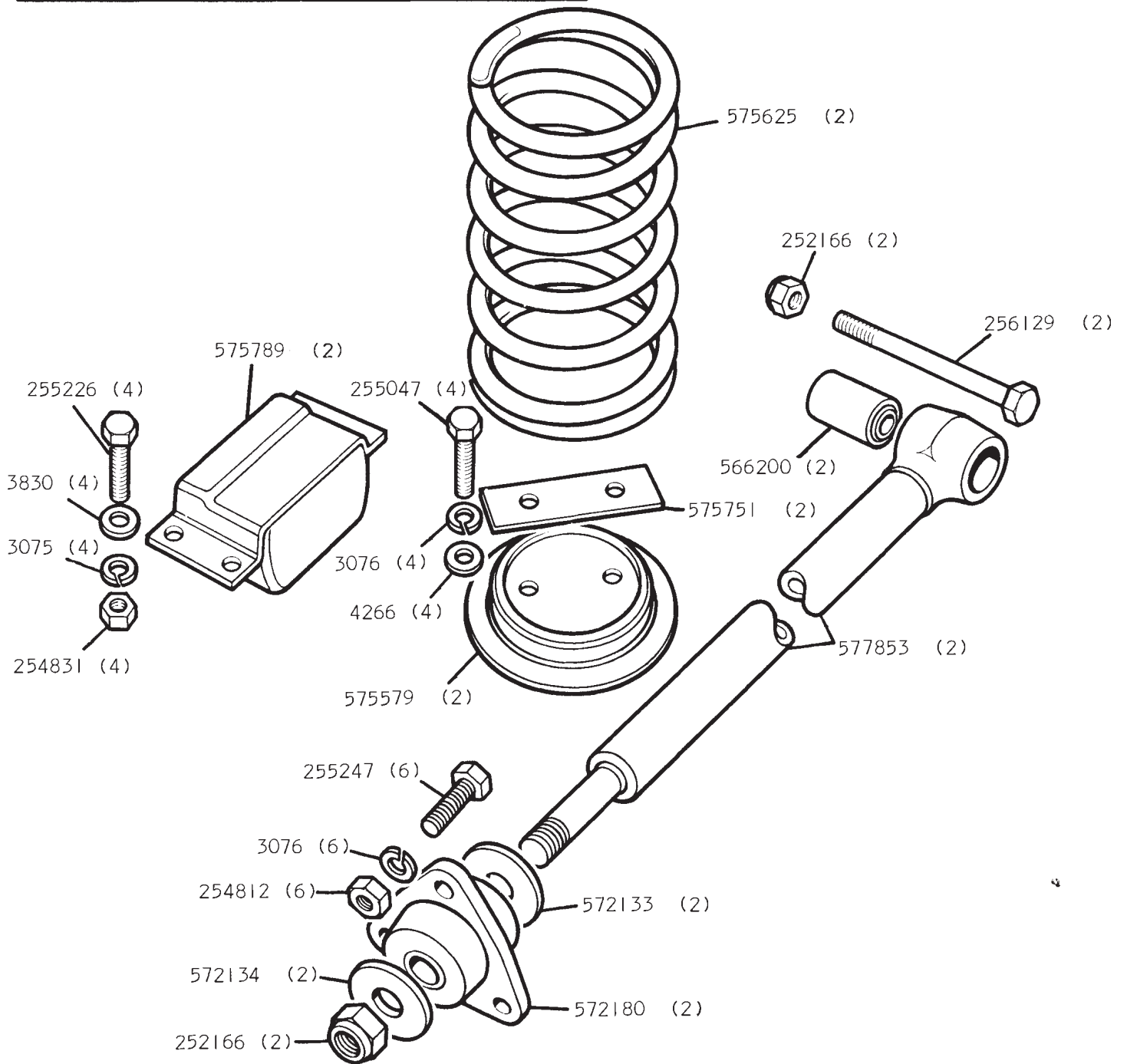
REMARKS

REAR SHOCK ABSORBERS



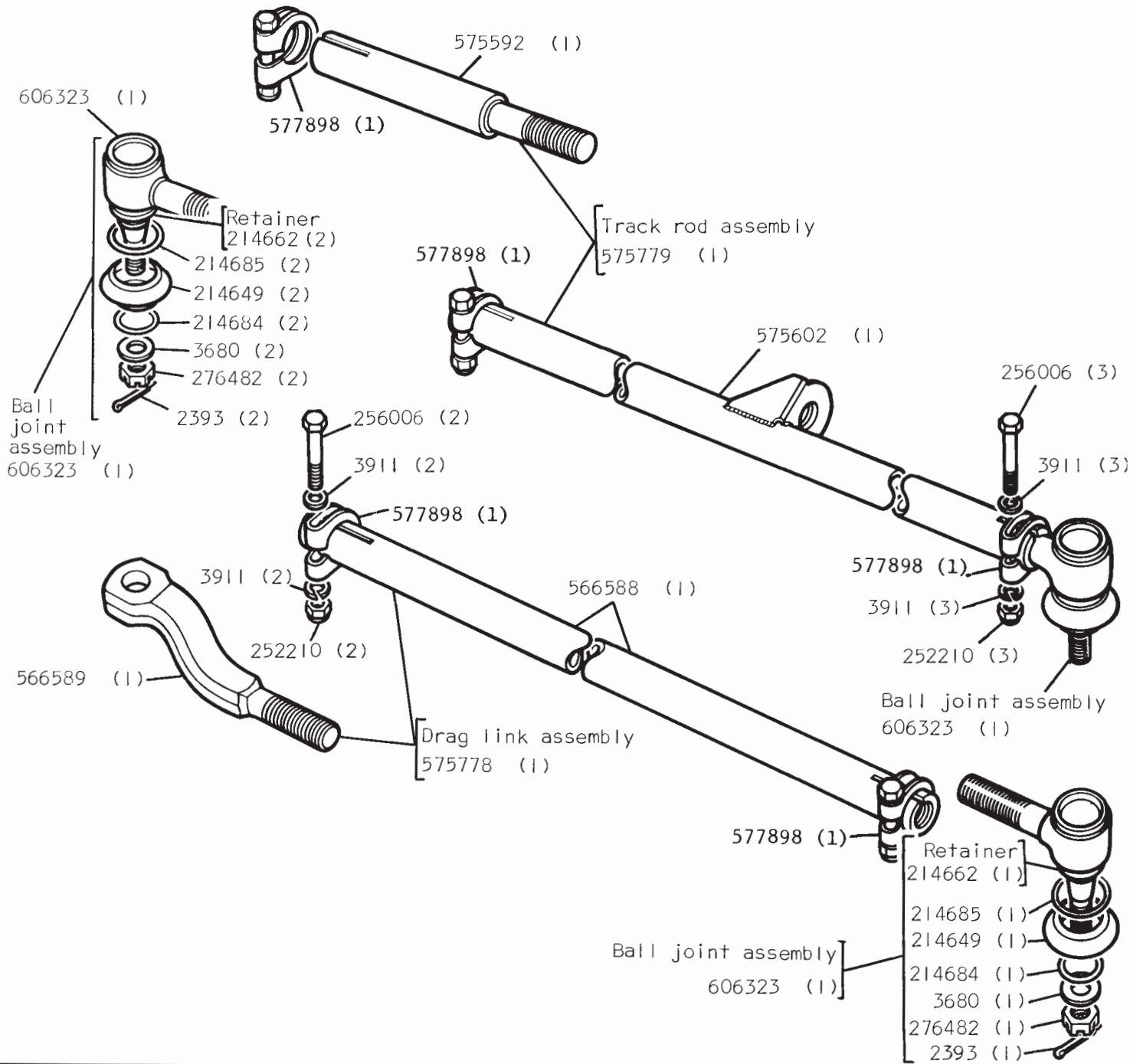
REMARKS

REAR ROAD SPRINGS, BOTTOM LINKS AND BUMP RUBBERS



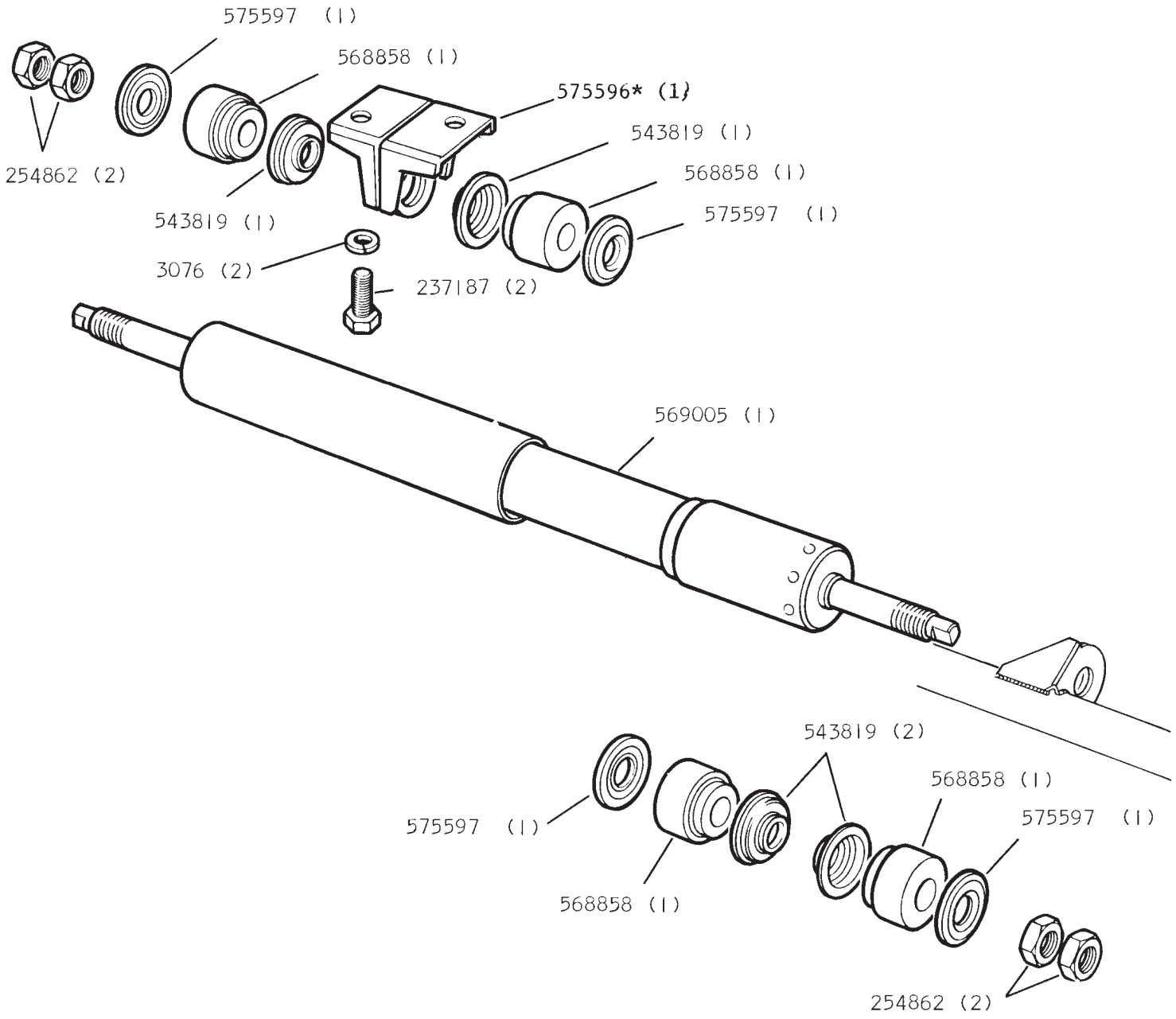
REMARKS

STEERING TRACK RODS



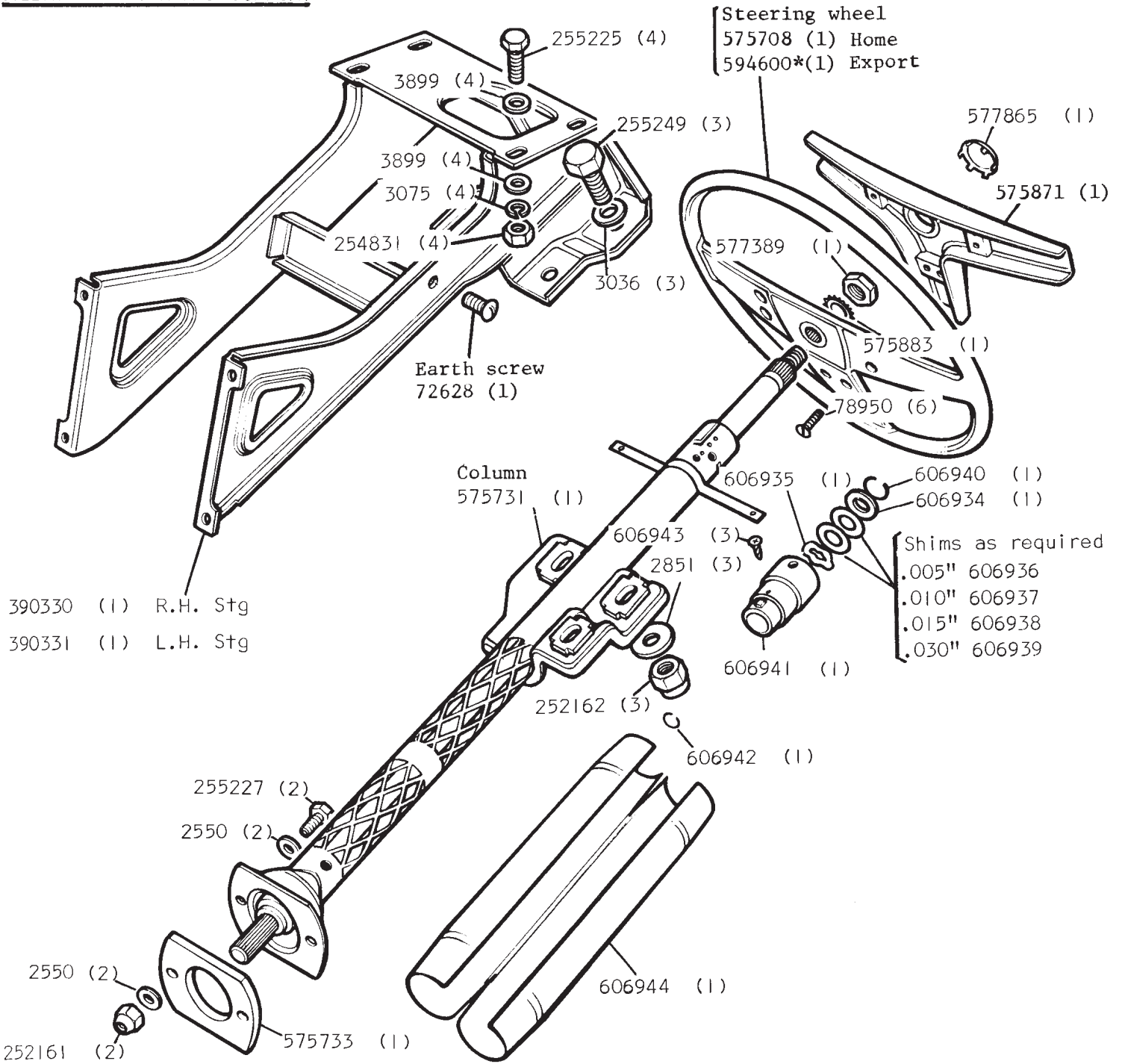
REMARKS

STEERING DAMPER



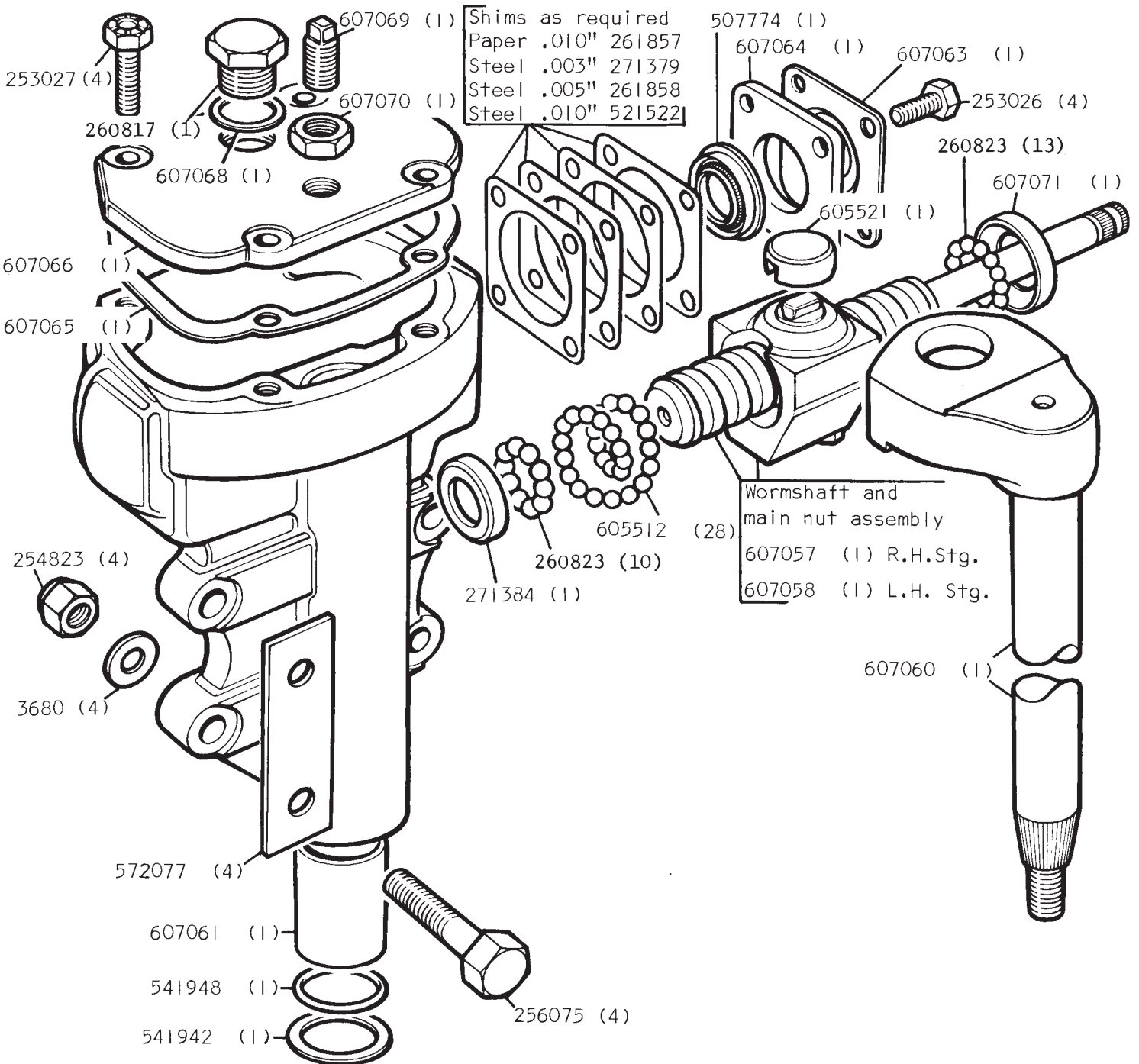
REMARKS

STEERING COLUMN AND SUPPORT



REMARKS

STEERING BOX



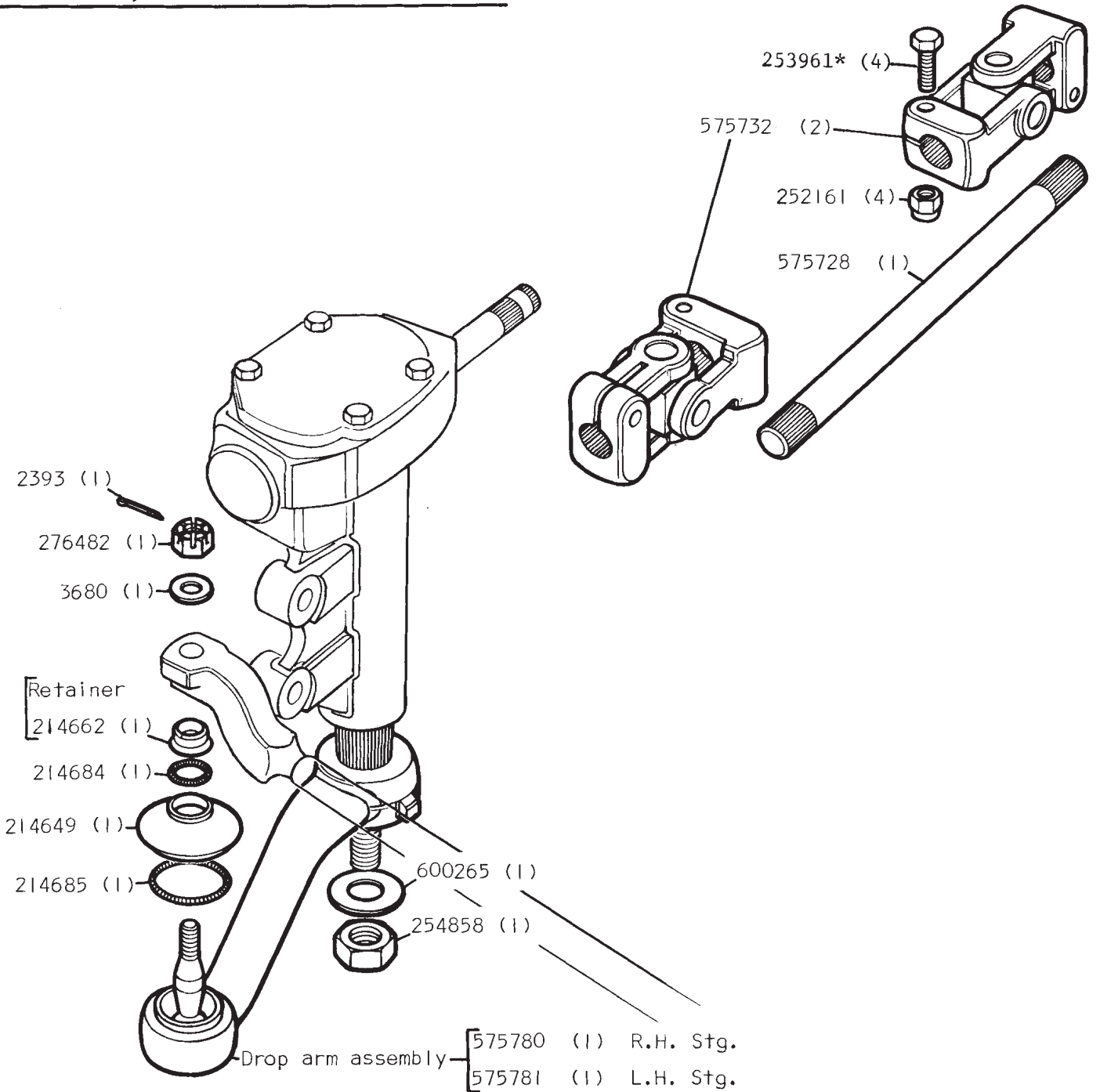
REMARKS

Steering box and drop arm assembly

575742 (1) R.H. Stg.,

575743 (1) L.H.Stg.

STEERING SHAFTS, UNIVERSAL JOINTS AND DROP ARM

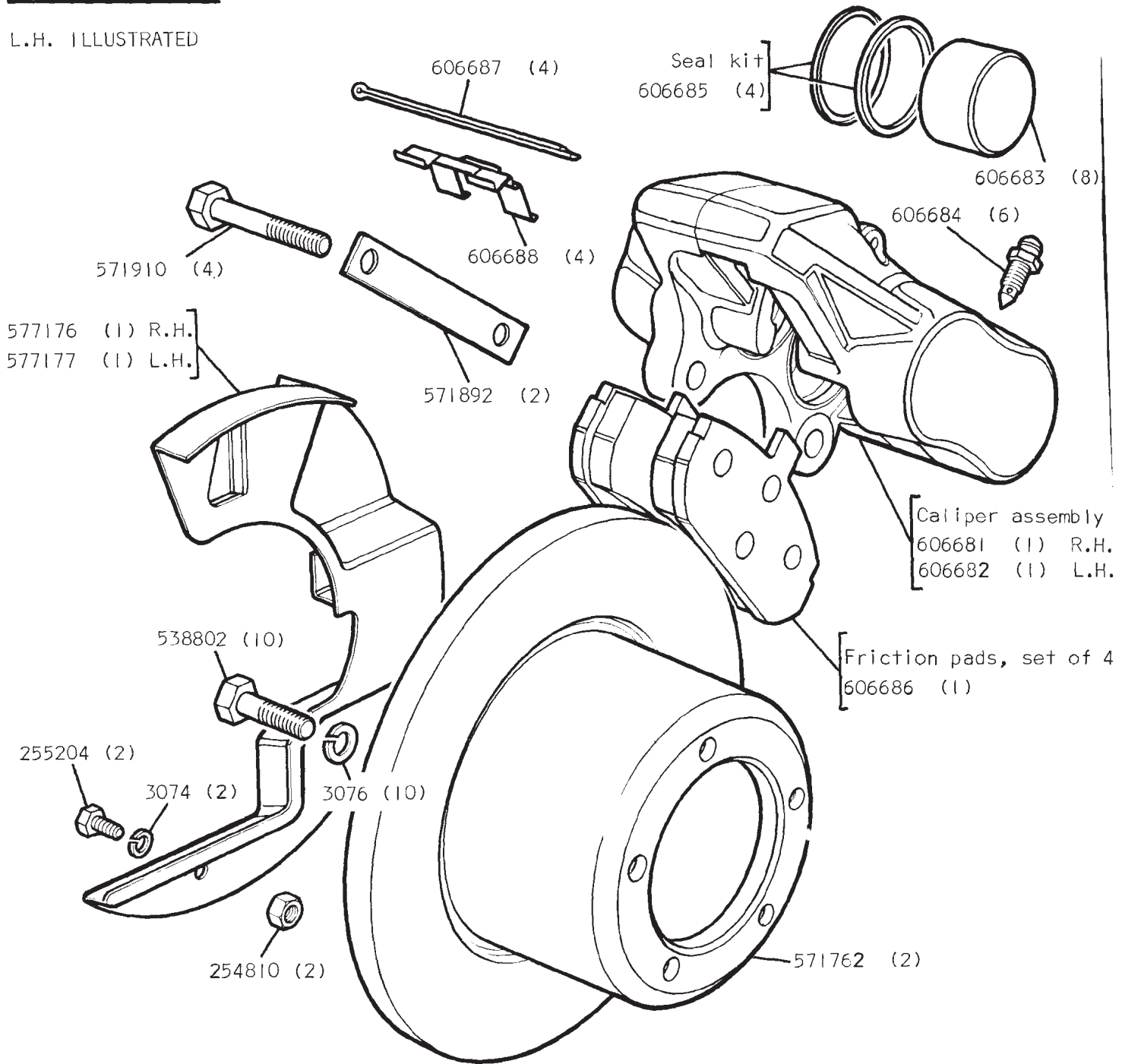


REMARKS

Drop arm is included in steering box assembly

FOOT BRAKES, FRONT

L.H. ILLUSTRATED

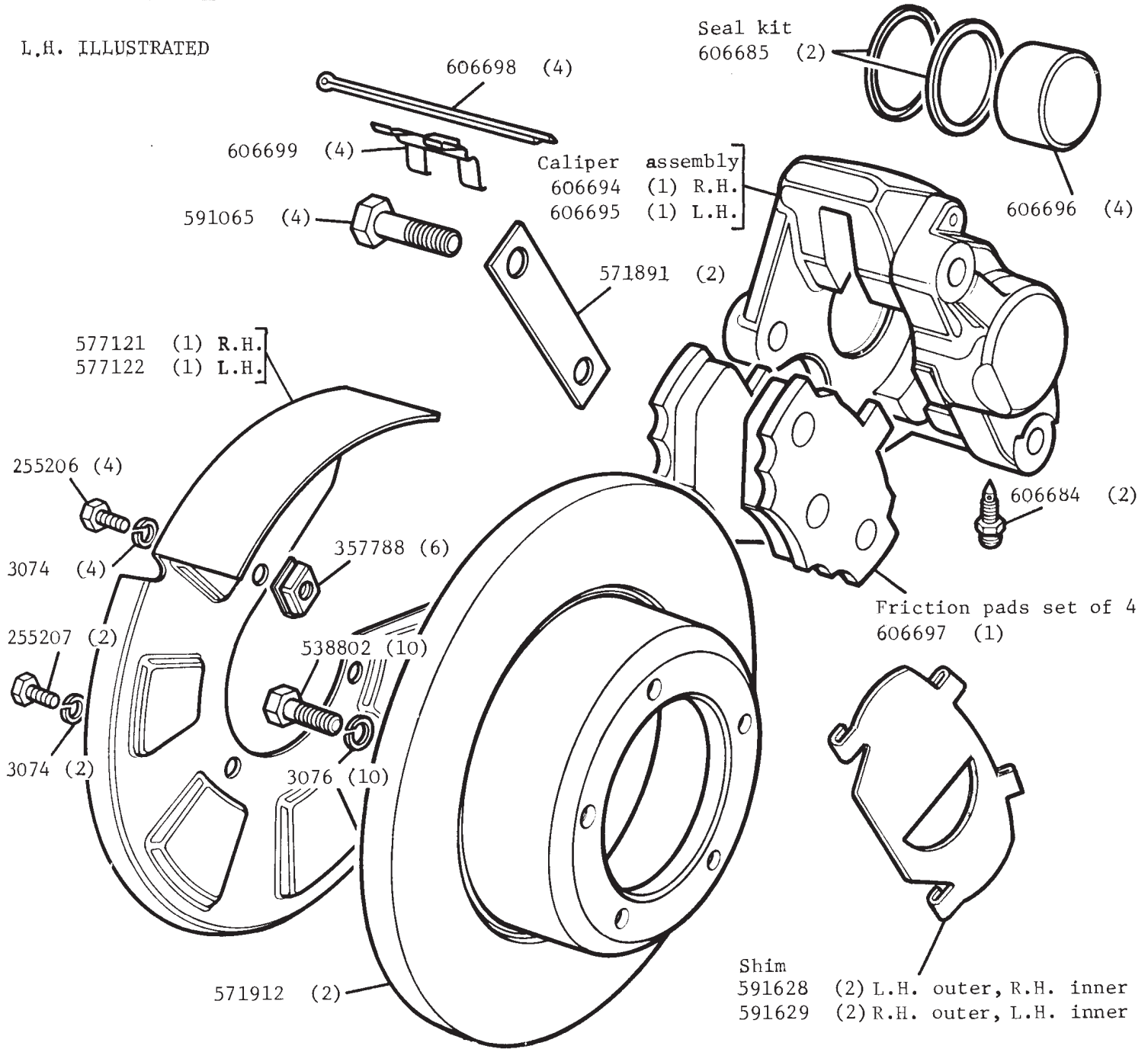


REMARKS

Caliper assembly includes pistons, seals and bleed screws.
Friction pads, not part of caliper assembly

FOOT BRAKES, REAR

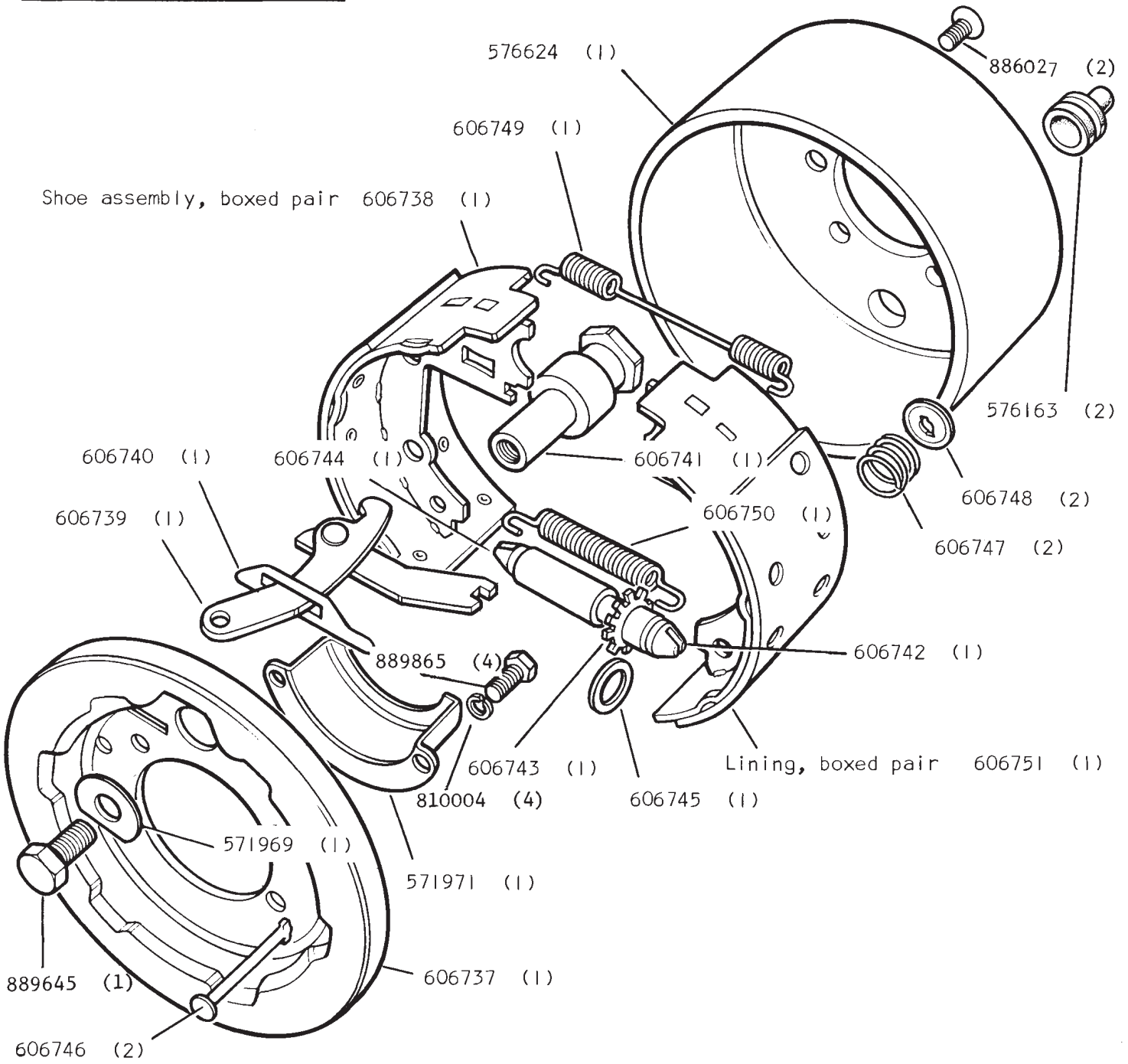
L.H. ILLUSTRATED



REMARKS

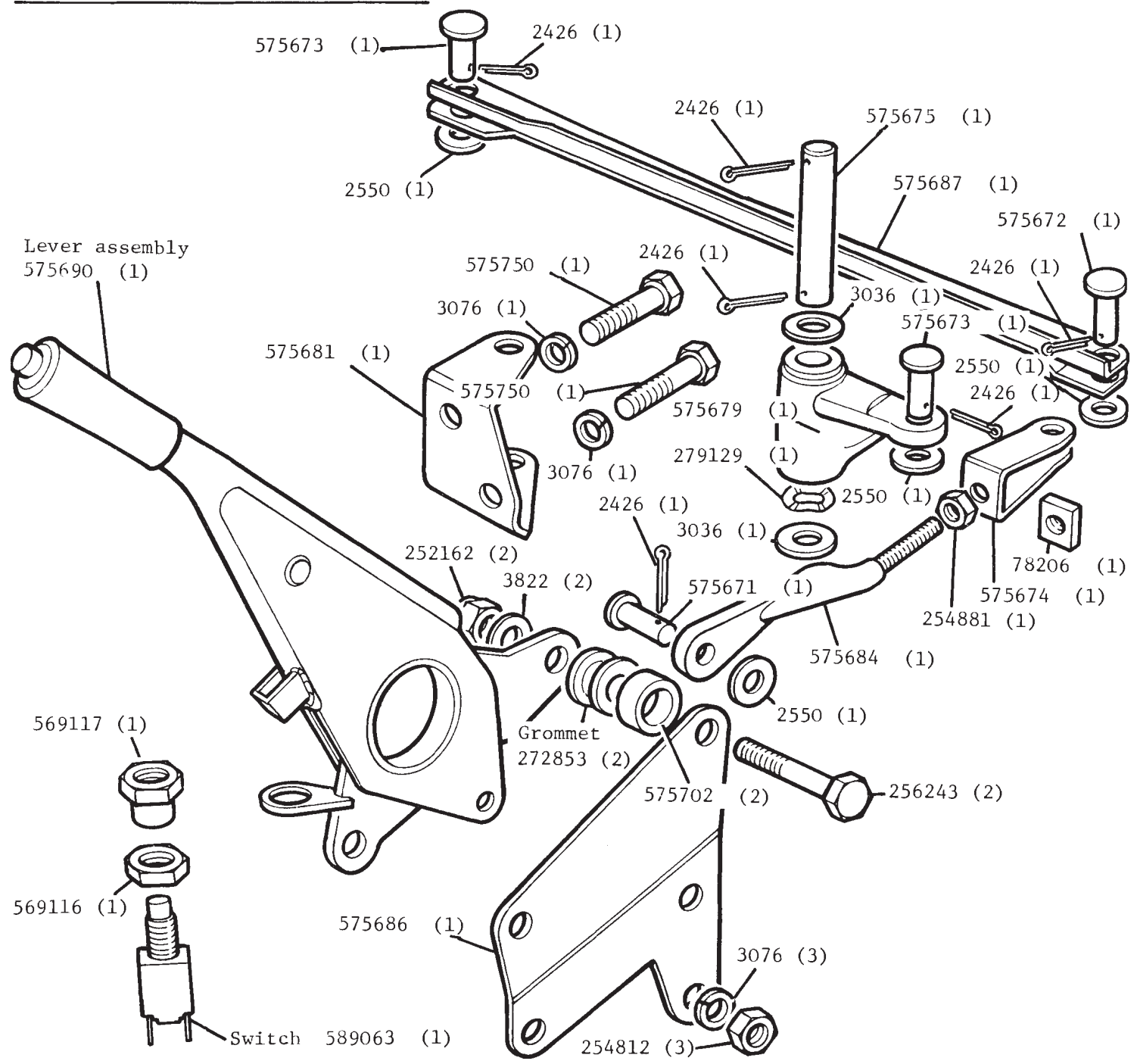
Caliper assembly includes pistons, seals and bleed screw
Friction pads, not part of caliper assembly

TRANSMISSION BRAKE, GEARBOX

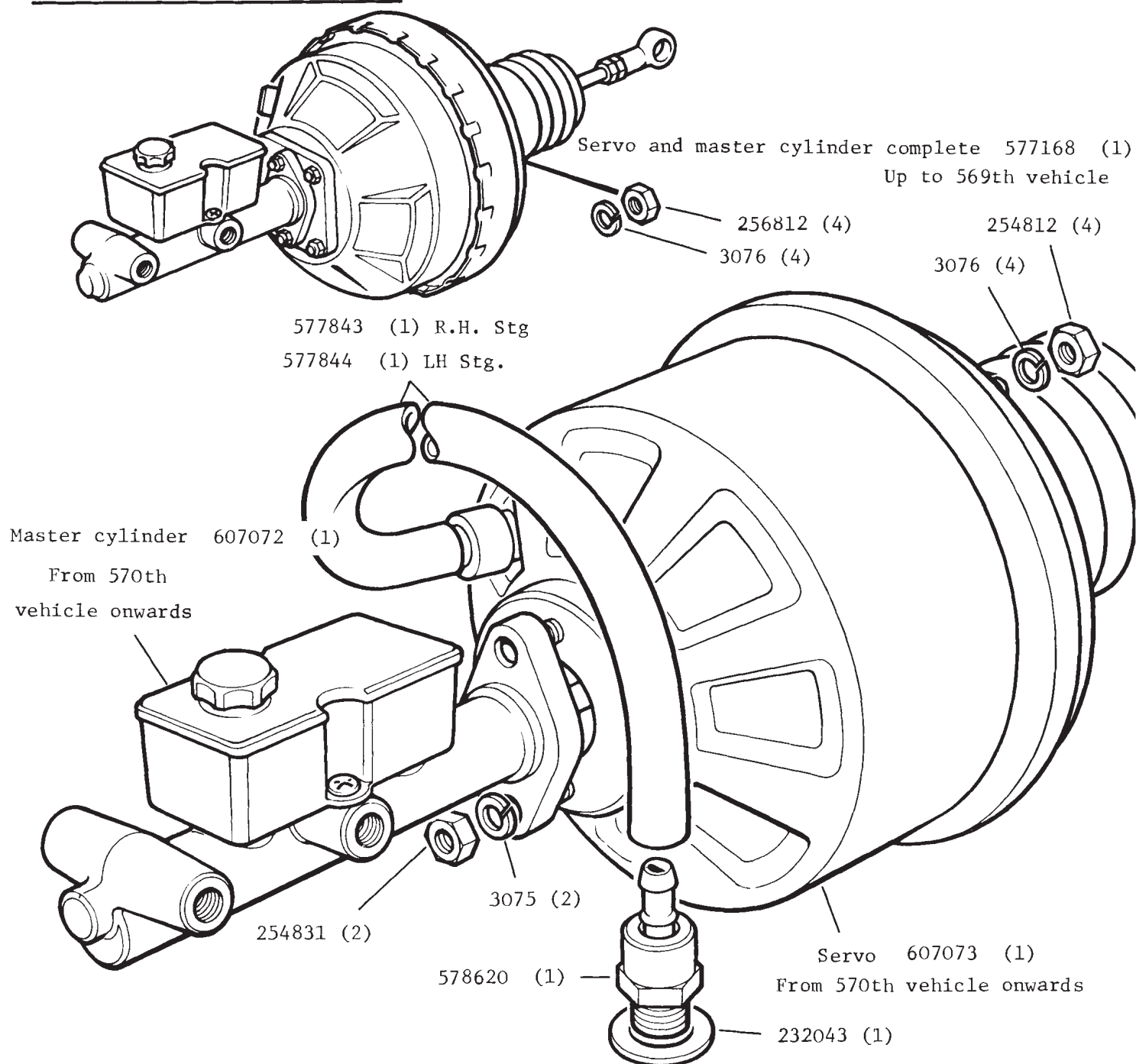


REMARKS

HAND BRAKE LEVER AND LINKAGE LH STG



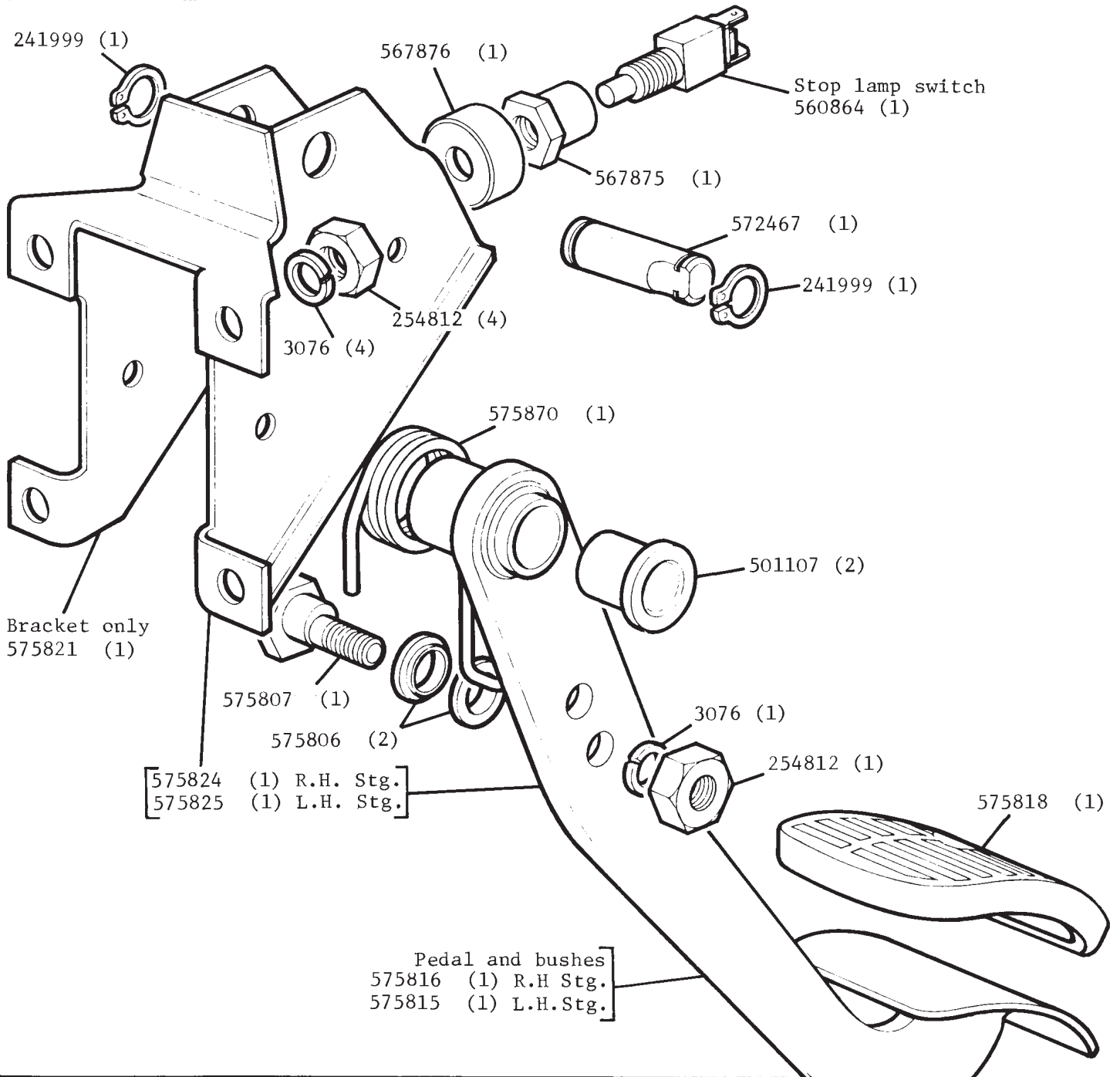
REMARKS

BRAKE SERVO AND MASTER CYLINDERREMARKS

Repair kit for brake servo 607159 (1) From 570th vehicle onwards

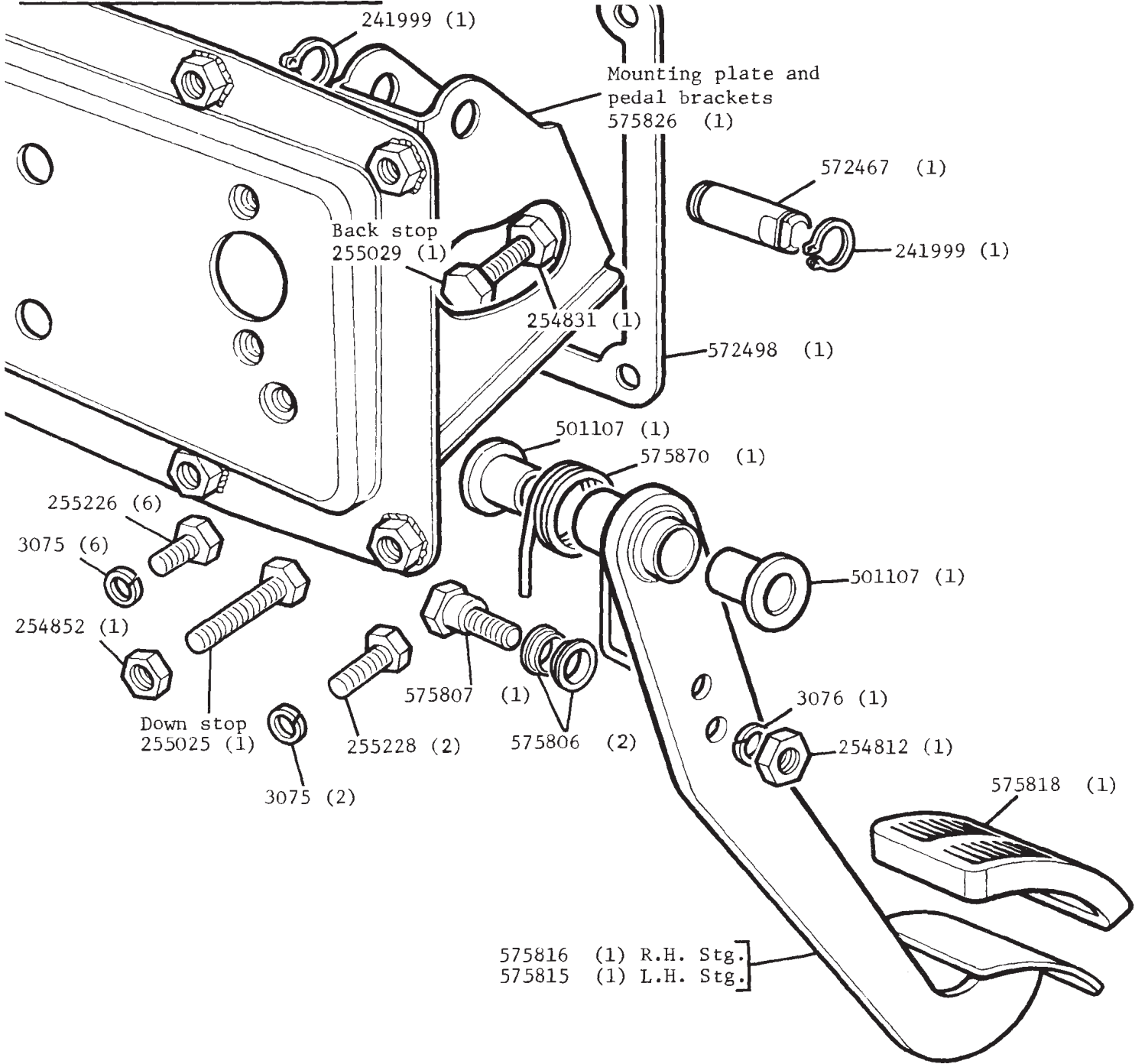
Repair kit for brake master cylinder 607160 (1) Suitable for early and late types

BRAKE PEDAL AND BRACKET



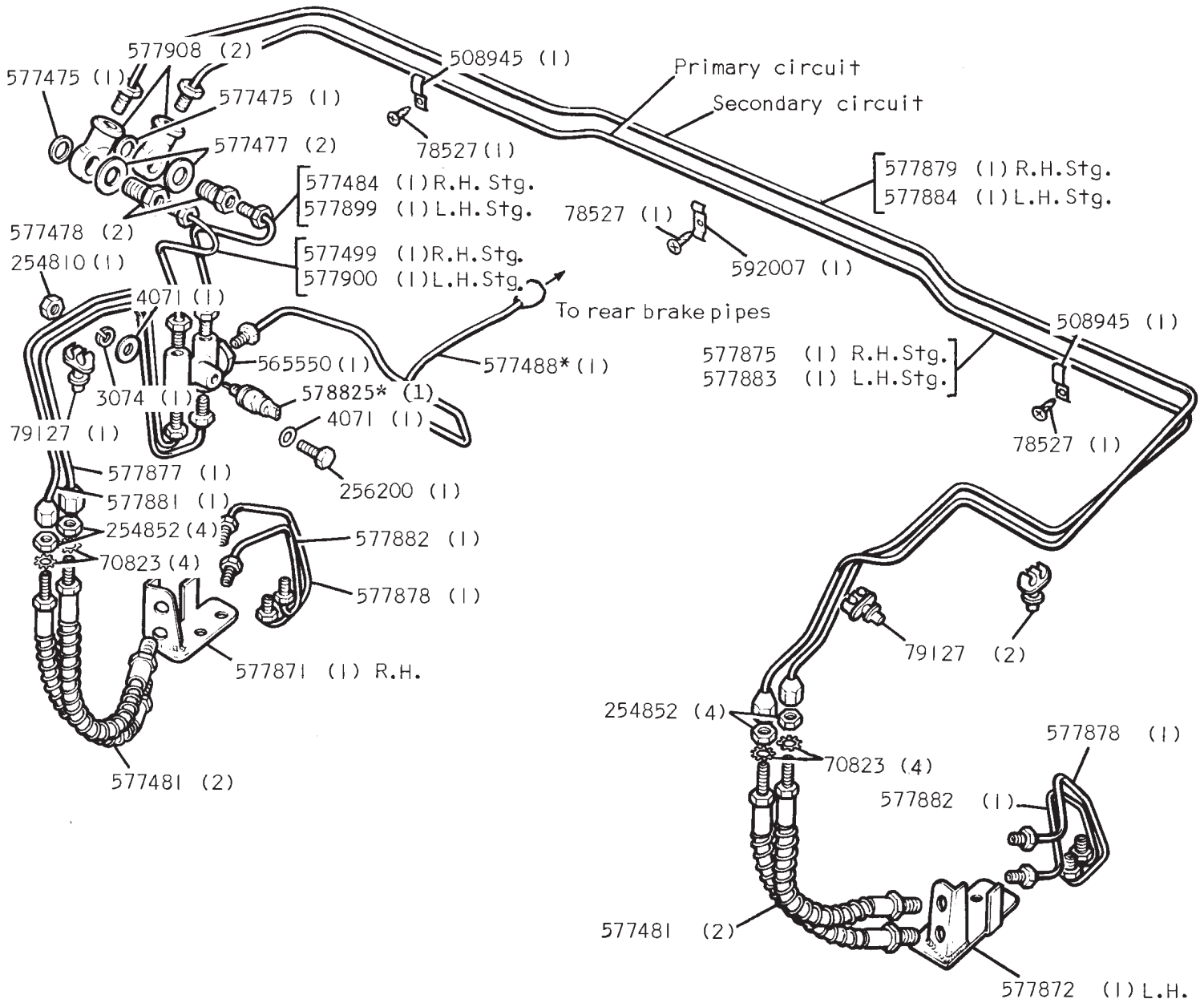
REMARKS

CLUTCH PEDAL AND MOUNTING PLATE



REMARKS

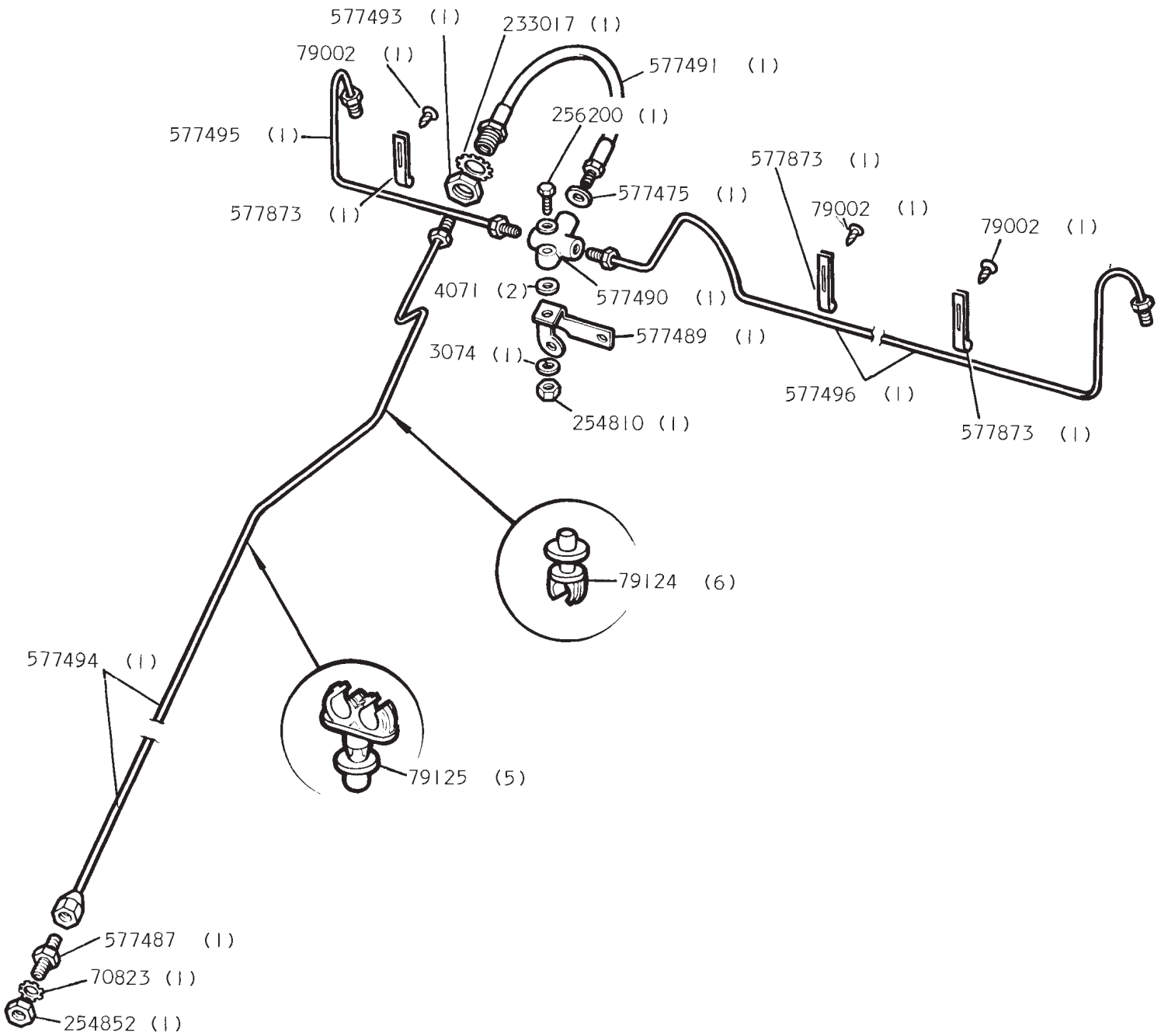
BRAKE PIPES, FRONT



REMARKS

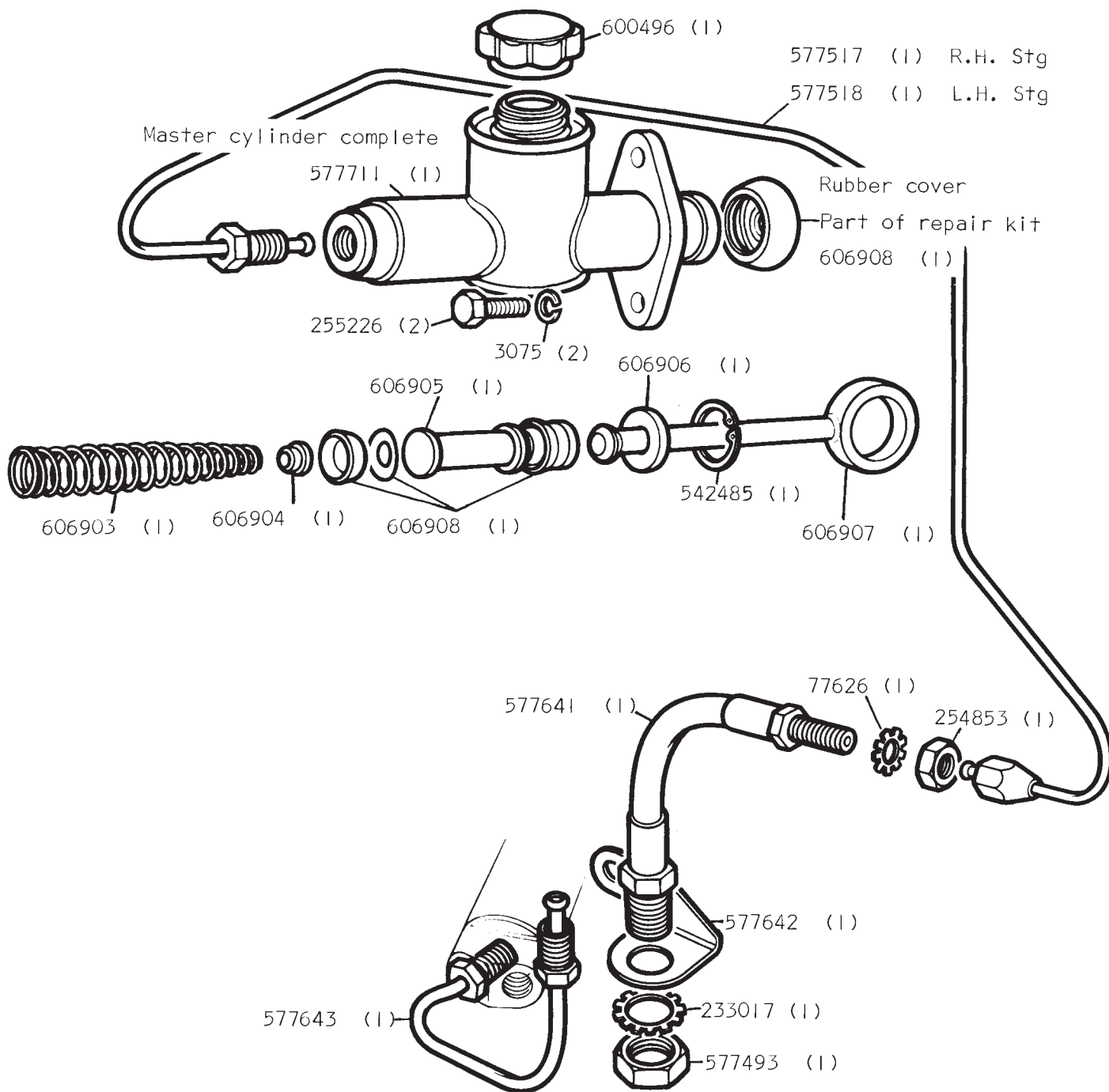
Repair kit for pressure failure switch unit 606260 (1)

BRAKE PIPES, REAR



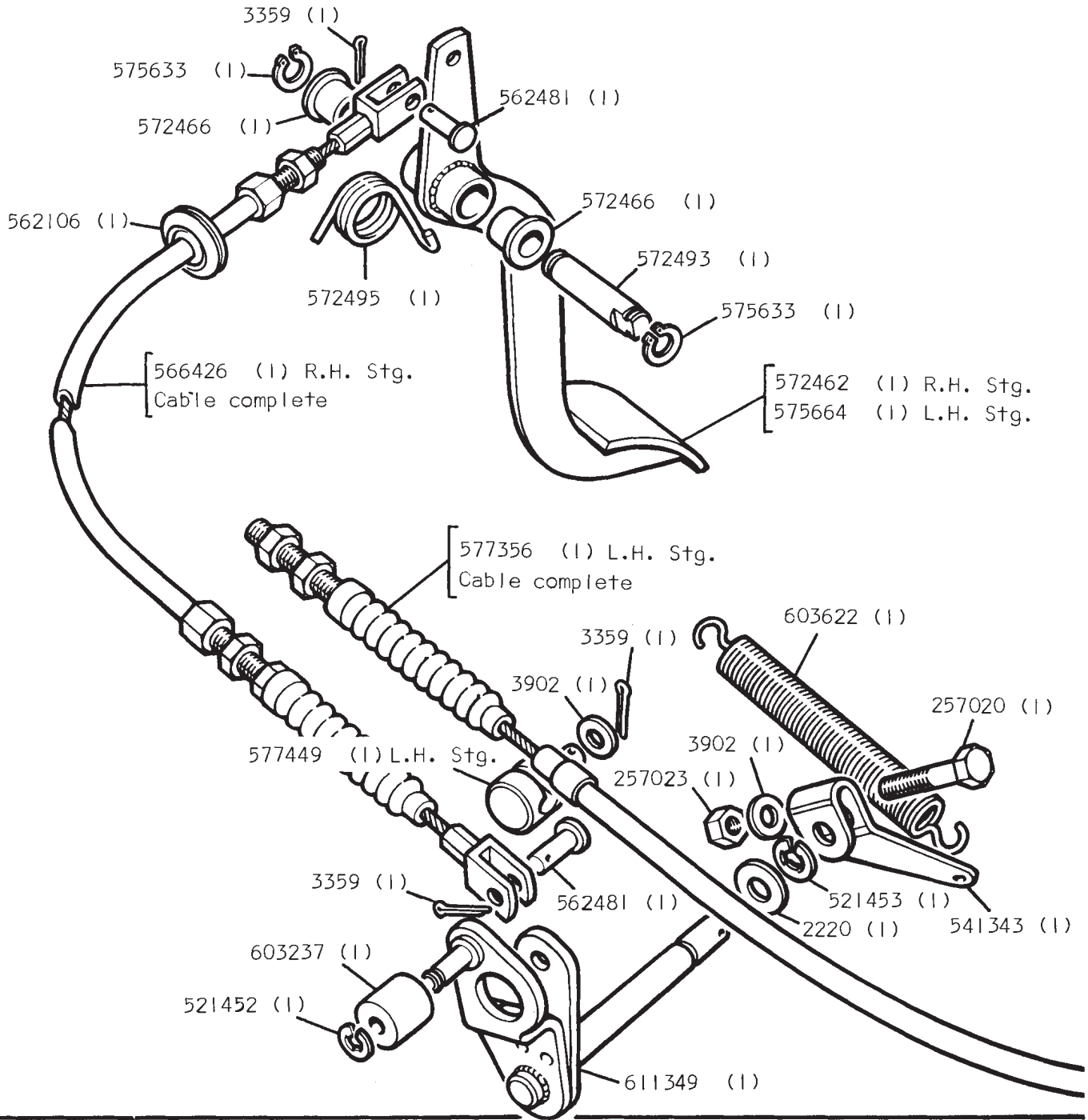
REMARKS

CLUTCH MASTER CYLINDER AND PIPES



REMARKS

ACCELERATOR LINKAGE

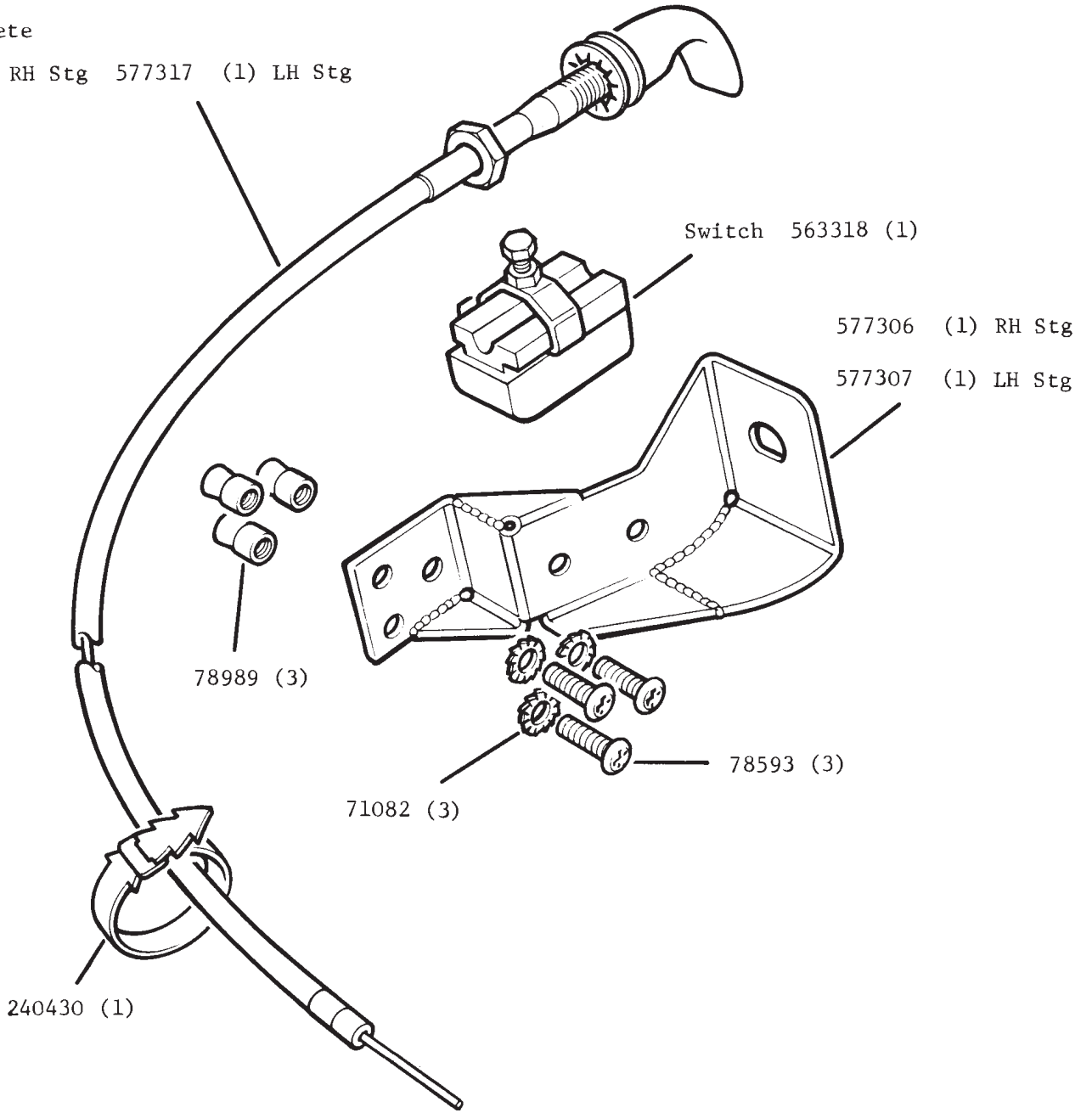


REMARKS

CHOKE CONTROL

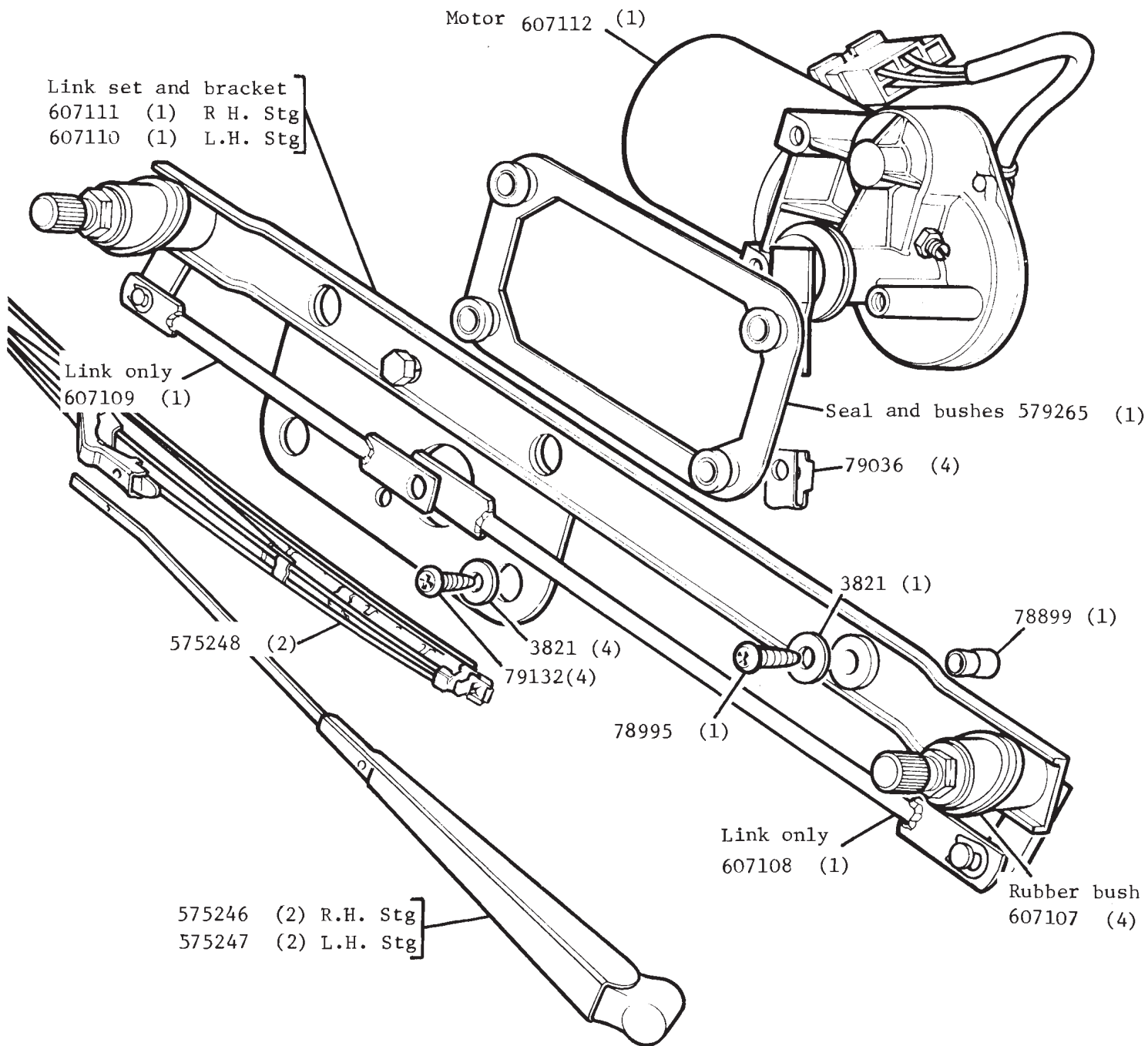
Cable complete

577316 (1) RH Stg 577317 (1) LH Stg



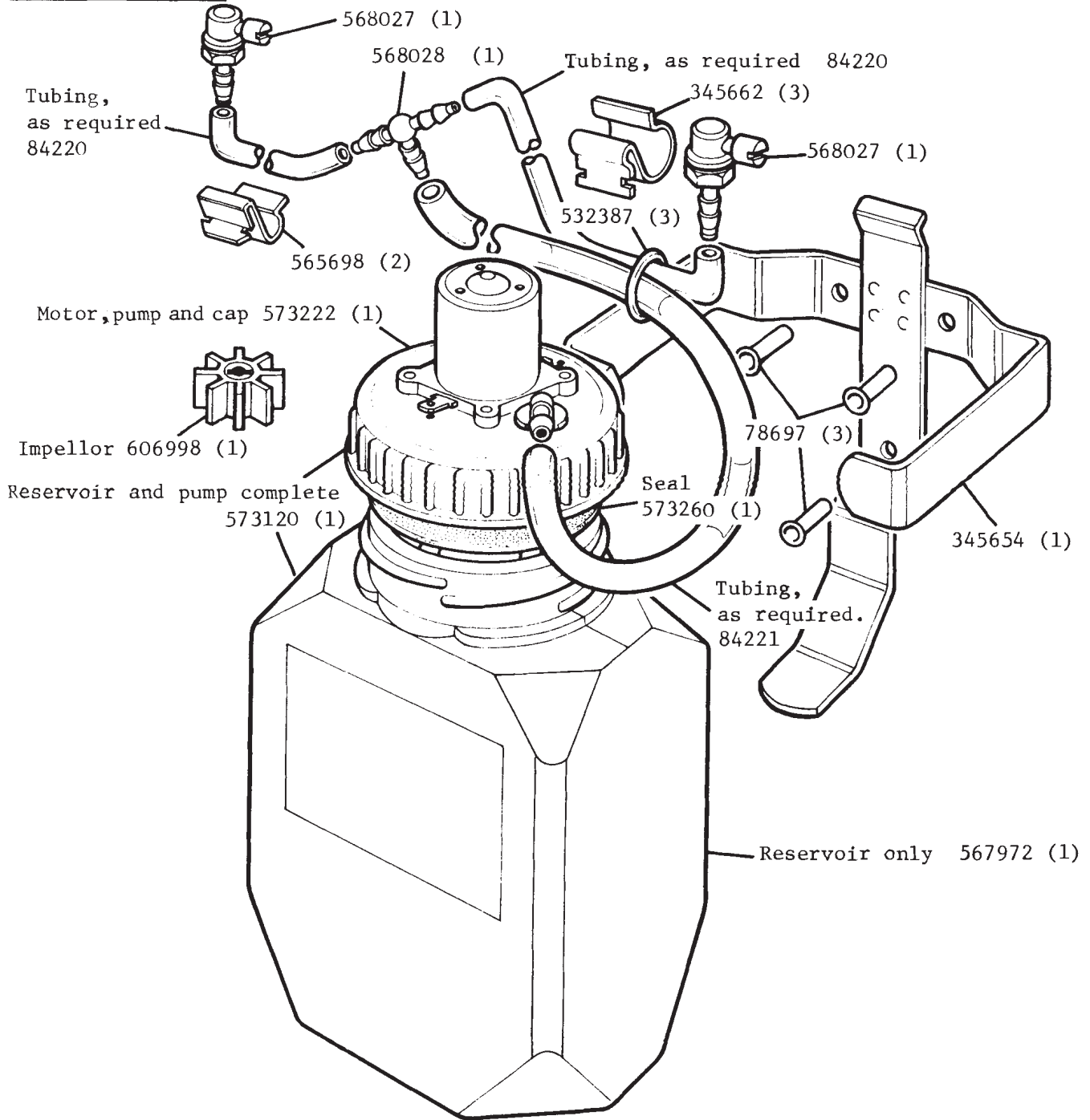
REMARKS

WINDSCREEN WIPER



REMARKS

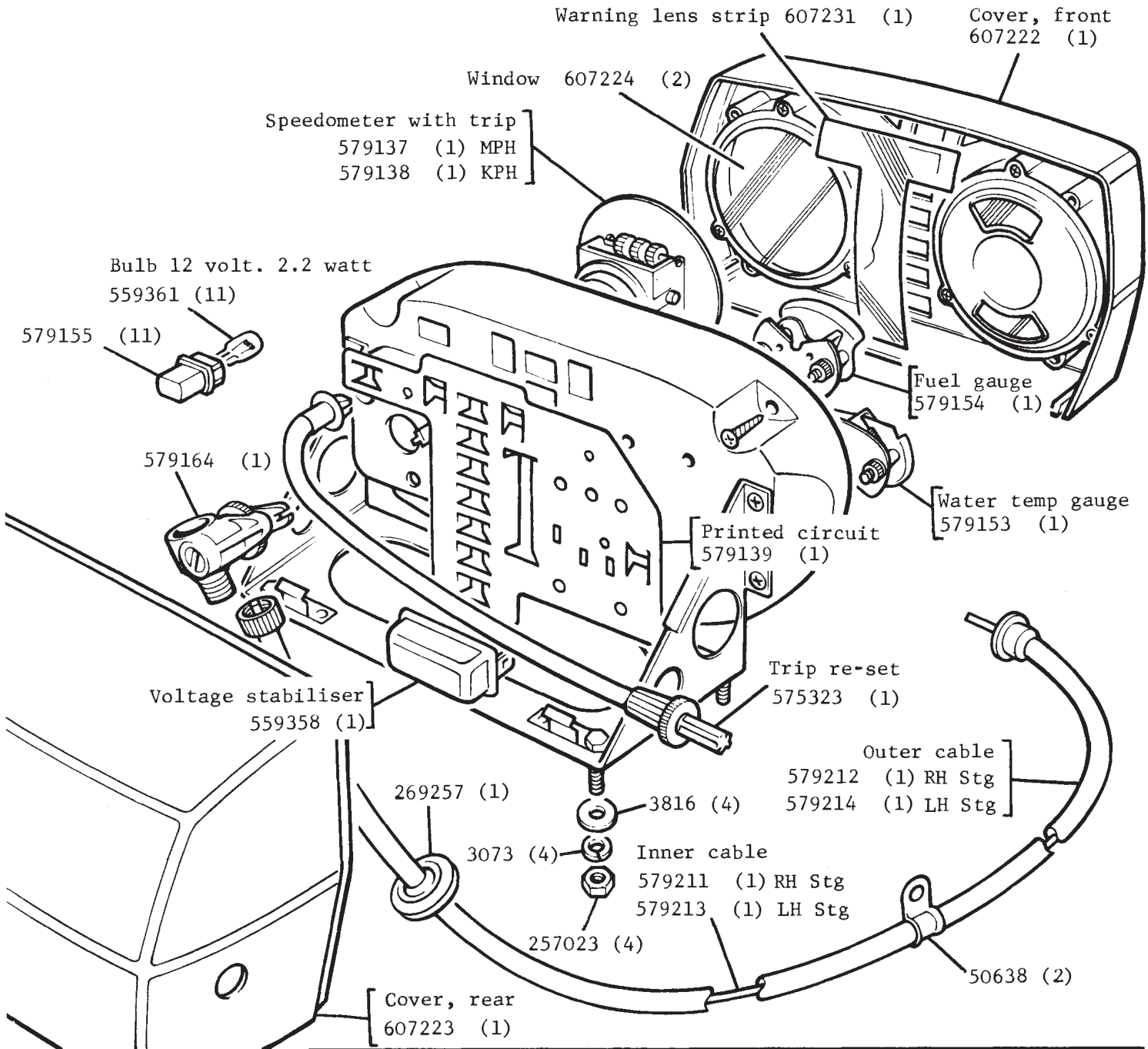
WINDSCREEN WASHER



REMARKS

Impellor is part of pump

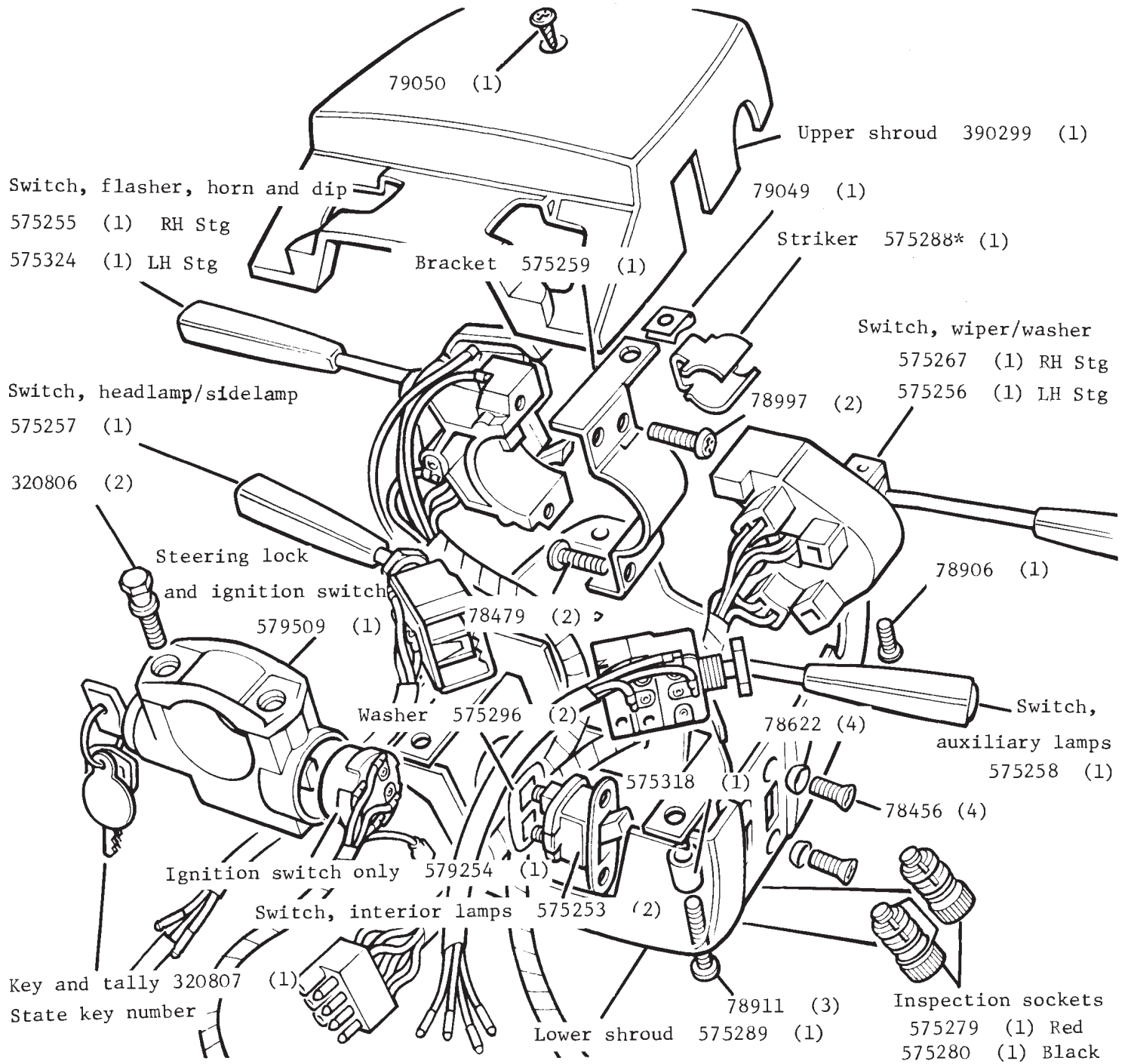
INSTRUMENT BINNACLE



REMARKS

- Instrument binnacle complete 575233 (1) MPH
 - Instrument binnacle complete 575234 (1) KPH
 - Speedometer cable complete 579165 (1) RH Stg
 - Speedometer cable complete 579166 (1) LH Stg
- } Not part of binnacle

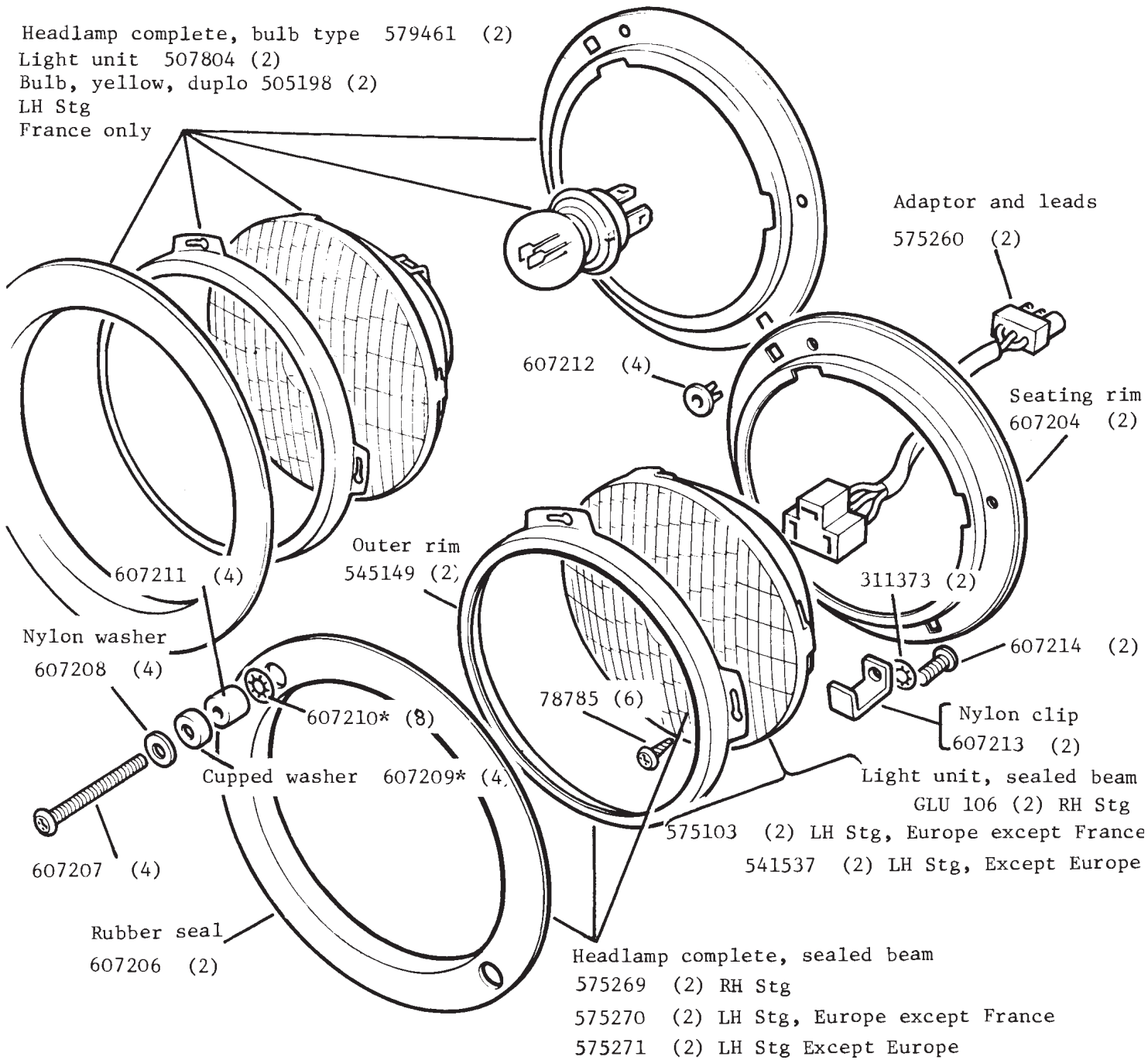
SWITCHES IN STEERING COLUMN SHROUD



REMARKS

HEADLAMPS

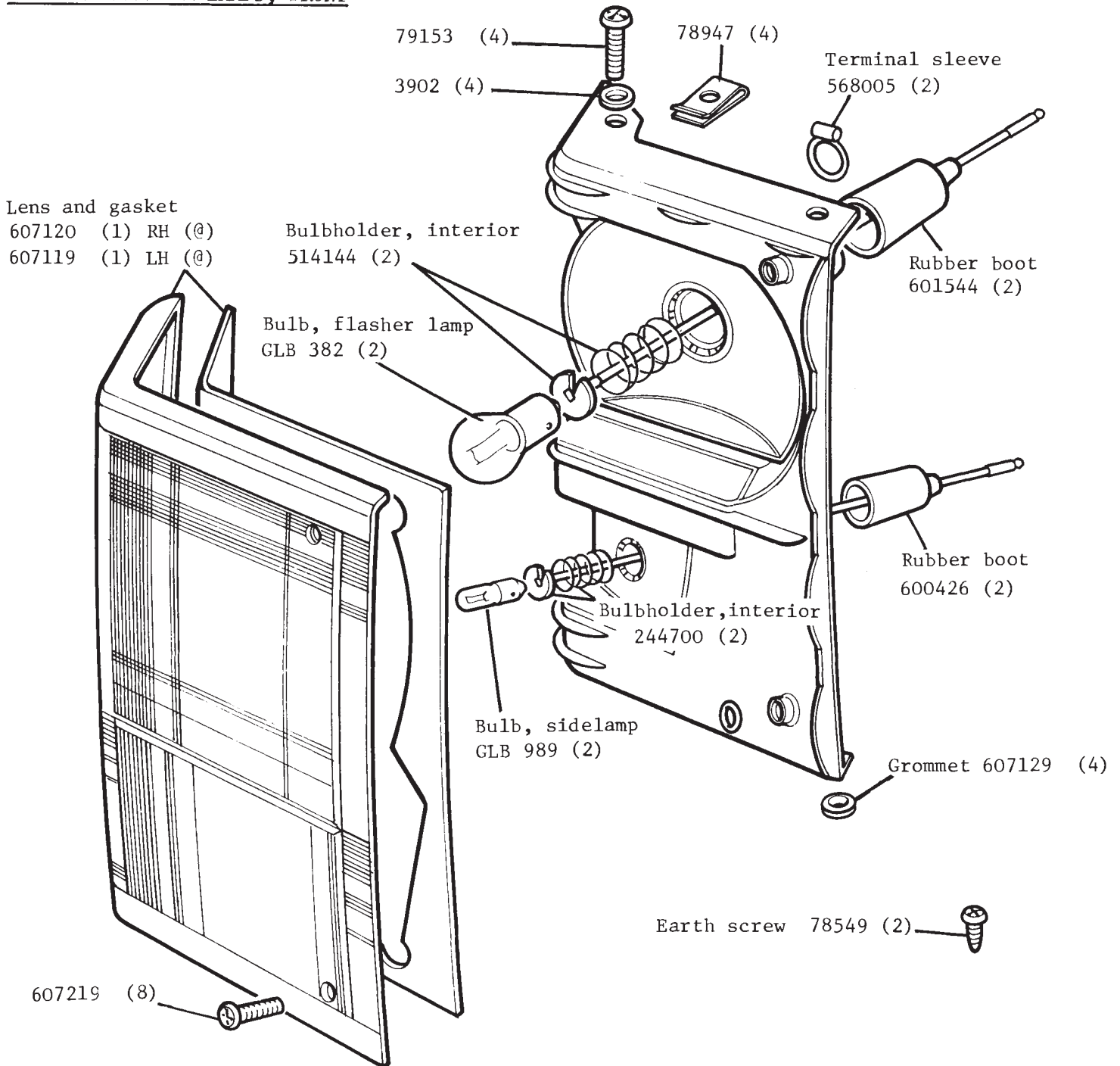
Headlamp complete, bulb type 579461 (2)
 Light unit 507804 (2)
 Bulb, yellow, duplo 505198 (2)
 LH Stg
 France only



REMARKS

Headlamp variations concern light units (or bulb if applicable)
 All other components are identical
 Adaptor and leads are not part of headlamp assembly

SIDE AND FLASHER LAMPS, FRONT



REMARKS

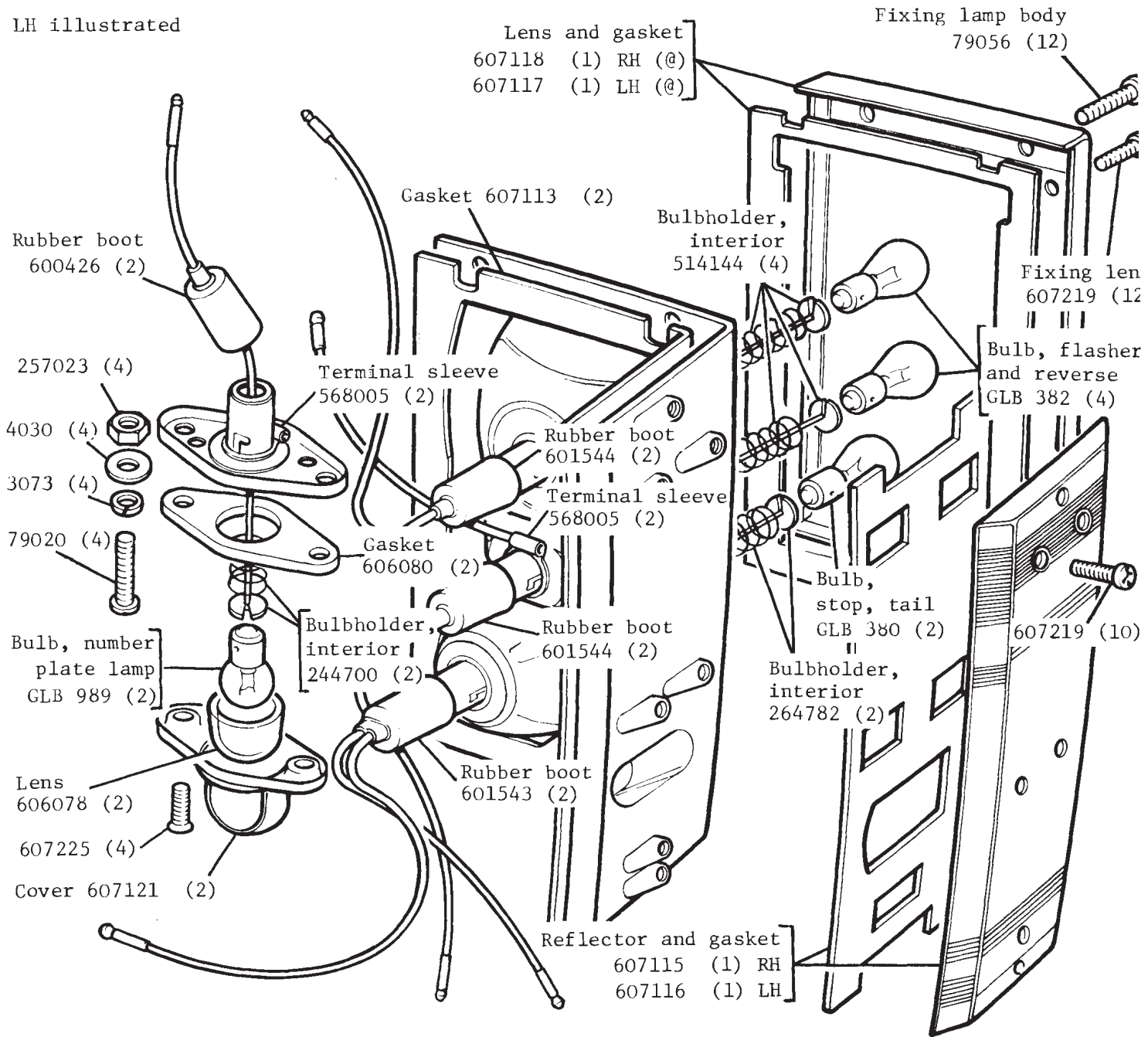
Side and flasher lamp complete RH 575262 (1) (@)

Side and flasher lamp complete LH 575261 (1) (@)

(@) For countries with special lighting regulations see 'Special Conditions' section

REAR LAMPS

LH illustrated

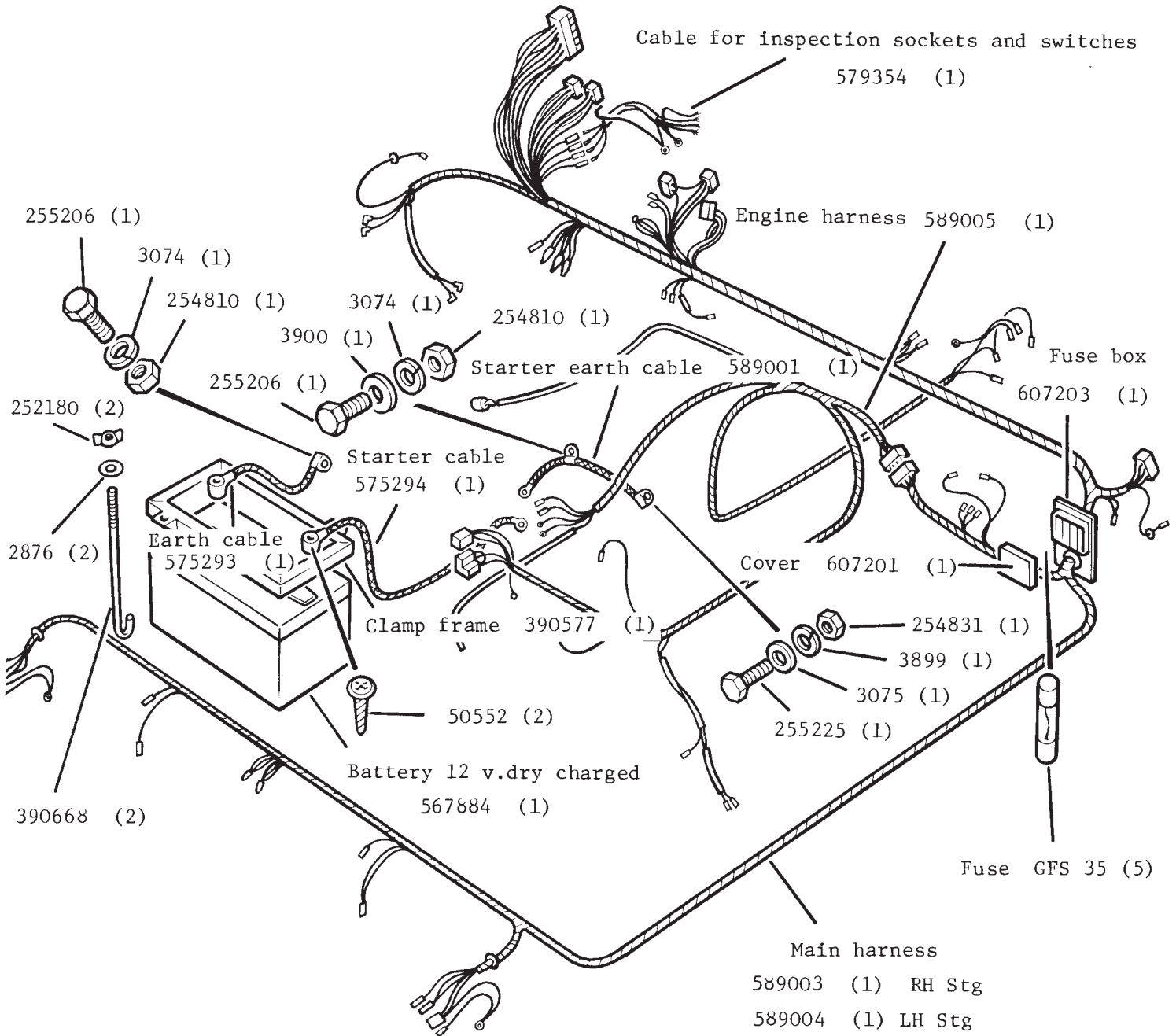


REMARKS

- Stop,tail, flasher and reverse lamp complete RH 575264 (1) (@)
- Stop,tail, flasher and reverse lamp complete LH 575263 (1) (@)
- Rear number plate lamp complete 575265 (2)

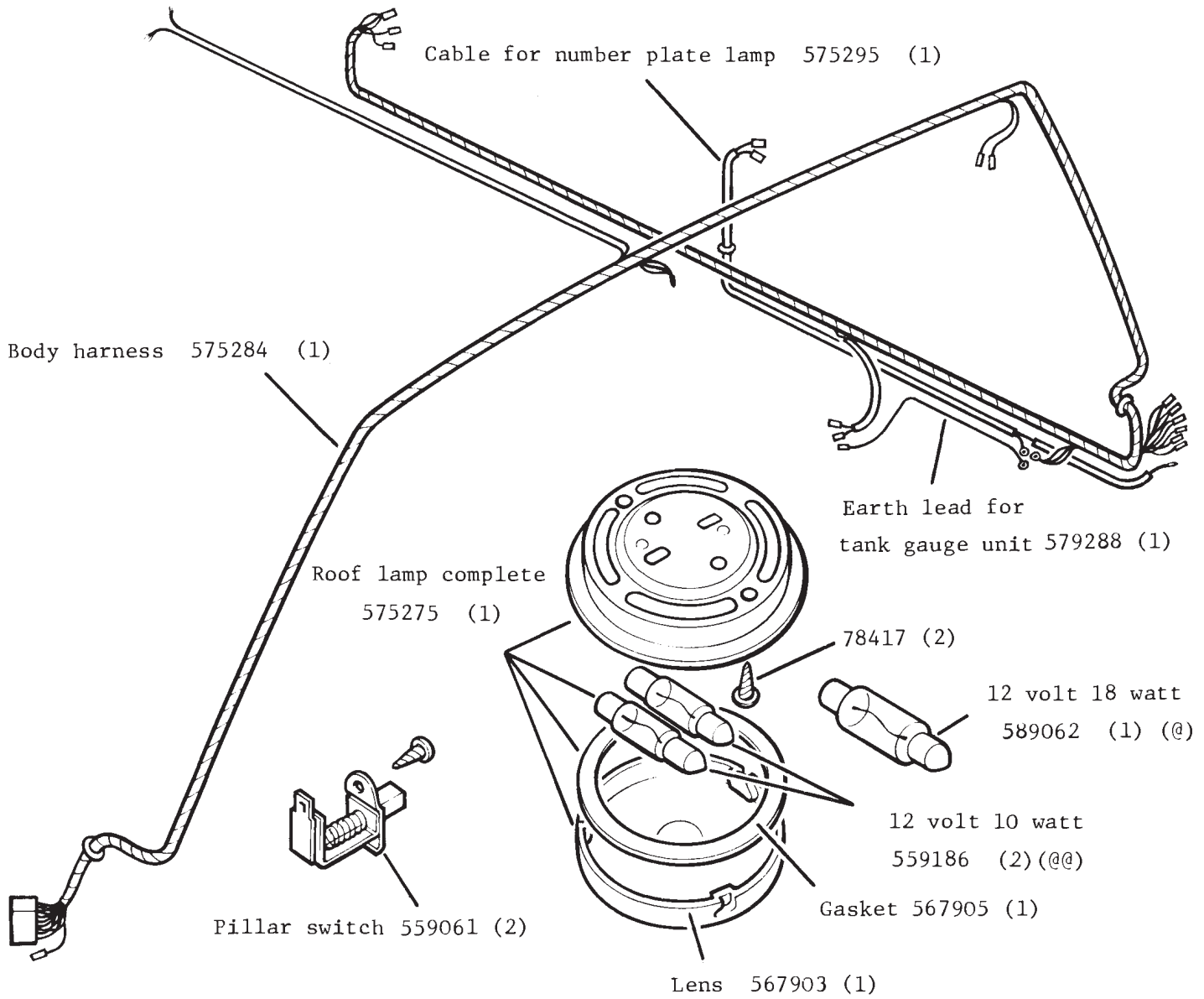
(@) For countries with special lighting regulations see 'Special Conditions' section

ELECTRICAL HARNESS AND CABLES, FRONT PORTION



REMARKS Main harness includes fuse box

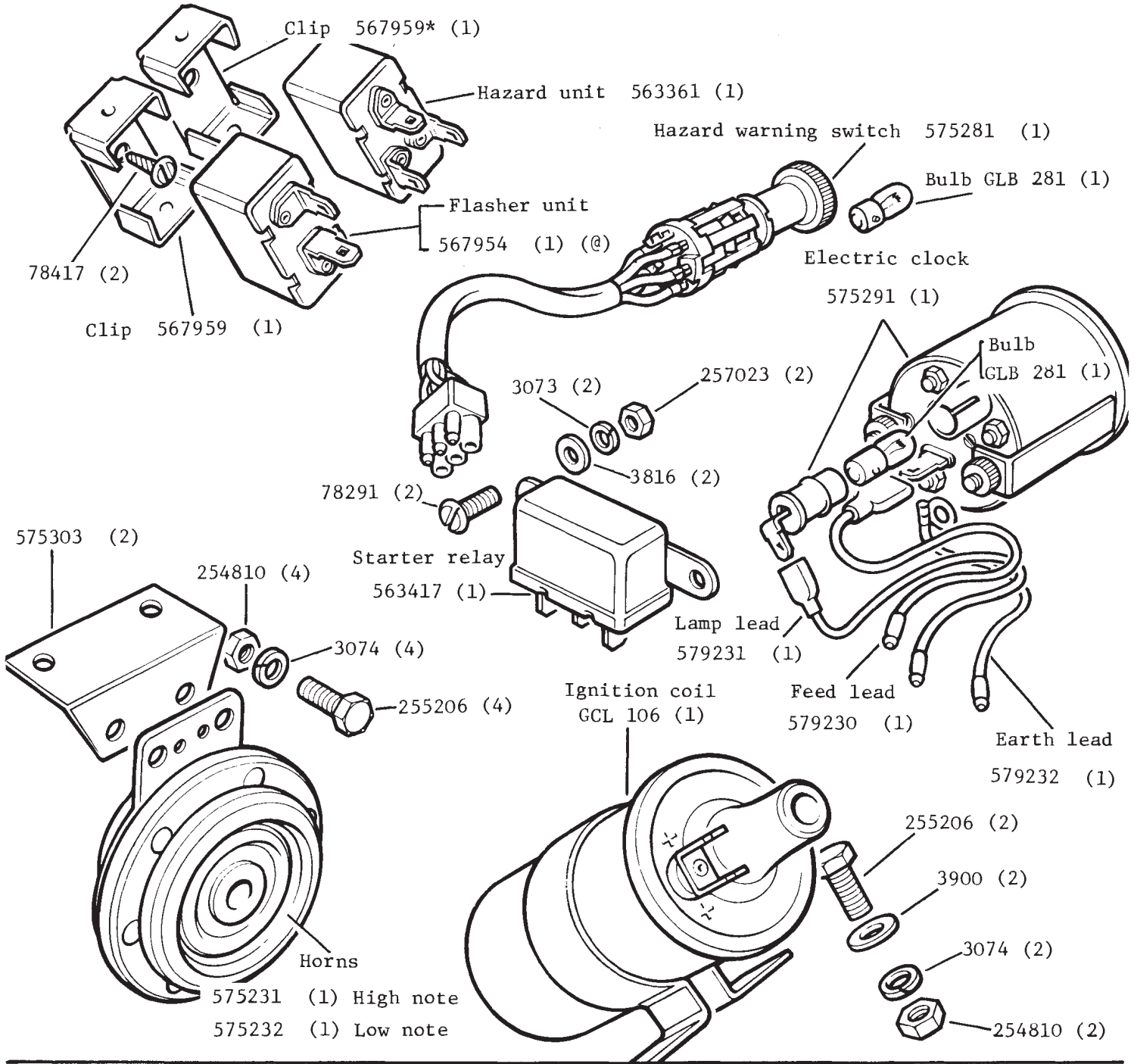
ELECTRICAL HARNESS AND CABLES, REAR PORTION



REMARKS (@) For single bulb type lamp
 (@@) For twin bulb type lamp

Alternatives

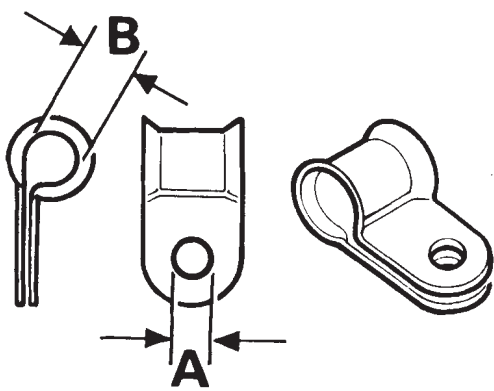
GENERAL ELECTRICAL EQUIPMENT



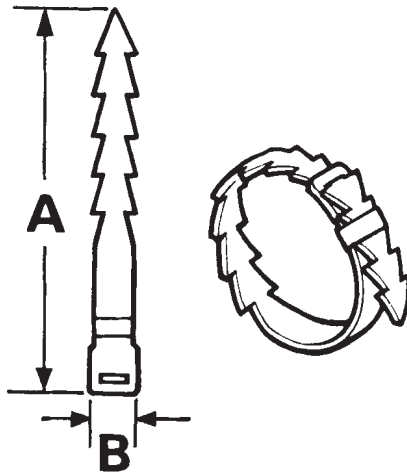
REMARKS

(ⓐ) See special conditions section for Italy

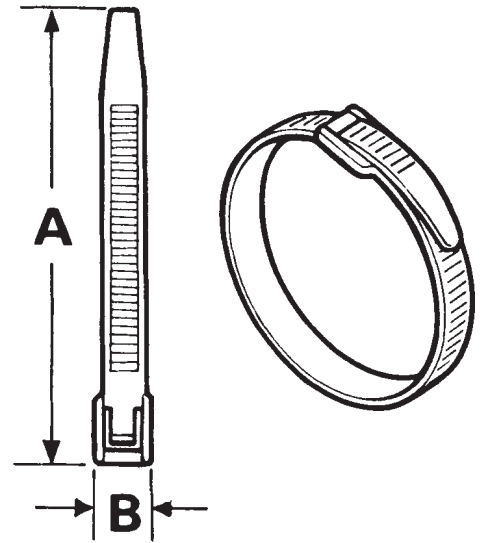
ELECTRICAL CABLE CLIPS AND GROMMETS



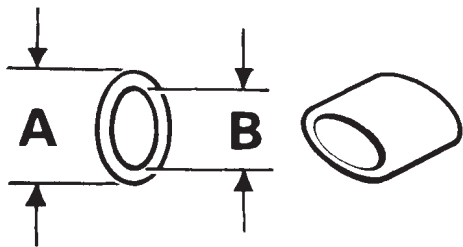
A = .203in	B = .281in	8885
A = .203in	B = .437in	50640
A = .203in	B = .375in	50639
A = .203in	B = .625in	56667
A = .203in	B = .750in	513220
A = .203in	B = .875in	50690
A = .203in	B = 1.00 in	4170
A = .296in	B = .500in	3621
A = .312in	B = .875in	248122
A = .375in	B = .281in	50638
A = .375in	B = .500in	12743



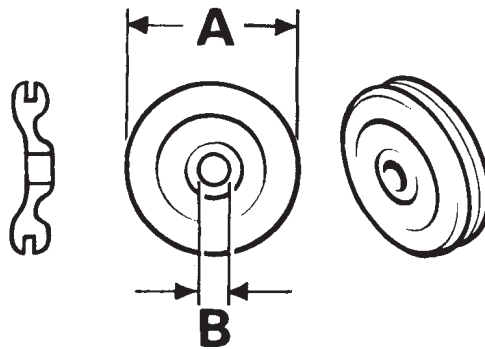
A = 2.250in	B = .375in	240428
A = 3.250in	B = .500in	240429



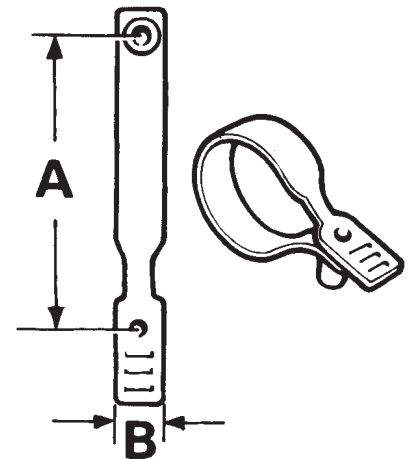
A = 10.250in	B = .218in	568680*
--------------	------------	---------



A = .306in	B = .230in	568681*
------------	------------	---------



A = .750in	B = .125in	233244
A = 1.00in	B = .125in	233243

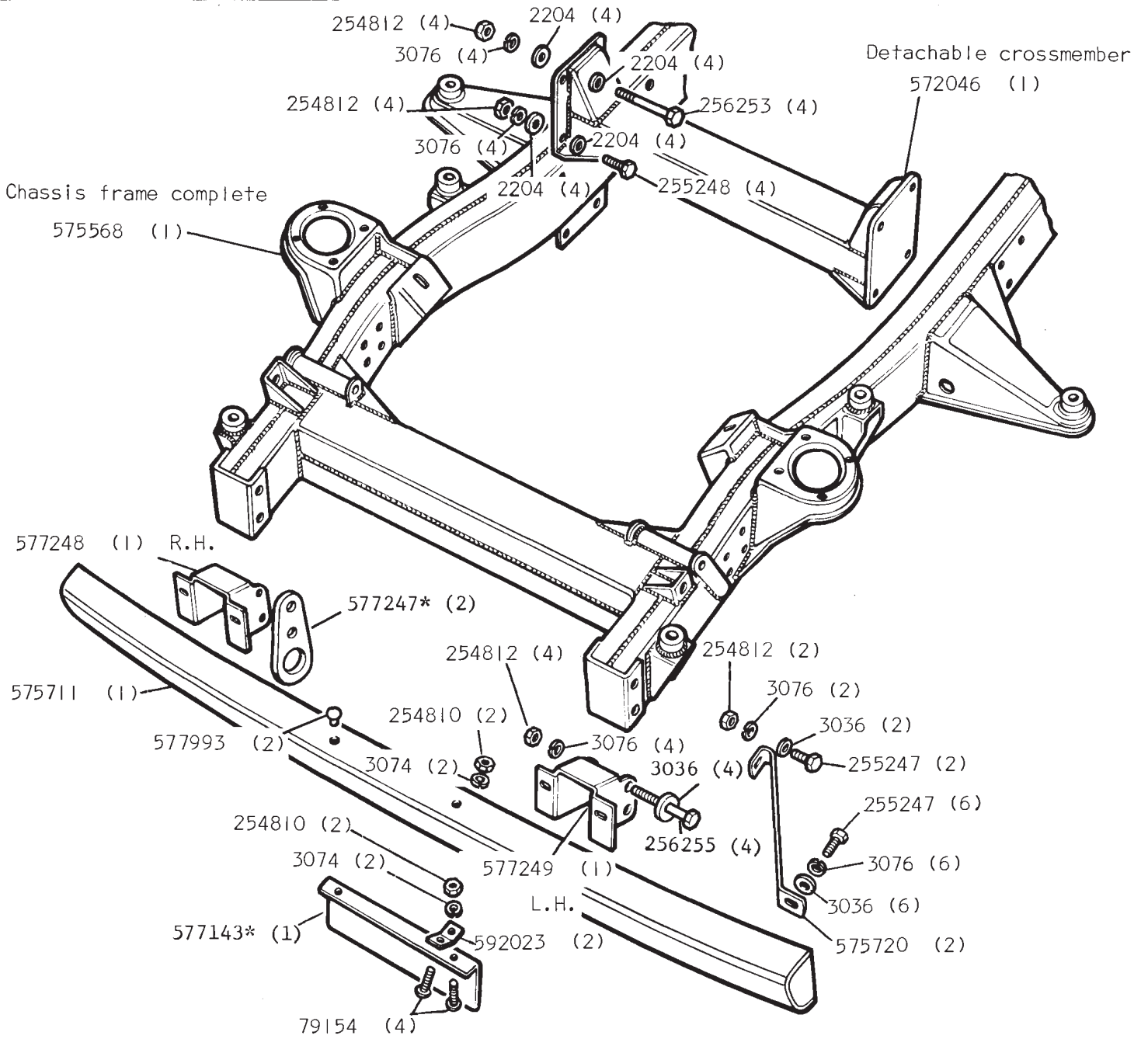


A = 1.750in	B = .375in	567817*
-------------	------------	---------

REMARKS

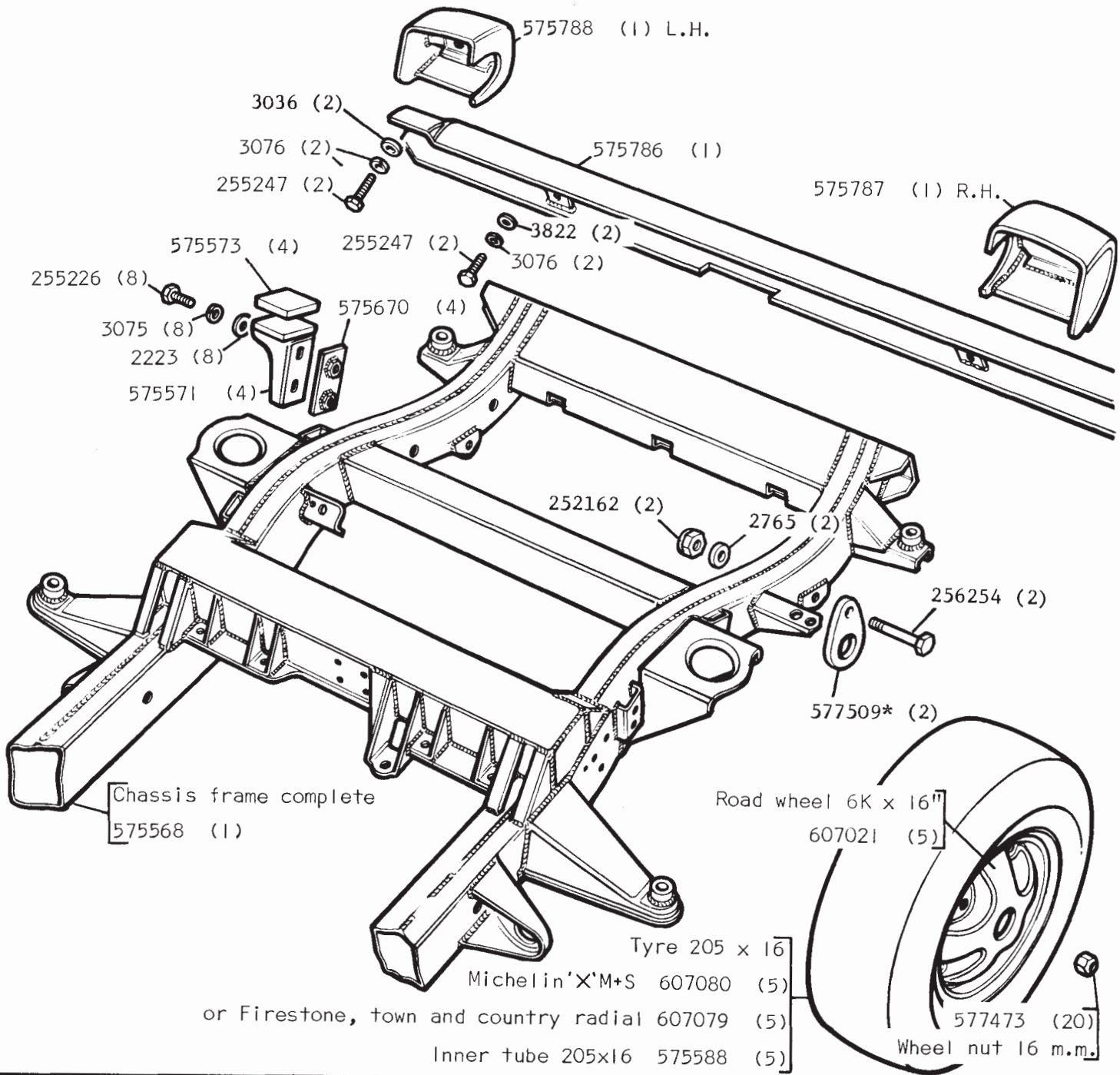
All quantities 'As required'

CHASSIS FRAME, AND FRONT BUMPER



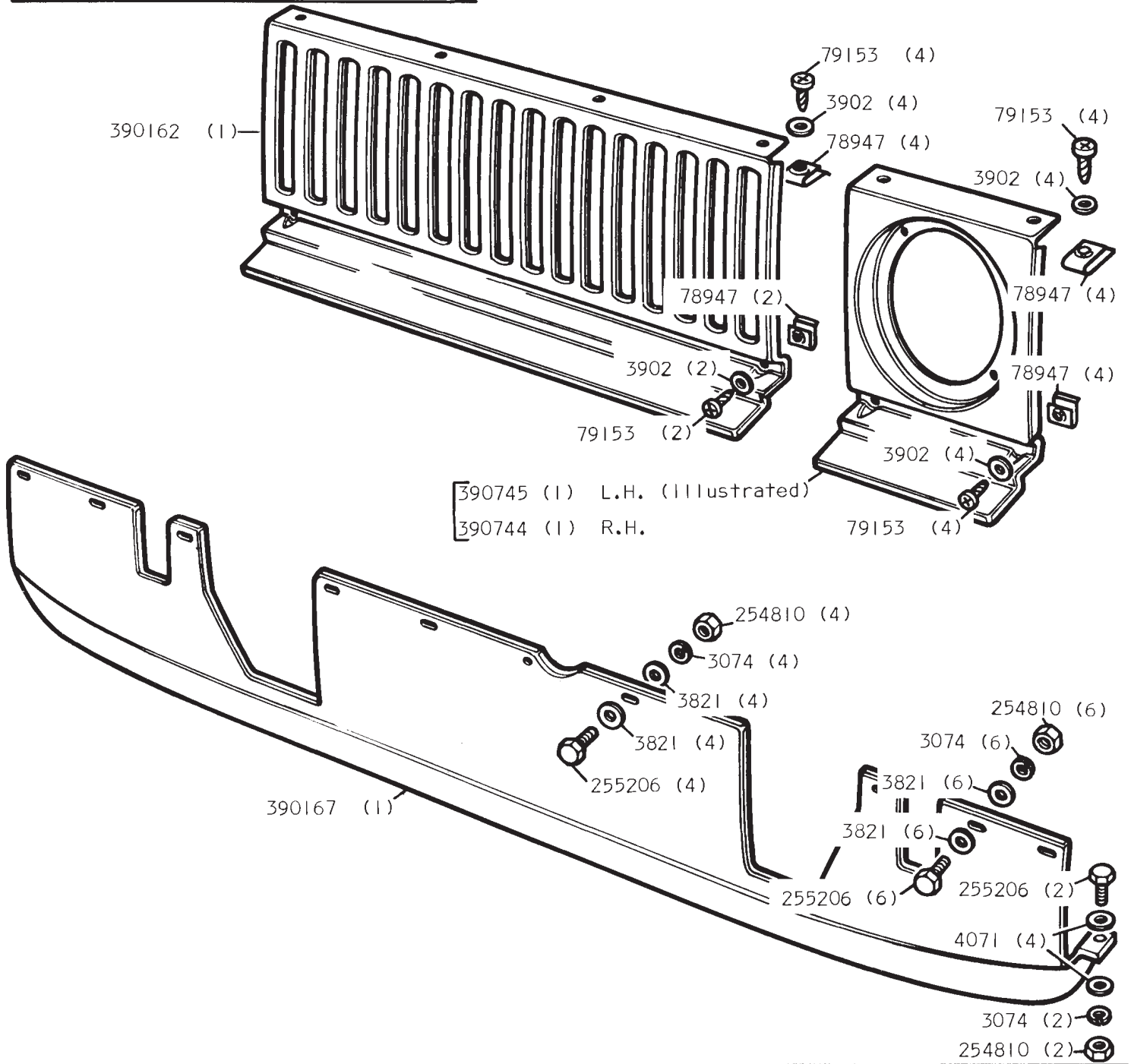
REMARKS

REAR BUMPER, ROAD WHEELS AND FLOOR SUPPORTS



REMARKS

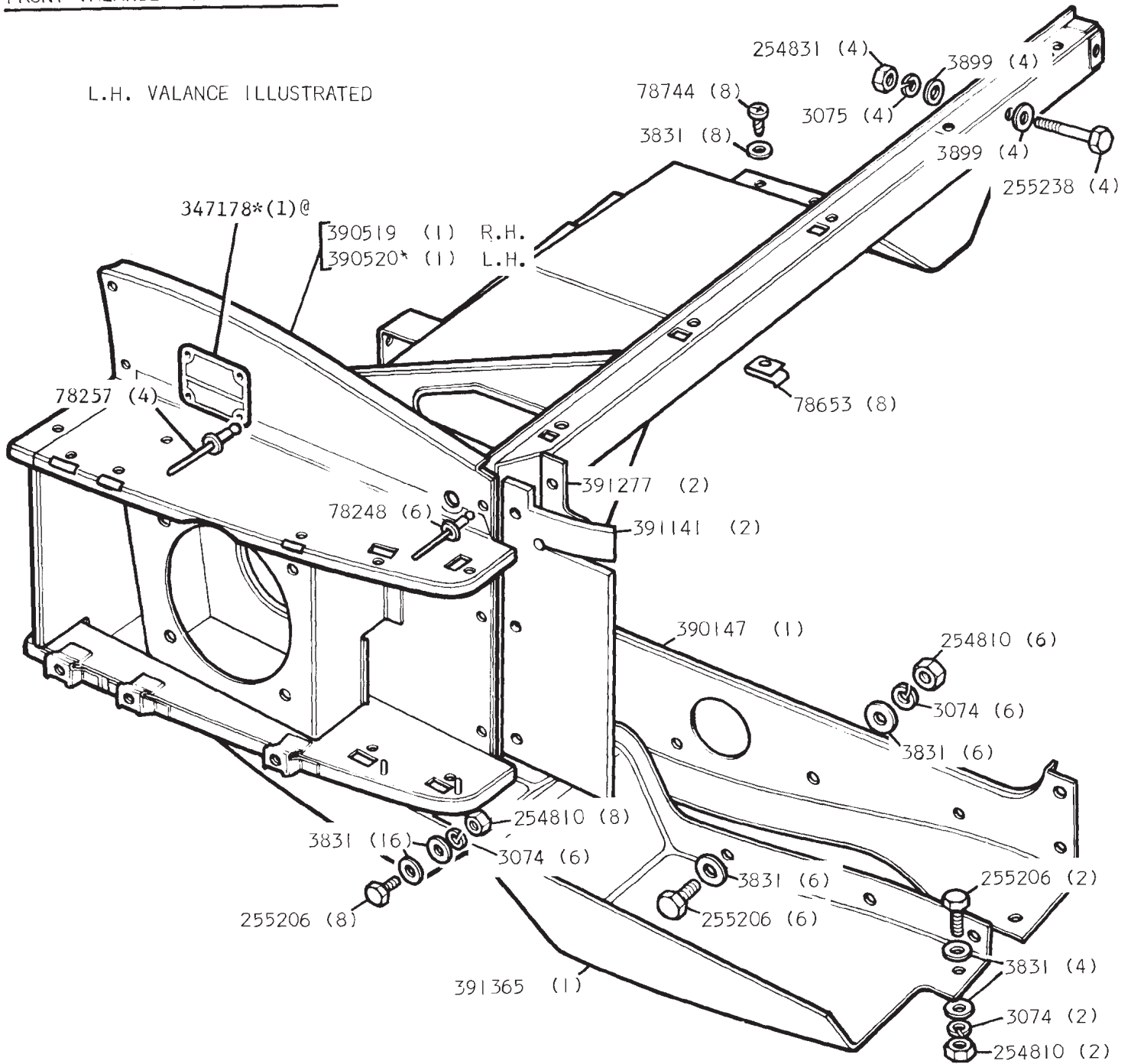
FRONT GRILLE PANEL AND HEADLAMP SURROUND



REMARKS

FRONT VALANCE AND WHEELARCH

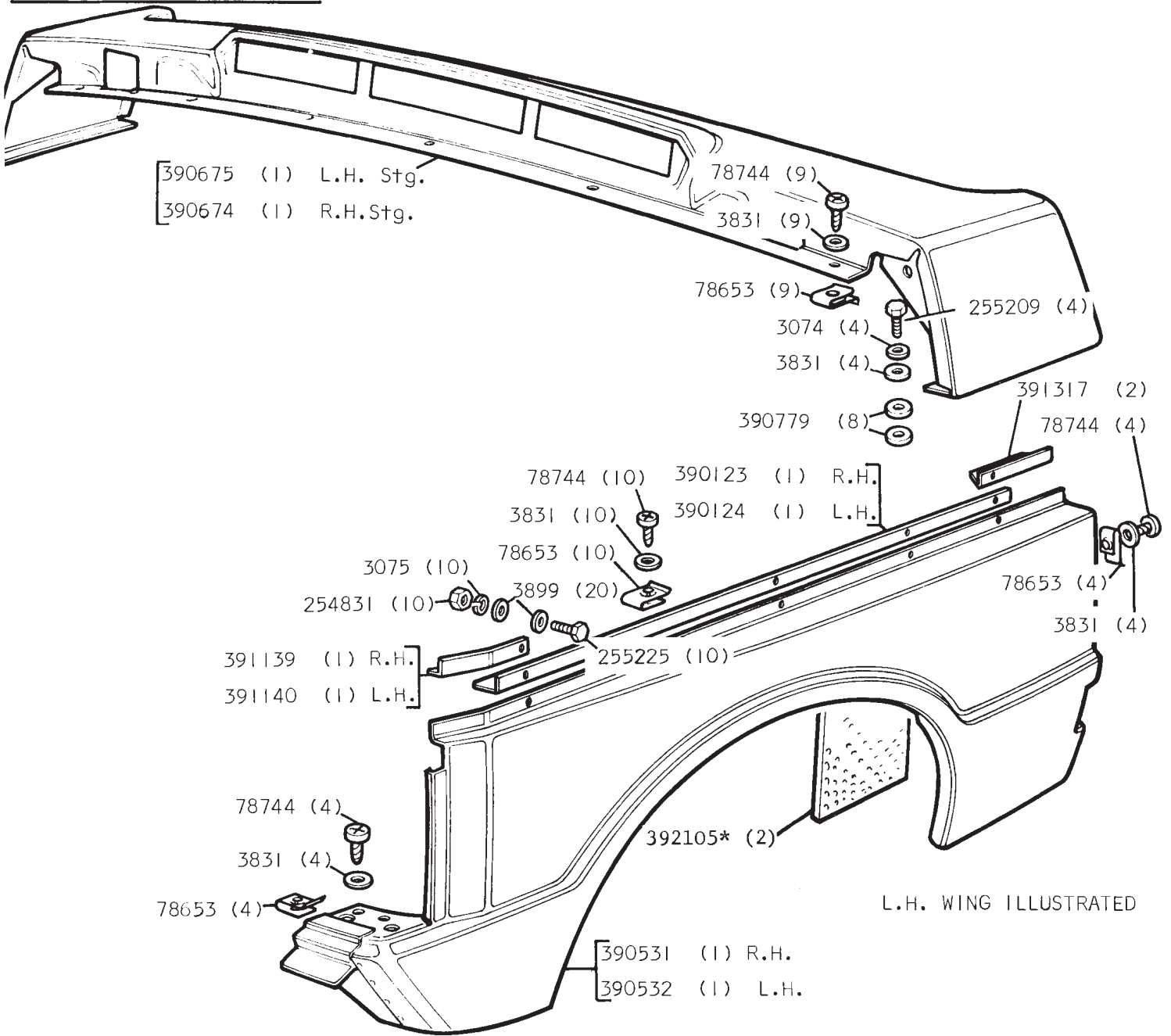
L.H. VALANCE ILLUSTRATED



REMARKS

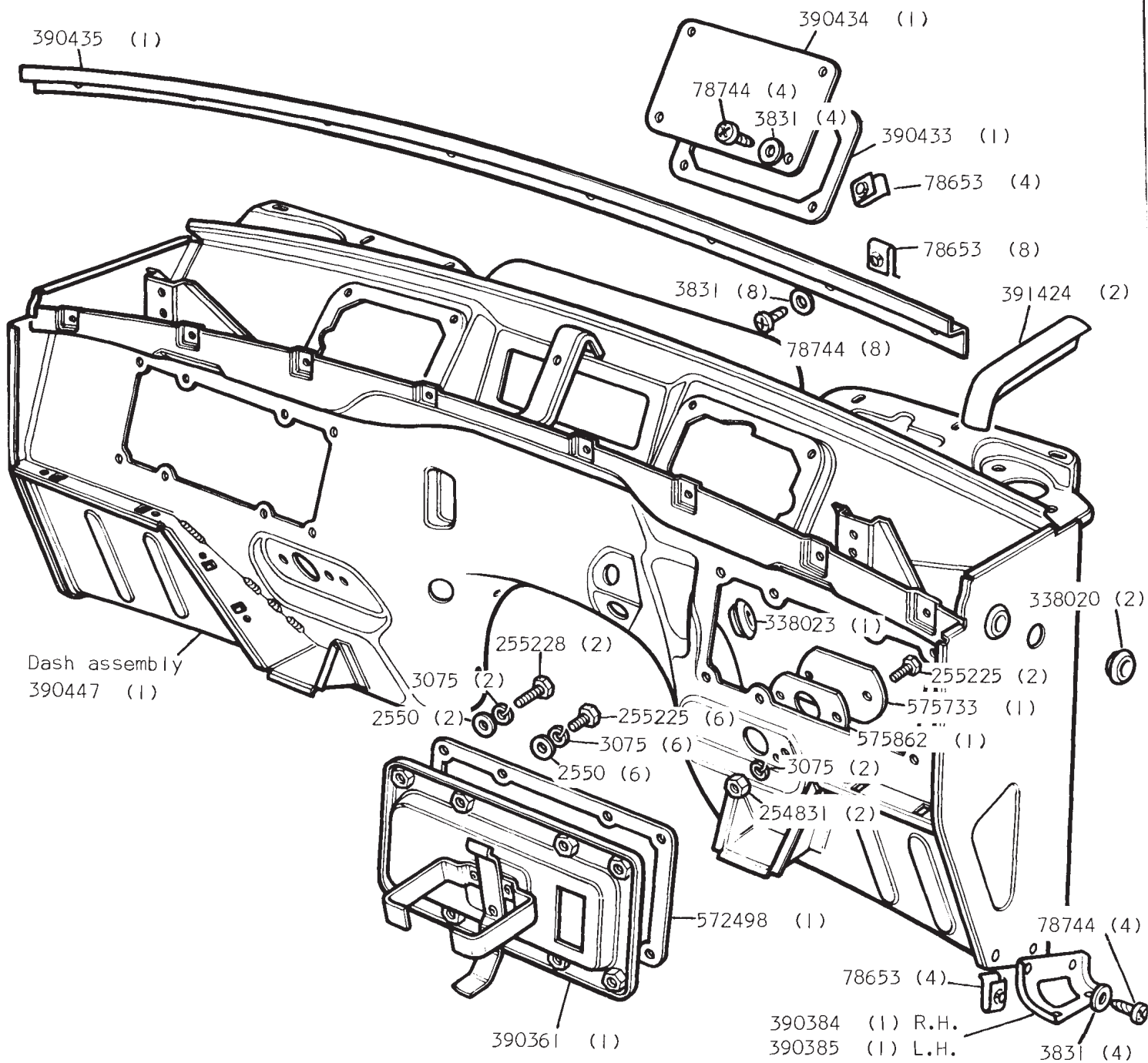
@ 'Negative Earth', warning plate fitted to RH valance

FRONT WINGS AND DECK PANEL



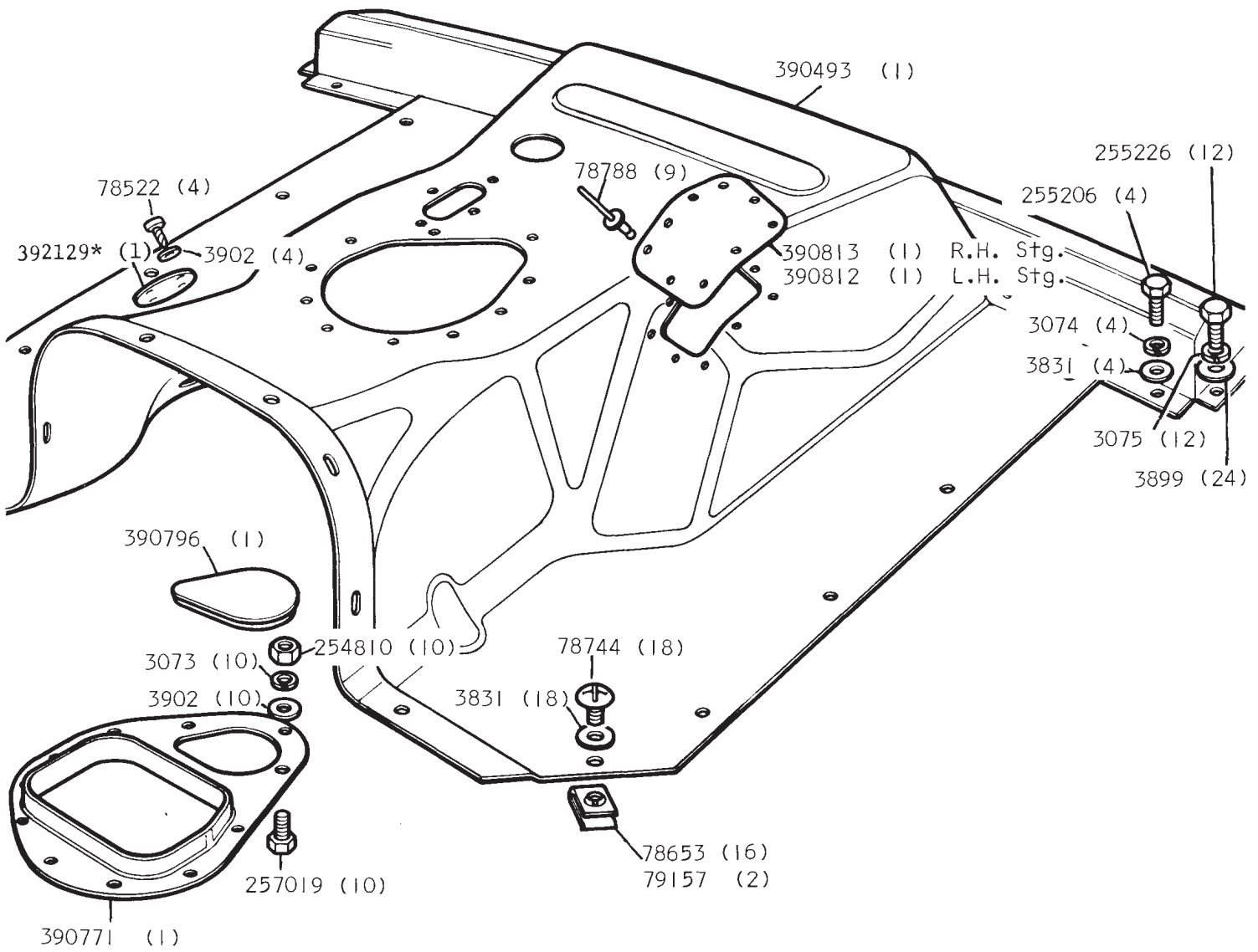
REMARKS

DASH



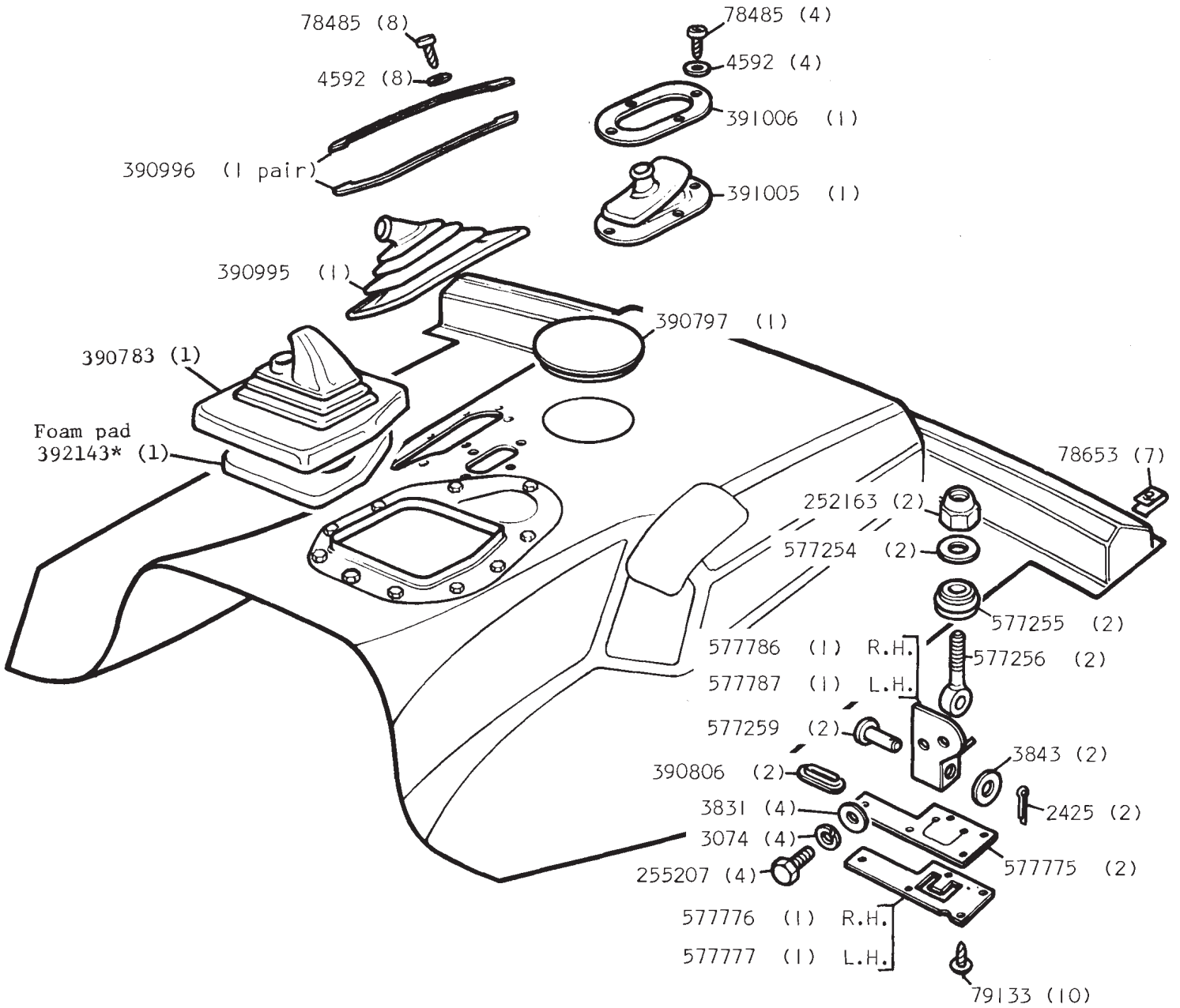
REMARKS

TUNNEL COVER PLATE



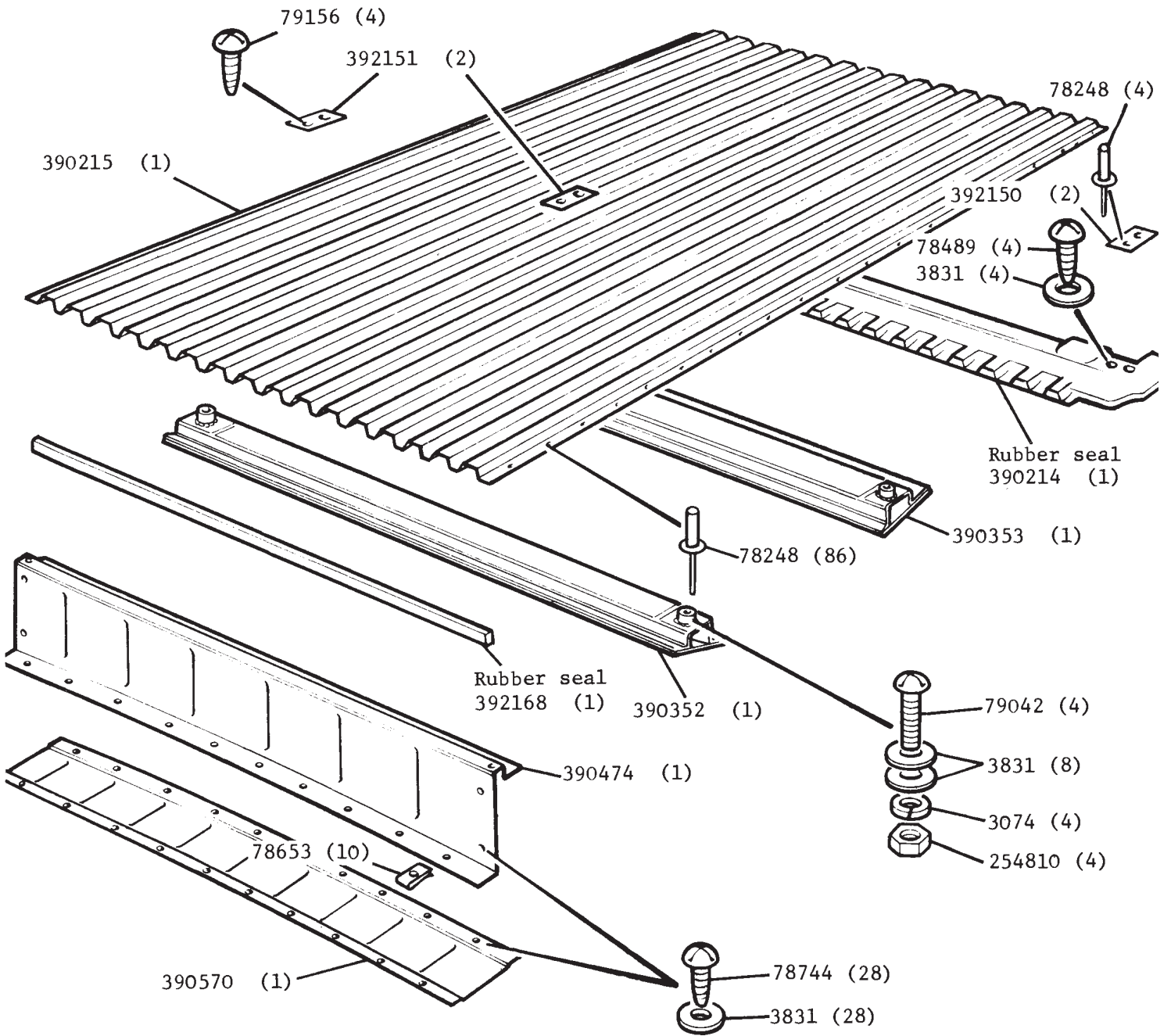
REMARKS

GROMMETS, COVER PLATES AND BRACKETS, FOR TUNNEL COVER



REMARKS

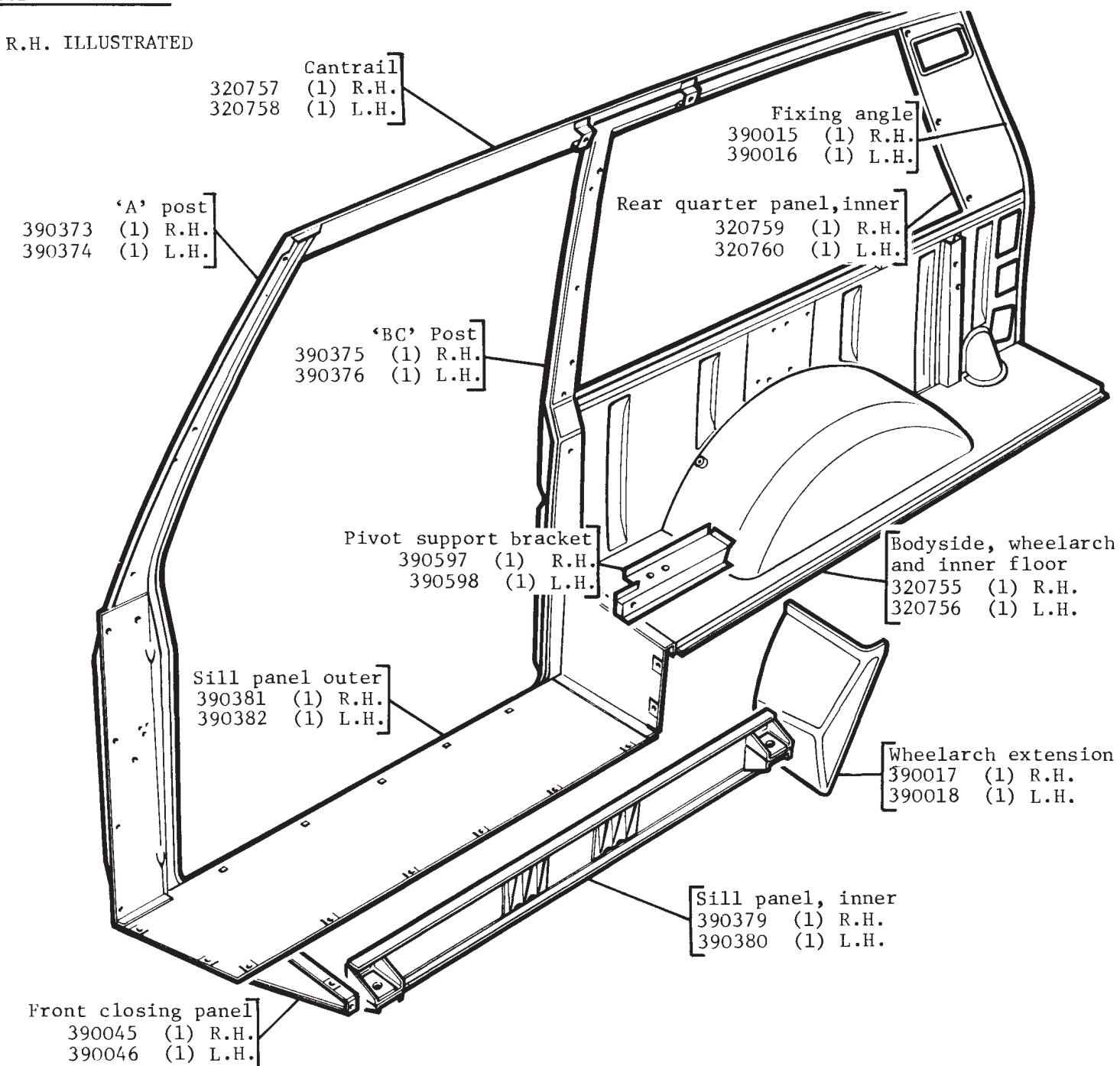
HEELBOARD AND REAR FLOOR



REMARKS

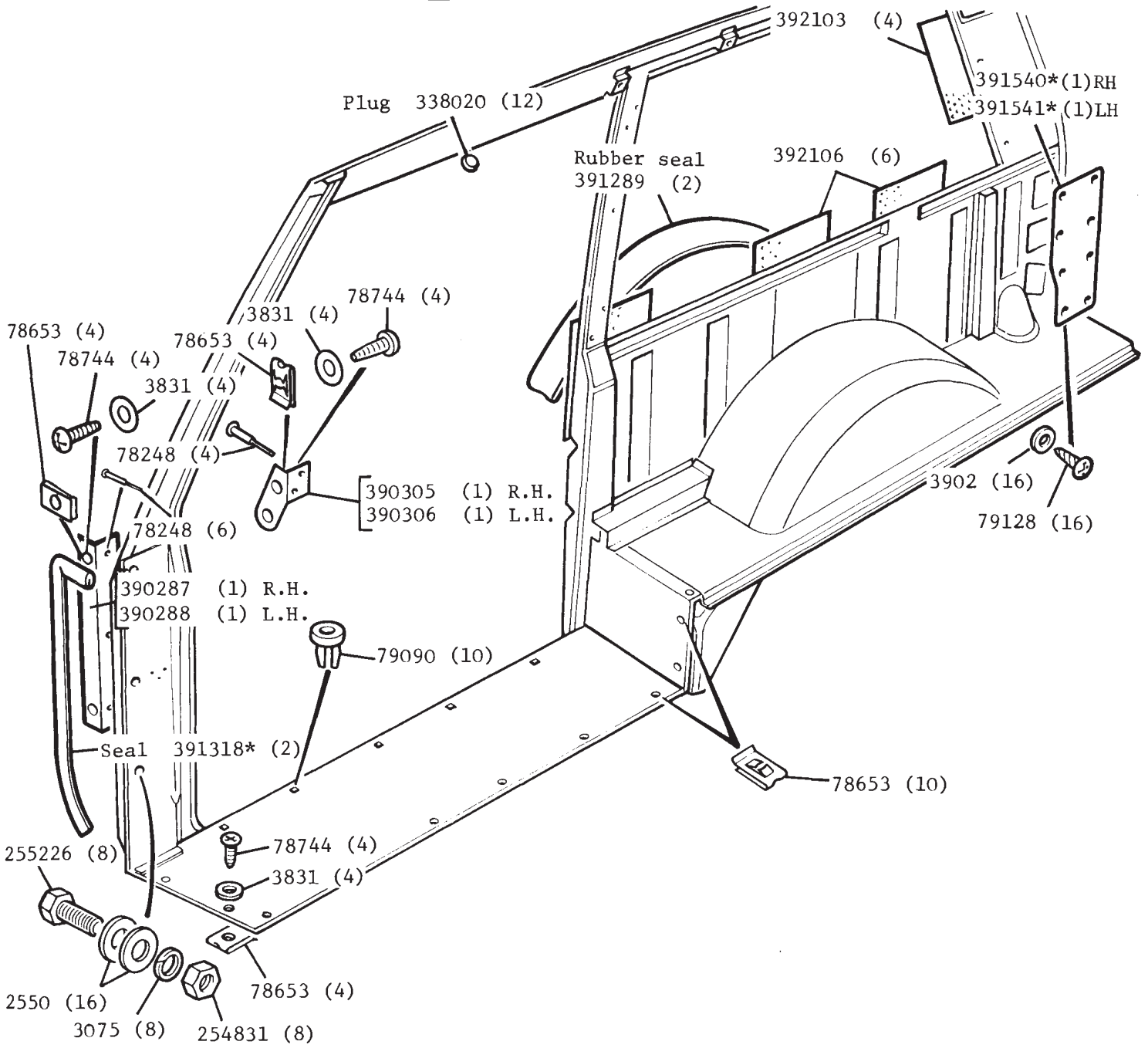
BODY SIDE FRAME

R.H. ILLUSTRATED

REMARKS

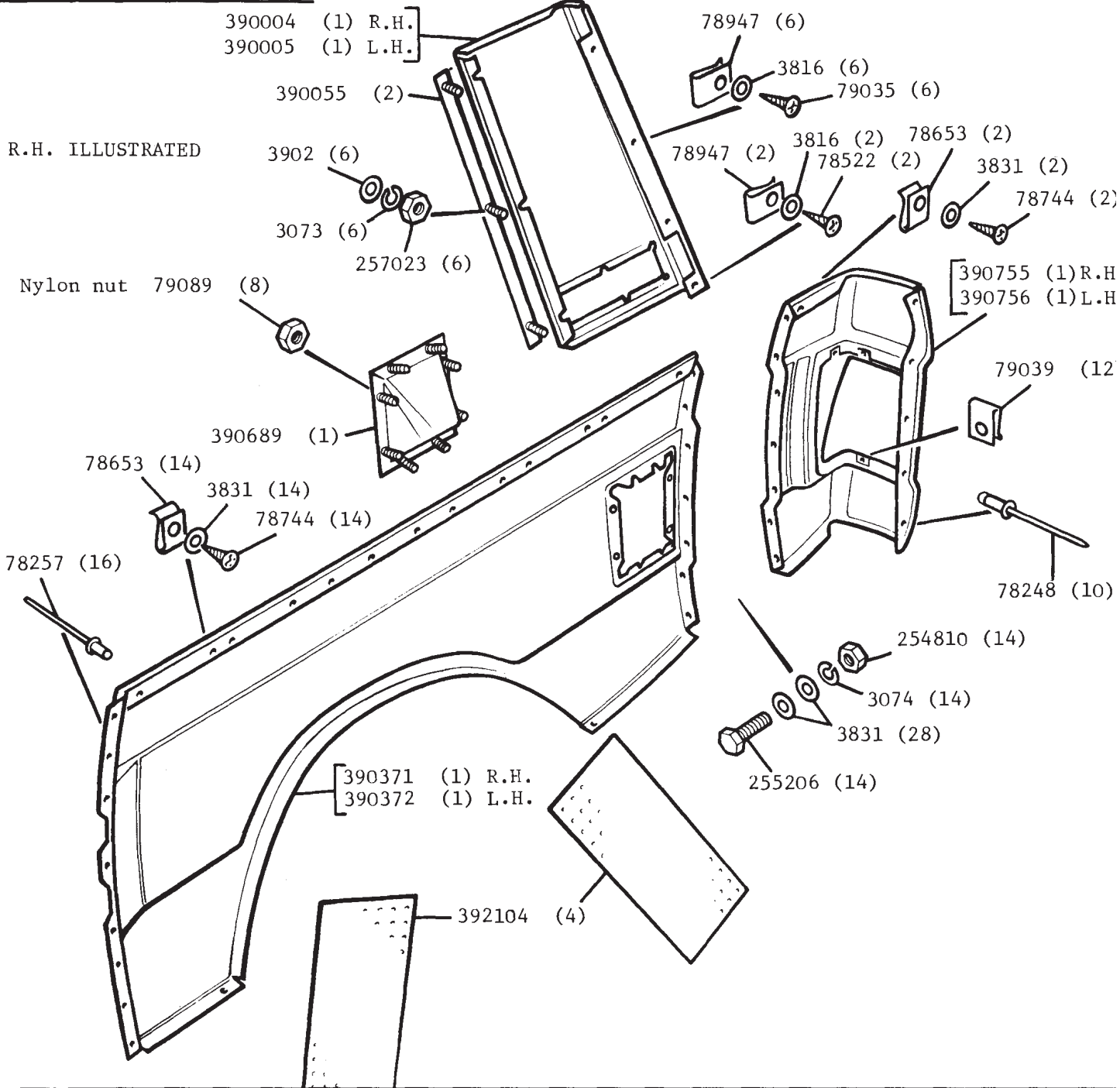
All items on this frame are welded, and are part of Bodyside frame assembly 390377 (1) R.H., 390378 (1) L.H.

SEALS AND FIXINGS FOR BODY SIDE FRAME



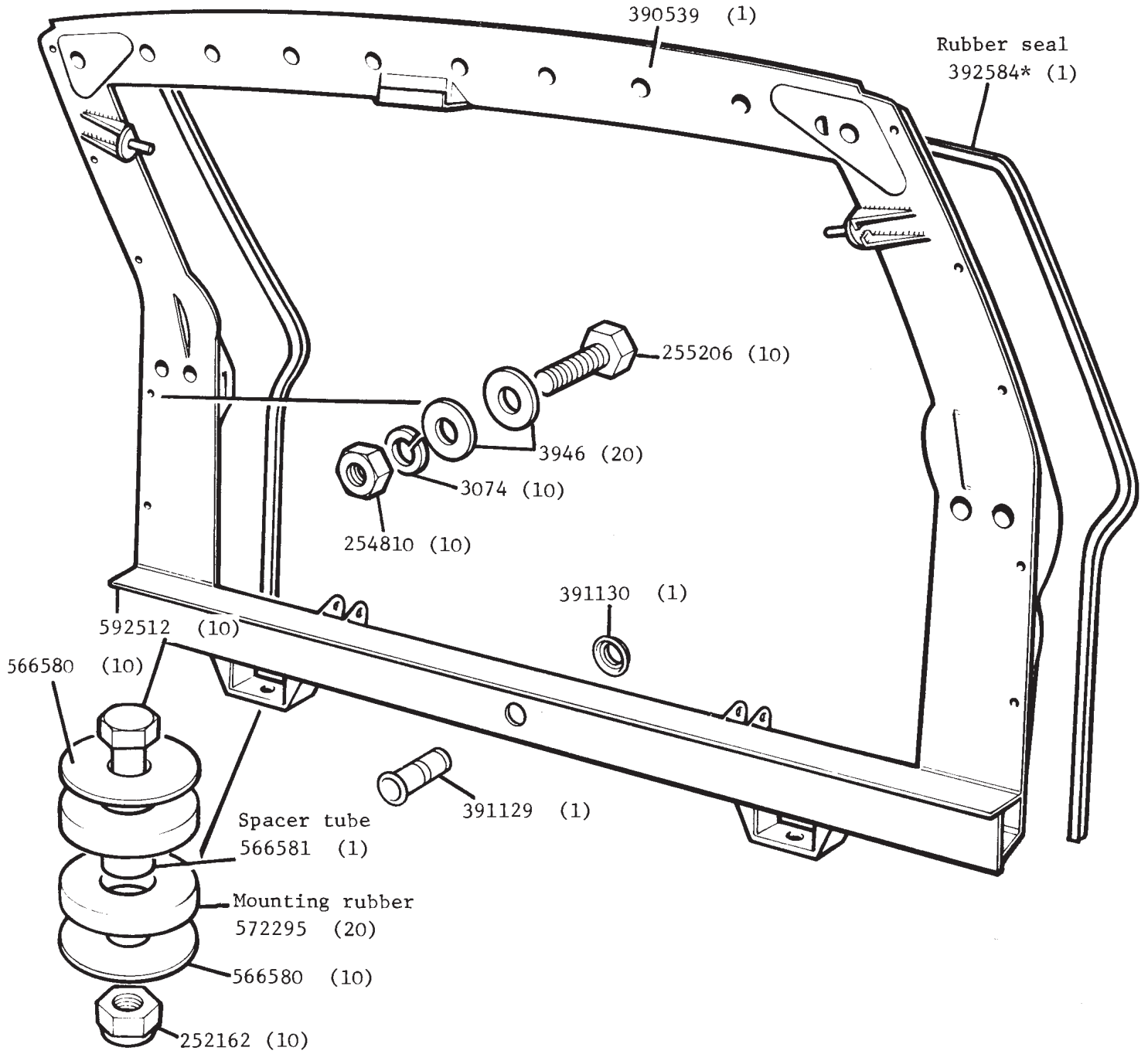
REMARKS

OUTER PANELS FOR BODY SIDE



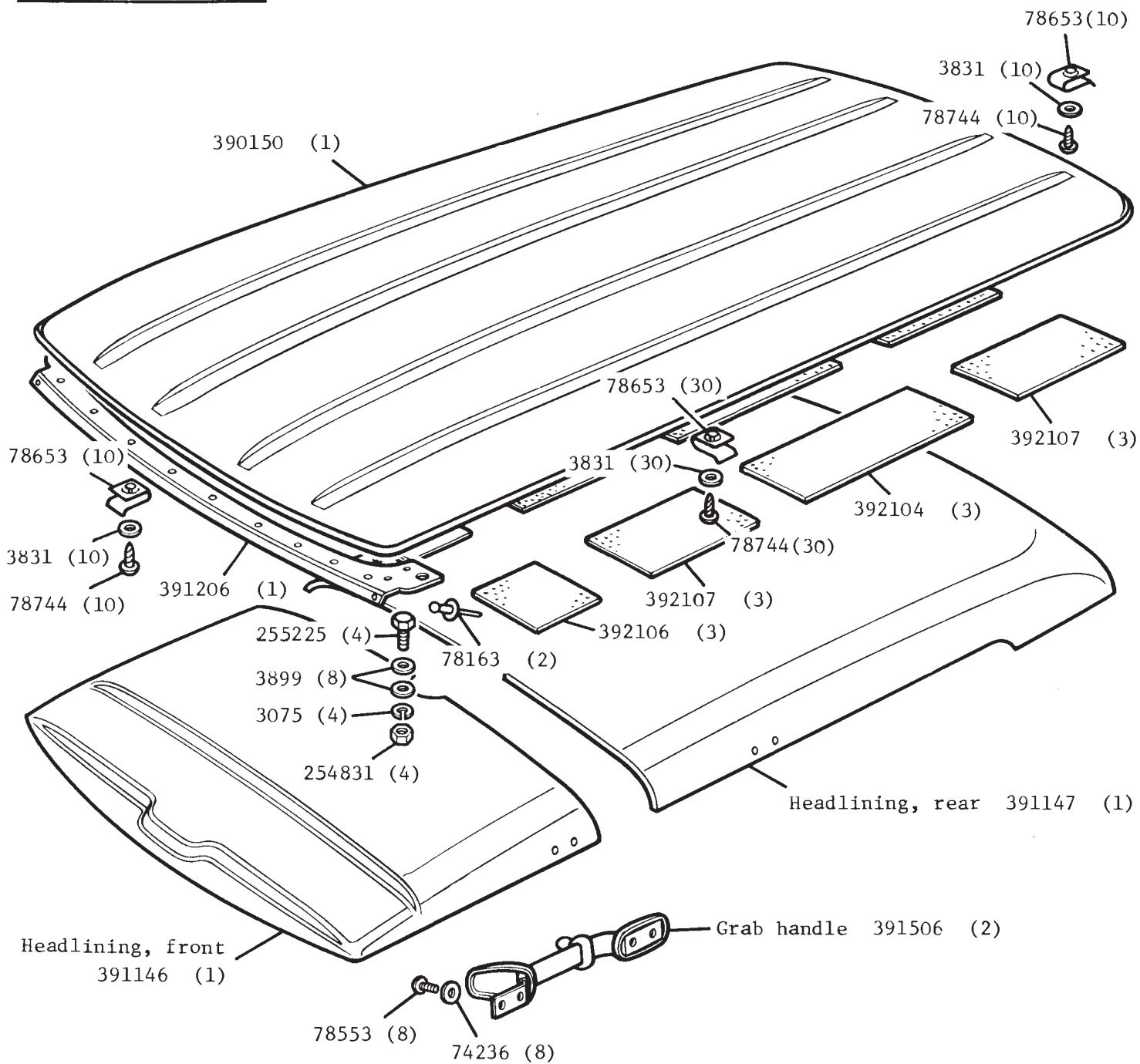
REMARKS

REAR END FRAME AND BODY MOUNTINGS



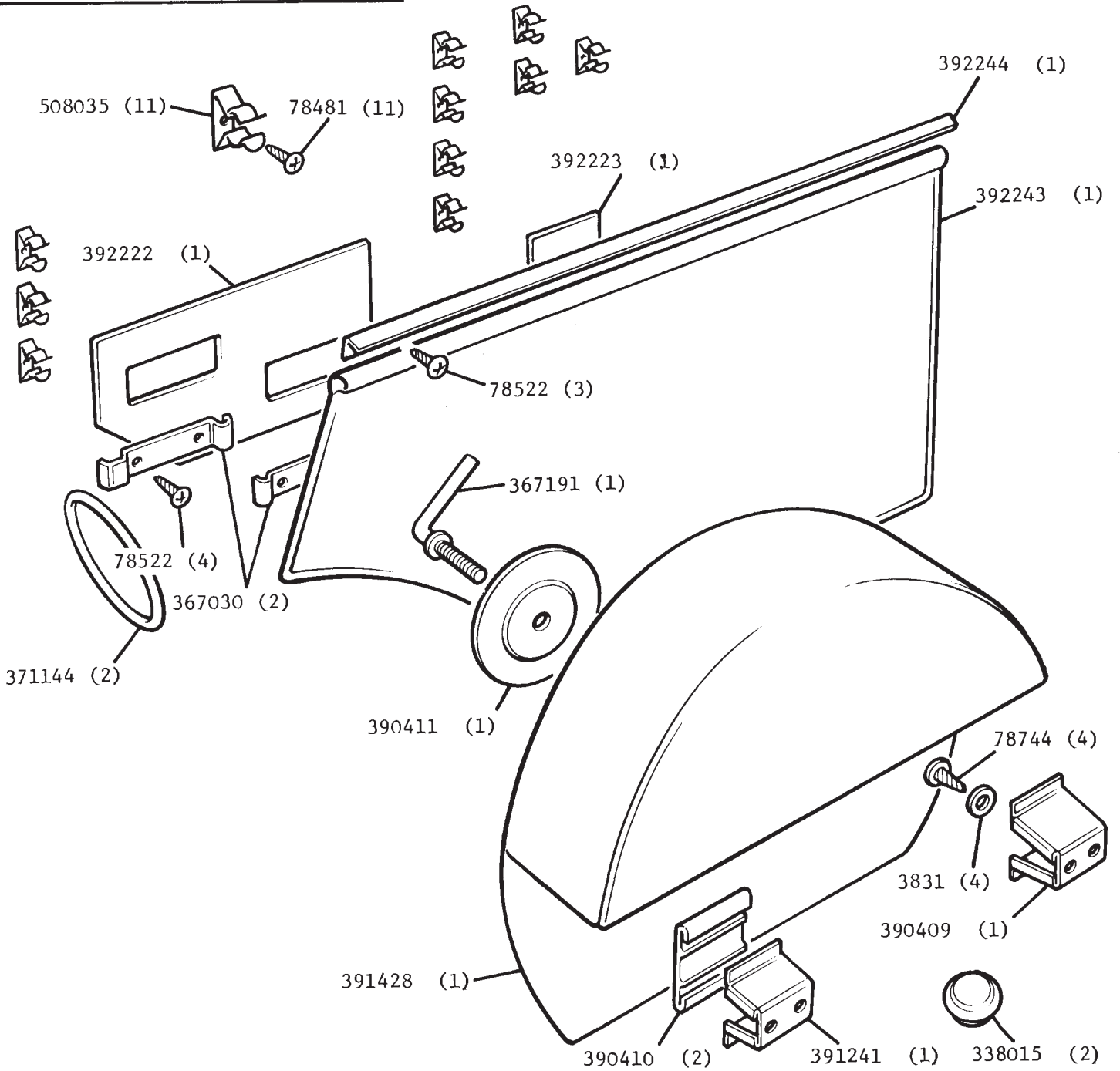
REMARKS

ROOF AND HEADER PANEL



REMARKS

SPARE WHEEL CLAMP AND TOOL STOWAGES



REMARKS

REAR MUD FLAPS

L.H. ILLUSTRATED

390751 (1) R.H.
390752 (1) L.H.

391029 (1) R.H.
391030 (1) L.H.

3831 (8)
255206 (8)

3831 (8)
254810 (8)
3074 (8)

255206 (2)
3831 (4)
3074 (2)
254810 (2)

Stay
390997 (1) Short, L.H.
390999 (1) Long, R.H.

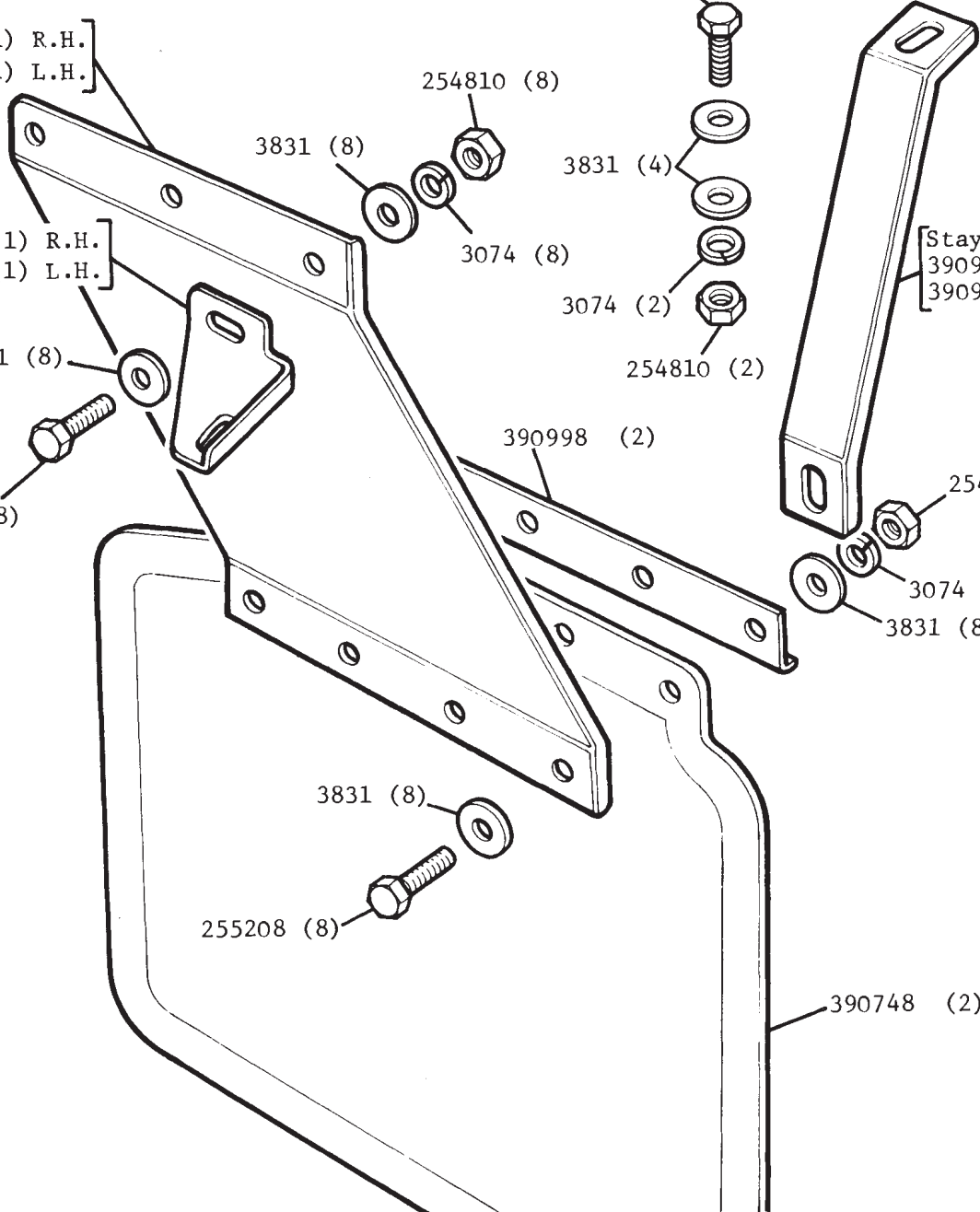
390998 (2)

254810 (8)
3074 (8)
3831 (8)

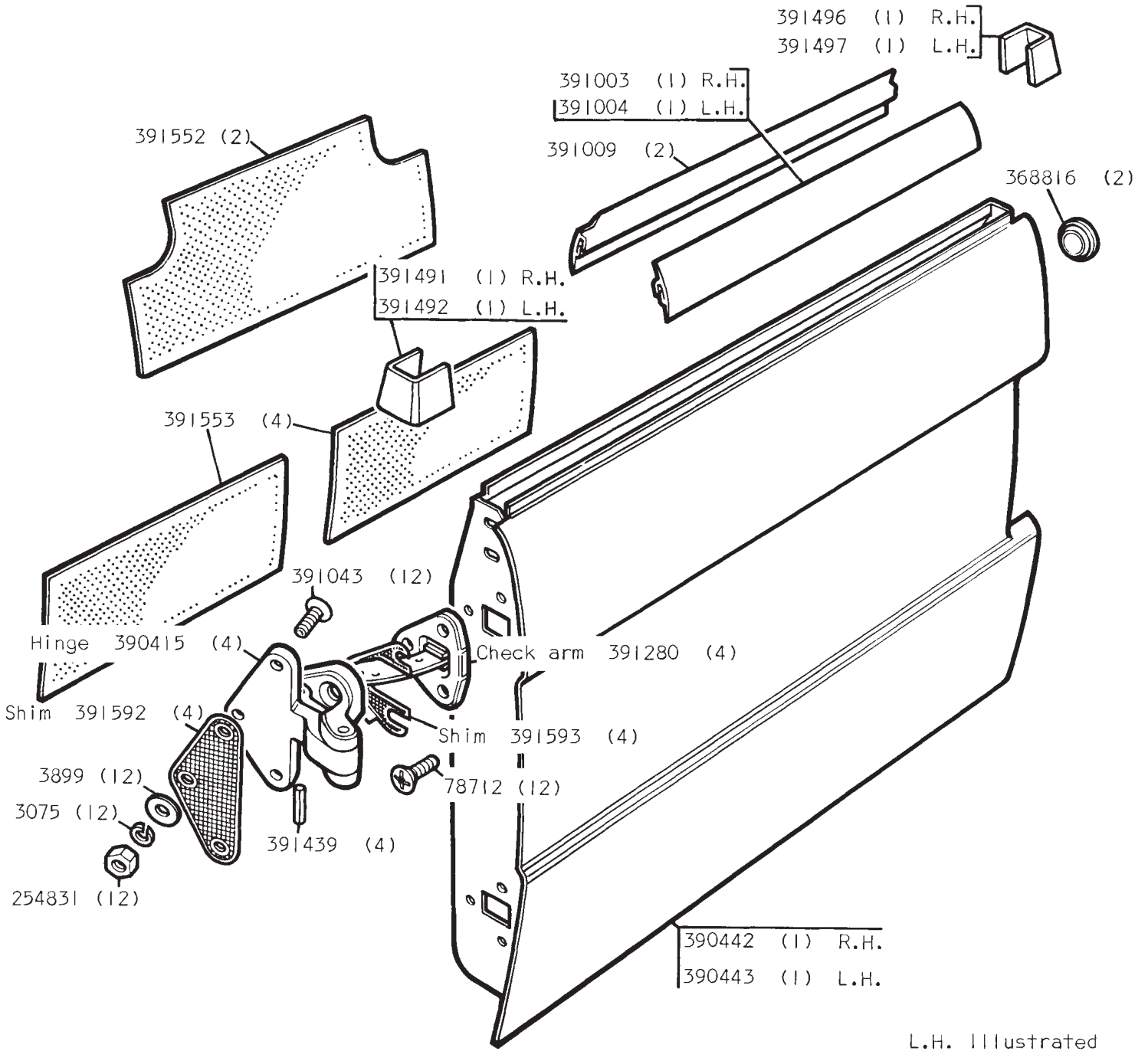
3831 (8)
255208 (8)

390748 (2)

REMARKS



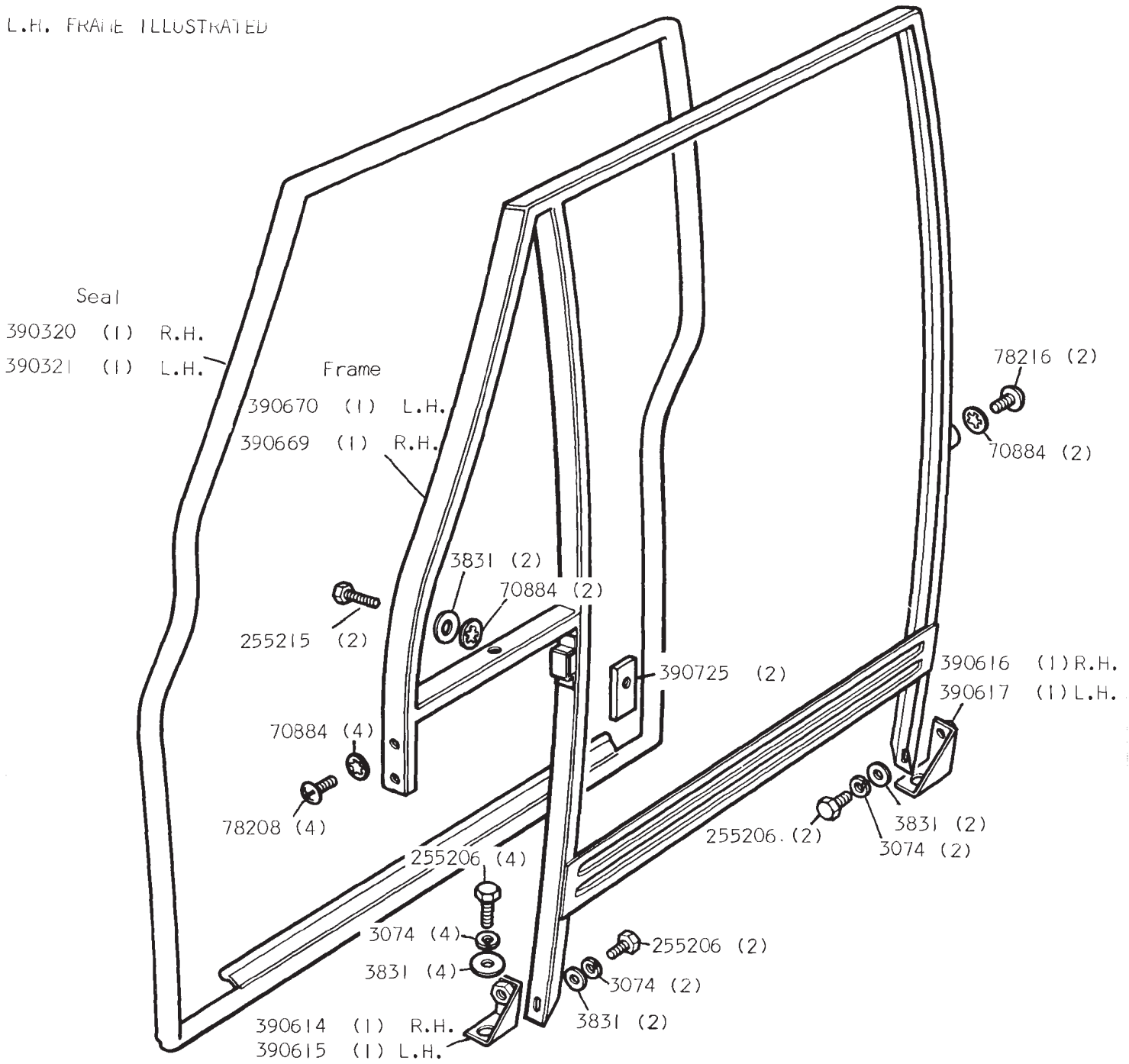
FRONT DOOR PANELS AND HINGES



REMARKS

FRONT DOOR FRAMES

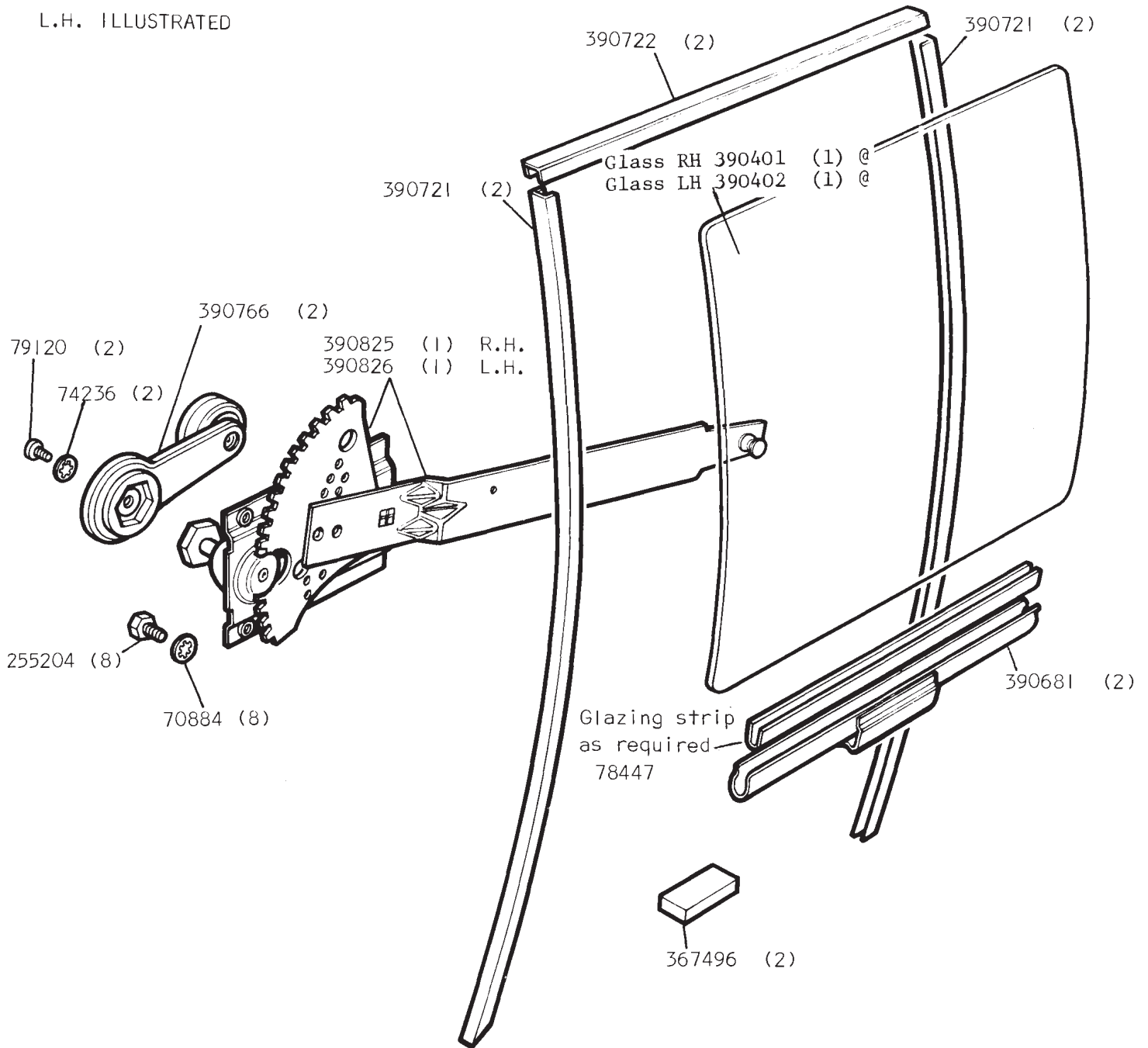
L.H. FRAME ILLUSTRATED



REMARKS

FRONT DOOR WINDOWS AND REGULATORS

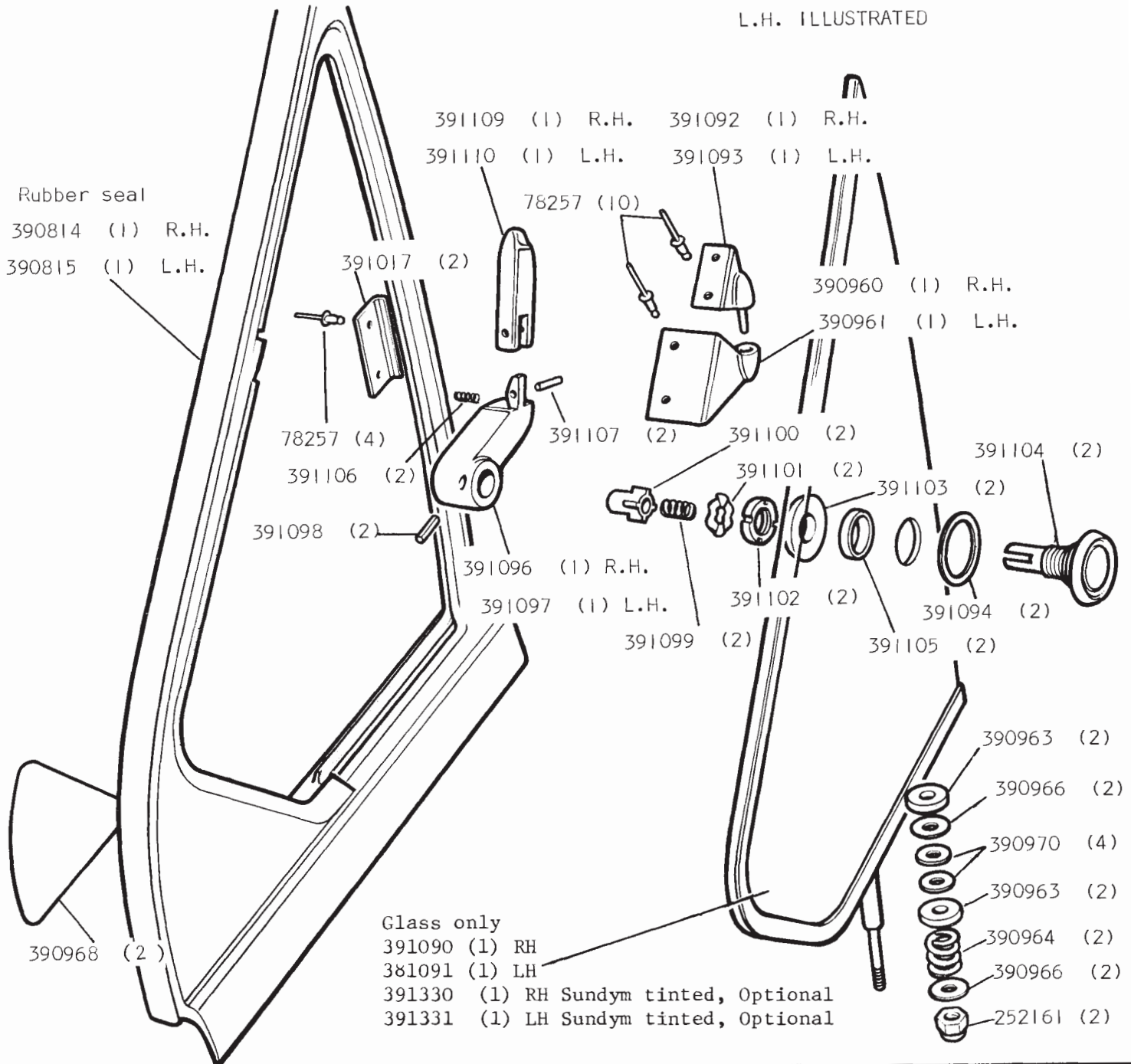
L.H. ILLUSTRATED



REMARKS @ Glass RH 391320 (1) 'Sundym' tinted, Optional
 @ Glass LH 391321 (1) 'Sundym' tinted, Optional

FRONT DOOR VENTILATORS

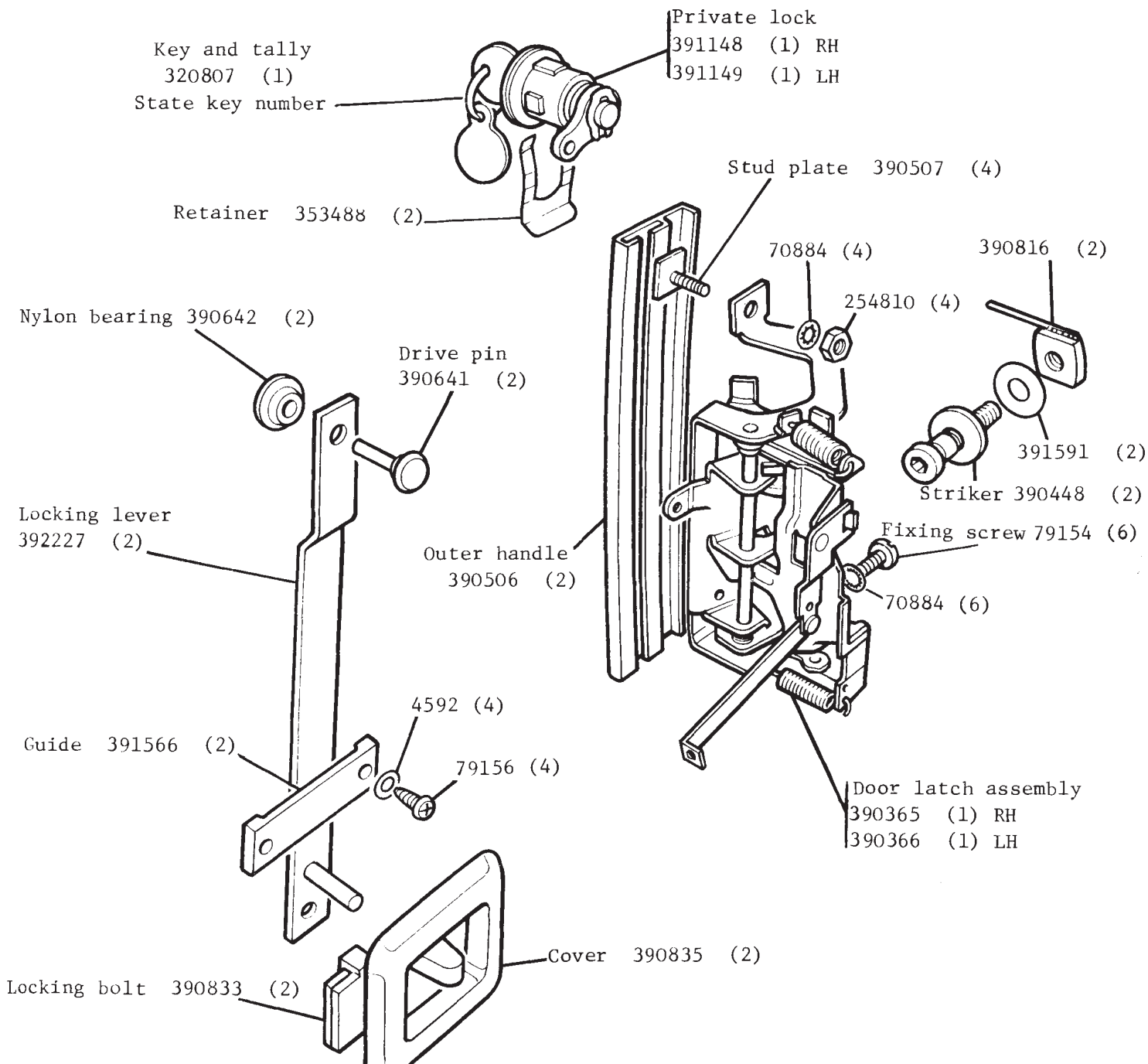
L.H. ILLUSTRATED



REMARKS All items on this page are part of ventilator assemblies, except seal, upper pivot female, Lower pivot fixings and 'Sundym' glass.

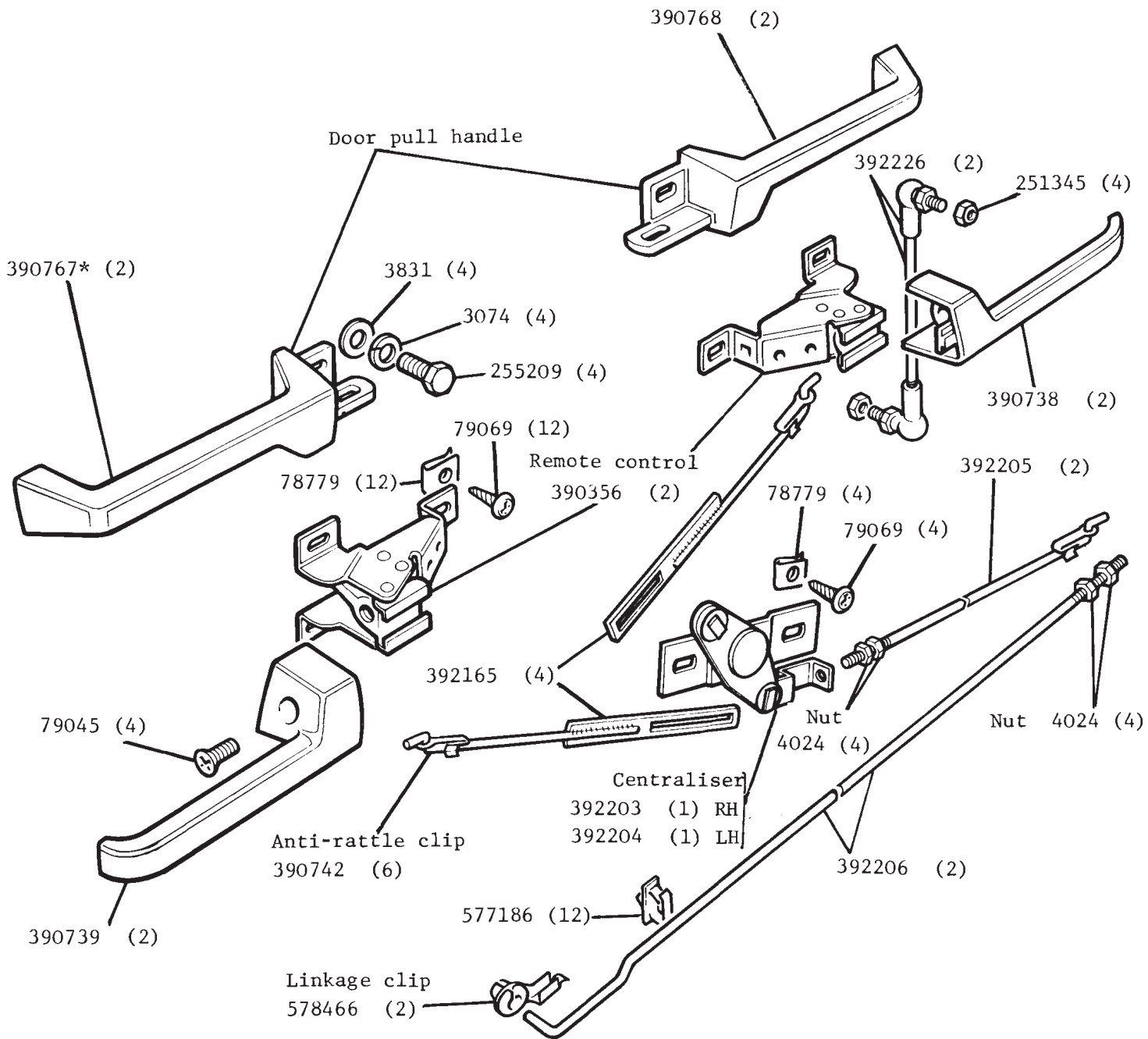
- Ventilator assembly RH 390373 (1)
- Ventilator assembly LH 390374 (1)

FRONT DOOR LOCKS



REMARKS

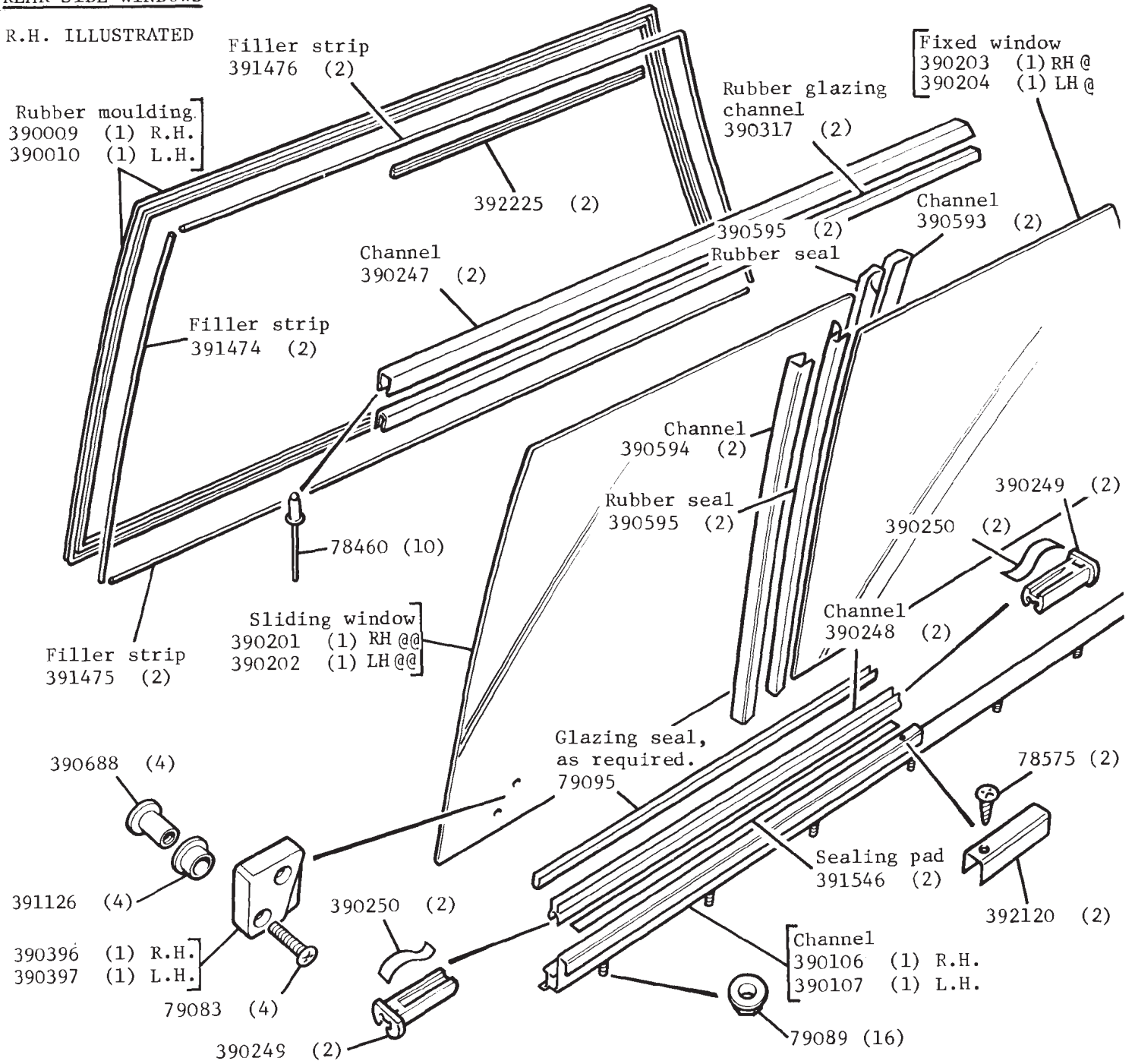
CONTROL LINKAGE FOR FRONT DOOR LOCKS



REMARKS

REAR SIDE WINDOWS

R.H. ILLUSTRATED

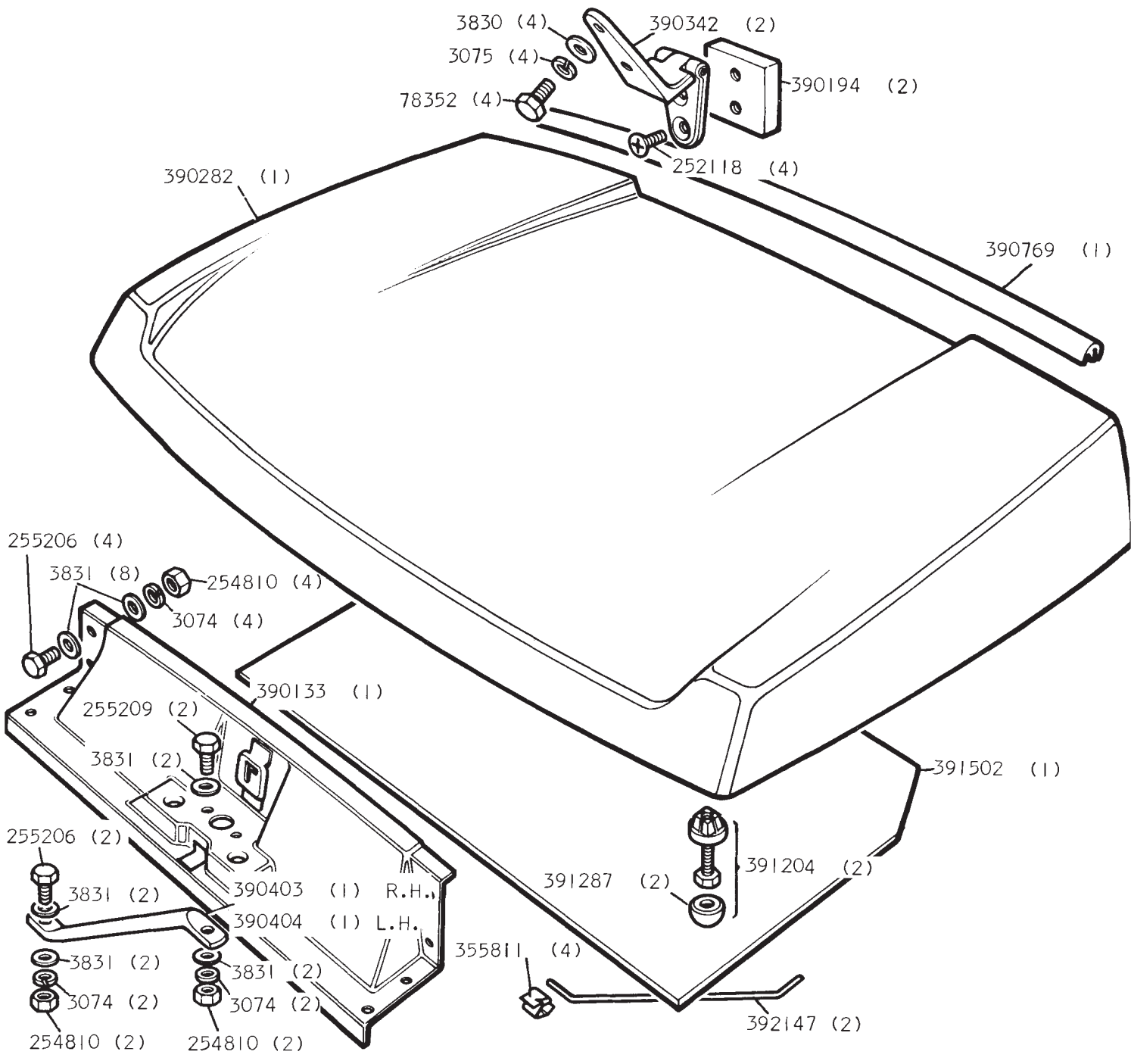


REMARKS

- @ Fixed window 391324 (1) RH 'Sundym' tinted)
- @ Fixed window 391325 (1) LH 'Sundym' tinted)
- @@ Sliding window 391322 (1) RH 'Sundym' tinted)
- @@ Sliding window 391323 (1) LH 'Sundym' tinted)

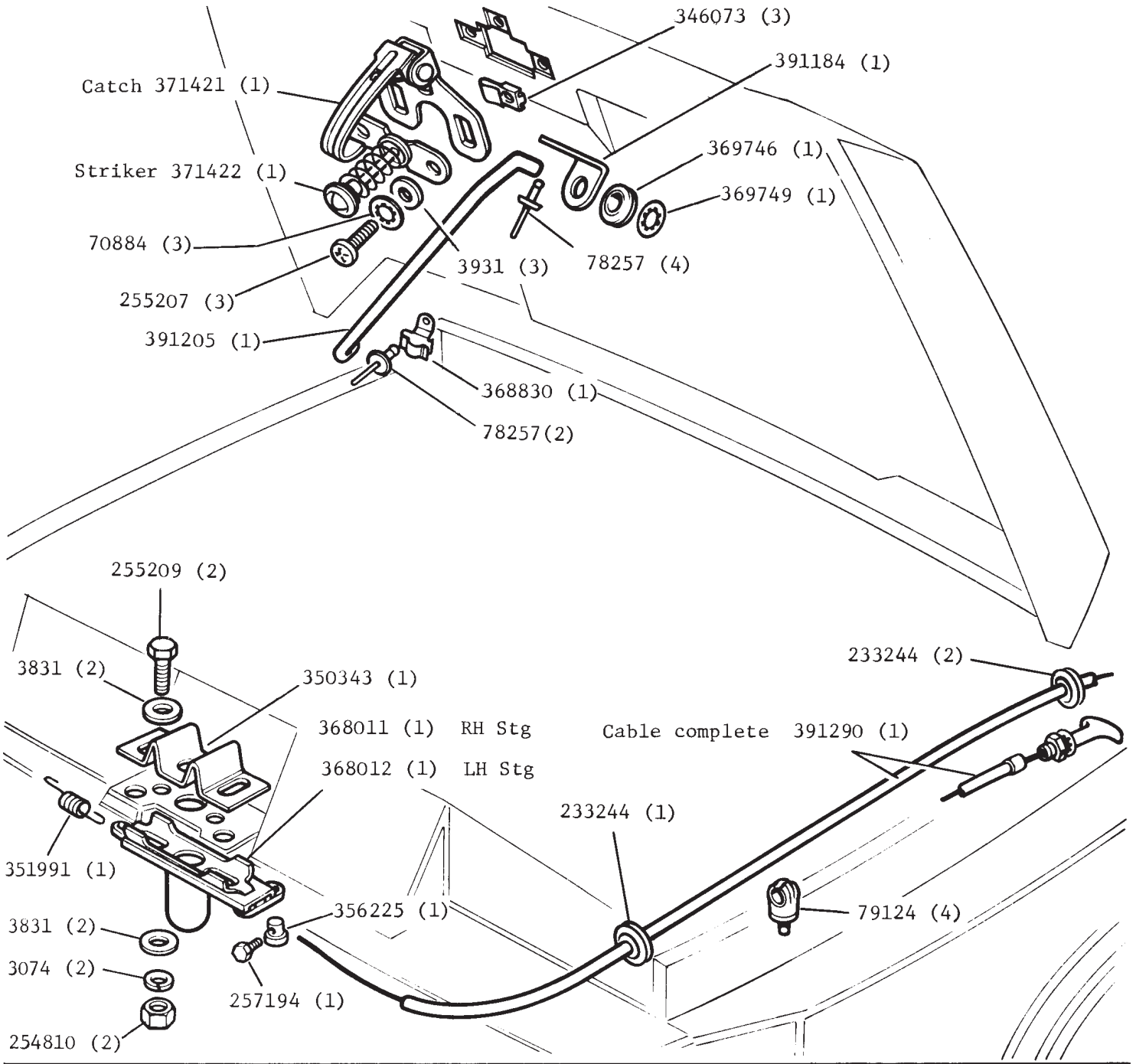
Optional

BONNET AND PLATFORM PANEL



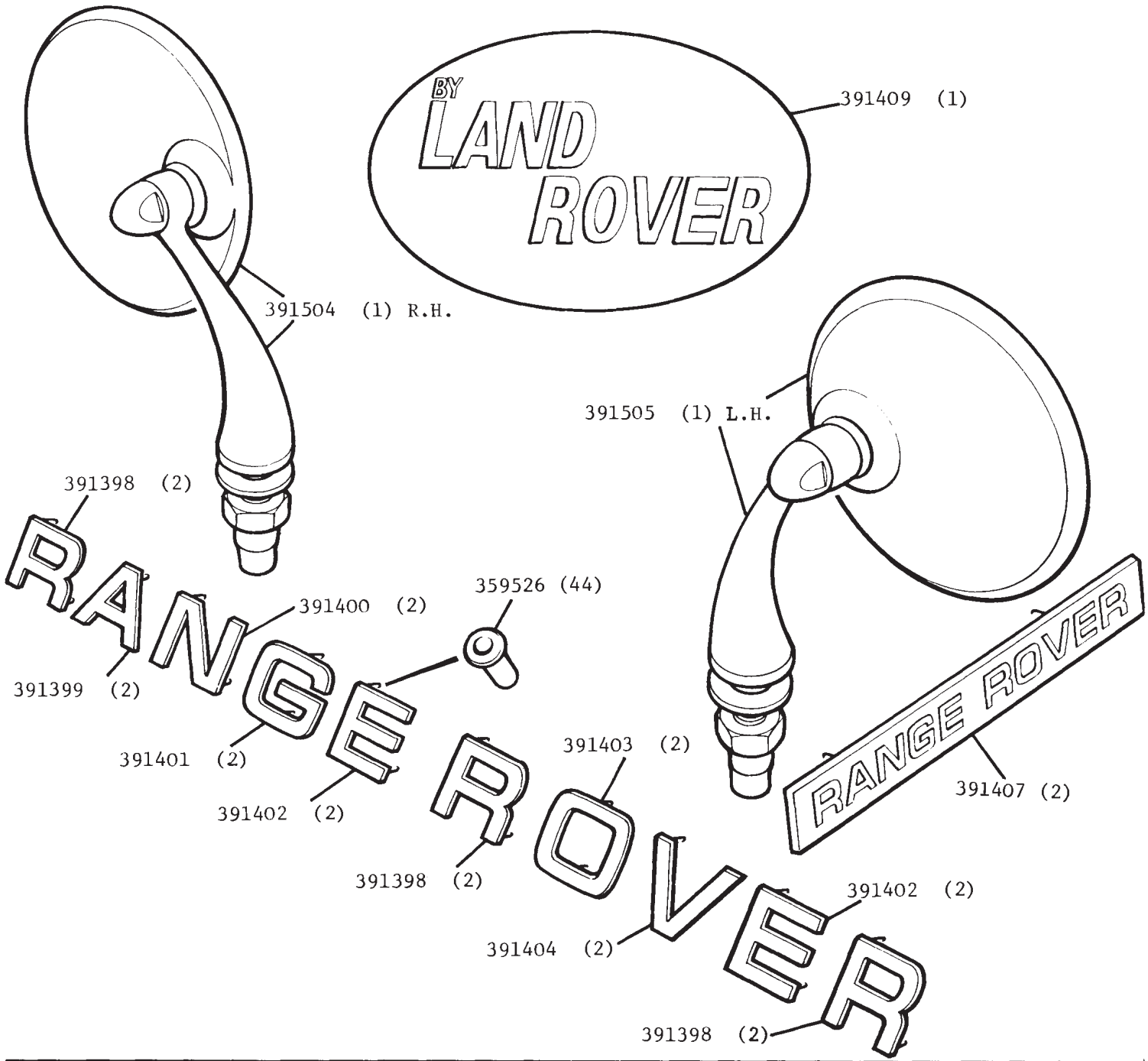
REMARKS

BONNET LOCK AND PROP ROD



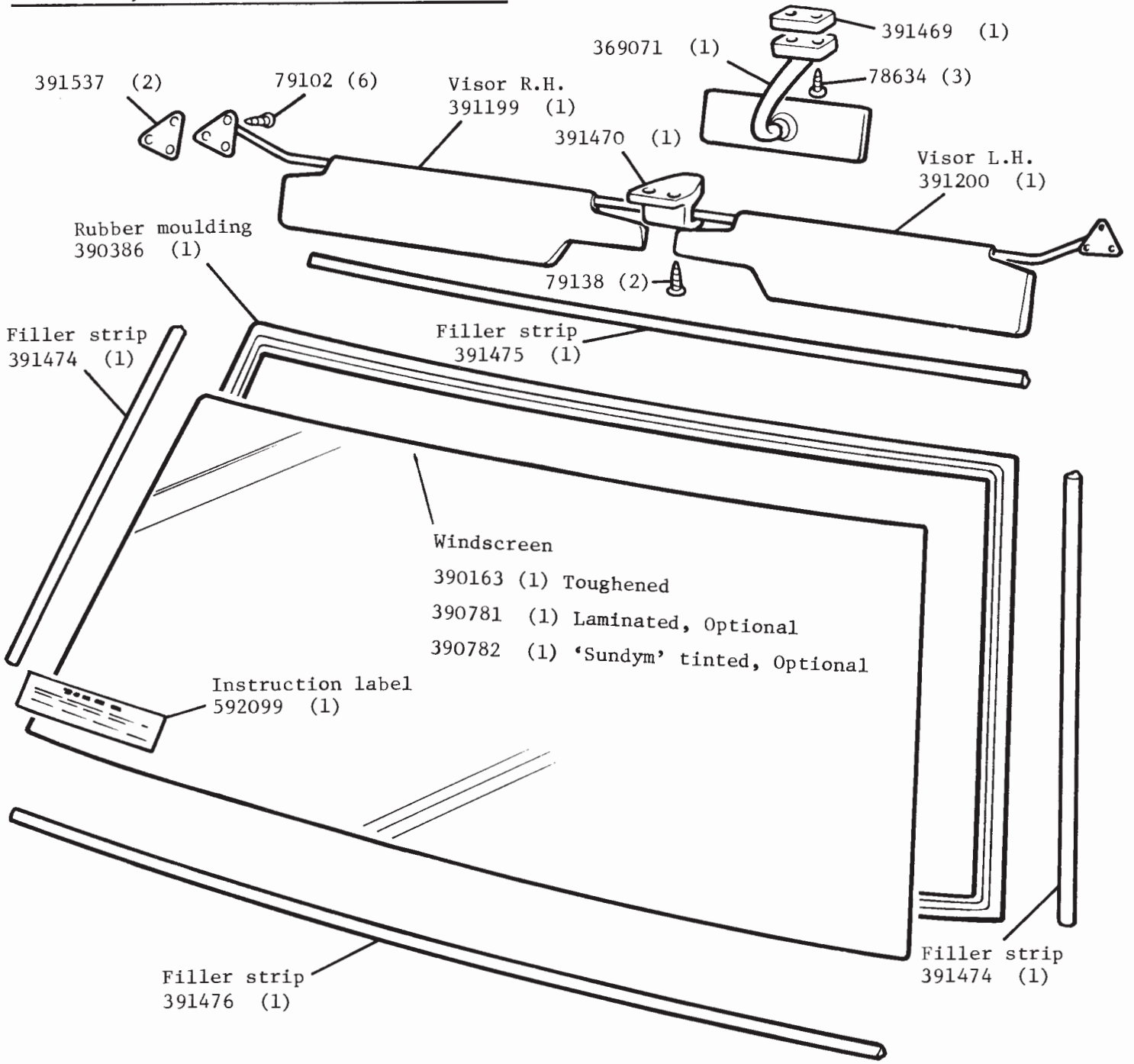
REMARKS

NAME PLATES AND WING MIRRORS



REMARKS

WINDSCREEN, INTERIOR MIRROR AND SUN VISORS



REMARKS

UPPER TAILGATE



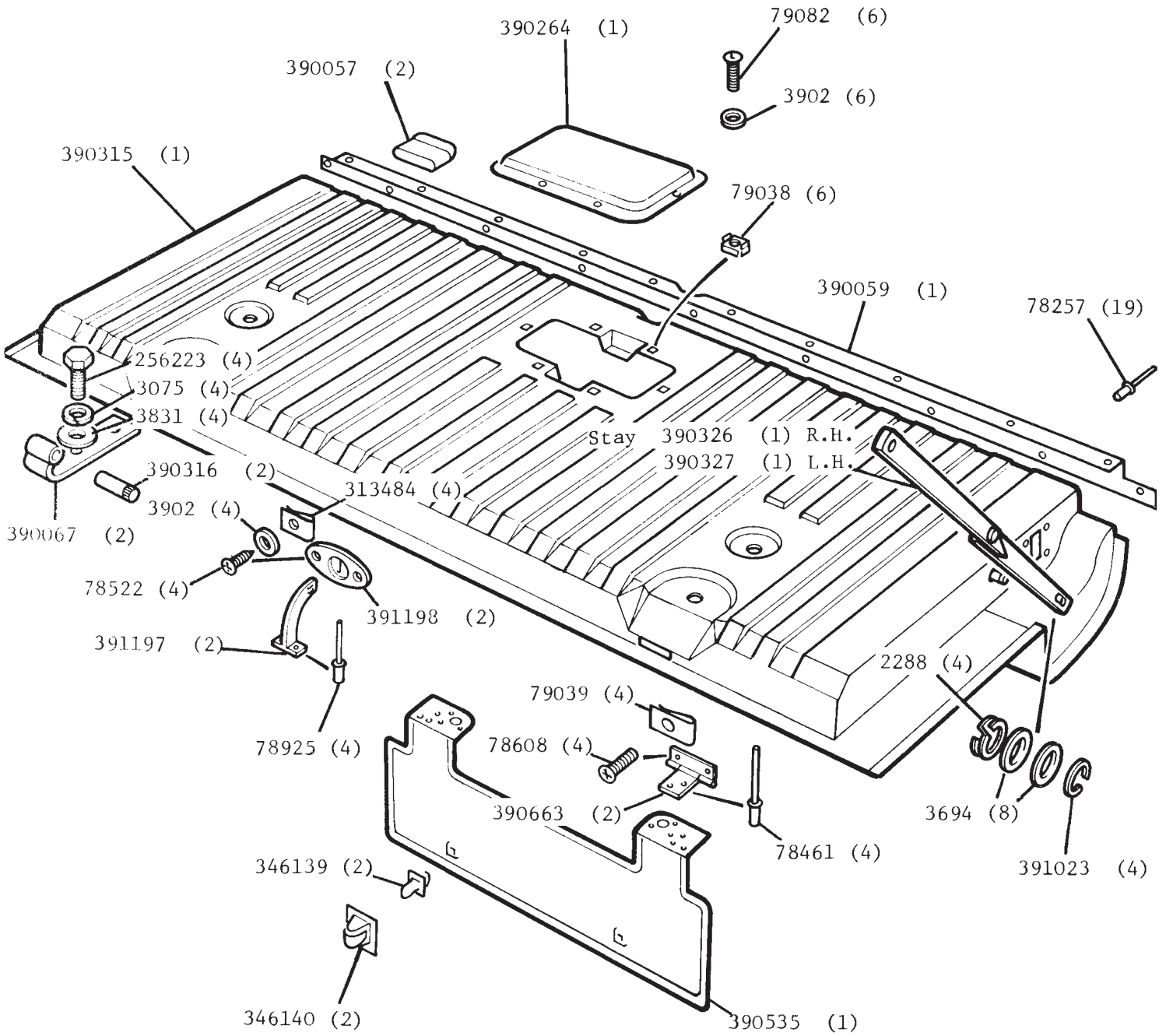
REMARKS

Tailgate glass cannot be supplied separately from frame.

@ Tailgate and glass assembly 391375 (1) 'Sundym' tinted, Optional.

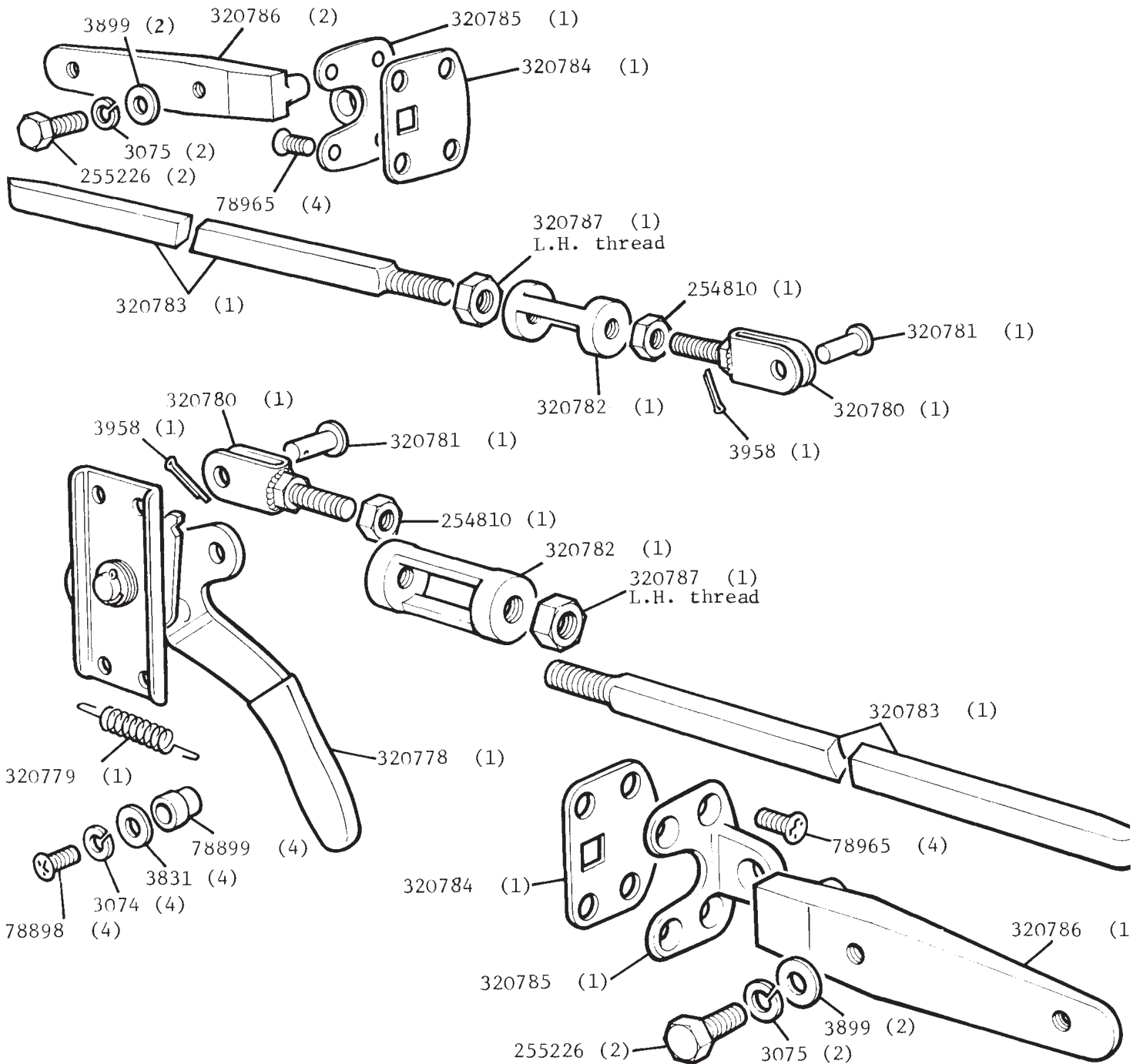
For tailgate with heated glass see 'Optional Equipment' section

LOWER TAILGATE



REMARKS

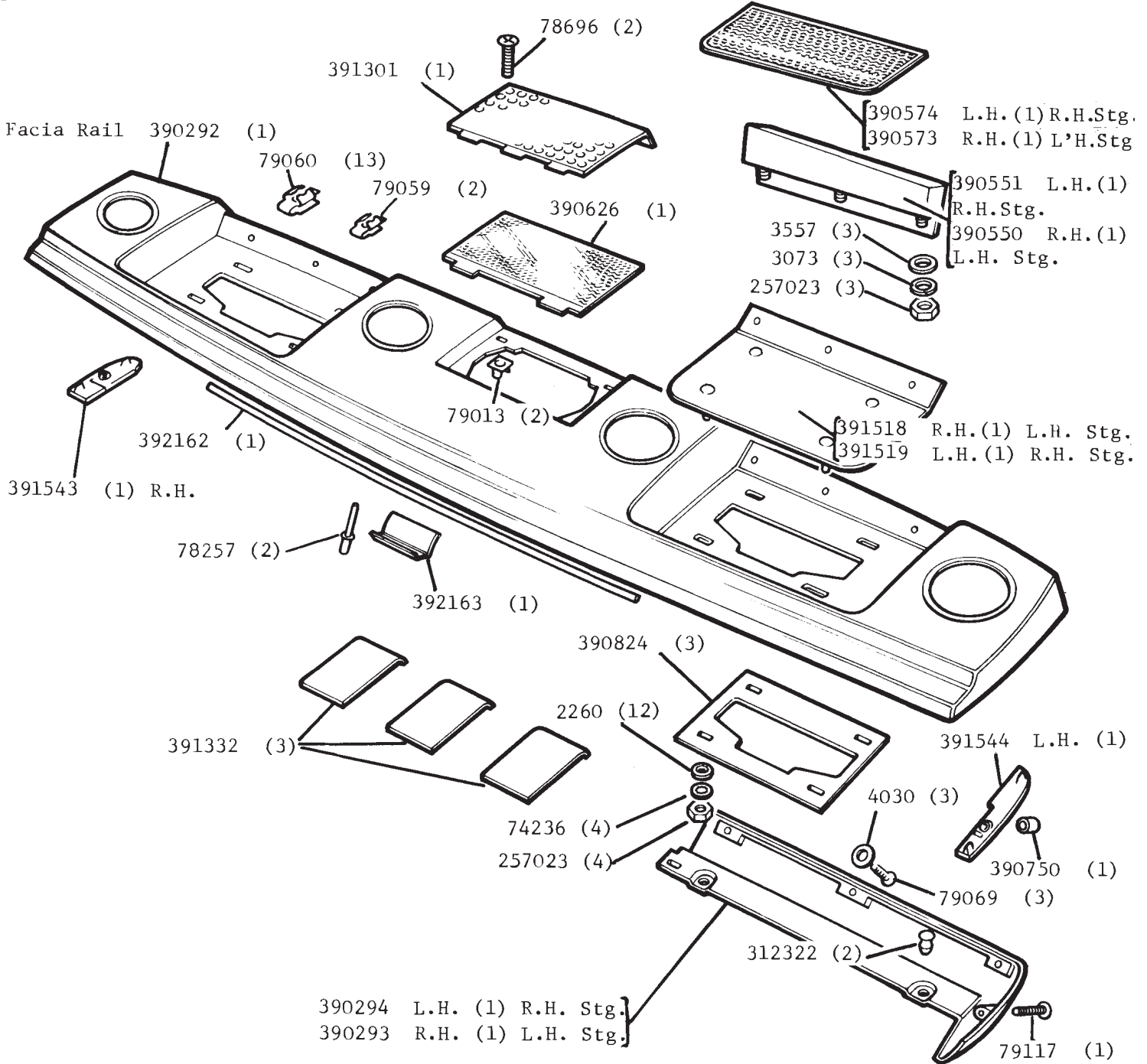
LOCK FOR LOWER TAILGATE



REMARKS

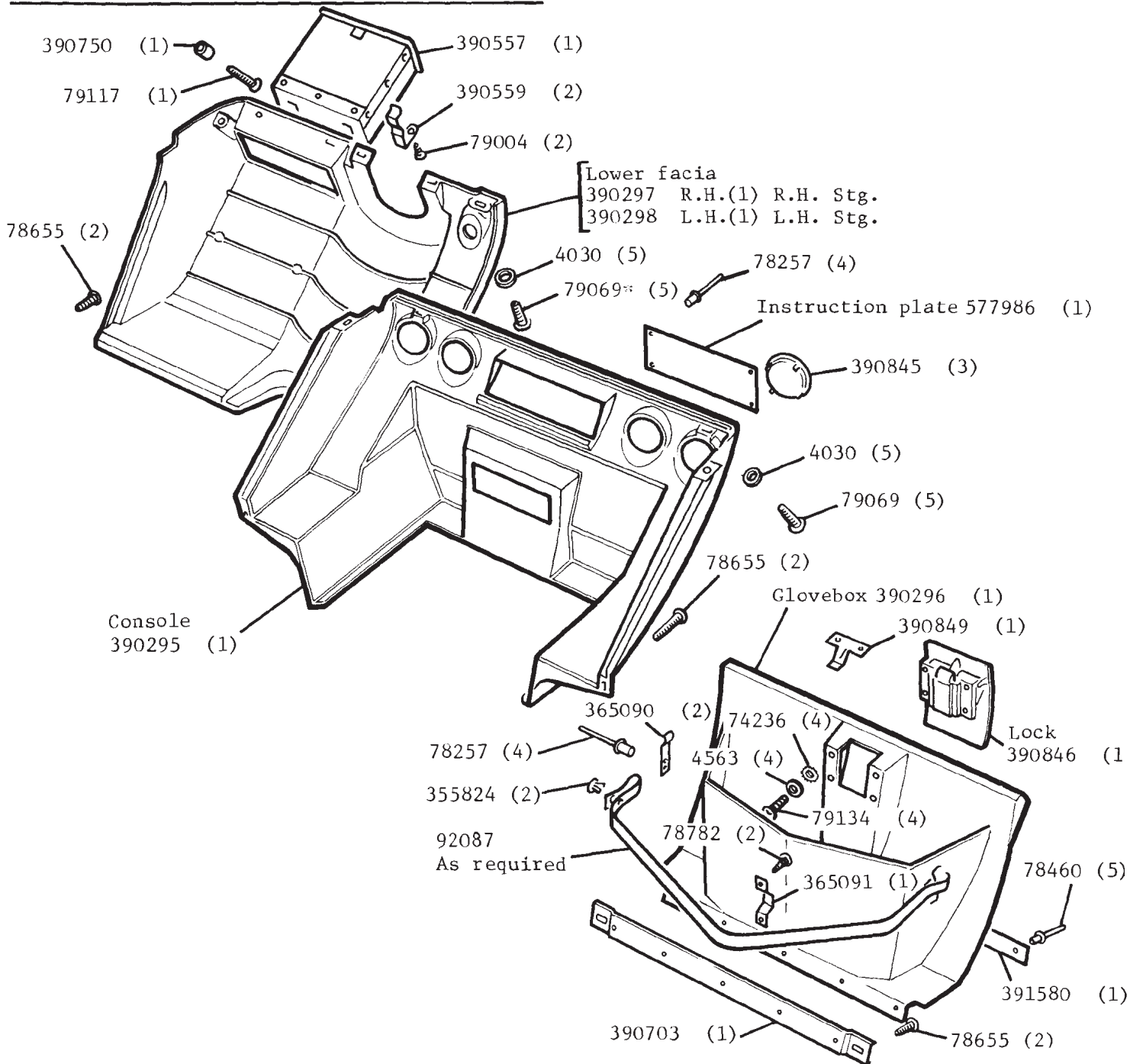
Lock complete assembly 390277 (1)

FACIA RAIL AND FIXINGS

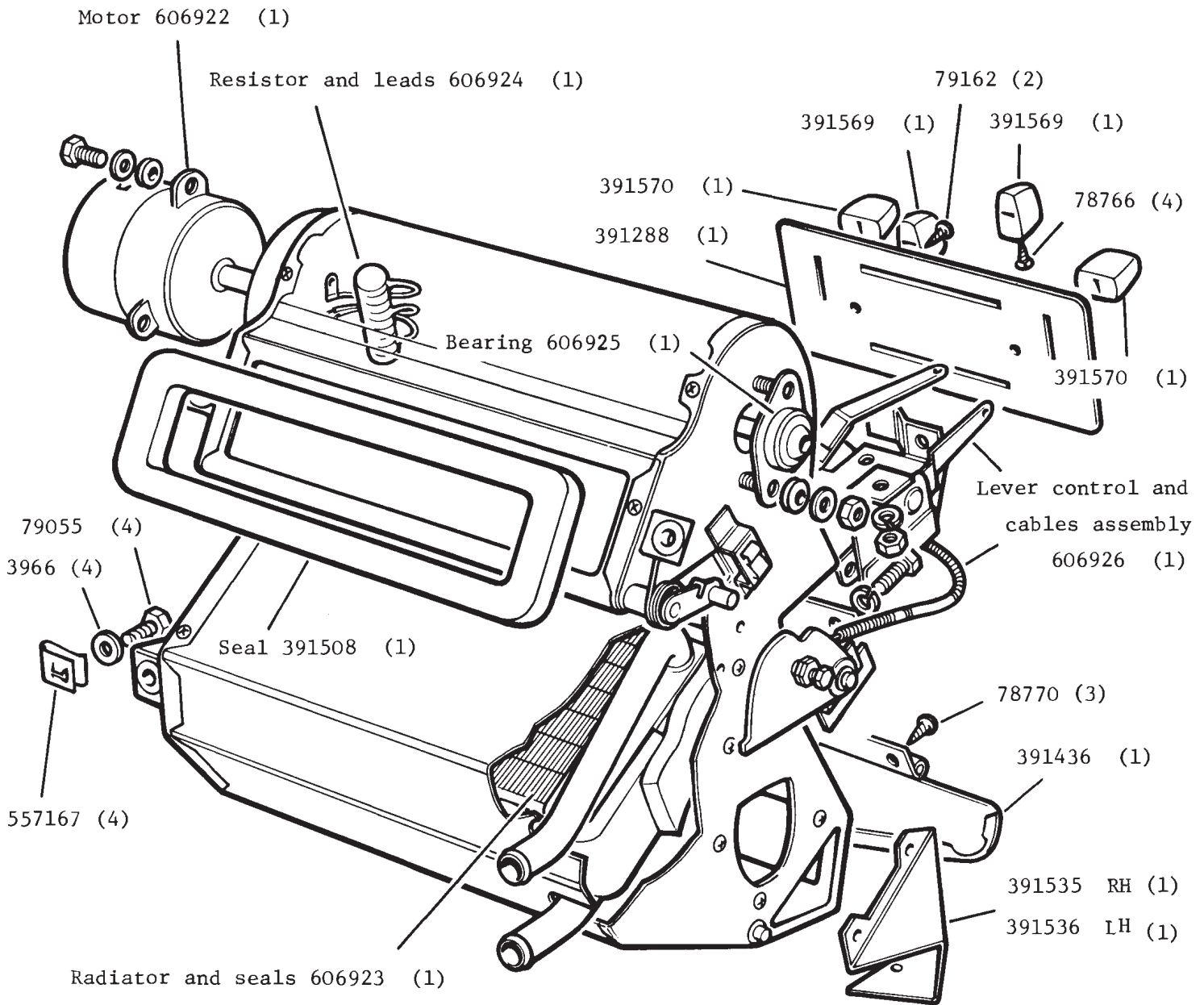


REMARKS

CONSOLE, LOWER FACIA, GLOVEBOX AND MAP POCKET



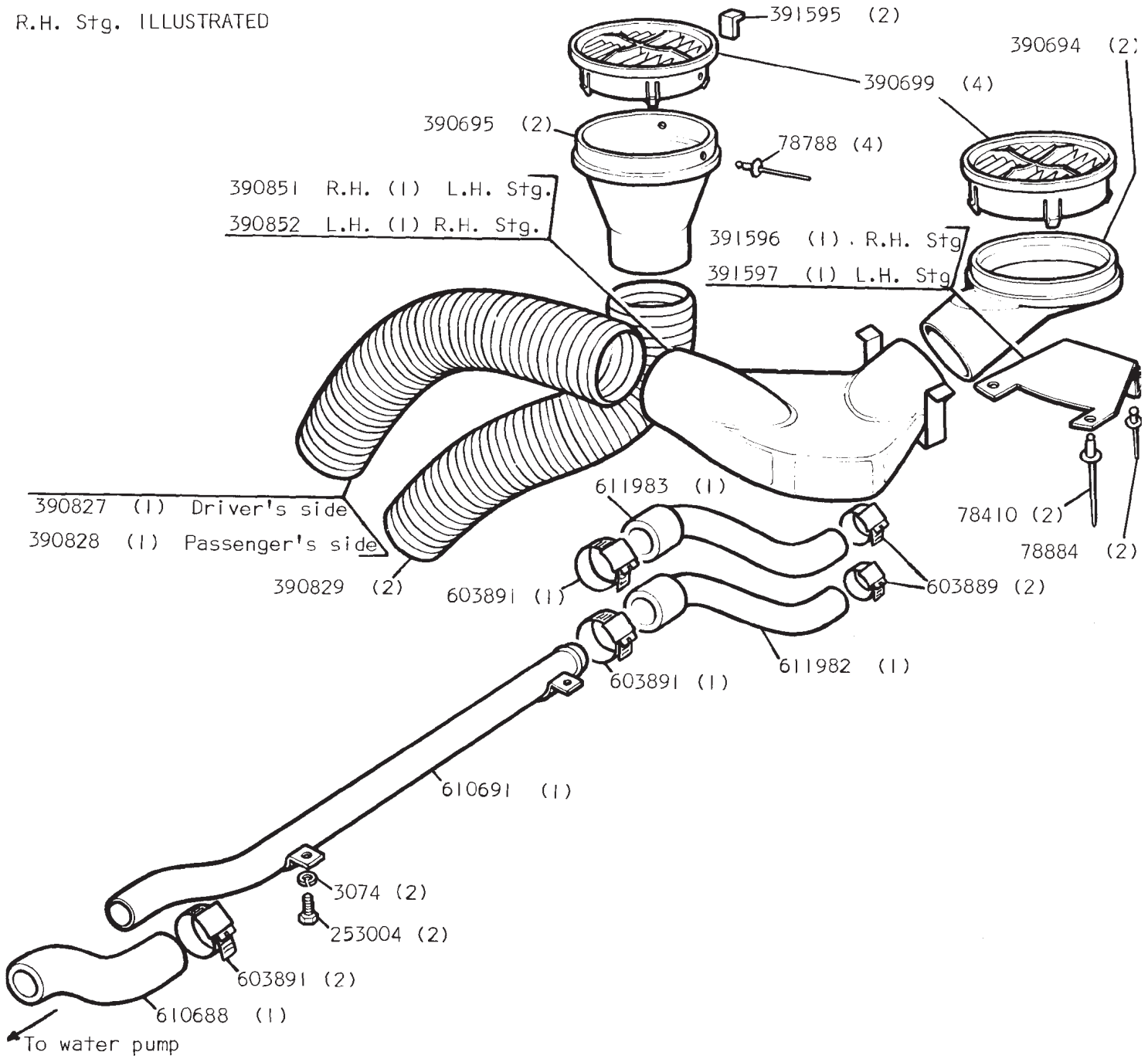
REMARKS



REMARKS Heater unit complete 390534 (1)

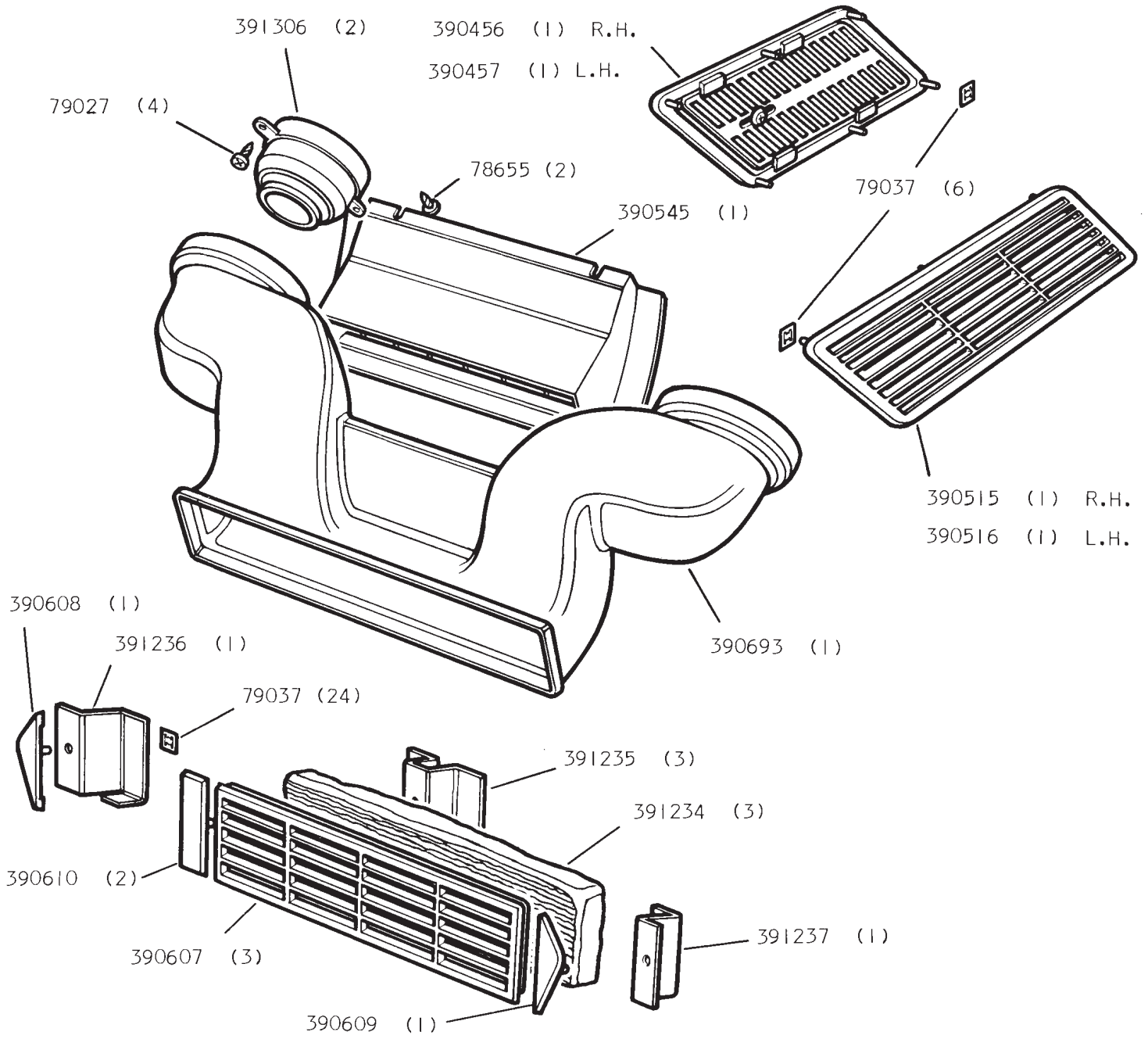
HEATER PIPES AND DEMISTERS

R.H. Stg. ILLUSTRATED



REMARKS

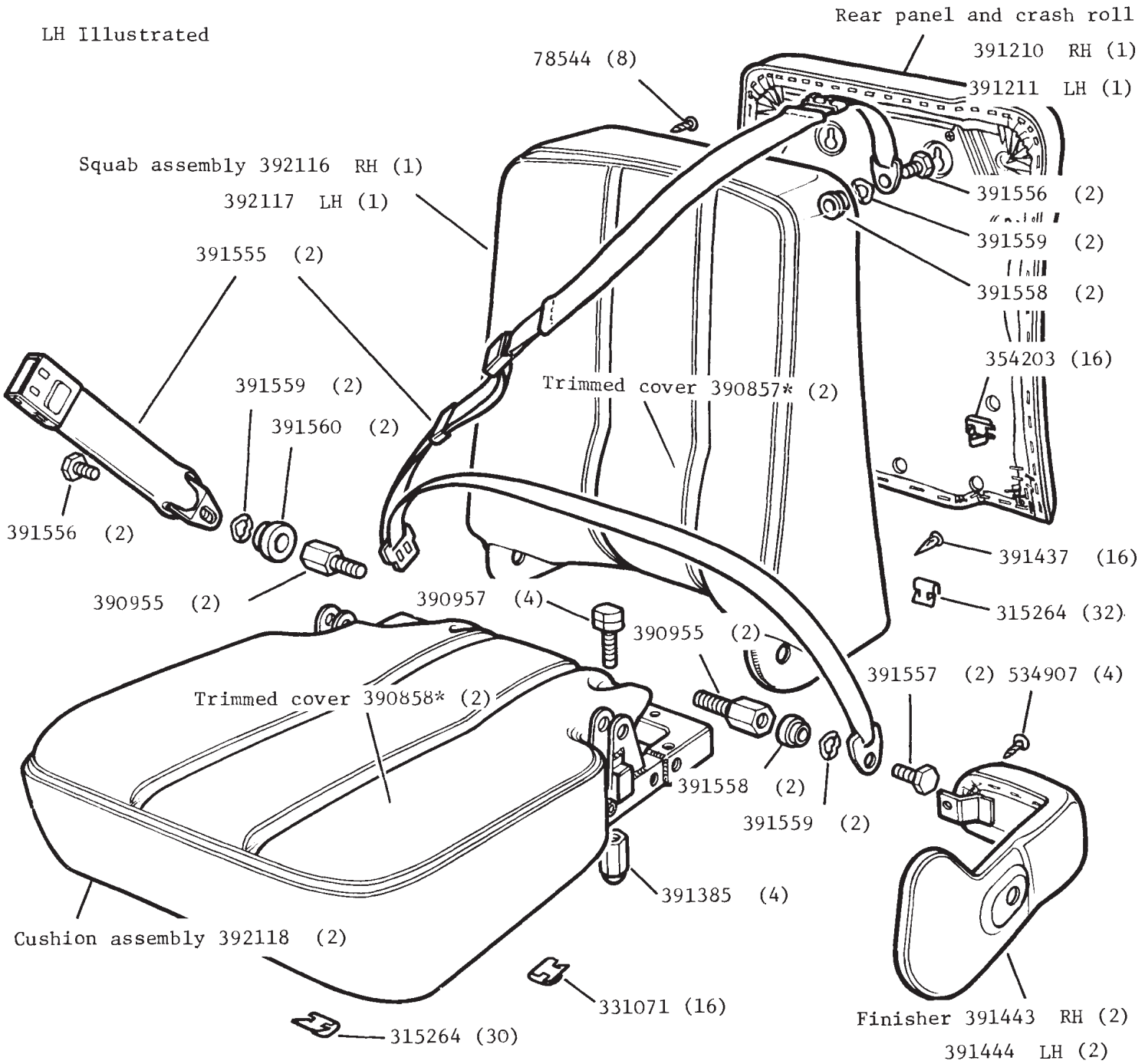
FRESH AIR SYSTEM



REMARKS

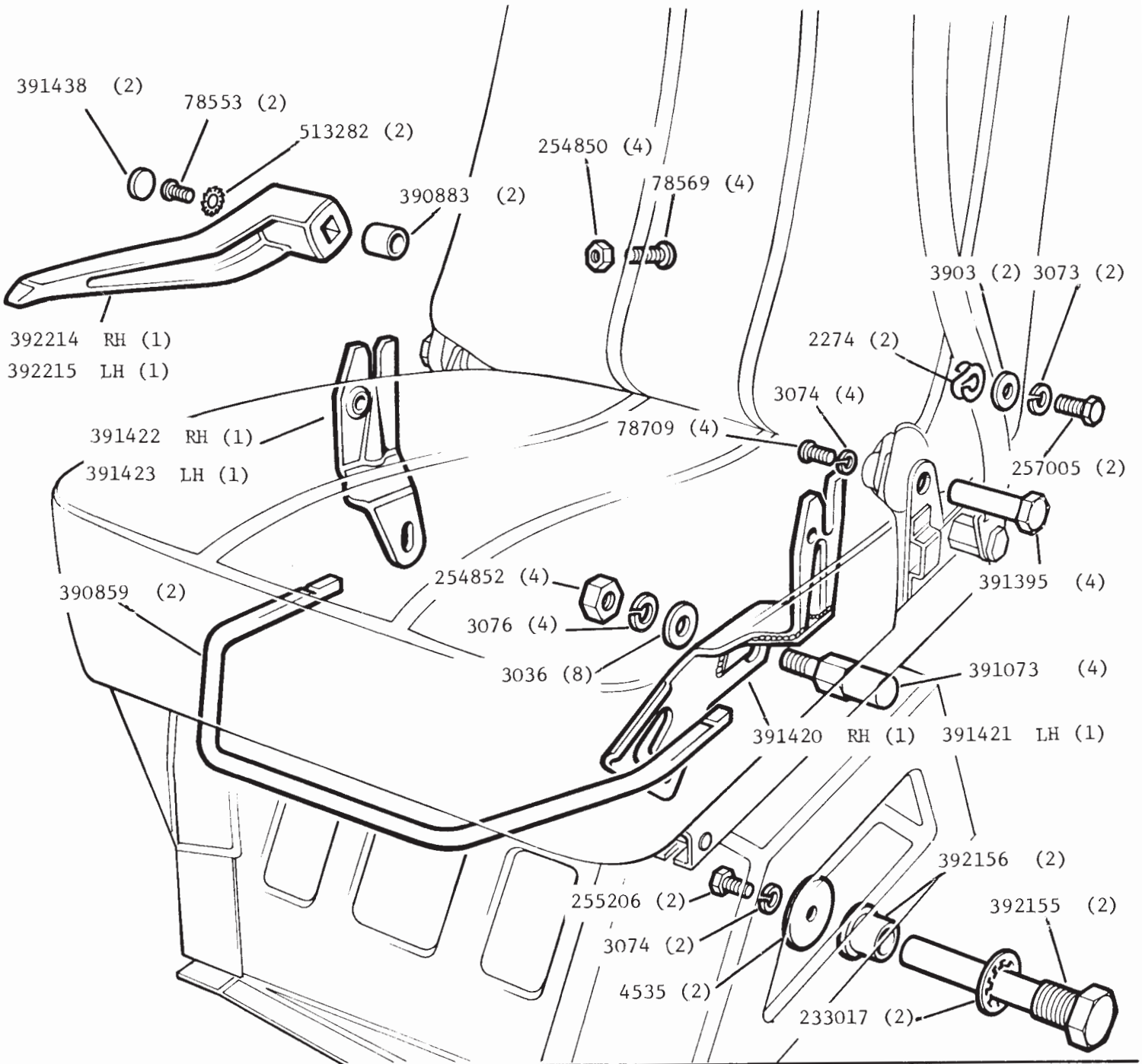
FRONT SEATS AND SAFETY HARNESS

LH Illustrated

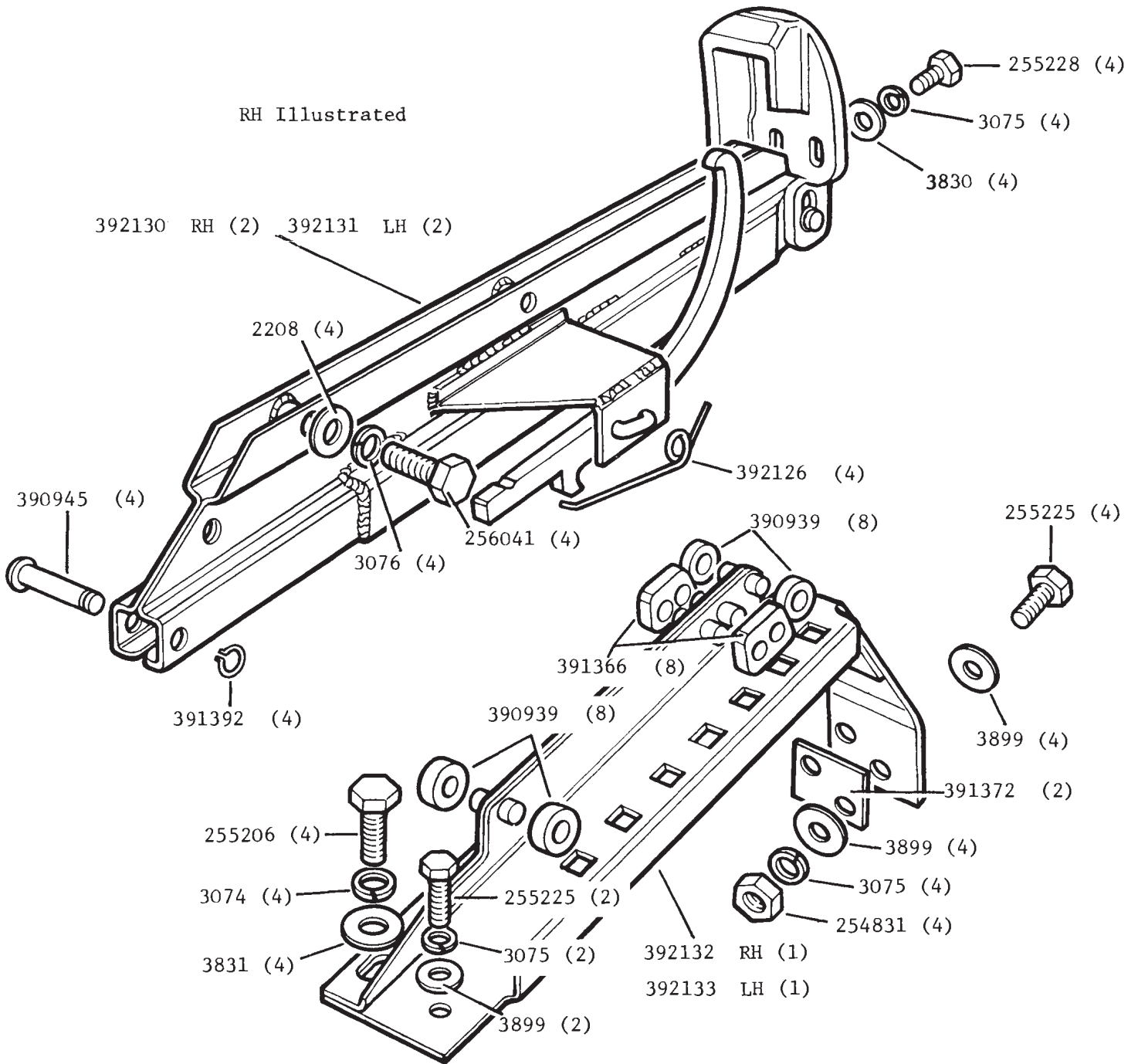


REMARKS Safety harness is part of squab assembly

FRONT SEAT MECHANISM



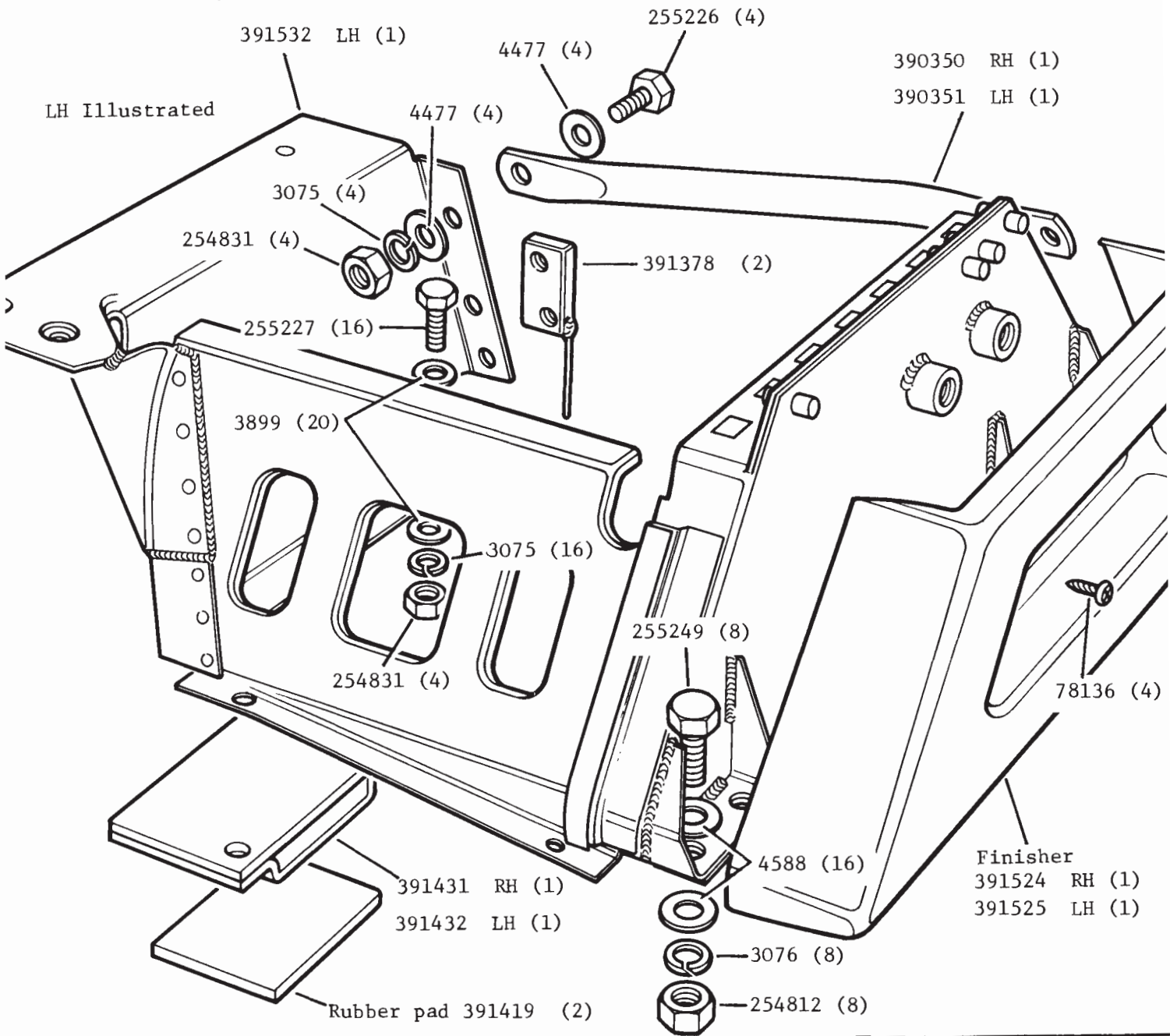
REMARKS



REMARKS

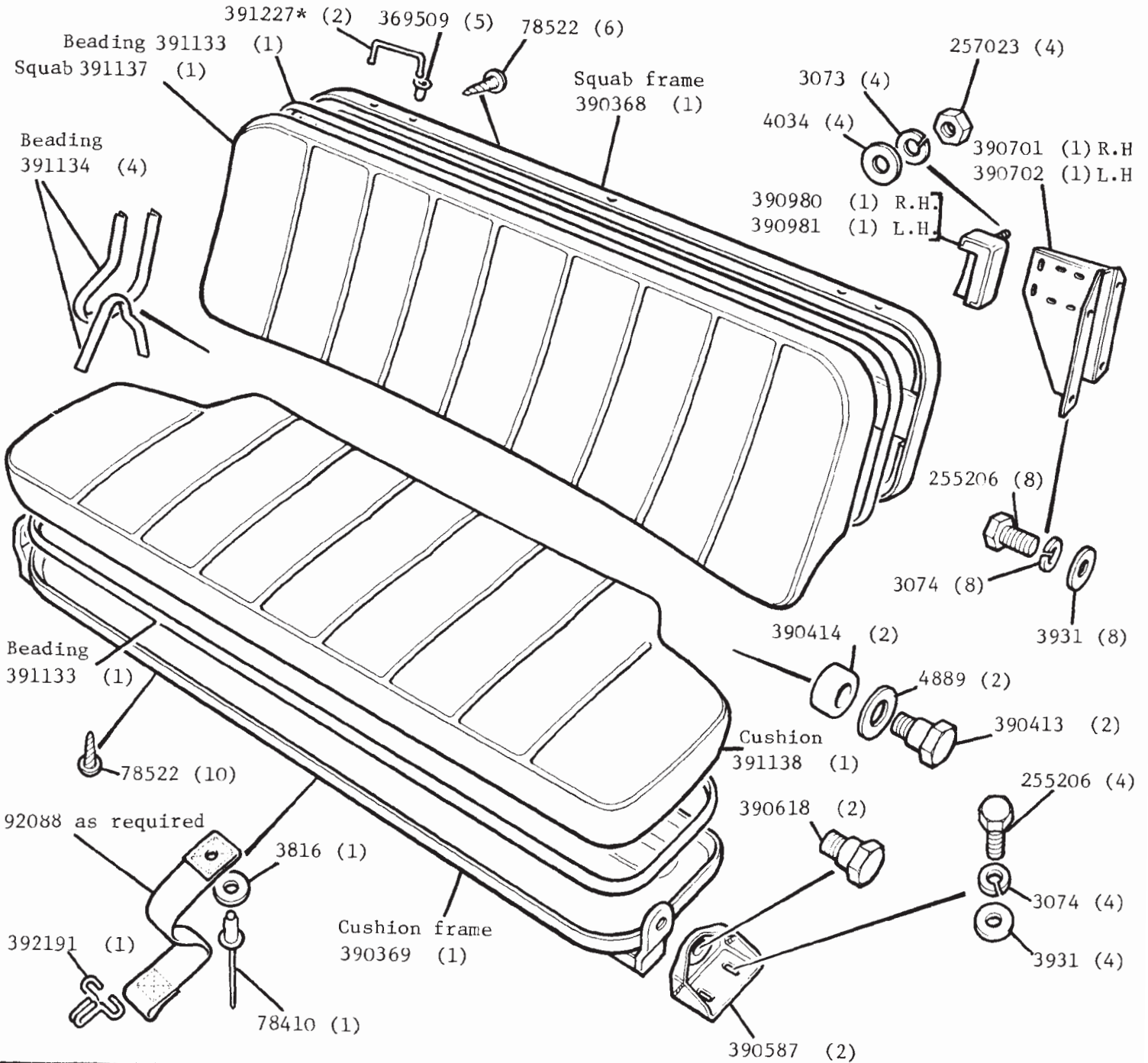
SEAT BASE

Seat base assembly 391531 RH (1)



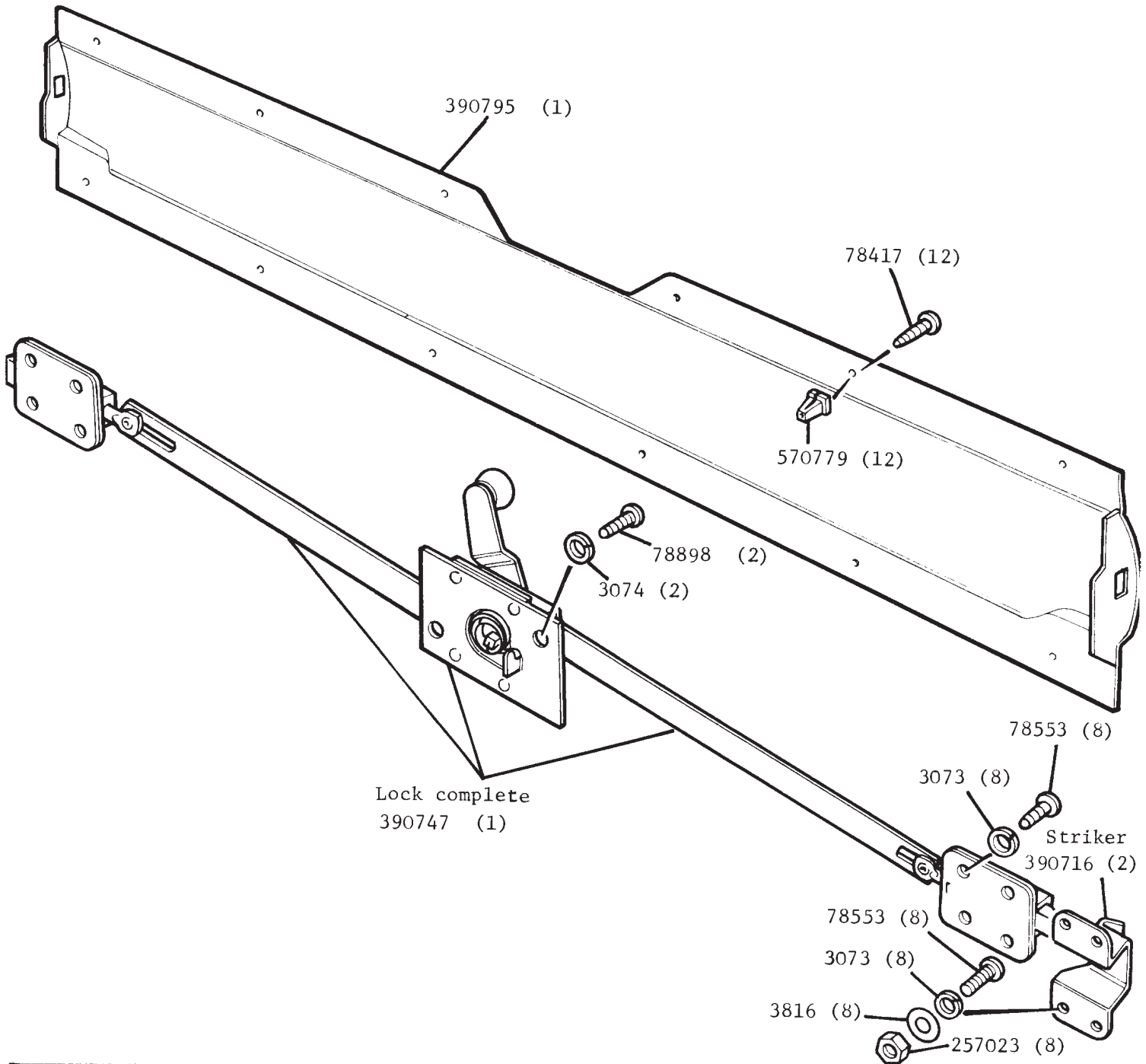
REMARKS

REAR SEAT



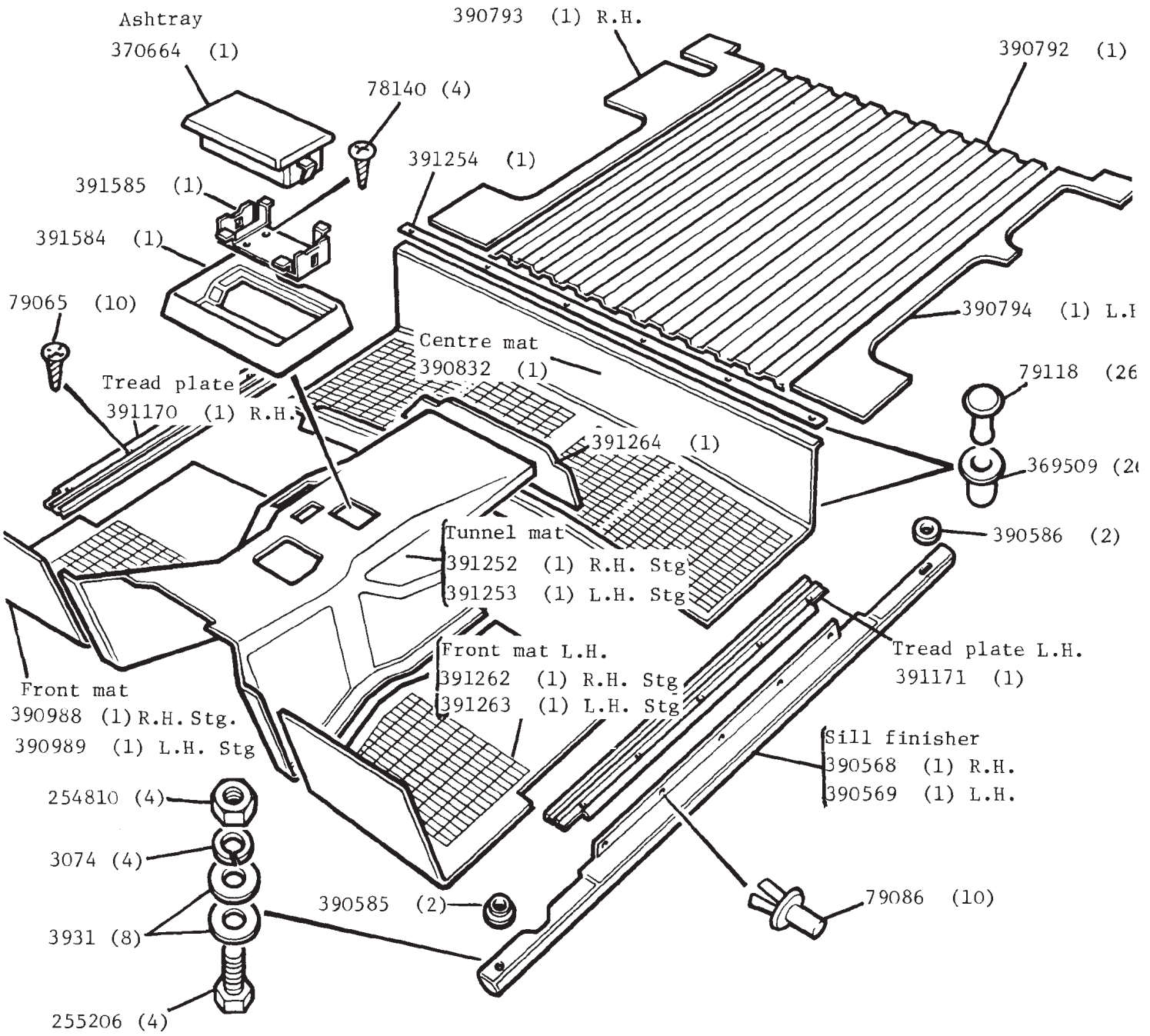
REMARKS

LOCK MECHANISM FOR REAR SEAT



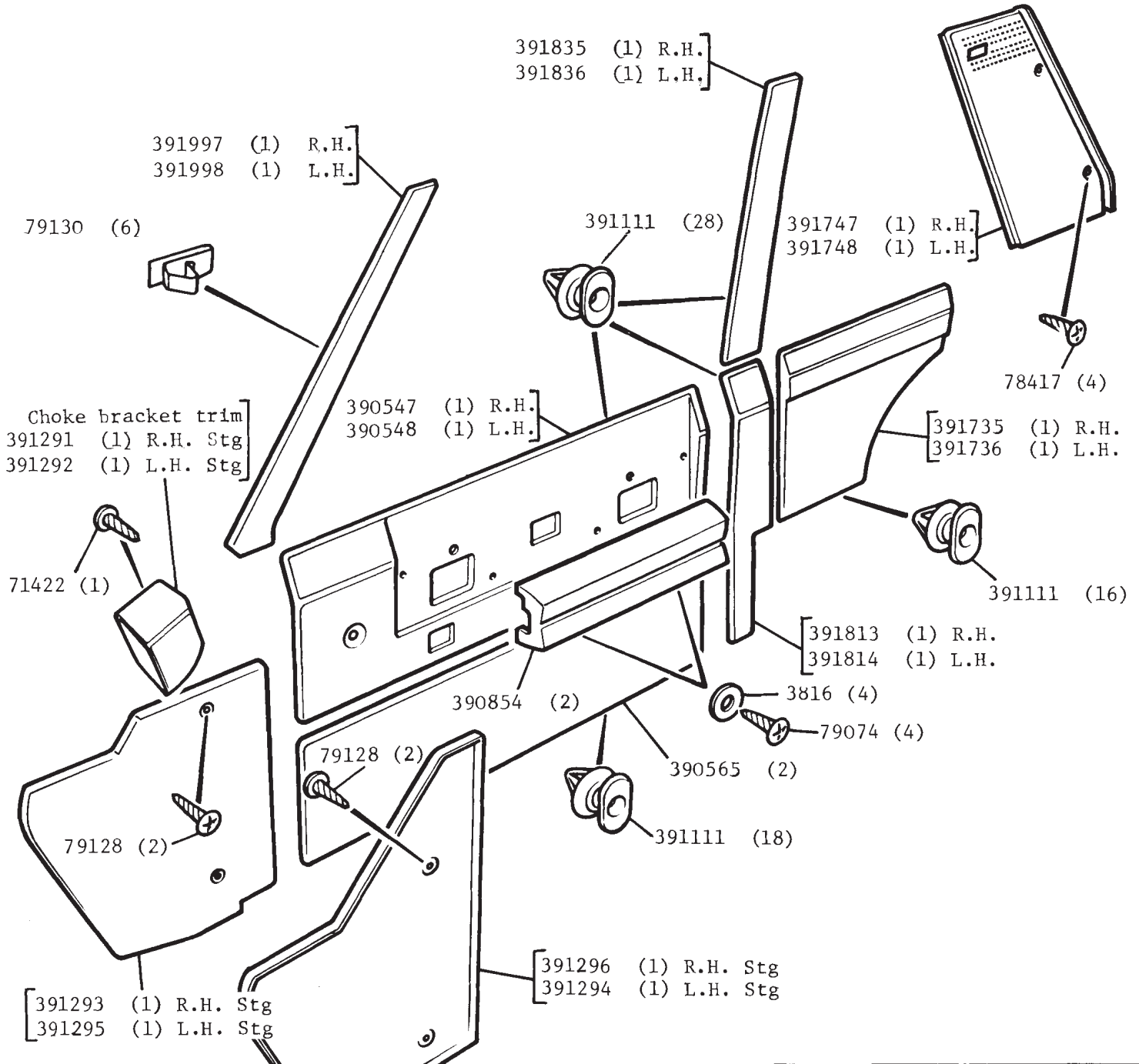
REMARKS

FLOOR TRIM



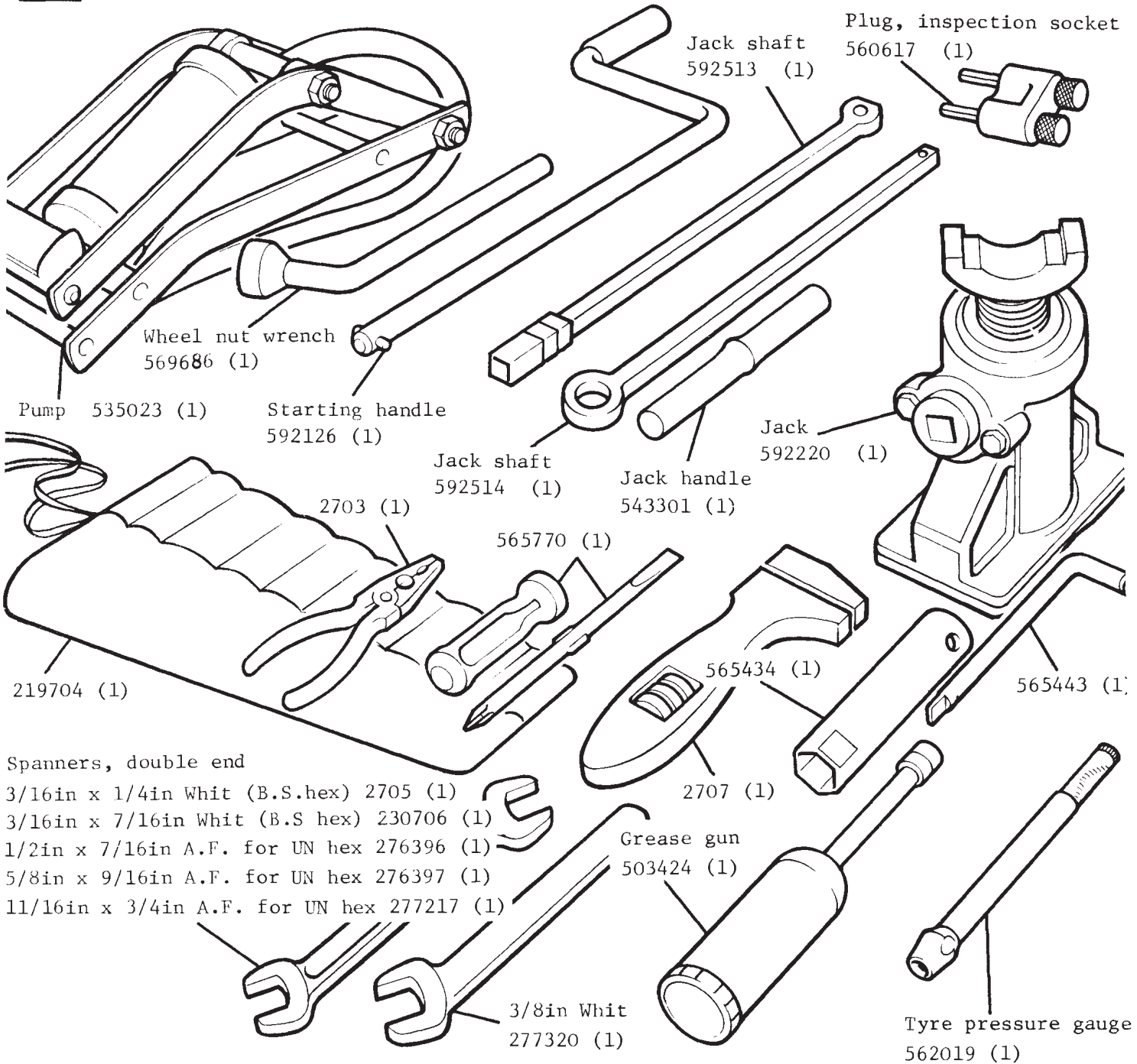
REMARKS

BODY TRIM



REMARKS

TOOLS



REMARKS

Box spanner 565434 is suitable for spark plug fitting and removal.

NUMERICAL INDEX

This list, in part number order, gives the description and the page on which the item will be found.

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GEG242	Gasket set,conversion	22-48	3294	Filler plug	20-55
GEG645	Gasket seal	20-26	3359	Split pin	21-51
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GLB380	Bulb	21-60	3682	Washer	20-78
GLB382	Bulb	21-59	3694	Washer	22-22
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2204	Washer	20-26	3830	Washer	20-56
2205	Washer	21-16	3831	Washer	21-74
2208	Washer	22-38	3840	Washer	20-18
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2223	Washer	20-25	3899	Washer	21-25
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2251	Washer	20-13	3902	Washer	20-33
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2288	Spring washer	22-22	3931	Washer	22-18
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2393	Split pin	21-13	3958	Split pin	22-23
2396	Split pin	21-09	3966	Washer	22-29
2425	Split pin	21-78	3982	Washer	21-38
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2428	Split pin	21-08	4020	Clip	20-83
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2707	Adjustable spanner	22-47	4047	Washer	20-29
2764	Washer	21-39	4071	Washer	20-13
2765	Washer	21-72	4075	Washer	20-18
2766	Split pin	21-40	4170	Clip	21-64
2851	Washer	20-84	4266	Washer	21-41
2876	Washer	21-61	4355	Washer	21-72
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11379	Plain pin	21-09	78634	Drive screw	22-20
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216962	Circlip	20-67	253047	Bolt	20-39
217325	Ball bearing	20-65	253048	Bolt	20-78
217330	Circlip	20-65	253067	Bolt	20-13
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233244	Grommet	22-18	254037	Bolt	20-29
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236070	Drain plug	21-11	254041	Bolt	20-26
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